



Important

⚠ Caution

Turn off all flows before installing the valve or when replacing parts. The SMOV-1 is designed to accept 1/16" OD flow lines. When operated at elevated pressures we recommend ends of the 1/16" connecting line be roughened to provide a firm grip for the ferrules.

Packing list

SMOV-1 valve, PK1
GVF/16 ferrules, PK5
Seal seat remover tool, PK1
PEEK-6 valve seat, PK1
PSR/16 PTFE sealing rings, PK2

Instructions

PEEK seat (11) replacement

Remove 1/16" line (14) and disconnect double ended union (12) then fully tighten control knob (1) onto assembly (4). This action pushes the PEEK seat from a support shoulder inside the valve body (10) which should then easily dislodge. If not, remove assembly (4) from body (10) and dislodge seat using seal-seat remover (wire). Insert wire through male threaded section (6) of body (11) to dislodge seat. Fit new seat into body (10) and reconnect double ended union (12) and firmly tighten.

If control knob & assembly (4) has been removed, you should reconnect them using the following procedure:

- (i) Wind down the lock nut (7) to the base of thread (6).
- (ii) Unscrew control knob (1) a few turns from assembly (4).
- (iii) Screw (4) onto (6) and firmly finger tighten.
- (iv) With a holding spanner on (4) and using another spanner, firmly tighten lock-nut (7) up to (4).

PTFE seal (5) replacement

Two spare seals are provided in the unlikely event replacement is required. The PTFE seal (5) is located inside assembly (4). The method for replacement is as follows:

- (i) Remove assembly (4) from thread 6.
- (ii) Unscrew 6BA grub screw (2) from control knob (1) then unwind control knob from assembly (4).
- (iii) With the seal seat remover (wire) push out seal.
- (iv) Fit new seal and reassemble using the procedure indicated in items (i) to (iv) for PEEK seat replacement.

Information and support

Visit www.trajanscimed.com or contact techsupport@trajanscimed.com

Specifications are subject to change without notice.