



SPECIALIZED BUILDING PRODUCTS

Submittal Sheet

## Smooth Acrylic Stucco Finish



### Smooth Acrylic Stucco Finish

A 40/smooth decorative texture with superior crack and water resistance compared to traditional cementitious stucco systems.

MADE IN THE USA

#### What is it?

A 100% acrylic smooth texture finish that provides excellent dirt pick-up and crack resistance. It offers long-term durability with superior weather resistance compared to traditional cementitious stucco systems.

#### Why do you need it?

Smooth Acrylic Stucco Finish is a 100% acrylic finish designed to be applied directly to brown coat, concrete, masonry surfaces or Specialized Building Products Stucco Prime to provide a fine texture appearance.

#### Benefits

Smooth Acrylic Stucco Finish minimizes cracks and provides a durable finish. Integrally colored with high quality pigments to provide superior performance and fade resistance. Moisture resistant, vapor permeable and Ultra-Low VOC.

Test	Method	Results
Accelerated Weathering	ASTM G153 (Formerly ASTM G 23)	Pass
Flexibility (Mandrel Bend)	ASTM D522, Method B	1" diameter @ -4°F
Freeze/Thaw Resistance*	ASTM E2485	Pass @ 10 cycles
Mildew Resistance*	ASTM D3273	Pass @ 28 days
Moisture Resistance*	ASTM D2247	Pass 14 days
Salt Fog Resistance*	ASTM B117	Pass @ 500 hrs
Water Vapor Transmission	ASTM E96 Procedure B	Permeable
Resistance To Wind Driven Rain	ASTM D6904	Pass
Yellowness after 2000 Hrs QUV Exposure	ASTM E313	Pass

\*Tested with Specialized Building Products Ultra-Smooth Acrylic Finish

**CAUTION:** Avoid contact with eyes. May cause irritation. If contact occurs, flush immediately with water and contact physician immediately. If sanding is necessary, use a dust-particulate respiration approved by NIOSH-MSHA.

**WARRANTY:** Since methods and conditions of application and use are beyond our control, our warranties shall not be effective UNLESS the product is applied according to our current printed directions and specifications. The manufacturer shall replace such quantity of products proven to be defective within 1-year following date of manufacturer.

# Smooth Acrylic Stucco Finish Product Data Sheet

- 1. Packaging** | 65 lbs. (29.48 kg) net weight in 5-gallon plastic pail / 36 Pails per pallet.
- 2. Storage** | Protect from direct sunlight and keep from freezing. Do not stack more than 3 pails high. Shelf life of 6 months.
- 3. Coverage** | Approximately 145-180 square feet per 5-gallon pail, depending on surface conditions and thickness of application. Protect from direct sunlight and keep from freezing. Do not stack more than 3 pails high. Tightly seal lid when storing.
- 4. Mixing** | Mix thoroughly with a paddle mixer to a homogeneous consistency at low RPM. For best results, all pails should be intermixed or "boxed" to achieve best color consistency.
- 5. Drying Time** | Dry to touch in approximately 1-2 hours at 68°F (20°C) and good ventilation. Top coat in 1 hour.
- 6. Clean-Up** | Wash tools and equipment with water.
- 7. Job and Surface Conditions** | Substrate must be dry, clean, sound, and free from contaminants such as dust, oil, mildew, debris, and efflorescence. Maintain a minimum air temperature of 40°F (4.4°C) during application, and at least 48 hours afterwards. Repair cracks with the appropriate patching material for the existing substrate as needed.
- MASONRY, CONCRETE, AND CEMENT-BASED SUBSTRATE:** Surfaces should cure for a minimum of 7 days prior to application.
- POURED CONCRETE:** Surfaces should cure for a minimum of 28 days prior to finishing.
- NOTE: Cannot be used in EIFS application.**
- 8. Application** | For uniform texture, it is recommended Specialized Building Products Stucco Prime be applied over existing brown coat or stucco. Apply an even coat slightly thicker than the aggregate size using a clean plastic float or stainless steel trowel. Use consistent pressure and motion to achieve the desired finish. Maintain wet edge for uniformity of color and texture. Finish should be applied up to natural breaks such as corners.
- Can also be spray applied with appropriate spray equipment.

## Submittal Approval

Job Name: \_\_\_\_\_

Contractor: \_\_\_\_\_

Date: \_\_\_\_\_