

LFP 5-10kWh/LV 51.2V 100/200Ah LiFePO4 BATTERY



User Manual v2.0

LFP 5-10kWh/ LV User Manual

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Safety Precautions

Narning

- Please do not put the battery into water or fire, in case of explosion or any other situation
- that might endanger your life.
- Please connect wires properly while installation, do not reverse connect.
- To avoid short circuit, please do not connect positive and negative poles with conductor (Wires for instance).
- Please do not stab, hit, trample or strike the battery in any other way.
- Please shut off the power completely when removing the device or reconnecting wires during the daily use or it could cause the danger of electric shock.
- Please use dry powder extinguisher to put out the flame when encountering a fire hazard, liquid extinguisher could result in the risk of secondary disaster.
- For your safety, please do not arbitrarily dismantle any component in any circumstances unless
 a specialist or an authorized one from our company, device breakdown due to improper
 operation will not be covered under warranty.



- We have strict inspection to ensure the quality when products are shipped out, however, please contact us if case bulging or another abnormal phenomenon.
- For your safety, device shall be ground connected properly before normal use.
- To assure the proper use please make sure parameters among the relevant device are compatible.
- Please do not mixed-use batteries from different manufacturers, different types and models, as well as old and new together.
- Ambient and storage method could impact the life span and product reliability, please consider the operation environment abundantly to make sure device works in proper condition.
- For long-term storage, the battery should be recharged once every 6 months, and the amount of electric charge shall exceed 80% of the rated capacity.
- Please charge the battery in 18 hours after it discharges fully and starts over -discharging protection.
- Formula of theoretical standby time: T=C/I (T is standby time, C is battery capacity, I is total current of all loads).

Preface

Manual declaration

LFP 5-10kWh/LV user manual lithium iron phosphate battery is external battery module which can storage the power for home use. When the grid is on, it supplies the home loads and charges the battery meantime. When grid off, the battery discharges to power up the home loads.

LFP 5-10kWh/ LV user manual systematically elaborates device structure, parameters, basic procedure and method of installation, operation, maintenance.

Safety Statement

- Only qualified trained professionals are allowed to install, operate, maintain the device.
- Please comply with local safety regulations and operational rules when installation, operation and maintenance, or it could lead to human injury or device damage.
- Mentioned attentions are only as a supplement to local safety regulations.
- The seller does not undertake any responsibility for device operations or usage violating general safety requirements and safety standards.

Sign explanation

Attention should be paid when configuring or operating LFP 5-10/ LV products, which follows below format to explain.



Neglecting the warnings might cause malfunction.

1 Introduction

1.1 Brief Introduction

LFP 5-10kWh/LV lithium iron phosphate battery is newly power storage products designed according to market demands, supplies reliable power for all kinds of home equipment. It is especially suitable for situations with higher temperatures, less space, higher demand of weight and life span.

LFP 5-10kWh/LV lithium battery carries self-developed battery management system. When the grid is on, it supplies the home loads and charges the battery meantime. When grid off, the battery discharges to power up the home loads.

Batteries can be paralleled to build a module with more capacity to satisfy the long-time energy storage demand.

1.2 Product Properties

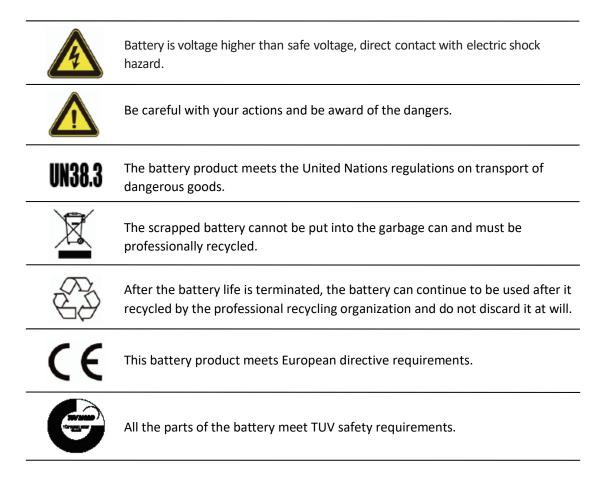
LFP 5-10kWh/LV energy storage product's anode materials are lithium iron phosphate, battery cells are managed effectively by BMS with better performance, the systems features as below:

- Anode materials are lithium iron phosphate (LiFePO4), safer with longer life span.
- Carries battery management system with better performance, possesses protection function like over-discharge, over-charge, over current, abnormal temperature.
- Self-management on charging and discharging, single core balancing function.
- Intelligent design configures integrated inspection module, with 3 remote functions (remotemeasuring, remote-communicating and remote-controlling).
- Flexible configurations allow parallel of multi battery for longer stand by time.
- Self-ventilation with lower system noise.
- Less battery self-discharge, then recharging period can be up to 10 months during the storage.
- No memory effect so that battery can be charged and discharged shallowly.
- With wide range of temperature for working environment, -10[°]C[~]+50[°]C, circulation span and discharging performance are well under high temperature.
- Less volume, lighter weight, seal grade up to IP65 embedding design for easier installation and maintenance.

1.3 Product identity definition



FIG1-1 Battery Energy Storage System nameplate



2 Product Specification

2.1 Size and Weight

Table 2-1 LFP 5-10kWh/ LV Device Model

Product Series	Specification Model	Nominal Voltage	Nominal Capacity	Dimension (mm)	Weight (kg)	IP Level
LFP	5kWh/ LV	51.2V	100Ah	490*650*204	65	IP65
LFP	10kWh/ LV	51.2V	200Ah	580*920*204	125	IP65

2.2 Performance Parameter

Table 2-2 LFP 5-10kWh/ LV performance parameter

Module Type	LFP 5kWh/ LV	LFP 10kWh/ LV	
Total Energy*	5.12kWh	10.24kWh	
Usable Energy (DC)*	4.6kWh	9.2kWh	
Nominal Dis-charge Power	3kW	4.6kW	
Peak Power(Only Discharge)	7kWh for 3 seconds	10kWh for 3 seconds	
Constant Current(Only Discharge)	100A	100A	
Voltage	48~56Vd.c	48~56Vd.c	
Nominal Voltage	51.2Vd.c	51.2Vd.c	
Nominal Current	60A	100A	
Max. Charge Voltage	59.2V±0.5V d.c	59.2V±0.5V d.c	
Weight	65kg	125kg	
Dimension(mm)	490*650*204mm	580*920*204mm	
Safety	CE UN38.3	CE UN38.3	

2.3 Interface Definition

This section elaborates on interface functions of the front panel of the device

Figure2-1 LFP 5-10kWh/ LV the sketch of front interface.



Table 2-3 Interface Definition

Item	Name	Definition
1	Negative socket	The battery DC output negative pole, which is connected to the negative pole of inverter through the cable.
2	Positive socket	The battery DC output positive pole, which is connected to the positive pole of inverter through the cable.
3	RS485	The RS485 communication interface is used for parallel communication between batteries.
4	CAN	CAN communication interface is used for communication between battery and inverter.
5	LED1	Module capacity status indicator light
6	LED2	Module capacity status indicator light
7	LED3	Module capacity status indicator light
8	LED4	Module capacity status indicator light
9	ADD switch	Use the switch to adjust the address when the battery is in parallel mode.

10	Reset switch	Press the switch and the battery system turn on. When the battery is in the none use state such as storage, transportation etc., it needs to be turn off by switch button, and the battery system will automatically sleep after the device without external load power.
11	Main switch	Open or cut off the main circuit, and ensure transportation safety after cutting off

Table 2-4 LED status indicators (Take LFP 10kWh/ LV as an example)

```
Flashing 1: bright 0.25s Light out 3.75s
Flashing 2: bright 0.5s Light out 0.5s
Flashing 3: bright 0.5s Light out 1.5s
```

System	Dunning state	RUN	ALM		SC	C		Explain
state	Running state	•	•	٠	•	•	•	Explain
Shut down	Dormancy	OFF	OFF	OFF	OFF	OFF	OFF	ALL OFF
Standby	Normal	Flashing 1	OFF	OFF	OFF	OFF	OFF	
	Normal	Flashing 1	OFF	Accor	ding to the	e power p	rompt	
	Over current alarm	Flashing 1	Flashing 2	According to the power prompt			rompt	
Charging	Over voltage protection	Flashing 1	OFF	OFF	OFF	OFF	OFF	
	Temperature Over current protection	Flashing 1	Flashing 1	OFF	OFF	OFF	OFF	
	Normal	Flashing 3	Flashing 3	Accor	ding to the	e power p	rompt	
	Alarm	Flashing 3	Flashing 3	Accor	ding to the	e power p	rompt	
Discharge	Temperature, Over current,Short circuit, protection	OFF	OFF	OFF	OFF	OFF	OFF	Stop discharge, Mains offline 48h no action forced sleep.
	Under voltage protection	OFF	OFF	OFF	OFF	OFF	OFF	Stop discharge

2.4 Battery Management System (BMS)

2.4.1 Voltage Protection

Discharging Low Voltage Protection

When any battery cell voltage is lower than the Rated protection value or total voltage below 42V during discharging, the over-discharging protection starts, and the battery buzzer makes an alarm sound. Then battery system stops supplying power to the outside. When the voltage of each cell recovers to rated value and total voltage restored to above 45V, the protection is released. **Charging Over Voltage Protection**

When charging, the system stops charging when the total voltage of the battery pack is higher than 54.75V or the voltage of any single cell reaches the protection value. When the total voltage returns to below 52V and the cell voltage returns to below the rated protection value, the protection is released.

2.4.2 Current Protection

Over Current Protection in Charging:

When the charging current is greater than the protection value, the battery buzzer alarms and the system stops charging. After the system delays the rated time for 1 min, the protection is released.

Over Current Protection in Discharging:

When the discharging current is greater than the protection value, the battery buzzer alarms and the system stops discharging. After the system delays the rated time for 1 min, the protection is released.

MNote:

The buzzer sound alarm setting can be manually turned off on the background software, and the factory default is on.

2.4.3 Temperature Protection

Less/ Over temperature protection in charging:

When battery's temperature is beyond range of 0°C+45°C during charging, temperature protection starts, device stops charging. The protection is released when it recovers to rated return range.

Less/ Over temperature protection in discharging:

When battery's temperature is beyond range of -10°C+45°C during discharging, temperature protection starts, device stops supplying power to the outside. The protection is released when it recovers to rated return range.

2.4.4 Other Protection

Short Circuit Protection:

When the battery is activated from the off state, if a short circuit occurs, the DC circuit breaker will act first. If the DC circuit breaker does not operate, the BMS will start the short circuit protection function and cut off the external voltage output.

Self Shutdown:

When device connects no external loads for over 72 hours, device will dormant standby automatically.



The maximum working current of the load which needs to be powered should be less than the maximum discharge current capacity of the battery system.

3 Installation and Configuration

3.1 Preparations for installation

Safety Requirement

This system can only be installed by personnel who have been trained in the power supply system and have sufficient knowledge of the power system.

The safety regulations and local safety regulations listed below should always be followed during the installation.

- All circuits connected to this power system with an external voltage of less than 48V must meet the SELV requirements defined in the IEC60950 standard.
- If operating within the power system cabinet, make sure the power system is not charged. Battery devices should also be switched off.
- Distribution cable wiring should be reasonable and has the protective measures to avoid touching these cables while operation power equipment.
- When installing the battery system, must wear the protective items below:







The isolation gloves

Safety goggles

Safety shoes

3.1.1 Environmental requirements

Working temperature: -10°€+50°C

Charging temperature range is $0^{\circ}C^{+45} \circ C$, Discharging temperature range is -10 °C ~+50 °C

Relative humidity: 4% ~ 100%RH (No condensed water)

Elevation: no more than 4000m

Operating environment: Indoor or outdoor installation, sites avoid the sun and no wind, no conductive dust and corrosive gas.

And the following conditions are met:

- Installation location should be away from the sea to avoid brine and high humidity environment.
- The ground is flat and level. There is no flammable explosive near to the installation places.
- The optimal ambient temperature is 15°C ~ 30 °C
- Keep away from dust and messy zones

3.1.2 Tools and data

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Hardware tool

Tools and meters that may be used are shown in table 3-1.

Table 3-1 Tool instrument

Name	
Screwdriver (word, cross)	AVO meter
wrench	clamp meter
Inclined pliers	Insulating tape
Needle nose pliers	The thermometer
Clip forceps	wrist strap
Wire stripper	AVO meter
Electric drill	Таре

3.1.3 Technical preparation

Electrical interface check

Devices that can be connected directly to the battery can be user equipment, power supplies, or other power supplies.

- Confirm whether the user equipment, the PV equipment or other power supply equipment has the DC standby interface, and measure whether the output voltage of the standby interface meets the requirements of the voltage range of table 2-2
- Verify that the maximum discharge current capacity of the user equipment, the PV equipment or other power supplies, the DC standby interface, and the maximum discharge current shall be greater than the maximum charging current of the products used in table 2-2.
- If the user equipment DC prepared interface maximum discharge capacity is less than the maximum charging current products using table 2-2, the user interface should have the power equipment of DC current limiting function, give priority to ensuring the normal work of user equipment.

The security check

- Fire fighting equipment should be provided near the equipment, such as portable dry powder fire extinguisher.
- Automatic fire fighting system shall be provided for the case where necessary.
- No flammable, explosive and other dangerous articles are placed beside the battery.

3.1.4 Open the box to have inspection

- When the equipment arrives at the installation site, loading and unloading should be carried out according to the rules and regulations, so as to prevent from being exposed to sun and rain.
- Before unpacking, the total number of packages shall be indicated according to the shipping list attached to each package, and the case shall be checked for good condition.

- In the process of unpacking, handle with care and protect the surface coating of the object.
- Open the package, the professional installation person should read the technical documents, verify the list, according to the configuration table and packing list, ensure objects are complete and intact. If the internal packaging is damaged, it must be inspected and recorded in detail.

Packing list is as follows:

Battery×1	Battery bottom bracket x 1	Support bracket x 1
4448		
M6 bolt ×8; Fixing battery box with battery bracket	Power cable ×2 connect battery with inverter Communication cable	Positioning cardboard×1
	LFP 8-106Wh/LV T1.2V 100/200Ah	
Expansion screw ×4	User manual ×1	

3.1.5 Engineering coordination

Attention should be paid to the following items before construction:

- Power line specification.
- The power line specification shall meet the requirements of maximum discharge current for each product.
- Mounting space and bearing capacity.
- Make sure that the battery has enough room to install, and that the battery rack and bracket have enough load capacity.
- Wiring.
- Make sure the power line and ground wire are reasonable. Not easy to short-circuit, water and corrosion.

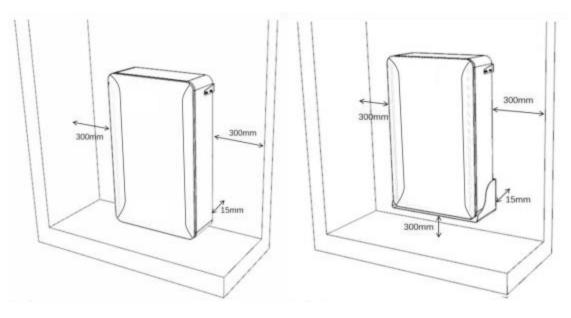
3.2 Equipment installation



Strongly recommended: floor installation; If it is wall-mounted installation, strictly follow the requirements below

The wall for battery installation shall be solid brick or cement wall with strong bearing capacity and wall thickness no less than 100mm.

Mounting space requirements:



Floor installation

Mounted on the wall installation

Table 3-2 Installation steps

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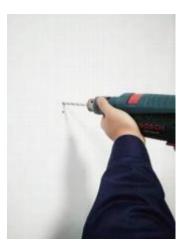
Step1	System outage	Ensure that the battery is in a shutdown state
Stop 2	Mechanical	1. Hanger mounting
Step 2	Installation	2.Equipment installation
		1. Connect the ground cable
612	Electrical Installation	2 Electrical installation
Step3		3.Connect inverter
		4.Communication interface connection

3.2.1 Floor installation

When the battery system is placed directly on the ground, a fixed support must be used to fix the top of the battery box with the wall.



- Use the positioning cardboard provided with the goods to draw the screw hole positions on the wall, as shown in the four holes on the left.
- 2 The bottom of board must be good connection with the ground level while drawing the holes.



3 4 holes with diameter of 10mm shall be opened on the wall with electric drill according to the marked position, and the hole depth shall be greater than 70mm to fit the expansion bolts of M6.



4 Fixing the expansion bolt M6 into the bottom of the hole on the wall.

5 Use the M6 bolt to fixing the Support bracket to the wall and control the torque at 6NM.

6 Carry the battery box to the Installation site, and place it about 15mm away from the vertical wall surface, fixing the Support bracket and the upper part of the battery box with M6 bolts.

3.2.2 Mounted on the wall

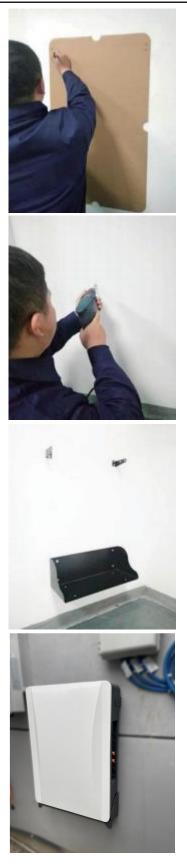


The following accessories need to be added when mounted the battery on the wall.

Expansion screw ×4

Battery bottom bracket ×1

Installation procedure



- Use the positioning cardboard provided with the goods to draw the screw hole positions on the wall, as shown in the four holes on the left.
- 2 The cardboard must be perpendicular to the ground while drawing the holes.
- 3 The bottom of the cardboard is about 300mm from the ground.
- According to the position of the mark, 8 holes in diameter 10mm and depth of more than 70mm are hit on the wall with an electric drill, which are used for fitting expansion bolt M6.

- Fixing the expansion bolt M6 into the Bottom of the hole on the wall, and fix the Support bracket and Battery bottom bracket on the wall with M6 bolts, twisting force keeps 6NM.
- Carry of hoist the battery to the installed battery bottom bracket.
 Fixing the support bracket and the upper part of the battery with M6 bolts, twisting force keeps 6NM. Then fixing the battery bottom bracket and the bottom part of battery with M6 bolts, twisting force keeps 6NM.

3.2.3 Electrical installation

Before connecting the power cables, using multi-meter to measure cable continuity, short circuit, confirm positive and negative, and mark well the cable labels. Measuring methods:

- Switch off cables: select the buzzer and use the probe to measure the ends of the same color cable. If the buzzer calls, it means the cable is available.
- Short circuit judgment: choose multi-meter resistor file, probe the same end of positive and negative pole, if the resistor shows infinity, means that the cable is available.
 - After visual testing of power line is connected well, the positive and negative poles of the battery shall be connected respectively to the positive and negative poles of another device.

Connected inverter



If there is any question during installation, please contact your dealer to avoid damage to the equipment.

When the system is used independently:

Note: Before installation, please confirm whether the DIP switch mode of No.1 module in battery is correct according to the inverter used. For specific dialing methods, please refer to "3.2.4 battery module DIP switch definition and description".

• The battery is connected to the inverter, and it is required to use the dedicated power cable and communication cable (as accessories shipped with the cargo, the standard communication cable is a standard network cable. The applicable inverter is marked on the label of the network cable. If the inverter used by the customer is not covered

by the standard communication cable, please contact HERBYTECK for the correct PIN Sequence) as follows:

Keep the battery system at power off state, connect the power cable to the interface on the input side of the inverter first, and then connect the power cable to the interface on the battery side.

The battery output interface is a quick connector, and the power cable (positive, negative) plug can be directly inserted into the battery socket. The power cable has a cross section of 25 mm².





Communication port interface

Connect the CAN Cable of the battery to the CAN communication interface of the inverter using the RJ45 cable.

Factory default CAN communication mode.





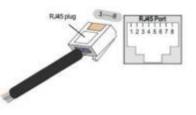
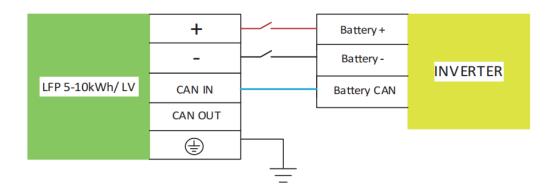


Table 3-3 Pin Definition

Foot position	Color	Definition
PIN1	Orange/white	485A
PIN2	Orange	XGND
PIN3	Green/white	485B
PIN4	Blue	CANH
PIN5	Blue/white	CANL
PIN6	Green	NC/NULL
PIN7	Brown/white	XIN
PIN8	Brown	NC/NULL



3.2.4 Battery module DIP switch definition and description

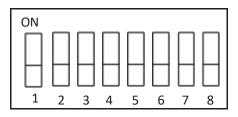


Table3-4-1 Slave setting

Address		Instructions			
	#1	#2	#3	#4	
1	ON	OFF	OFF	OFF	Slave1
2	OFF	ON	OFF	OFF	Slave2
3	ON	ON	OFF	OFF	Slave3
4	OFF	OFF	ON	OFF	Slave4
5	ON	OFF	ON	OFF	Slave5
6	OFF	ON	ON	OFF	Slave6
7	ON	ON	ON	OFF	Slave7
8	OFF	OFF	OFF	ON	Slave8
9	ON	OFF	OFF	ON	Slave9
10	OFF	ON	OFF	ON	Slave10
11	ON	ON	OFF	ON	Slave11
12	OFF	OFF	ON	ON	Slave12
13	ON	OFF	ON	ON	Slave13
14	OFF	ON	ON	ON	Slave14
15	ON	ON	ON	ON	Slave15

Table3-4-2 Host setting (Table 2)

Number of parallel machines		Instructions			
	#1	#2	#3	#4	
2	ON	OFF	OFF	OFF	parallel 2
3	OFF	ON	OFF	OFF	parallel 3
4	ON	ON	OFF	OFF	parallel 4
5	OFF	OFF	ON	OFF	parallel 5
6	ON	OFF	ON	OFF	parallel 6
7	OFF	ON	ON	OFF	parallel 7
8	ON	ON	ON	OFF	parallel 8
9	OFF	OFF	OFF	ON	parallel 9
10	ON	OFF	OFF	ON	parallel 10
11	OFF	ON	OFF	ON	parallel 11
12	ON	ON	OFF	ON	parallel 12
13	OFF	OFF	ON	ON	parallel 13
14	ON	OFF	ON	ON	parallel 14
15	OFF	ON	ON	ON	parallel 15

.

Number of parallel	Dip switch position			Instructions					
machines	#1	#2	#3	#4	#5	#6	#7	#8	
Stand alone use	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	Stand alone use
parallal 2	OFF	OFF	OFF	OFF	ON	OFF	OFF	OFF	First host
parallel 2	ON	OFF	OFF	OFF	OFF	OFF	OFF	OFF	FILST HOST
	OFF	OFF	OFF	OFF	OFF	ON	OFF	OFF	
parallel 3	ON	OFF	OFF	OFF	OFF	OFF	OFF	OFF	
	OFF	ON	OFF	OFF	OFF	OFF	OFF	OFF	
	OFF	OFF	OFF	OFF	ON	ON	ON	ON	First host
	ON	OFF	OFF	OFF	OFF	OFF	OFF	OFF	2 nd slave
	OFF	ON	OFF	OFF	OFF	OFF	OFF	OFF	3rdslave
	ON	ON	OFF	OFF	OFF	OFF	OFF	OFF	4 th slave
	OFF	OFF	ON	OFF	OFF	OFF	OFF	OFF	5 th slave
parallal 16	ON	OFF	ON	OFF	OFF	OFF	OFF	OFF	6thslave
parallel 16	OFF	ON	ON	OFF	OFF	OFF	OFF	OFF	7 th slave
	ON	ON	ON	OFF	OFF	OFF	OFF	OFF	8thslave
	OFF	OFF	OFF	ON	OFF	OFF	OFF	OFF	9thslave
	ON	OFF	OFF	ON	OFF	OFF	OFF	OFF	10thslave
	OFF	ON	OFF	ON	OFF	OFF	OFF	OFF	11 th slave
	ON	ON	OFF	ON	OFF	OFF	OFF	OFF	12 th slave
	OFF	OFF	ON	ON	OFF	OFF	OFF	OFF	13thslave
	ON	OFF	ON	ON	OFF	OFF	OFF	OFF	14 th slave
	OFF	ON	ON	ON	OFF	OFF	OFF	OFF	15 th slave
	ON	ON	ON	ON	OFF	OFF	OFF	OFF	16thslave

Table 3-4-3 Parallel dialing code setting example (Table 3)

DIP switch description

When the battery pack is connected in parallel, the host can communicate with the slave through the RS485 interface. The host summarizes the information of the entire battery system and communicates with the inverter through RS485.

4 Use, maintenance and troubleshooting

4.1 Battery system usage and operation instructions

After completing the electrical installation, follow these steps to start the battery

1 Press the switch, the system self-check, the indicator lights turn on successively (4.1.1)

2 The RUN indicator blinks slowly if the battery is not connected to the inverter (4.1.2)

3 If the battery is connected with the inverter, the battery start working and the indicator lights up (4.1.3)



4.1.1









After pressing the power button, if the battery status indicator on the front panel continues to be red, please refer to the "4.2 Alarm description and processing". If the failure cannot be eliminated, please contact the dealer timely.

4 Use a voltmeter to measure whether the voltage across the BAT + / BAT- terminals of the inverter is greater than 42V, and check whether the voltage polarity is consistent with the input polarity of the inverter. If the voltage across the terminals BAT + / BAT- of the inverter is greater than 42V, at this time the battery has begun to work normally.

- ⁵ After confirming that the battery output voltage and polarity are correct, turn on the inverter, then close the circuit breaker switch.
- 6 Check whether the indicator light of the inverter and the battery connection (the communication indicator and the battery access status indicator) is in normal condition. If normal, the connection between the battery and the inverter is completed. If there is an abnormality in the indicator light, please check the reason or contact the local dealer with the inverter manual.

4.2 Alarm description and processing

When protection start or failure, the ALM indicator on the side panel will alarm, through net management can query specific alarm class and take appropriate action.

4.2.1 Alarm and countermeasure influence system output

If there are any abnormalities affecting the output, such as battery cell in the battery module occurs over-voltage protection or over-current protection during charge/discharge, under-voltage protection, and temperature protection, in the system, please deal with them according to Table 4-1.

Statue	Alarm category	Alarm indication	Processing	
	Coll over veltage	RUN light	Stop charging and release	
Charging state	Cell over-voltage	flashing 1	when discharging.	
	Over-current when	Run light on	Reduce the charging current	
	charging	RED flashing 2	below the rated value.	
	High tomp protection	RED light	Stop charging and find out	
	High temp protection	flashing 1	the cause of the trouble.	
Discharge state	Over-current		Stop discharge and reduce	
	Protection when	RED light on	discharge current below	
	discharge		rated value.	
	High temp	RED light	Stop discharging and find out	
	protection when	ON	the cause of the trouble.	
	discharge			
	Total voltage	ALL lights OFF		
	Under-voltage	successively	Start charging	
	Protection			

Table 4-1 Main alarm and Protection

4.2.2 Alarm and countermeasure without affecting the output of the

system

LFP 5-10kWh/ LV User Manual

If a low SOC alarm occurs, the battery system also issues a corresponding alarm signal. Maintainer should check the equipment according to the prompt information, determine

the type and location of the fault, and take corresponding countermeasures to ensure that the system is in the best working condition to avoid affecting the system output. The phenomena and countermeasures are shown in Table 4-2.

Table 4-2 minor alarm

Alert category	Alarm indication	Countermeasure		
5%≪SOC≪ 10%	System operating status: The indicator blinks red slowly	Stop discharge and charging the battery system in time.		

4.3 Analysis and treatment of common faults

Analysis and treatment of common faults in the Table 4-3:

Table 4-3	Analysis and treatment of common faults	
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Item	Fault phenomenon	Reason analysis	Solution
1	The indicator does not respond after power on the system	Make sure press and hold the power switch (Reset switch) for 3s.	Check the power switch
2	No DC output after power on the system	Check if the main cable is inserted into the installation position	Check and ensure the main cable is firmly inserted
3	No DC output and red light flashing	Battery voltage is too low	Charging the battery system
4	The battery cannot be fully charged	Charging voltage is too low	Adjust charging voltage within 53.5V range
5	The power line sparks once power on and ALM indicated Red light on	Power connection short-circuit	Turn off the battery, check the cause of the short circuit