

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
Product name : Kimya PEI Support
Type of product : 3D Filament

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Main use category : Industrial use, Professional use, Consumer use

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

KIMYA SAS
20 rue Chevreul
44100 Nantes
France
T +33(0)2 40 38 40 00
contact@kimya.fr - www.kimya.fr

1.4. Emergency telephone number

No additional information available

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Not classified

Adverse physicochemical, human health and environmental effects

No additional information available

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

No labelling applicable

2.3. Other hazards

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

This mixture does not contain any substances to be mentioned according to the criteria of section 3.2 of REACH Annex II

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according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures after inhalation	: Allow affected person to breathe fresh air. Call a doctor.
First-aid measures after skin contact	: Gently wash with plenty of soap and water. Cool skin rapidly with cold water after contact with molten product. Get medical advice/attention.
First-aid measures after eye contact	: Rinse with water while holding the eyes wide open. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Get medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects	: Mechanical irritation from the particulates generated by the product.
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4.3. Indication of any immediate medical attention and special treatment needed

Remove victim to fresh air. Obtain medical attention. Treat as thermal burns.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	: Dry chemical, CO2, or water spray or regular foam.
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5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire	: Carbon monoxide. Carbon dioxide. Hydrocarbons. Sulfur oxides.
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5.3. Advice for firefighters

Protection during firefighting	: Self-contained breathing apparatus. Wear fire/flame resistant/retardant clothing.
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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

No additional information available

6.1.2. For emergency responders

No additional information available

6.2. Environmental precautions

No additional information available

6.3. Methods and material for containment and cleaning up

Methods for cleaning up	: Mechanically recover the product.
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6.4. Reference to other sections

No additional information available

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling	: Handling this product may result in electrostatic accumulation. Use proper grounding procedures. Avoid formation of dust.
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7.2. Conditions for safe storage, including any incompatibilities

Storage conditions	: Store in a dry place. Keep in the dark.
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7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

No additional information available

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

No additional information available

8.2.2. Personal protection equipment

Personal protective equipment symbol(s):



8.2.2.1. Eye and face protection

Eye protection:

Where excessive dust may result, wear goggles

8.2.2.2. Skin protection

Skin and body protection:

Long sleeved protective clothing

Hand protection:

Heated product causes burns

8.2.2.3. Respiratory protection

Respiratory protection:

Ensure adequate ventilation

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

No additional information available

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Solid
Colour : Translucent.

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Appearance	: Filament.
Odour	: Not available
Odour threshold	: Not available
Melting point	: Not available
Freezing point	: Not available
Boiling point	: Not available
Flammability	: Not flammable
Explosive properties	: Not explosive.
Explosive limits	: Not applicable
Lower explosion limit	: Not applicable
Upper explosion limit	: Not applicable
Flash point	: Not applicable
Auto-ignition temperature	: 550 °C
Decomposition temperature	: > 520 °C
pH	: Not available
pH solution	: Not available
Viscosity, kinematic	: Not applicable
Solubility	: not soluble in water.
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50°C	: Not available
Density	: Not available
Relative density	: 1.23
Relative vapour density at 20°C	: Not applicable
Particle size	: Not available
Particle size distribution	: Not available
Particle shape	: Not available
Particle aspect ratio	: Not available
Particle aggregation state	: Not available
Particle agglomeration state	: Not available
Particle specific surface area	: Not available
Particle dustiness	: Not available

9.2. Other information

9.2.1. Information with regard to physical hazard classes

No additional information available

9.2.2. Other safety characteristics

Glass transition temperature : 189 °C

SECTION 10: Stability and reactivity

10.1. Reactivity

No dangerous reaction known under conditions of normal use.

10.2. Chemical stability

The product is stable at normal handling and storage conditions.

10.3. Possibility of hazardous reactions

None under normal use.

10.4. Conditions to avoid

Moisture.

10.5. Incompatible materials

No additional information available

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10.6. Hazardous decomposition products

hydrocarbons. Sulfur Oxides.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitisation	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified

11.2. Information on other hazards

No additional information available

SECTION 12: Ecological information

12.1. Toxicity

Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Not classified

12.2. Persistence and degradability

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Persistence and degradability	Not biodegradable.
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12.3. Bioaccumulative potential

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Bioaccumulative potential	Bioaccumulation unlikely.
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12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

No additional information available

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SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods : If recycling is not possible, eliminate in accordance with local valid waste disposal regulations.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

14.1. UN number or ID number

UN-No. (ADR) : Not regulated
UN-No. (IMDG) : Not regulated
UN-No. (IATA) : Not regulated
UN-No. (ADN) : Not regulated
UN-No. (RID) : Not regulated

14.2. UN proper shipping name

Proper Shipping Name (ADR) : Not regulated
Proper Shipping Name (IMDG) : Not regulated
Proper Shipping Name (IATA) : Not regulated
Proper Shipping Name (ADN) : Not regulated
Proper Shipping Name (RID) : Not regulated

14.3. Transport hazard class(es)

ADR

Transport hazard class(es) (ADR) : Not regulated

IMDG

Transport hazard class(es) (IMDG) : Not regulated

IATA

Transport hazard class(es) (IATA) : Not regulated

ADN

Transport hazard class(es) (ADN) : Not regulated

RID

Transport hazard class(es) (RID) : Not regulated

14.4. Packing group

Packing group (ADR) : Not regulated
Packing group (IMDG) : Not regulated
Packing group (IATA) : Not regulated
Packing group (ADN) : Not regulated
Packing group (RID) : Not regulated

14.5. Environmental hazards

Dangerous for the environment : No
Marine pollutant : No
Other information : No supplementary information available

14.6. Special precautions for user

Overland transport

Not regulated

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Transport by sea

Not regulated

Air transport

Not regulated

Inland waterway transport

Not regulated

Rail transport

Not regulated

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No additional information available

SECTION 16: Other information

No additional information available

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.