

The Embroiderer's Quick Chart

Fabric	Stabilizer	Topper	Needle
Fleece	Mesh cut-away (match fabric weight)	Yes (water-soluble)	80/12 Ballpoint
T-shirt Knit	Soft mesh cut-away (fusable for stabiliy)	Yes (water-soluble for textured knits)	75/11 or 80/12 Sallport
Denim	Medium/heavy cut-away	Yes (water-soluble)	80/12 or 90/14 Sharp
Sturdy Wovens	Medium/heavy cut-away	No (optional for smail satin)	80/12 Sharp
Sturdy Wovens	Light/medium tear-away	No (except fine satin text)	75/11 or 80/12 Sharp
Fine Fabrics	Water-soluble mesh or transparent	No (except fine satin text)	70/10 or 65/9 Sharp