

greenpacksUSA

PROUDLY MADE IN USA



#GrooveCUPS





www.greenpacksusa.com

CUSTOM PRINTED GROOVE CUP PRICING

Premium COFFEE CUPS
— BEST CHOICE —

SIZE	 8 ounce	 12 ounce	 16 ounce	 20 ounce	 8 oz. PS Lid w/ Sipper	 12-20 oz. PS Lid w/ Sipper
CUPS PER CASE	500	500	500	500	1000	1000
MINIMUM ORDER	20 CASES	20 CASES	20 CASES	20 CASES	1 CASE	1 CASE
CASE DIMENSION	16x14x14	19x18x14	23x18x14	24x19x17	17x14x10	19x15x10
WEIGHT	16	22	26	32	11	11

No Set up or Art Charges • 8oz.-20oz. CUPS MADE IN THE USA • Lids Available in Black or White

Production Samples provided for approvals as needed (25,000 cup orders, sample cost is \$350.00) Pricing is good for up to 100,000 cups. Please call for quote on higher quantities. Lead time is 4-6 weeks after all approvals. Pricing is FOB Dallas, TX 75234



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STOCK GROOVE CUP PRICING

Premium
COFFEE
CUPS
— BEST CHOICE —

SIZE	 4 ounce	 8 ounce	 12 ounce	 16 ounce	 20 ounce	 8 oz. PS Lid w/ Sipper	 12-20 oz. PS Lid w/ Sipper
CUPS PER CASE	500	500	500	500	500	1000	1000
MINIMUM ORDER	1 CASE	1 CASE	1 CASE	1 CASE	1 CASE	1 CASE	1 CASE
CASE DIMENSION	12x10x14	16x14x14	19x18x14	23x18x14	24x19x17	17x14x10	19x15x10
WEIGHT	12	16	22	26	32	11	11

Stock Colors: Pink, Red, Blue, Green, Brown, Black or White in Straight Groove
Stock Designs: Brick, Crushed, Coffee, Morning Dew, Patriotic, Tie Dye



ALSO AVAILABLE IN WHITE - (4oz/8oz/12oz/16oz/20oz)



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CUSTOM PRINTED COLD CUP PRICING

Premium COLD CUPS

— BEST CHOICE —

PET CUP SIZE



12-24 oz. PET Flat Lid w/ X Hole

12-24 oz. PET Dome Lid

CUPS PER CASE

1000

1000

1000

600

1000

1000

MINIMUM ORDER

30 CASES

30 CASES

30 CASES

50 CASES

30 CASE

30 CASE

PRINTING

— UP TO 4 SPOT COLORS —

UNPRINTED

ITEM NO.

CUSTOM

CUSTOM

CUSTOM

CUSTOM

PET DOME LID

PET FLAT LID

Pricing is FOB Dallas, TX 75234

Max 4 color printing (Plate Charges may be needed)

8-12 Week lead time from all approvals

All cold cups and lids are made of PET Plastic

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Artwork Requirements / Print Guide

Accepted Art Files

Vector artwork is preferred. This is generally in one of the following formats:

- .AI file (Adobe Illustrator)
- .PDF file (Portable Document Format)
- .SVG file (Scalable Vector Graphic)
- .EPS file (Encapsulated PostScript)

Raster artwork is acceptable as long as it is no less than 300 DPI at the size it is to print on the cups. Raster artwork is generally not editable and will be placed on the cup as submitted. Common Raster file formats are .tif, .jpg, .bmp, .psd or .png.

Print Colors

All artwork is to be in CMYK format. Artwork supplied using spot colors will be converted to CMYK format.

Colors may vary up to +/- 5% when printed.

Computer monitors and office printers do not accurately represent colors.

Positioning / Alignment

Alignment along the seam can shift up to +/- 2mm and alignment will not be guaranteed on artwork that crosses over the seam. Alignment at the seam is not perfect, we do not design for perfect alignment (e.g. avoid continuous bands that encircle the cups. Cups are printed on a curve so some distortion may occur. Due to alignment variables, straight lines of art/type may appear slightly off center. All supplied artwork is to be provided undistorted of any previous manufacturers templates or distortion requirements.

Templates

Artwork may need to be altered to fit printing needs.

Art is to be set up as follows:

8 oz = 8.9 x 3.23" (+ 1/4" bleed)

12 oz = 9.4 x 3.9" (+ 1/4" bleed)

16 oz = 9.75 x 4.9" (+ 1/4" bleed)

20 oz = 9.65 x 5.7" (+ 1/4" bleed)

All type and essential art should be kept 3/4" from side edges & 1/4" from top & bottom edges (before bleed)

RASTER



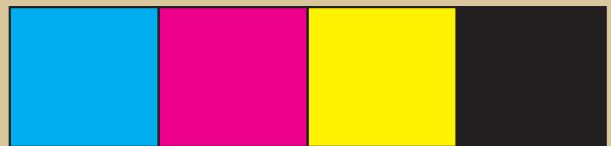
Raster images are composed of a grid of pixels. Raster images require higher resolutions to appear smooth. Raster images are best used for photographs.

VECTOR

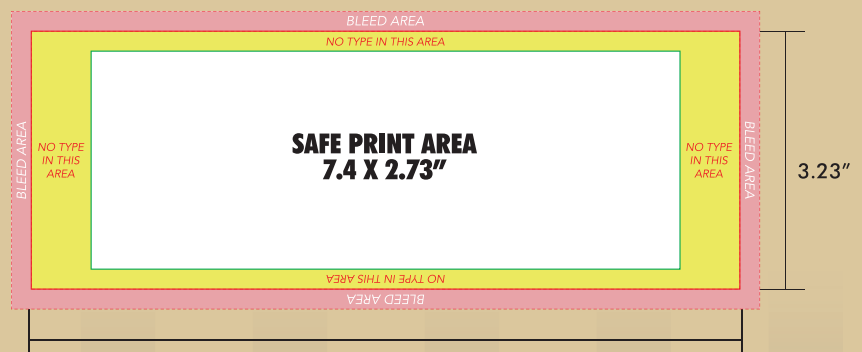


Vector images consist of points, lines and curves based on mathematical definitions. The edges of vector graphics remain smooth at any size. Fonts, line art and illustrations are typically vector based.

CMYK



EXAMPLE 8 OZ.



FEATURES AND BENEFITS



Made in the USA - Support US Manufacturing & US Quality.

Short production times for custom print. 4 to 6 Week Lead Time.

Custom Printed in Small Quantities (10,000 cups / 20cs) Per Size - Smallest minimum for custom printing in the Nation!

Buy what you need, when you Need - No big cash outlay, no large inventory to store.

Never Any Set up Fees or Plate Charges! Never, Ever! Change your cup design as often as you like.

No additional hidden Charges, no Surprises!

No Sleeve Needed -- Our cups are Insulated for Coffee.

Does not cover up your branding.

No need for complicated inventory management.

What you see is what you have.



INSULATED
FOR COFFEE

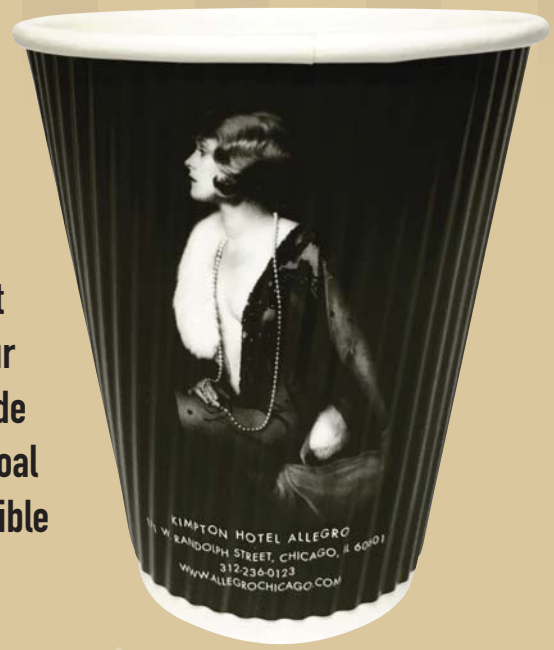


No Color Limitations / all our cups print in 4 color process (CMYK Printing), so you can have as many colors on your cup at no additional charge!

Multiple Sizes Available -- 8 oz, 12 oz, 16 oz, and 20 oz. Black or White Lids.

WHAT WE DO

We are a pioneer and innovator in the cup market. We have the first of its kind, Groove Cup Manufacturing facility in Dallas, TX with annual production capacity of over 60 million Groove Cups. With the nation's smallest minimums and most diverse printing capabilities, our Groove Cups are a cup above the rest! We also offer a wide variety of other cups to round out our offering and our goal is to provide our customers with a cost effective and flexible means to get exactly what they want.



Quality Cups

WHO WE ARE



Greenpacks USA was founded in 2009 with a mission to provide small quantity custom printed products to smaller businesses that would enhance their brand and help them succeed.

Having identified a specific need in the coffee cup market, we started building the nation's first Groove Cup manufacturing facility in Dallas, TX. And we shipped out our first Made in USA Groove Cup in January 2014!

Since then we have been growing at a very rapid pace, fulfilling our mission and giving our customers a product they can use effectively to grow their business.

...why?

Need one good reason to change cups? Here's six:

- 1.) Our **Groove Cups** aren't just made in the USA, they are proudly made in **Dallas, Texas!** US Production means quick turnarounds and unparalleled customer service!
- 2.) We offer order quantities tailor-made for independent customers. Our minimum order is 10,000 cups (20cs) per size, but with our large production capacity, we can handle any size while maintaining very personal connections to our customers.
- 3.) Forget the forgettable two-inch, one-color print sleeves. With **Groove Cups**, you can be as colorful as you choose to be and cover the entire surface of the cup. We print as many colors as your heart desires for **no added cost**.
- 4.) Finally the hot dog-to-bun dilemma has been solved. Our **Groove cup** is designed to insulate so no sleeve needed. No more attempting to match order quantities. No more sunk costs or **wasted** printing.
- 5.) Not to totally geek out on printing here, but the print quality of our **Groove Cups** is **unequaled** and **unrivaled**. From minimalist logo-centric designs to the elaborate this-cup-is-my-canvas approach, we've got you covered.
- 6.) Last, but not least, our **Groove Cups** are Eco-Friendly! Made in a zero waste facility (we recycle 100% of our production scrap). The cups are printed with water based inks, the groove layer is has recycled content, our glues are water based, our cups are Recyclable and FDA compliant and since it's all done in one place, there is all types of energy savings and a reduction in carbon footprint.

So, let's chat - over coffee, perhaps?

ECO-FRIENDLY ADVANTAGES OF OUR GROOVE PAPER CUPS

- ◆ **No Sleeve Needed-** resulting in an overall reduction in our Carbon Footprint as follows:
 - Cups and Sleeves are made in different production lines resulting in double the resources (power, raw materials, industrial waste, labor etc.) our Groove Cups are made in line.
 - Shipping Efficiency: Cups & Sleeves are shipped in different boxes, sometimes from different parts of the country, our Groove Cups are shipped “all in one”, thus an overall reduction in fuel consumption, pollution, etc.
- ◆ Groove Paper Hot Cups are Recyclable
- ◆ Outer Layer has at least 10% Recycled Content
- ◆ Printed with Water Based / Soy Based Ink
- ◆ Made with Water Based Glue
- ◆ Made in a Zero Waste Facility in Dallas, TX- we recycled 46.59 tons of post industrial waste in 2016 which was then separated and repurposed into other products in collaboration with International Paper.
- ◆ Made in the USA- no additional resources lost and pollution incurred in transporting these cups from overseas manufacturers.



We also have a PLA Lined inner cup option which is BPI certified as compostable but only at commercial composting facilities, so it may require specific collection and additional separation. Please check with your local Composting Facility for additional information. (<http://www.findacomposter.com/>)



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