

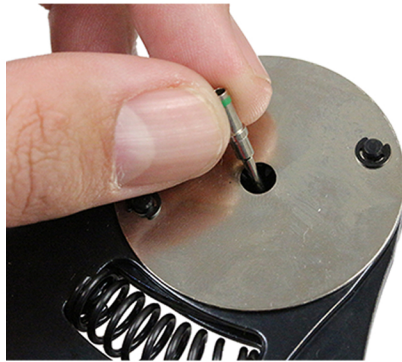
HOW TO CRIMP SOLID DEUTSCH CONTACTS WITH A 4-WAY INDENT CRIMP TOOL



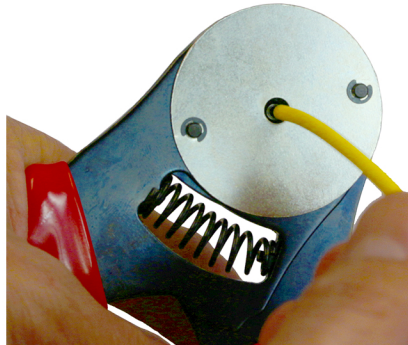
- 1 Strip the wire to the appropriate length for the terminals you are using.
Size 20 - 3/16"
Size 16 - 1/4"
Size 12 - 1/4"



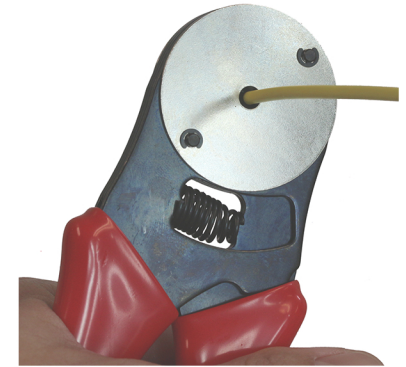
- 2 Insert the contact into the barrel terminating end first. Use the adjustment screw to make the receiving end flush with the plate.



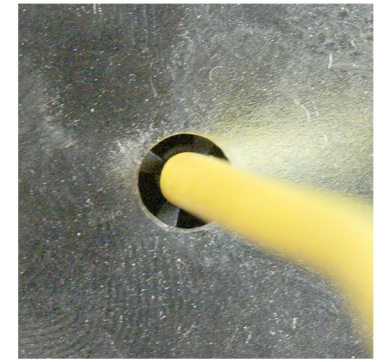
- 3 Insert the stripped wire all the way into the terminal. Make sure there are no stray strands.



- 4 Squeeze the handles tightly. The tool will not release until the crimp is complete.



- 5 Once the four prongs have released from the terminal, remove the terminal and inspect it.



- 6 Gently pull on the terminal to ensure the crimp is secure.

