Raphael Assembly Instructions

Notes About the Assembly

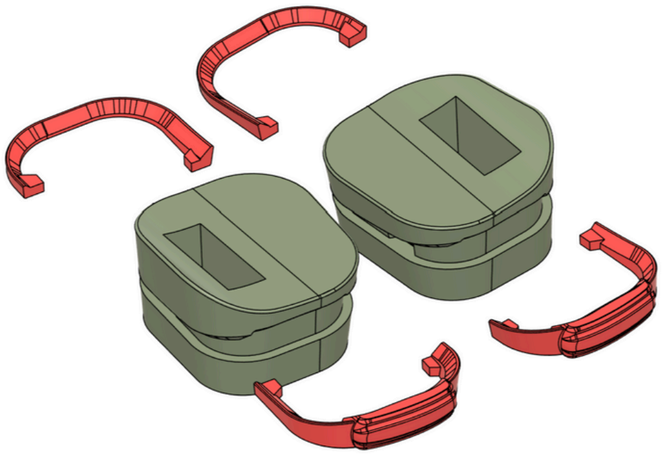
The P#’s refer to plate numbers in the STL files.

Everything is meant to press-fit, so don’t be afraid to push hard.

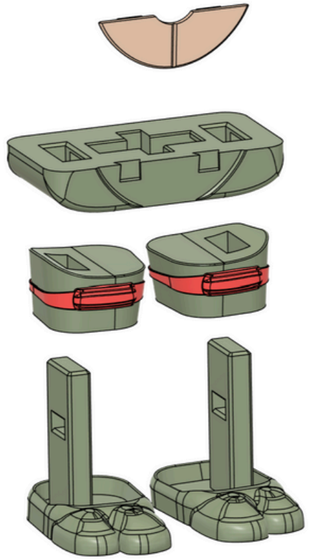
If any of the parts are too tight or loose, simply size them down or up by 0.5-1% and try again. Matte filament works the best.

If you’re using a printer that can cancel failed objects, you may want to split the plates into objects to take advantage of that, just in case.

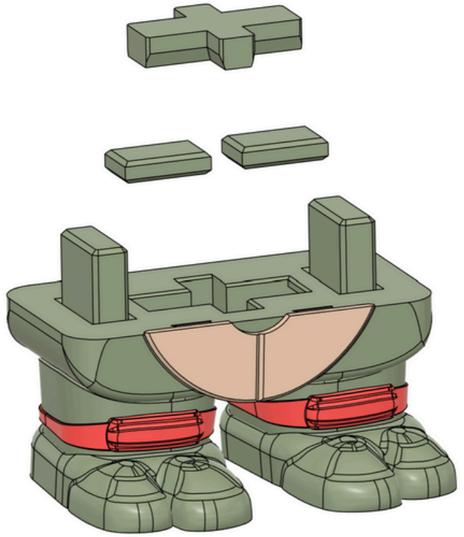
1 (P1&2)



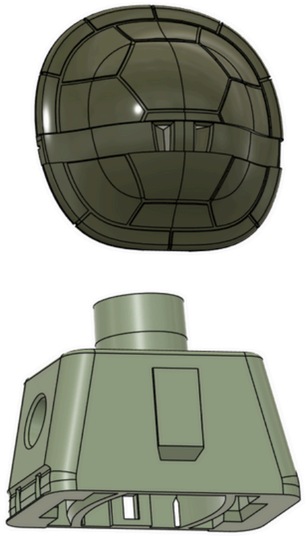
2 (P1&3)



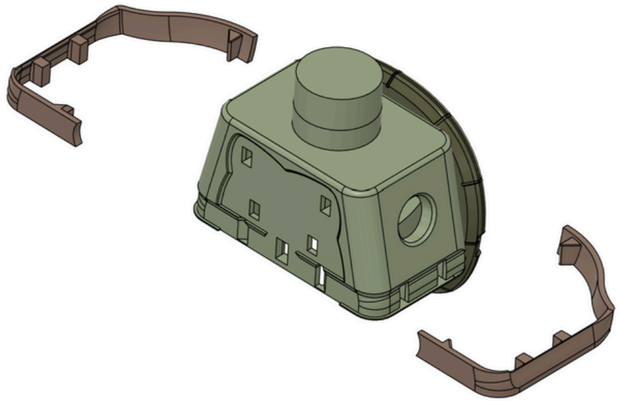
3 (P1)



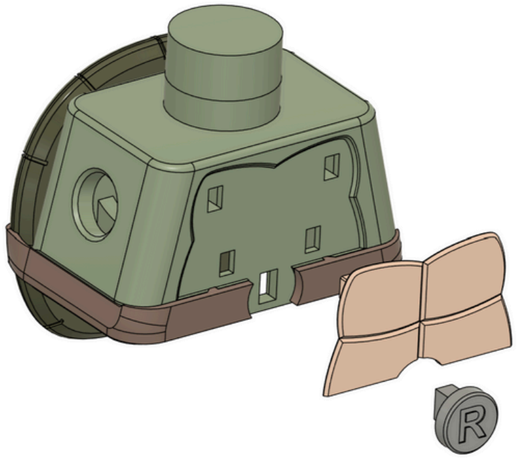
4 (P4)



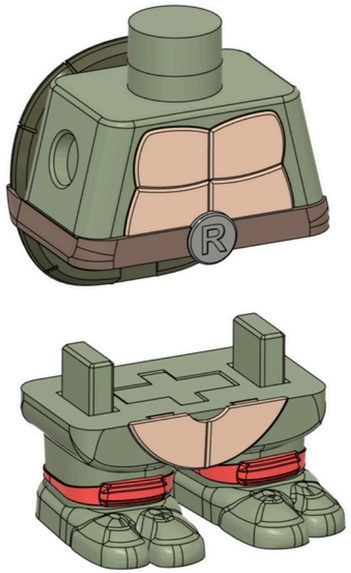
5 (P5)



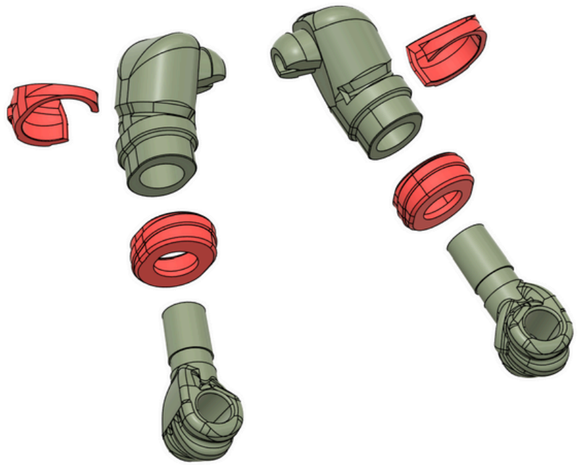
6 (P3&6)



7



8 (P1,2&7)



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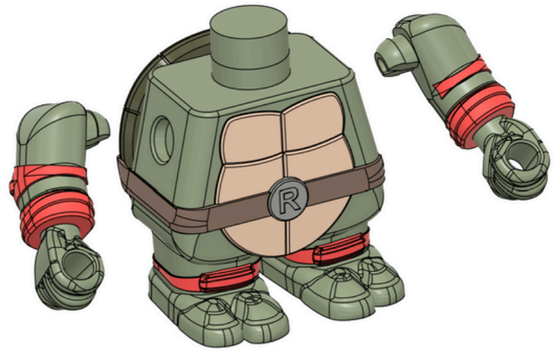
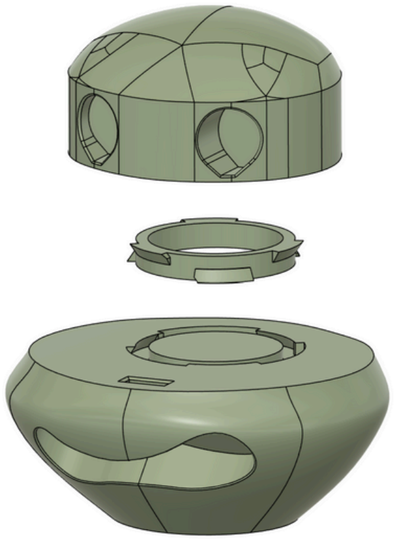
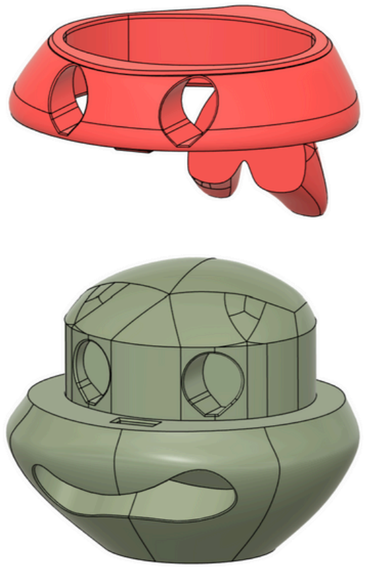


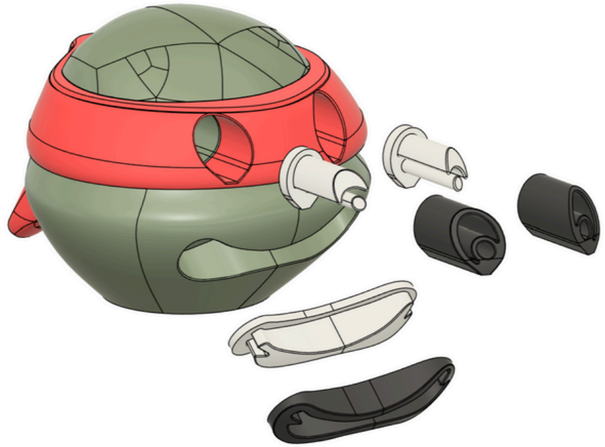
10 (P7)



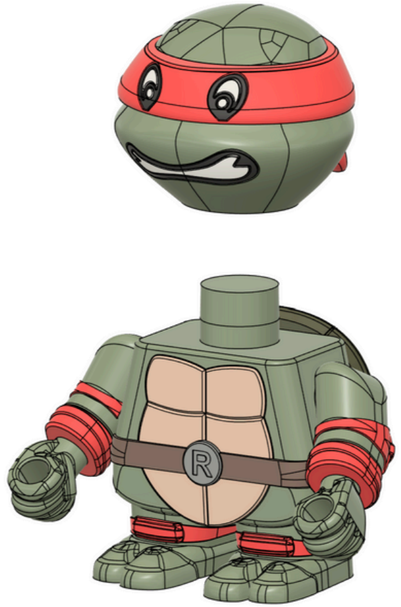
11 (P2)



12 (P8&9)



13



14 (P5&6)

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