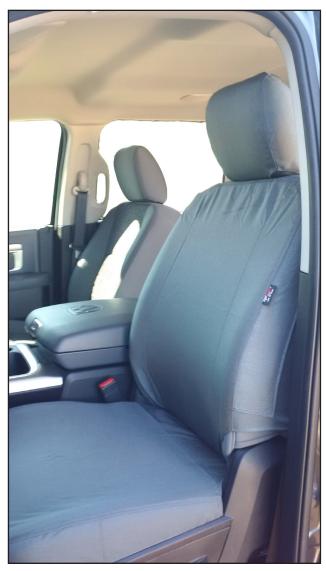
INSTALLATION GUIDE



72342 40/20/40 With Underseat Storage

Ram 2500-5500 (2019 - 2020)



BILL OF MATERIALS

| ITEM | QUANTITY |
|-------------------------------------|----------|
| Driver Seat Back Cover | 1 |
| Driver Seat Bottom Cover | 1 |
| Passenger Seat Back Cover | 1 |
| Passenger Seat Bottom Cover | 1 |
| Console Bottom Cover (With Storage) | 1 |
| Console Back Cover | 1 |
| Seat Headrest Cover | 2 |

Seat Backs & Bottoms have tag signifying Driver or Passenger.

Ensure airbag patch (same side as the TigerTough tag) goes on the outside edge of the seat.

General care instructions:

- 1. In most cases dirt, debris, spills and pet hair can be removed by wiping with a damp cloth.
- 2. Seat covers can be removed and machine washed on low temperature setting using mild detergent.
 - Drip dry or machine tumble dry on a no heat cycle.
 - Straps should be coiled and secured with rubber bands for machine washing and drying.
- 3. Soil may be removed with spray cleaner or detergent and water.
- 4. Oil or grease stains should first be treated with a dry cleaning solvent followed by a spray cleaner or detergent and water.
- 5. Do not use bleach.



1 - Preparation

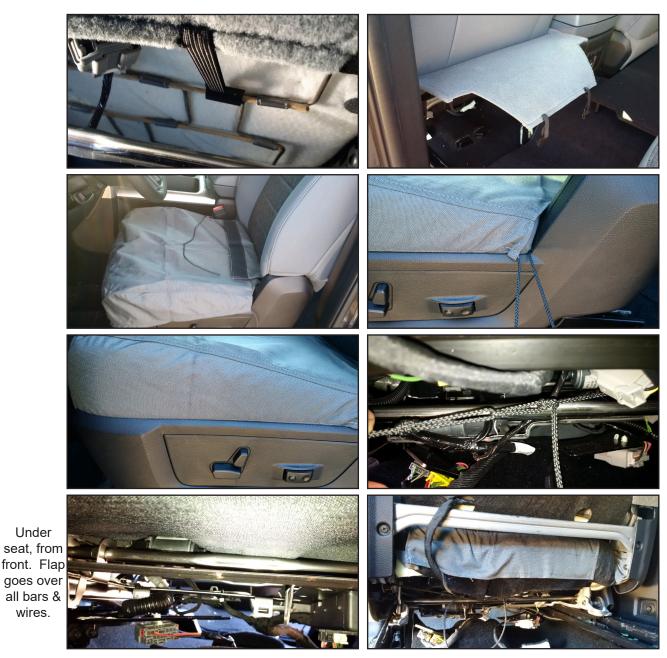




- 1.1 Slide seat forward and raise to highest position, if possible.
- ☐ 1.2 Remove headrest by pressing in tabs at base of headrest and pulling up



2 - Install Seat Bottom Cover



- 2.1 Unhook plastic clips holding seat back flap down, from under seat bottom.
- 2.2 Flip up flap on seat back.

Under

wires.

- 2.3 Place cover over seat bottom.
- 2.4 Push top flap between seat back and seat bottom.
- 2.5 Run outside string straight down between seat bottom and plastic trim, where seat back and bottom meet. Inside string goes under seat, in front of rear seat mount.
- 2.6 Tuck side of cover behind plastic trim on outside of seat.
- 2.7 Pull strings under seat and pull tight.
 - Tie a loop in one string, close to the edge of the seat. Run the other string through the loop, pull tight, and tie string back on itself. It is important to pull tight as this is what keeps your cover from shifting.
- 2.8 Run flap from front of seat under the seat and over all brackets and wiring, except last round bar. Flap must run under the last bar.
- 2.9 Pull flap as tight as possible and fasten to Velcro on top flap.

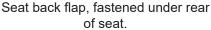


3 - Install Seat Back Cover













- 3.1 Turn cover 3/4 of the way inside out.
- 1 3.2 Pull cover over seat back, pulling tight against the top of the seat.
- 3.3 Align the holes in the cover with the headrest holes on the seat back.
- 3.4 Work the plastic trim around the headrest holes through the holes in the seat cover.
- 3.5 Pull the cover down over the seat, unrolling as you go.
- 3.6 Push the front flap of the cover between the seat back and seat bottom.
- □ 3.7 Pull flap tight and fasten to Velcro under seat bottom.
- → 3.8 Pull the rear flap tight and fasten to Velcro under seat bottom.



4 - Install Headrest Cover





- □ 4.1 Put headrest back in seat by pressing plastic tabs and pushing down on headrest.
- □ 4.2 Pull cover over head rest with "loop" Velcro in front and "hook" Velcro in rear.
- □ 4.3 Fasten Velcro tabs together under headrest.



5 - Install Center Console Back

| 5.1 - Lay console down. |
|---|
| 5.2 - Tip lid up. |
| 5.3 - Pull cover over lid, lining latch handle up with hole in cover. |
| 5.4 - Close lid and tip console up. |
| 5.5 - Pull cover between seat back and bottom. |
| 5.6 - Pull cover up and over seat back. |
| 5.7 - Lay console down. |
| 5.8 - Pull rear side straps tight and fasten to rear of console. |
| 5.9 - Lay console down. |
| 5.10 - Open console. |
| 5.11 - Fasten side straps behind hole for lid latch. |

6 - Install Center Console Bottom, With Storage

| 6.1 - Tip seat bottom up. |
|------------------------------------|
| 6.2 - Pull cover over seat bottom. |
| CO Dull side flams finish and fact |

☐ 6.3 - Pull side flaps tight and fasten to bottom of seat cushion.

1 6.4 - Push top flap between seat back and seat bottom.

□ 6.5 - Pull flap tight and fasten to Velcro on bottom of seat cover.



