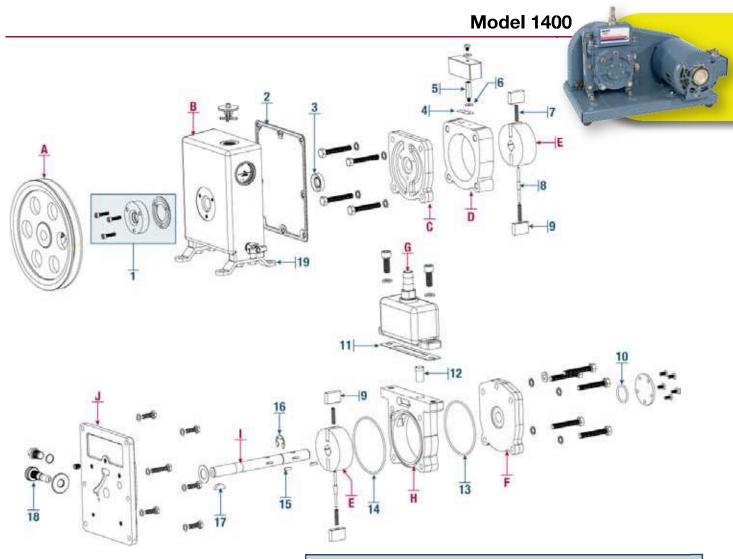
## **DUOSEAL® Belt-Drive Vacuum Pumps**



Major Repair Kit CAT. No. 1400K-04 for Model 1400										
ID	Qty.	Description	ID	Qty.	Description					
Major	Repair	Kit 1400K-04	12	1	Intake Screen					
1	1	Mechanical Shaft Seal Kit, 5/8" CAT. No. 1401E	13	1	0-Ring					
2	1	Gasket Oil Case	14	1	0-Ring					
3	1	Lip Seal	15	2	Woodruff Key					
4	1	Exhaust Valve	16	1	Retaining Ring					
5	1	Stud for Valve Cover	17	1	Woodruff Key					
6	1	Flat Washer Brass								
7	4	Vane Spring								
8	2	Spring Holder for Vane								
9	4	Vane								
10	1	0-Ring	Minor	Repa	ir Kit 1400K-03					
11	1	Gasket, Intake Chamber Cover	Contains same as Major Kit 1400K-04 except vane ID No. 9.							

Individual Spare Parts for Model 1400										
ID	Qty.	CAT. No.	Description	ID	Qty.	CAT. No.	Description			
Α	1	41-2191	Pump Pulley with Set Screw			<b>★</b> 1417	Standard Exhaust Filter			
В	1	61-8540	Oil Case Assembly			★1417L	Replacement Exhaust Filter Element (2 pk			
С	1	41-1045	Front Plate			★1407K-11	DuoSeal Vacuum Pump Oil -1 Qt.			
D	1	41-1042	Inner Ring			★1407K-15	DuoSeal Vacuum Pump Oil -1 Ga.			
E	1	41-1040	Rotor			<b>★</b> 331040-5	5' x 7/16" I.D. Vacuum Hose			
F	1	61-8702	Back End Plate	9	1	41-1059	Vane			
G	1	1393J	Hose Adapter for 7/16" I.D. Hose		1	61-8901	Belt Guard			
Н	1	61-8675	Intake Ring		1	61-8916	Pump Base			
1	1	41-1060	Shaft	18	1	41-1736	Gas Ballast Valve			
					1	41-0551	Motor Pulley with Set Screw			
1	1	★1401E	Mechanical Shaft Seal Kit, 5/8"	19	1	726130	Oil Drain Valve			
	1	★1401E-01	Lip Shaft Seal Kit, 5/8"		1	61-8622	1/3 HP Motor, 115V, 60Hz, 1Ph			
	1	★1400A	V-Belt							

<sup>★ -</sup> Suggested Spare and Consumable Parts