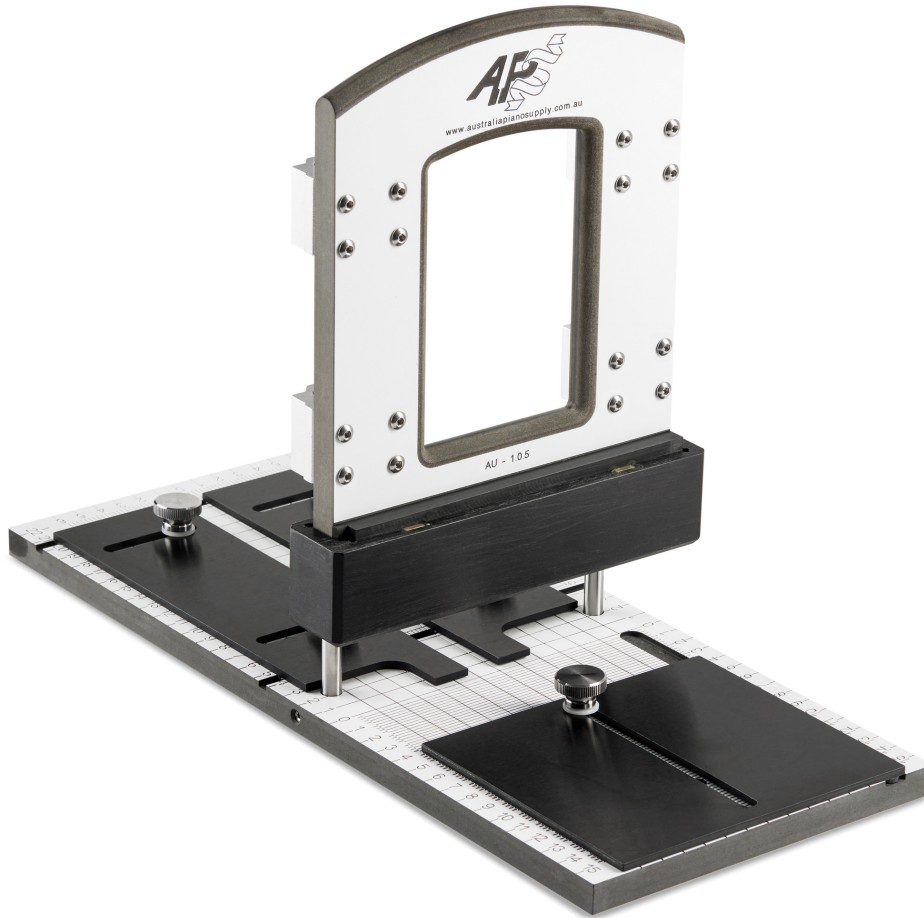


LA GUILLOTINE



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GENERAL NOTES :

* This felt cutter was explicitly designed to cut piano felts and leathers and was only tested for such purposes. Any other usage is left at the user's risk and discretion.

* Be careful not to over-tighten any of the screws, or you could damage your felt cutter.

Maximum torque for side and depth guides: M6=0.8N.m

Maximum torque for the metal rods: M5=1.5N.m

Maximum torque for the bearings and blade locker: M4=1.5N.m

* Parts subject to wear and tear: the springs will eventually need changing as repeated compression will wear them out. The blade also needs changing to ensure clean cuts.

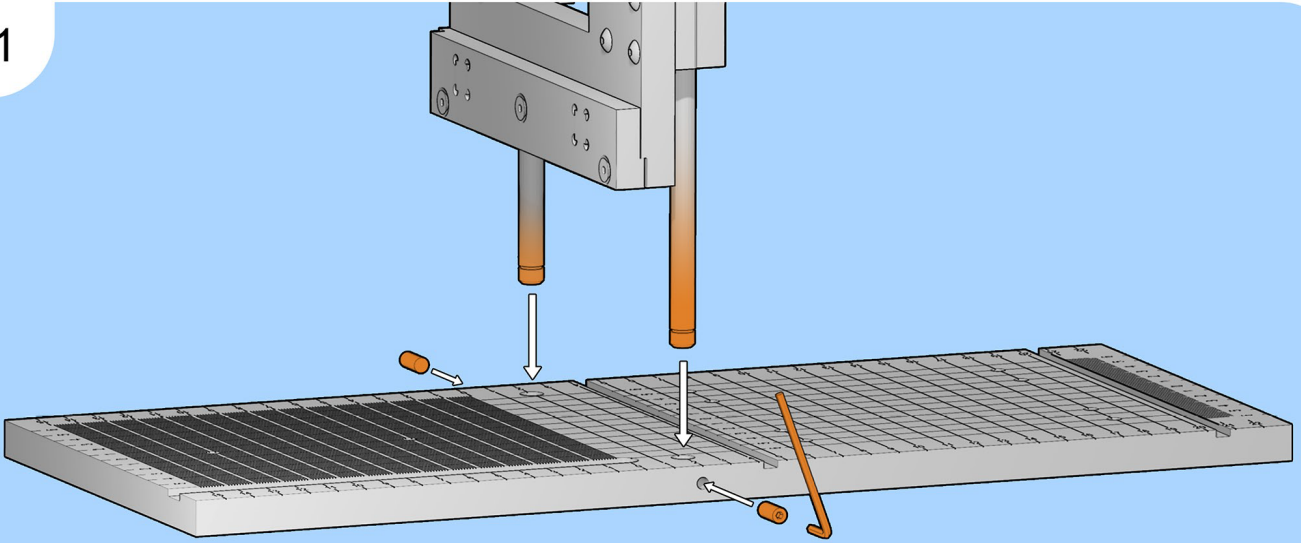
SAFETY:

! This felt cutter should ONLY be used with the magnetic safety block on. When the safety block is removed, the provided blade protector should be used to cover the blade. Only one person at a time should operate this felt cutter, and both hands of the operator should either be, or none be, on the handle at all times. Never leave your fingers under the safety block when operating; this felt cutter is very sharp. Australia Piano Supply declines all responsibility in the event of an accident.

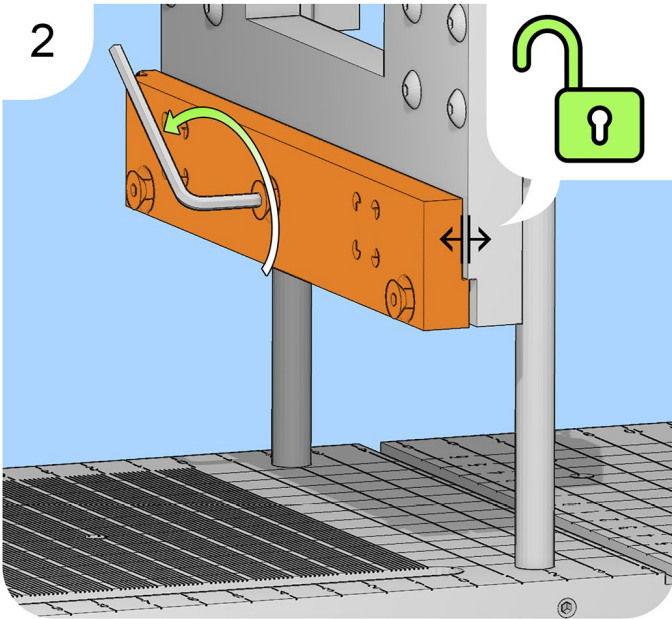
ASSEMBLY INSTRUCTIONS

The whole assembly process should be smooth and easy. Be careful not to cross thread or overtighten any of the screws.

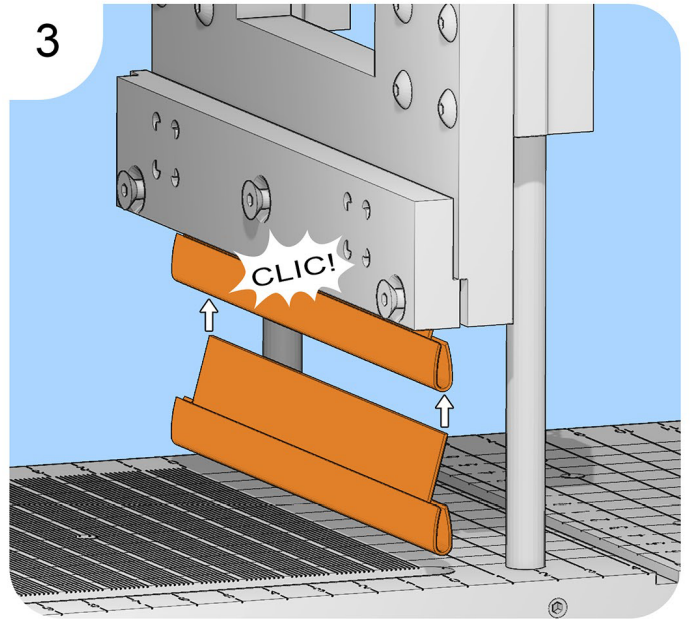
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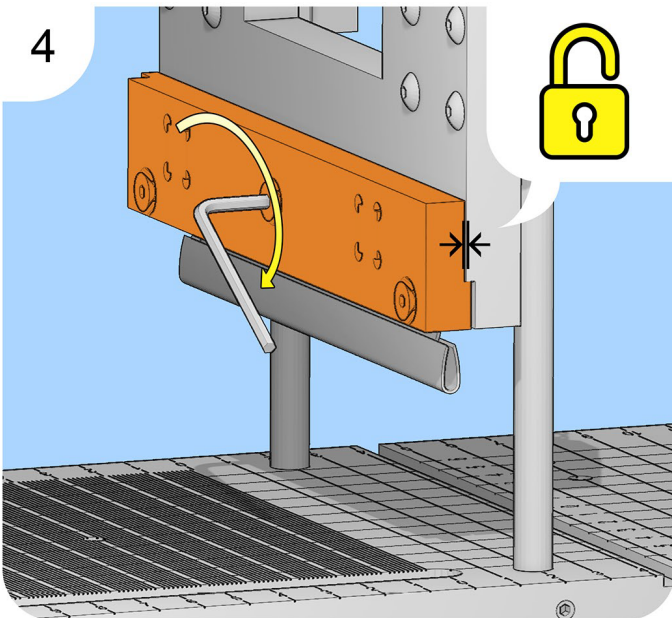
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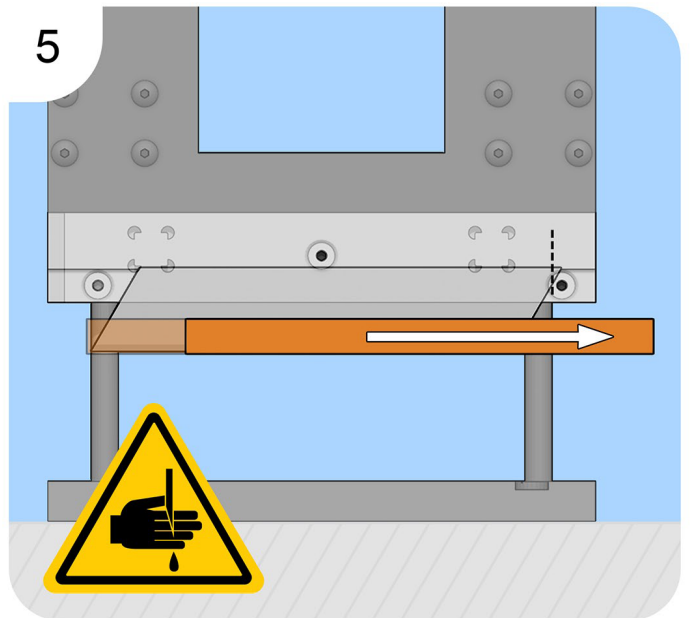
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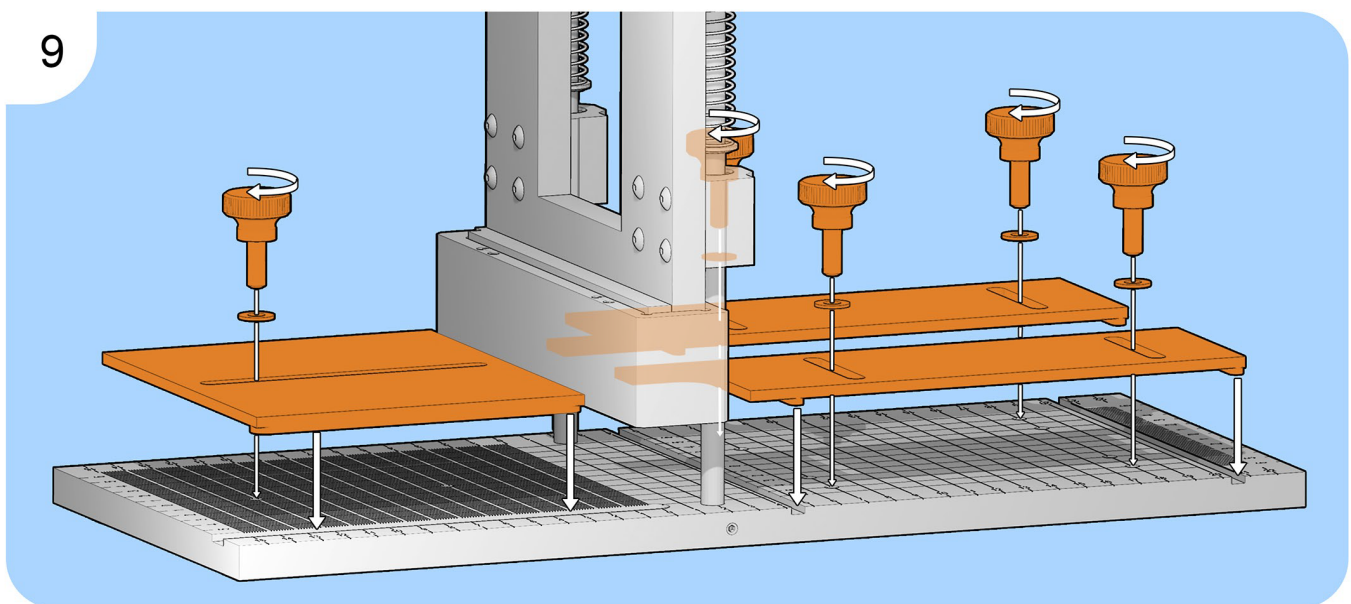
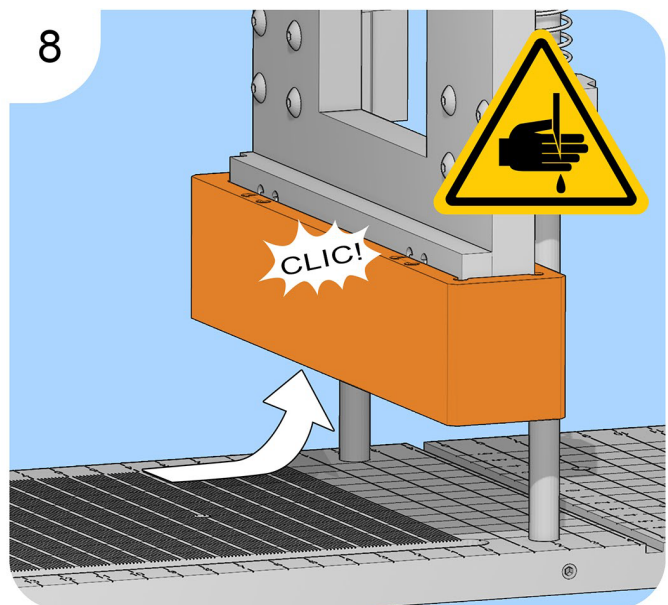
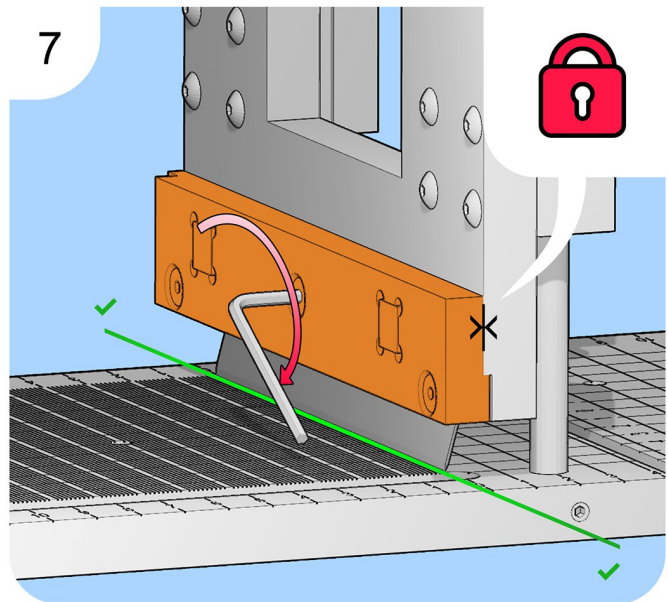
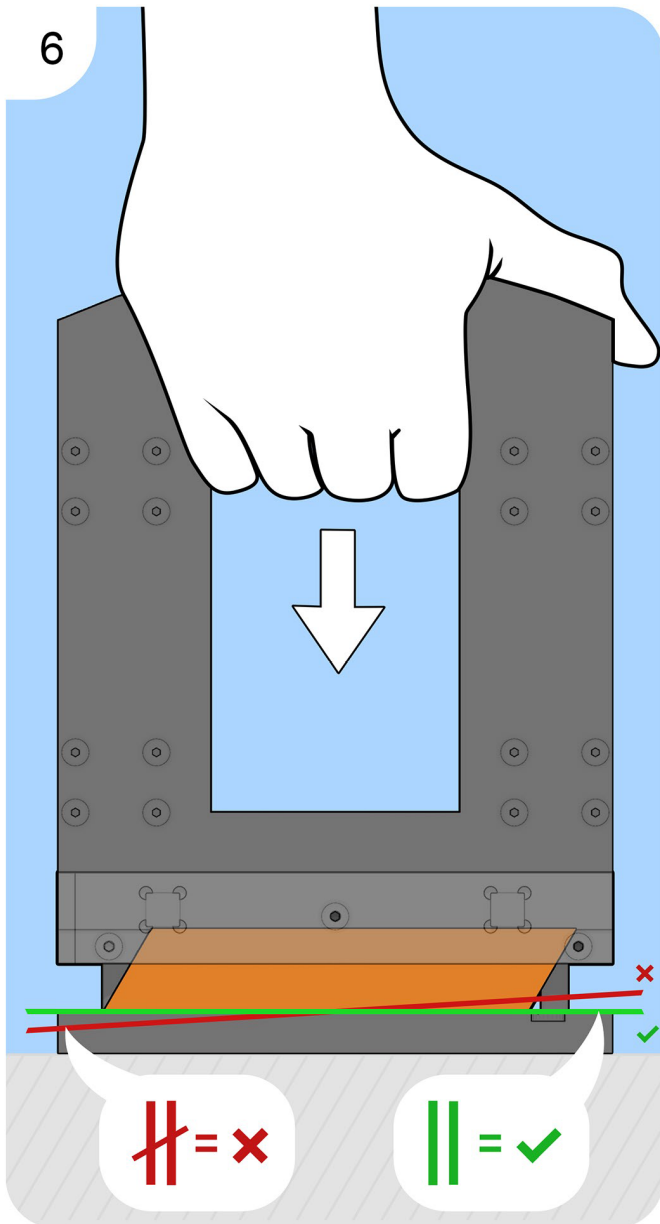


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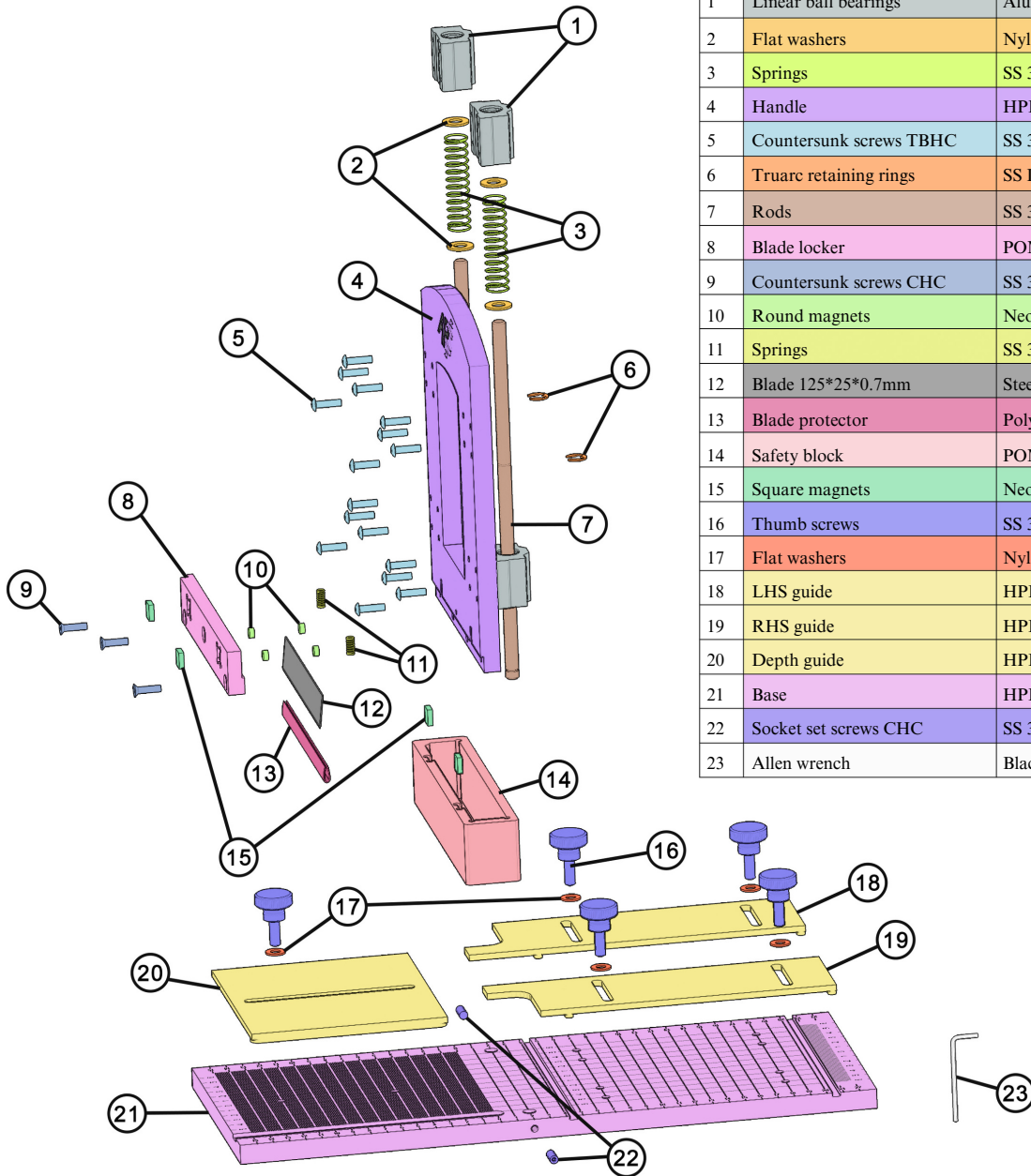
5





TO CHANGE THE BLADE:

- remove the **safety block**.
- cover the old **blade** with its **original blade protector**.
- slightly undo the **blade locker screws** to free and remove the blade (step 2).
- cover the new blade with the **blade protector** and insert it in the magnetic **blade locker** slot.
- refer to the above Assembly Instructions and repeat steps **4 to 8**.



#	Designation	Material (main)	Qty
1	Linear ball bearings	Aluminium	4
2	Flat washers	Nylon	4
3	Springs	SS 302	2
4	Handle	HPL	1
5	Countersunk screws TBHC	SS 304	16
6	Truarc retaining rings	SS DIN571	2
7	Rods	SS 304	2
8	Blade locker	POM	1
9	Countersunk screws CHC	SS 316	3
10	Round magnets	Neodymium	4
11	Springs	SS 302	2
12	Blade 125*25*0.7mm	Steel	1
13	Blade protector	Polyethylene	1
14	Safety block	POM	1
15	Square magnets	Neodymium	4
16	Thumb screws	SS 304	5
17	Flat washers	Nylon	5
18	LHS guide	HPL	1
19	RHS guide	HPL	1
20	Depth guide	HPL	1
21	Base	HPL	1
22	Socket set screws CHC	SS 304	2
23	Allen wrench	Black steel	1

CARE:

* We suggest you regularly use a drop of liquid piano action lubricant (type CLP) on the metal rods to keep the felt cutter in good condition.

* You should keep the felt cutter clean, especially the metal rods and the safety block. Every now and then, it would be a good idea to dismantle the handle from the base (via the two metal rod lock screws) to wipe them clean before reassembly. We recommend using compressed air on all parts after use to keep the tool free of felt dust. Remember to adjust the blade according to the assembly instructions after each reassembly.

ACCESSORIES:

APS can supply you with extra accessories for this felt cutter :

- thinner side and depth guides
- carbon blades (black, sharper, long-lasting)

Visit our online store to find out more:

www.australiapianosupply.com.au

