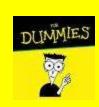


How-To Guide:

Recovering the factory's

Yamaha Drive or Drive2 seat cushion



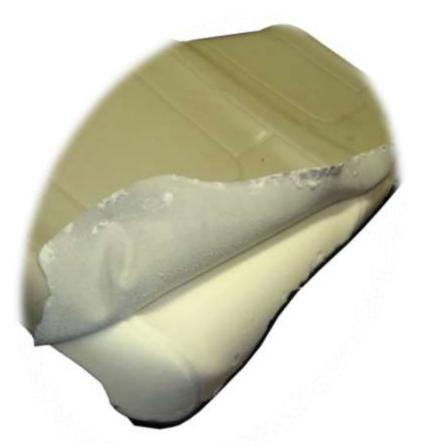


Step 1 (Optional)



 Carefully slit existing vinyl upholstery away from plastic base using a sharp utility knife. Do this around the entire perimeter of the seat.

Step 2 (Optional)



- Slowly peel existing vinyl upholstery from foam substrate, leaving as much of foam substrate intact.
- HINT If available, first use an industrial heat gun to soften the adhesive bond between the vinyl cover and foam.

Your seat should look like this



Discard original vinyl skin

Step 3



 Center new vinyl seat bottom cover manufactured by GR Golf over old foam, as shown.



Step 4



- On clean work surface, turn over cushion and staple through vinyl into plastic base. TIPS:
 - Applying pressure to compress the foam will provide a tight fit but is not necessary if you instead pull the fabric.
 - Secure the cover's position by placing a few staples near the mid-section of all 4 sides. If you have a rubber gasket, be certain to staple between the outside of the cushion and the gasket.
 - Once happy with covering placement, work your way out to each of the corners.
- Wrinkles at the corners will pull out when tensioning and it is not necessary to cut notches or slits at corners.

I am having issues with the head of the staple going thru the vinyl, what can I do?

Decrease air pressure (example: we have ours set to 80 lbs).

Check driver - pull trigger on gun and hold in. How far is driver sticking out? You may benefit from shortening it – tap on a grinder.

Step 5



 Using utility knife, neatly trim excess vinyl along staple line.



Your finished Yamaha Drive seat should look like this:



- Bottom side view (no gasket) at left
- Bottom side view with rubber gasket below



