



Terminal Crimping Tips

- Disconnect Negative Terminal (Always do this 1st)
- Disconnect Positive Terminal
- Strip 5/8" wire insulation off the battery cable
- Slide the heat shrink over the cable you will crimp the terminal to
- Crimp the cable to the terminal - this is tough - you either need a B Type Icrimp B Crimp WS-5100A crimper or Hydraulic crimper (p/n YQK-70) or you can do it with channel lock pliers and a lot of strength and leverage - (video link below).
Make sure the copper wire is crimped tight
- Slide the heat shrink over newly crimped wire and heat to shrink wrap the crimp
- Clean Battery Post with wire brush - Add Dielectric Grease (optional)
- Attach Positive Battery Terminal to Positive Battery Post & Ring Terminals
- Attach Negative Battery Terminal to Negative Battery Post
- Spray Terminal Protector / anti-Corrosion to terminal assemblies (optional)

Youtube links that may be helpful

<https://www.youtube.com/watch?v=RvK2nyfKpuA&t=27s>

<https://www.youtube.com/watch?v=4PVSpc3pMy4&t=21s>

Gen Tip

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