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Version 1

**SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1. Product identifier****Product Name** **Facilan™ C8****Pure substance/mixture** Mixture**1.2. Relevant identified uses of the substance or mixture and uses advised against****Application** Additive manufacturing**Uses advised against** Not identified.**1.3. Details of the supplier of the safety data sheet****Manufacturer****3D4MAKERS**  
Waarderweg 56  
2031BP Haarlem  
Netherlands  
Tel +31 (0) 23 820 0584  
<https://www.3d4makers.com/>**E-mail address** info@3d4makers.com**1.4. Emergency telephone number****Europe****Emergency Telephone** - +31 (0) 23 820 0584 (08.00-17.00 CET)**United Kingdom** See above.**SECTION 2: Hazards identification****2.1. Classification of the substance or mixture****Classification according to Regulation (EC) No. 1272/2008 [CLP]**

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [CLP].

**2.2. Label elements**

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [CLP].

**Symbols/Pictograms**

Not applicable

**Signal word**

None

**Hazard statements**

Not applicable

**Precautionary Statements**

Not applicable

**2.3. Other hazards**

The components in this formulation do not meet the criteria for classification as PBT or vPvB.

**SECTION 3: Composition/information on ingredients****3.1 Substances**

Not applicable

**3.2 Mixtures**

Chemical Name	EC No	CAS No	REACH Registration Number	Weight-%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Poly lactide resin	Not available	9051-89-2	No data available	60-70	Not classified

Full text of H- and EUH-phrases: see section 16

**SECTION 4: First aid measures****4.1. Description of first aid measures**

<b>Inhalation</b>	Move to fresh air in case of accidental inhalation of vapours. If irritation persists get medical advice/attention.
<b>Skin contact</b>	In contact with molten product immediately flush with cold water for at least 10 minutes. Do not pull solidified product off the skin. In case of burn injury immediately get medical attention.
<b>Eye contact</b>	Rinse thoroughly with plenty of water, also under the eyelids.
<b>Ingestion</b>	If a large quantity has been ingested or if you feel unwell, get medical advice/attention.

**4.2. Most important symptoms and effects, both acute and delayed**

Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.

**4.3. Indication of any immediate medical attention and special treatment needed**

Treat symptomatically.

**SECTION 5: Firefighting measures****5.1. Extinguishing media****Suitable extinguishing media**

Water spray (fog), Foam, Carbon dioxide (CO<sub>2</sub>), Extinguishing powder.

**Unsuitable extinguishing media**

Do not use a solid water stream as it may scatter and spread fire.

**5.2. Special hazards arising from the substance or mixture****Hazardous combustion products**

Aldehydes, Carbon monoxide (CO), Carbon dioxide (CO<sub>2</sub>), and. Monomer (2-Oxepanone, Hexan-6-Olide, CAS 502-44-3).

**5.3. Advice for firefighters**

In the event of fire, wear self-contained breathing apparatus.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Use personal protective equipment as required. Avoid contact with eyes and skin. Remove all sources of ignition.

**6.2. Environmental precautions**

Do not flush into surface water or sanitary sewer system. See Section 12 for additional ecological information.

### 6.3. Methods and material for containment and cleaning up

#### Methods for containment

Prevent product from entering drains.

#### Methods for cleaning up

Collect in closed and suitable containers for disposal.

### 6.4. Reference to other sections

See section 8 for more information. See section 13 for more information.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Ensure adequate ventilation, especially in confined areas. Protect from direct sunlight. Keep away from heat. Use personal protective equipment as required.

#### General Hygiene Considerations

Do not eat, drink or smoke when using this product. Wash hands before breaks and after work. Ensure good ventilation at the work station.

### 7.2. Conditions for safe storage, including any incompatibilities

Keep tightly closed in a dry and cool place. Keep at a temperature not exceeding 40 °C. Protect from moisture.

### 7.3. Specific end use(s)

This information is supplied in the present Safety Data Sheet.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Exposure Limits

Keep personal exposure levels below Derived No Effect Level (DNEL) and national exposure limit values (if existing).

#### Derived No Effect Level (DNEL) - worker

Not determined

#### Derived No Effect Level (DNEL) - Consumer

Not determined

#### Predicted No Effect Concentration (PNEC)

Not determined

### 8.2. Exposure controls

#### Appropriate engineering controls

Ensure adequate ventilation, especially in confined areas.

#### Individual protection measures, such as personal protective equipment

Eye/face protection	Wear safety glasses with side shields (or goggles).
Hand Protection	Protective gloves not really required. However, we recommend using protective gloves made of rubber. PVC gloves, Butyl rubber, Chloroprene rubber, CR.
Skin and body protection	Long sleeved clothing.
Respiratory protection	None under normal use conditions. Provide adequate ventilation.

#### Environmental exposure controls

No information available.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

#### Appearance

Filament  
Light grey

<b>Odour</b>	Odourless	
<b>Odour threshold</b>	Not applicable	
<b>Property</b>	<b>Value</b>	<b>Remarks • Method</b>
pH		No information available
Melting point / freezing point		No information available
Boiling point / boiling range		Not determined
Flash point		
Evaporation rate		No information available
Flammability (solid, gas)		Not determined
Explosive limits		
Upper explosive limits		Not applicable
Lower explosive limits		Not applicable
Vapour pressure		Not determined
Vapour density		Not applicable
Relative density		No information available
Water solubility		Insoluble in water
Solubility(ies)		No information available
Partition coefficient		No information available
Autoignition temperature		No information available
Decomposition temperature		No information available
Kinematic viscosity		No information available
Dynamic viscosity		No information available
Explosive properties		No information available
Oxidising properties		No information available
Density		No information available
Bulk density		No information available

## 9.2. Other information

No information available.

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

There exists no specific test data for this product. For further information, see the subsequent subsections of this chapter.

### 10.2. Chemical stability

Stable under recommended storage conditions.

### 10.3. Possibility of hazardous reactions

None under normal processing.

### 10.4. Conditions to avoid

Temperatures above 230 °C / 446 °F. Exposure to air or moisture over prolonged periods.

### 10.5. Incompatible materials

Incompatible with oxidising agents, Strong bases.

### 10.6. Hazardous decomposition products

May emit toxic fumes under fire conditions: Aldehydes, Carbon monoxide (CO), Carbon dioxide (CO<sub>2</sub>), Monomer (2-Oxepanone, Hexan-6-Oxide, CAS 502-44-3).

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

#### Information on likely routes of exposure

Inhalation, Dermal.

#### Symptoms related to the physical, chemical and toxicological characteristics

Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.

## Numerical measures of toxicity

### Acute toxicity

Caution - mixture not yet fully tested. Due to the composition of the mixture and studies made on similar products, we believe that the mixture is not classified. The polymer is not bioavailable because of its molecular size.

The following values are calculated based on chapter 3.1 of the GHS document

Polylactide resin (9051-89-2)				
Method	Species	Exposure route	Effective dose	Remarks
Unknown	Rat	Oral	>5000	LD50 (lethal dose) mg/kg
Unknown	Rabbit	Dermal	>2000	LD50 (lethal dose) mg/kg

### Skin corrosion/irritation

According to the data on the components: No classification according to GHS criteria.

### Serious eye damage/eye irritation

No information available.

### Respiratory or skin sensitisation

No sensitising effects known.

### Germ cell mutagenicity

According to the data on the components: Not mutagenic.

### Carcinogenicity

According to the data on the components: Not suspected as a human carcinogen.

### Reproductive toxicity

No information available.

**STOT - single exposure** No information available

**STOT - repeated exposure** No information available

### Aspiration hazard

No hazard identified.

## SECTION 12: Ecological information

### 12.1. Toxicity

The polymer is not bioavailable because of its molecular size.

Polylactide resin (9051-89-2)					
Method	Species	Exposure route	Effective dose	Exposure time	Remarks
OECD Test No. 201: Freshwater Algae and Cyanobacteria, Growth Inhibition Test	Algae		>1100	72h	EC50 (effective concentration) mg/l

### 12.2. Persistence and degradability

No information available.

**12.3. Bioaccumulative potential**

No information available.

**12.4. Mobility in soil**

No information available.

**12.5. Results of PBT and vPvB assessment**

The components in this formulation do not meet the criteria for classification as PBT or vPvB

**12.6. Other adverse effects**

No information available.

**SECTION 13: Disposal considerations****13.1. Waste treatment methods****Waste from residues/unused products**

The product is not classified as hazardous waste. Incinerate at a licensed installation.

**Contaminated packaging**

Thoroughly emptied and clean packaging may be recycled.

**Other Information**

Waste codes should be assigned by the user based on the application for which the product was used.

**SECTION 14: Transport information****ADR Road transport**

14.1 UN number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing Group	Not regulated
14.5 Environmental hazard	Not applicable
14.6 Special precautions for user	None

**RID Rail transport**

14.1 UN number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing Group	Not regulated
14.5 Environmental hazard	Not applicable
14.6 Special precautions for user	None

**IMDG Sea transport**

14.1 UN number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing Group	Not regulated
14.5 Marine pollutant	Not applicable
14.6 Special precautions for user	None
14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	No information available

**IATA Air transport**

14.1 UN number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing Group	Not regulated
14.5 Environmental hazard	Not applicable
14.6 Special precautions for user	None

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****International Regulations**

Not applicable.

**European Union**

Not applicable.

**France**

Occupational Illnesses (R-463-3, France)

Not applicable

**Germany**

Water hazard class (WGK)

Water endangering class = 1 (self classification)

**15.2. Chemical safety assessment**

Not applicable.

**SECTION 16: Other information****Key or legend to abbreviations and acronyms used in the safety data sheet**

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**This safety data sheet complies with the requirements of:** Regulation (EC) No. 1907/2006, COMMISSION REGULATION (EU) No. 830/2015 of 20 May 2015.

**Disclaimer**

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**End of Safety Data Sheet**