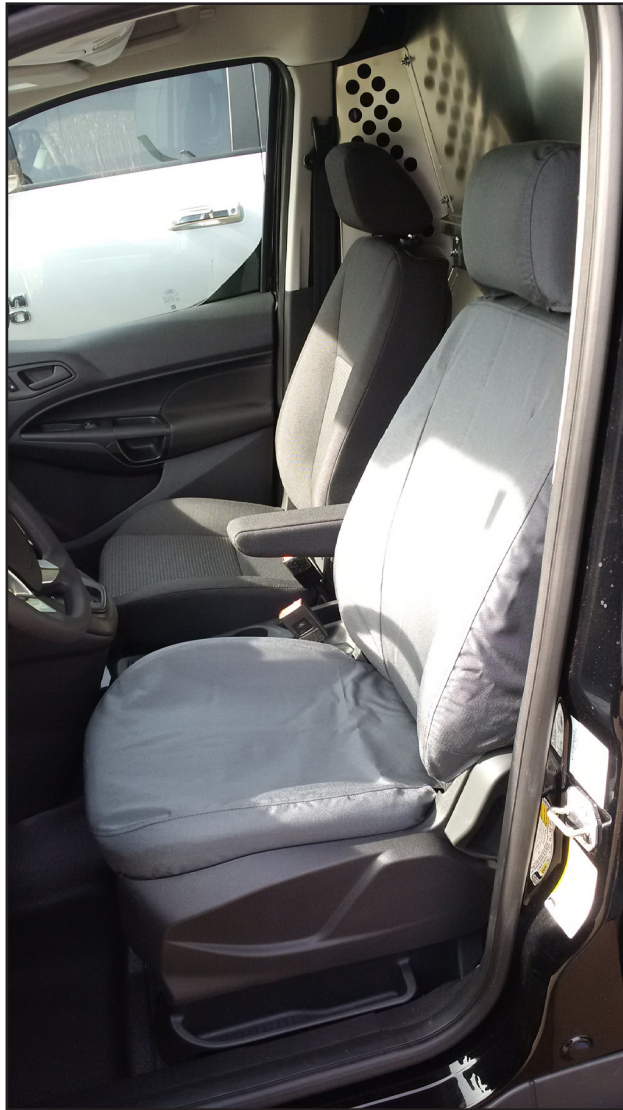


# INSTALLATION GUIDE



## **52137 Bucket Seat Set**

FORD TRANSIT CONNECT (2018-2019)

Fold Flat Passenger Seat



# BILL OF MATERIALS

ITEM	QUANTITY
Driver Seat Back Cover	1
Driver Seat Bottom Cover	1
Passenger Seat Back Cover	1
Passenger Seat Bottom Cover	1
Driver Headrest Cover	1
Passenger Headrest Cover	1

Seat Backs & Bottoms have tag signifying Driver or Passenger.

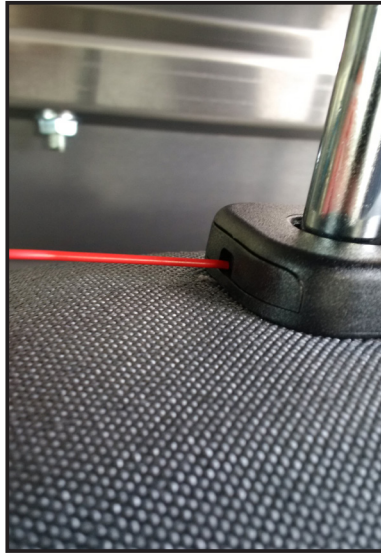
**Ensure airbag patch (same side as the TigerTough tag) goes on the outside edge of the seat.**

## General care instructions:

1. In most cases dirt, debris, spills and pet hair can be removed by wiping with a damp cloth.
2. Seat covers can be removed and machine washed on low temperature setting using mild detergent.  
Drip dry or machine tumble dry on a no heat cycle.  
Straps should be coiled and secured with rubber bands for machine washing and drying.
3. Soil may be removed with spray cleaner or detergent and water.
4. Oil or grease stains should first be treated with a dry cleaning solvent followed by a spray cleaner or detergent and water.
5. Do not use bleach.



# 1 - Preparation



- ❑ 1.1 - Slide seat forward and raise to highest position, if possible.
- ❑ 1.2 - Remove headrest by pressing in tabs at base of headrest and pulling up. Press the small tab on the inside of the headrest mount with a paperclip or small clip.

## 2 - Install Driver's Seat Bottom Cover



- 2.1 - Ensure the tag inside the cover corresponds with the seat you are working on.
- 2.2 - Lean seat back.
- 2.3 - Undo elastic straps from under seat bottom to release seat back flap.
- 2.4 - Push flap on top of cover between seat back and seat bottom.
- 2.5 - Tuck sides of cover behind plastic trim.
- 2.6 - Push strings between seat bottom and plastic trim. They will go through where the seat back and bottom meet.
- 2.7 - Pull strings behind seat and pull tight.
- 2.8 - Tie a loop in one string, close to the edge of the seat.
- 2.9 - Run the other string through the loop and pull as tight as possible. This is what keeps your seat bottom from shifting.
- 2.10 - Pull bottom flaps from front of seat bottom and attach to top flap under the rear of the seat.
- 2.11 - Flaps MUST run OVER bars and brackets under seat.



### 3 - Install Driver's Seat Back Cover



- 3.1 - Turn cover 3/4 of the way inside out.
- 3.2 - Pull cover over seat back, pulling tight against the top of the seat.
- 3.3 - Align the holes in the cover with the headrest holes on the seat back.
- 3.4 - Work the plastic trim around the headrest holes through the holes in the seat cover.
- 3.5 - Pull the cover down over the seat, unrolling as you go.
- 3.6 - Push the front flap of the cover between the seat back and seat bottom.
- 3.7 - Pull flap tight and fasten to Velcro under seat bottom.
- 3.8 - Re-attach elastic straps under seat bottom.
- 3.9 - Pull the rear flap tight and fasten to Velcro under seat bottom.

## 4 - Install Passenger's Seat Bottom Cover



- 4.1 - Ensure the tag inside the cover corresponds with the seat you are working on.
- 4.2 - Lean seat back.
- 4.3 - Undo elastic straps from under seat bottom to release seat back flap.
- 4.4 - Push flap on top of cover between seat back and seat bottom.
- 4.5 - Tuck sides of cover behind plastic trim.
- 4.6 - Push strings between seat bottom and plastic trim. They will go through where the seat back and bottom meet.
- 4.7 - Pull strings behind seat and pull tight.
- 4.8 - Tie a loop in one string, close to the edge of the seat.
- 4.9 - Run the other string through the loop and pull as tight as possible. This is what keeps your seat bottom from shifting.
- 4.10 - Pull bottom flaps from front of seat bottom and attach to top flap under the rear of the seat.
- 4.11 - Flaps MUST run OVER bars and brackets under seat.



## 5 - Install Passenger's Seat Back Cover



- 5.1 - Ensure the tag inside the cover corresponds with the seat you are working on.
- 5.2 - Undo elastic strap holding seat back flap from under seat bottom (Black strap with white clip).
- 5.3 - Tip seat back flap up and tuck inside seat cover as you pull it down.
- 5.4 - Turn seat cover 3/4 of the way inside out.
- 5.5 - Pull seat back cover into position, making sure that the holes in the cover align with the holes in the seat back.
- 5.6 - Stretch the cover over the headrest holes.
- 5.7 - Continue pulling the cover down the seat back, turning it right side out as you go.
- 5.8 - Push flap from front of cover between seat back and seat bottom, out the back of the seat .
- 5.9 - Lean the seat back all the way forward.
- 5.10 - Pull the flap tight and attach to the Velcro on the back of the seat.

## 7 - Install Headrest Cover



- ❑ 7.1 - Put headrest back in seat by pressing plastic tabs and pushing down on headrest.
- ❑ 7.2 - Pull cover over headrest with "loop" Velcro in front and "hook" Velcro in rear.
- ❑ 7.3 - Fasten Velcro tabs together under headrest.