

# INSTALLATION GUIDE



**102500 40/60 Bench**  
ISUZU W5 / NPR (2012-2019)



# BILL OF MATERIALS

ITEM	QUANTITY
Driver Seat Back Cover	1
Driver Seat Bottom Cover	1
Passenger Seat Back Cover	1
Passenger Seat Bottom Cover	1
Middle Passenger Seat Back Cover	1

Seat Backs & Bottoms have tag signifying Driver or Passenger.

## General care instructions:

1. In most cases dirt, debris, spills and pet hair can be removed by wiping with a damp cloth.
2. Seat covers can be removed and machine washed on low temperature setting using mild detergent.  
Drip dry or machine tumble dry on a no heat cycle.  
Straps should be coiled and secured with rubber bands for machine washing and drying.
3. Soil may be removed with spray cleaner or detergent and water.
4. Oil or grease stains should first be treated with a dry cleaning solvent followed by a spray cleaner or detergent and water.
5. Do not use bleach.



# 1 - Preparation - Driver's Side



- 1.1 - Slide seat forward.
- 1.2 - Lean seat back forward

# 2 - Install Seat Back Cover - Driver's Side



- 2.1 - Turn seat back cover 3/4 of the way inside out and pull over seat back.
- 2.2 - Continue pulling the cover down over the seat, unrolling it as you go.
- 2.3 - Push front flap between seat back and seat bottom.
- 2.4 - Pull front flap tight and fasten to Velcro on seat back.

For assistance with installation, call us at 507.246.3545





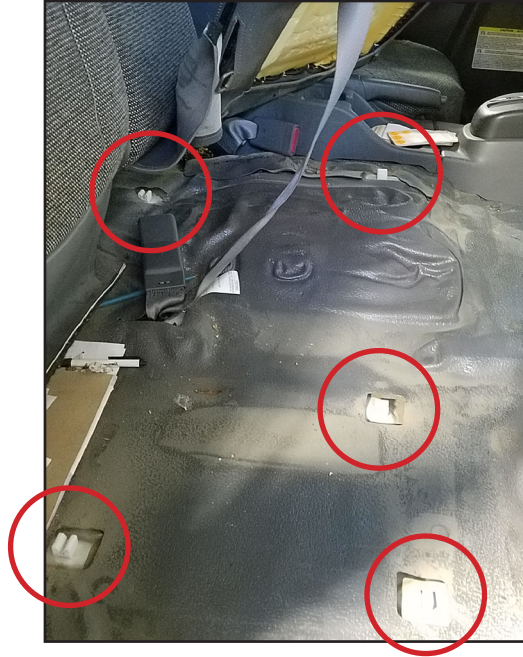
### 3 - Install Seat Bottom Cover - Driver's Side



- 3.1 - Put cover over seat bottom.
- 3.2 - Tuck inside string behind seatbelt bracket and pull towards the rear of the seat.
- 3.3 - Run outside string under seat bottom.
- 3.4 - Pull strings tight.
- 3.5 - Tie a loop in one string. Run the other string through the loop, pull tight, and tie string back on itself. It is important to pull tight as this is what keeps your cover from shifting.
- 3.6 - Push top flap between seat back and seat bottom.
- 3.7 - Run front flap under seat and over seat adjustment lever, wires, and brackets.
- 3.8 - Pull front flap tight and fasten to Velcro on top flap.



## 4 - Preparation - Passenger's Side Bottom



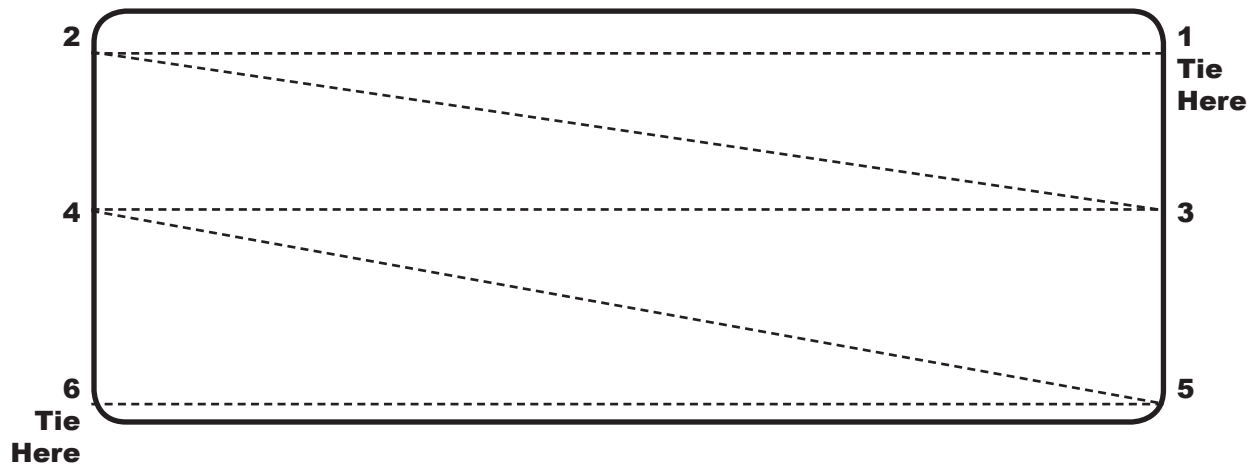
- ❑ 4.1 - Remove the seat bottom by pulling it up. The seat will release from five plastic clips on the floor.

## 5 - Install Seat Bottom Cover - Passenger's Side



- ❑ 5.1 - Put seat cover over seat bottom, lining hole in cover up with the hole in the seat bottom for the seatbelts.
- ❑ 5.2 - Pull the edges of the cover around the seat bottom.
- ❑ 5.3 - Make sure the hole in the side of the cover lines up with the metal clip in the side of the seat bottom.

## 5 - Install Seat Bottom Cover - Passenger's Side



- 5.4 - Turn seat bottom over.
- 5.5 - Lace strings through loops on seat cover as shown above.
- 5.6 - Pull as tight as possible tie string off at last loop.



## 5 - Install Seat Bottom Cover - Passenger's Side



- 5.7 - Pull flaps from front of seat cover as tight as possible and fasten to Velcro on back of seat cover.
- 5.8 - Make sure that all metal loops on the seat bottom are not covered. These fasten into the plastic clips on the floor of the truck.
- 5.9 - Install seat bottom into the truck.
- 5.10 - Line metal loops up with plastic clips and press down firmly on the seat bottom.

## 6 - Install Center Seat Back - Passenger's Side



- 6.1 - Turn seat back cover 3/4 of the way inside out and pull over seat back.
- 6.2 - Continue pulling the cover down over the seat, unrolling it as you go.
- 6.3 - Push flap on driver's side behind the metal bracket.
- 6.4 - Pull tight and fasten to Velcro on seat back.
- 6.5 - Push front flap between seat back and seat bottom.
- 6.6 - Pull front flap tight and fasten to Velcro on seat back.



## 7 - Preparation - Passenger's Side Back



- 7.1 - Slide seat forward.
- 7.2 - Lean seat back forward

## 8 - Install Seat Back Cover - Passenger's Side



- 8.1 - Turn seat back cover 3/4 of the way inside out and pull over seat back.
- 8.2 - Continue pulling the cover down over the seat, unrolling it as you go.
- 8.3 - Push front flap between seat back and seat bottom.
- 8.4 - Pull front flap tight and fasten to Velcro on seat back.

