



# Instructions

## Ford Power Stroke 6.7L Oil Filter Adapter Rear Kit

Remove any portion of the fastener that protrudes above the surface of the aluminum oil pan. Mount the ProPlate using any two open tapped holes using the included PPF006625-100 stainless steel fasteners and tighten.

1. Insert the PMXPPB3125 ProBushing™ and PMXSSSC125 or tooling bit into an air-powered drill.
2. Open the cap on your ProLube™ and insert the small tooling bit in through the cap, gasket, and retract. For larger tooling and subsequent machining, use just one drop placed on the end of the ProDrill™ when necessary.  
**AVOID PENETRATING OIL/SPRAY OR OTHER LUBRICANTS.**
3. Insert the mounted ProDrill™ into the ProBushing™ first by slowly and manually turning the chuck until the ProDrill™ slips into the bushing and contacts the surface of the damaged bolt. While applying light pressure, activate your drill both on and off five times for approximately one second intervals. Proceed to drill continuously at the proper RPM as provided below.
4. Remove PMXPPB3125 ProBushing™ (SML) and replace with the PMXPPB3196 (MED) and follow with the PMXSSSC196 ProDrill™ using the same procedure as above.
5. Remove PMXPPB3196 ProBushing™ (LRG) and replace with the PMXPPB3240 ProBushing™ (TAP). Place one drop of ProLube™ drill and tap-cutting lubricant on the PPT006 ProTap™ and proceed to insert the tap into the bushing. Slowly begin to restore the threads by turning the tap clockwise and counter clockwise periodically stopping to blow debris from the tap. **DO NOT OVER TORQUE TAP.** In the unlikely event a tap fractures, visit [www.promaxxtool.com](http://www.promaxxtool.com) and purchase the ProTap™ extractor kit.
6. Blow the debris clean. ProMAXX® recommends using a solvent to clean the remaining area in order to eliminate fragments contaminating the oil or oil pump.
7. Reinstall the oil filter adapter and torque to manufacturers specifications.

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