



# INSTALLATION INSTRUCTIONS

www.vikingbags.com

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## Viking Aviator Large Leather Motorcycle Saddlebags

### Parts

Low Bracket x 4  
Black Allen Key Head Bolts (Long) x 4 (with Nuts and Washers)  
Bolts (Small) x 8  
Spacers (0.25 and 0.5 inches)

### Tools Required

Adjustable wrench  
Drill

### Note

The purpose of the Low bracket is to enable lower installation of bags by using two of the lower holes for mounting the bag onto bracket while using the top hole to mount bracket onto the fender. The Low bracket is extendable to allow more flexibility in positioning of the bags.

### Instructions

#### Step 1

Install the Low bracket onto the fender as shown in the image.



Fig (A)

#### Step 2

Hold the bag in your desired position against the fender and mark either the top fender hole onto the bag or the outline of the bracket.



Fig (B)

#### Step 3

Once marked, place a Low bracket on corresponding Markings and mark the position of the second and fourth holes from top. These holes will be used to mount the bags onto the bracket.



Fig (C)



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## **Step 4**

Drill the markings for second and fourth holes.



Fig (D)

## **Step 5**

With brackets installed on the fender, hold the bag against the bracket and pass smaller bolts from inside the bag through the holes in the bag into the bracket holes and tighten using the supplied bolts.

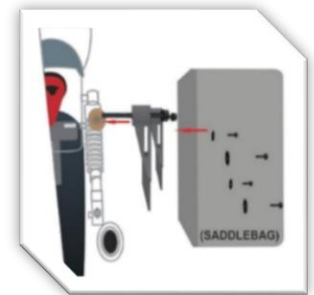


Fig (E)

## **Step 6**

Repeat the process for the other side.



Fig (F)

### **Note**

- ✓ In case the bolts are too long and there is a risk that they may hit the tire, pass the Upper Hex Head Bolts through a spacer first before passing them through the back of the bag and the bracket.
- ✓ Top hole on the bracket are to be used for mounting only the bracket onto the bike. The bags will be mounted on to the bracket using the 2<sup>nd</sup> and 4<sup>th</sup> holes from the top and hence, only the position of these holes should be drilled.

### **Warnings**

- ✓ Avoid usage of any mounting part that is impaired or is not working properly.
- ✓ If you are not secure about the installation of the saddlebags, do not use them.
- ✓ Sporadically check for shifting of the bag and verify that no part of the mounting system is interfering with any part of the motorcycle while riding. This includes the drive train, suspension, brakes or wheels.
- ✓ The bag can be adjusted as required, where as normal brackets are fixed position
- ✓ It is important to note that if you do not mount these saddlebags properly damage may be caused to the saddlebags and/or motorcycle.
- ✓ If bags are securely installed, no part of the mounting system or bags should touch the motorcycle while in operation.
- ✓ Do not attempt to use these saddlebags if the mounting instructions are unclear. It is important that you seek professional assistance from a qualified mechanic or dealer.