

# INSTALLATION GUIDE



## **55552 60/40 Rear Seat With Armrest**

With Inflatable Rear Seatbelts  
FORD F250-F550 Crew Cab (2019)



# BILL OF MATERIALS

ITEM	QUANTITY
40 Portion Seat Back Cover	1
40 Portion Seat Bottom Cover	1
60 Portion Seat Back Cover	1
60 Portion Seat Bottom Cover	1
Headrest Cover	3
Armrest Cover	1

Watch the install video here:  
[www.ttcovers.com/55552video](http://www.ttcovers.com/55552video)

## General care instructions:

1. In most cases dirt, debris, spills and pet hair can be removed by wiping with a damp cloth.
2. Seat covers can be removed and machine washed on low temperature setting using mild detergent.  
Drip dry or machine tumble dry on a no heat cycle.  
Straps should be coiled and secured with rubber bands for machine washing and drying.
3. Soil may be removed with spray cleaner or detergent and water.
4. Oil or grease stains should first be treated with a dry cleaning solvent followed by a spray cleaner or detergent and water.
5. Do not use bleach.

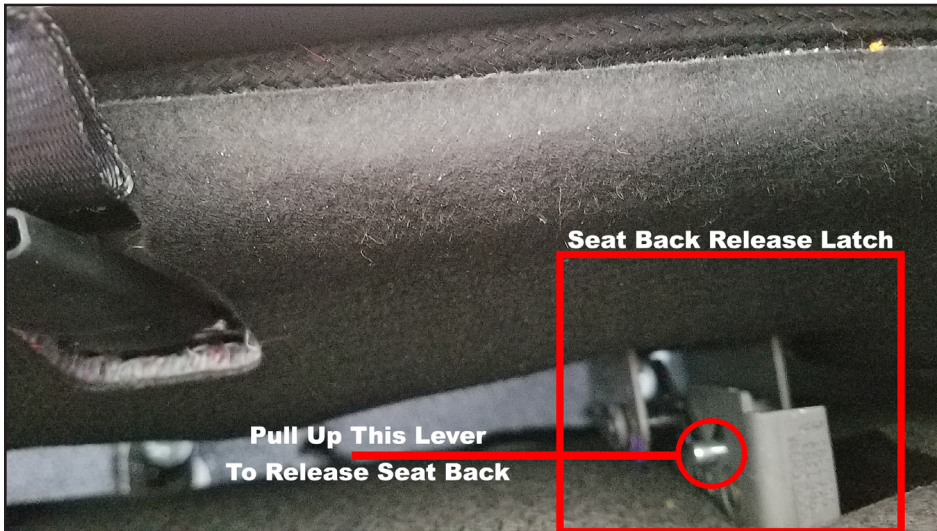


# 1 - Preparation



- ❑ 1.1 - Remove headrests by pressing in tabs at base of headrest and pulling up

## 2 - Install Seat Back Cover



### 60 Portion - Driver's Side

- 2.1 - Tip seat bottom up
- 2.2 - Release the seat back from the rear of the cab by reaching behind the seat (near where the outside headrest was) and pulling up on the lever to release the latch. See pictures for detail.
- 2.3 - Tip seat back forward.
- 2.4 - Tip seat bottom back down.
- 2.5 - Slide cover behind seat belt and place over seat back.
- 2.6 - Work holes in cover around plastic trim for headrests.
- 2.7 - Pull cover tight against top of seat back and work down over the seat.
- 2.8 - Push front flap between seat back and seat bottom.
- 2.9 - Tip seat bottom up.
- 2.10 - Pull front flap tight and fasten to Velcro on seat back.
- 2.11 - Tip armrest down.
- 2.12 - Pull cover over armrest, lining holes up with cup holders.
- 2.13 - Fasten Velcro at rear of armrest.

For assistance with installation, call us at 507.246.3545



## 2 - Install Seat Back Cover, Continued



### 40 Portion - Passenger's Side

- 2.1 - Pull loop on side of seat back to tip seat forward.
- 2.2 - Slide cover over seat back.
- 2.3 - Work holes in cover around plastic trim for headrests.
- 2.4 - Pull cover tight against top of seat back and work down over the seat.
- 2.5 - Push front flap between seat back and seat bottom.
- 2.6 - Tip seat bottom up.
- 2.7 - Pull front flap tight and fasten to Velcro on seat back.

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## 3 - Install Seat Bottom Cover



### 60 Portion - Driver's Side

- 3.1 - Tip seat bottom up.
- 3.2 - Pull cover over seat bottom.
- 3.3 - Ensure that the metal car seat restraint loops go through the holes in the cover.
- 3.4 - Push top flap between seat back and bottom.
- 3.5 - Pull Velcro side flaps tight and fasten to the bottom of the seat.
- 3.5 - Tip seat bottom up.
- 3.6 - Pull top and bottom flaps tight and fasten together.

Repeat for 40 Portion - Passenger's Side

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## 4 - Install Headrest Cover



- 4.1 - Put headrest back in seat by pressing plastic tabs and pushing down on headrest.
- 4.2 - Pull cover over head rest with “loop” Velcro in front and “hook” Velcro in rear.
- 4.3 - Fasten Velcro tabs together under headrest.

