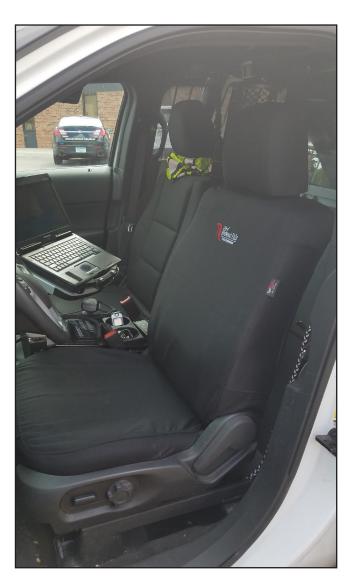
INSTALLATION GUIDE



52118 Bucket Set FORD EXPLORER (2011-2015)



BILL OF MATERIALS

ITEM	QUANTITY
Driver Seat Back Cover	1
Driver Seat Bottom Cover	1
Passenger Seat Back Cover	1
Passenger Seat Bottom Cover	1
Headrest Cover	2

Seat Backs & Bottoms have tag signifying Driver or Passenger.

Ensure airbag patch (same side as the TigerTough tag) goes on the outside edge of the seat.

General care instructions:

- 1. In most cases dirt, debris, spills and pet hair can be removed by wiping with a damp cloth.
- 2. Seat covers can be removed and machine washed on low temperature setting using mild detergent.

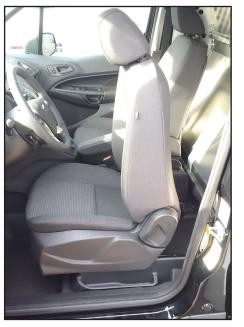
Drip dry or machine tumble dry on a no heat cycle.

Straps should be coiled and secured with rubber bands for machine washing and drying.

- 3. Soil may be removed with spray cleaner or detergent and water.
- 4. Oil or grease stains should first be treated with a dry cleaning solvent followed by a spray cleaner or detergent and water.
- 5. Do not use bleach.



1 - Preparation





- 1.1 Slide seat forward and raise to highest position, if possible. Remove Headrest
- □ 1.2 Push button at base of headrest and pull headrest up.
- 1.3 With headrest in the up position, push a paperclip or other small tool into the hole on the trim of the inside headrest base to release the headrest.
- □ 1.4 Pull headrest out of seat back.



2 - Install Seat Back Cover



- □ 2.1 Turn seat back cover 3/4 of the way inside out and pull over seat back.
- □ 2.2 Work plastic headrest trim through holes in seat cover.
- **Q** 2.3 Continue pulling the cover down over the seat, unrolling it as you go.
- □ 2.4 Push front flap between seat back and seat bottom.
- □ 2.5 The slit in the flap is to go around a wire running from the seat bottom to the seat back.
- □ 2.6 Pull front flap tight and fasten to Velcro on seat back.

3 - Install Seat Bottom Cover



- □ 3.1 Put cover over seat bottom.
- □ 3.2 Tuck cover behind plastic trim around seat bottom.
- 3.3 Tuck outside string between seat bottom and trim, where the back and bottom meet. Inside string will go under seat bottom, in front of rear seat mount.
- □ 3.4 Ensure both strings are in front of rear seat mounts when pulled under the seat.
- □ 3.5 Pull strings tight.



For assistance with installation, call us at 507.246.3545





- 3.6 Tie a loop in one string. Run the other string through the loop, pull tight, and tie string back on itself. It is important to pull tight as this is what keeps your cover from shifting.
- □ 3.7 Push top flap between seat back and seat bottom.
- □ 3.8 Run front flap over seat adjustment lever, wires, and brackets.
- □ 3.9 Pull front flap tight and fasten to Velcro on top flap.

4 - Install Headrest Cover



- □ 4.1 Push headrest back in seat.
- □ 4.2 Pull cover over head rest with "loop" Velcro in front and "hook" Velcro in rear.
- □ 4.3 Pull front flap tight under headrest, tuck inside rear of headrest and fasten to Velcro.



