# **EXAMPLE SEVERATOR**



IMPORTANT: Read all safety precautions and instructions carefully



Ensure engine is stopped and level before performing any maintenance or service.

Record product information to reference when ordering parts or obtaining warranty coverage.

STOP	DO NOT RETURN TO STORE!	
2	CALL US FIRST! CUSTOMER HOTLINE 1-844-347-6261	
FOR	QUESTIONS OR SERVICE INFORMATION	Serial Number:
		Purchase Date:

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# **INTRODUCTION**

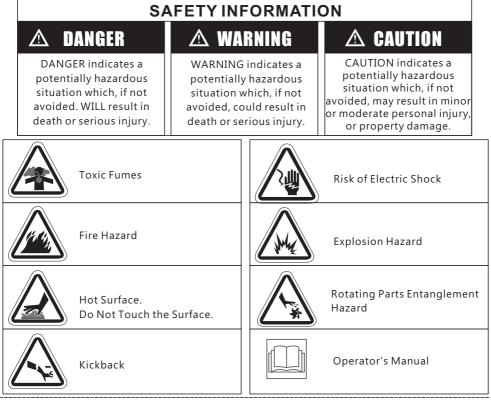
Thank you for purchasing a FIRMAN generator.

This manual contains safety information to make you aware of the hazards and risks associated with generator products and how to avoid them. This generator is designed and intended only for supplying electrical power for operating compatible electrical lighting, appliances, tools and motor loads, and is not intended for any other purpose. It is important that you read and understand these instructions thoroughly before attempting to start or operate this equipment. Save these original instructions for future reference.

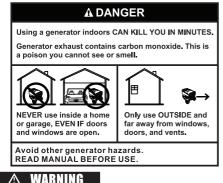
This manual covers operation and maintenance of the FIRMAN generators. All information in this publication is based on the latest production information available at the time of approval for printing. The manufacturer reserves the right to change, alter or other wise improve the generator and this documentation at any time without prior change.

#### **Important Safety Information**

The manufacturer cannot possibly anticipate every possible circumstance that might involve a hazard. The warnings in this manual and the tags and decals affixed to the unit are therefore not all-inclusive. If you use a procedure, work method or operating technique that the manufacturer does not specifically recommend you must satisfy yourself that it is safe for you and others. You must also make sure that the procedure work method or operating technique that you choose does not render the generator unsafe.



## **SAFETY PRECAUTIONS**



# POISONOUS GAS HAZARD.



Engine exhaust contains carbon monoxide, a poisonous gas that could kill you in minutes. You **CANNOT** smell it, see it, or taste it. Even if you do not smell exhaust fumes, you could still be exposed to carbon monoxide gas.

- Operate this product ONLY outside far away from windows, doors and vents to reduce the risk of carbon monoxide gas from accumulating and potentially being drawn towards occupied spaces.
- Install battery-operated carbon monoxide alarms or plug-in carbon monoxide alarms with battery back-up according to the manufacturer's instructions. Smoke alarms cannot detect carbon monoxide gas.
- DO NOT run this product inside homes, garages, basements, crawlspaces, sheds, or other partially-enclosed spaces even if using fans or opening doors and windows for ventilation. Carbon monoxide can quickly build up in these spaces and can linger for hours, even after this product has shut off.
- ALWAYS place this product downwind and point the engine exhaust away from occupied spaces. If you start to feel sick, dizzy, or weak while using this product, shut it off and get to fresh air RIGHT AWAY. See a doctor. You may have carbon monoxide poisoning.

## FOR RESIDENTS OF CALIFORNIA

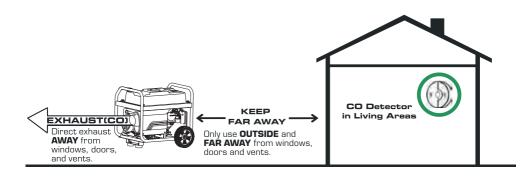
WARNING: This product and the engine exhaust from this product can expose you to chemicals including CO, which are known to the State of California to cause cancer or cause birth defects and other reproductive harm. For more information, go to <u>www.P65Warnings.ca.gov</u>.

• If you start to feel sick, dizzy or weak while using the portable generator, you may have carbon monoxide poisoning. Get out side to fresh air immediately and call 911 for emergency medical attention. Very high levels of CO can rapidly cause victims to lose consciousness before they can rescue themselves. DO NOT attempt to shut off the generator before moving to fresh air. Entering an enclosed space where a generator is or has been running may put you at greater risk of CO poisoning.

## **CORRECT USAGE**

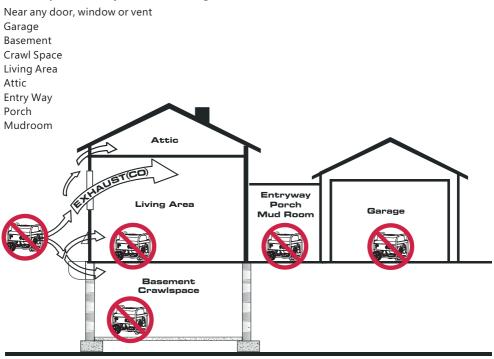
#### Example location to reduce risk of carbon monoxide poisoning

- ONLY use outside and downwind, far away from windows, doors and vents.
- Direct exhaust away from occupied spaces.



## **INCORRECT USAGE**

#### Do not operate in any of the following locations:



#### 🛆 WARNING



Starter cord kickback (rapid retraction) will pull hand and arm toward engine faster than you can let go which could cause broken bones, fractures, bruises, or sprains resulting in serious injury.

- When starting engine, pull cord slowly until resistance is felt and then pull rapidly to avoid kickback.
- **NEVER** start or stop engine with electrical devices plugged in and turned on.



Fuel and its vapors are extremely flammable and explosive which could cause burns, fire, or explosion resulting in death or serious injury and/or property damage.

## WHEN ADDING OR DRAINING FUEL

- Turn generator engine OFF and let it cool at least 2 minutes before removing fuel cap. Loosen cap slowly to relieve pressure in tank.
- Fill or drain fuel tank outdoors.
- **DO NOT** overfill tank. Allow space for fuel expansion.
- If fuel spills, wait until it evaporates before starting engine.
- Keep fuel away from sparks, open flames, pilot lights, heat, and other ignition sources.
- Check fuel lines, tank, cap, and fittings frequently for cracks or leaks. Replace if necessary.
- DO NOT light a cigarette or smoke.

## WHEN STARTING EQUIPMENT

- Ensure spark plug, muffler, fuel cap, and air cleaner are in place.
- **DO NOT** crank engine with spark plug removed.

#### WHEN OPERATING EQUIPMENT

- **DO NOT** operate this product inside any building, carport, porch, mobile equipment, marine applications, or enclosure.
- **DO NOT** tip engine or equipment at angle which causes fuel to spill.
- **DO NOT** stop engine by moving choke control to "Start" position.

#### WHEN TRANSPORTING, MOVING OR REPAIRING EQUIPMENT

- Transport/move/repair with fuel tank EMPTY or with fuel shutoff valve OFF.
- **DO NOT** tip engine or equipment at angle which causes fuel to spill.
- Disconnect spark plug wire.

#### WHEN STORING FUEL OR EQUIPMENT WITH FUEL IN TANK

 Store away from furnaces, stoves, water heaters, clothes dryers, or other appliances that have pilot light or other ignition source because they could ignite fuel vapors.

#### 🛆 WARNING

- This generator does not meet U. S. Coast Guard Regulation 33CFR-183 and should not be used on marine applications.
- Failure to use the appropriate U. S. Coast Guard approved generator could result in death or serious injury and/or property damage.

#### 🛆 WARNING



Generator voltage could cause electrical shock or burn resulting in death or serious injury.

• Use approved transfer equipment, suitable for the intended use, to prevent backfeed by isolating generator from electric utility workers.

- When using generator for backup power, notify utility company.
- Use a ground fault circuit interrupter (GFCI) in any damp or highly conductive area, such as metal decking or steel work.
- **DO NOT** touch bare wires or receptacles.
- DO NOT use generator with electrical cords which are worn, frayed, bare or otherwise damaged.
- **DO NOT** operate generator in the rain or wet weather.
- DO NOT handle generator or electrical cords while standing in water, while barefoot, or while hands or feet are wet.
- **DO NOT** allow unqualified persons or children to operate or service generator.

#### 🖄 WARNING



Exhaust heat/gases could ignite combustibles, structures or damage fuel tank causing a fire, resulting in death or serious injury and/or property damage.

Contact with muffler area could cause burns resulting in serious injury.

- **DO NOT** touch hot parts and **AVOID** hot exhaust gases.
- Allow equipment to cool before touching.
- It is a violation of California Public Resource Code, Section 4442, to use or operate the engine on any forest-covered, brush-covered, or grass-covered land unless the exhaust system is equipped with a spark arrester, as defined in Section 4442, maintained in effective working order. Other states or federal jurisdictions may have similar laws. Contact the original equipment manufacturer, retailer, or dealer to obtain a spark arrester designed for the exhaust system installed on this engine.
- Replacement parts must be the same and installed in the same position as the original parts.

## 🛆 WARNING



Unintentional sparking could cause fire or electric shock resulting in death or serious injury.

#### WHEN ADJUSTING OR MAKING REPAIRS TO YOUR GENERATOR

 Disconnect the spark plug wire from the spark plug and place the wire where it cannot contact spark plug.

#### WHEN TESTING FOR ENGINE SPARK

- Use approved spark plug tester.
- **DO NOT** check for spark with spark plug removed.

#### 🛆 WARNING



Starter and other rotating parts could entangle hands, hair, clothing, or accessories resulting in serious injury.

- **NEVER** operate generator without protective housing or covers.
- **DO NOT** wear loose clothing, jewelry or anything that could be caught in the starter or other rotating parts.
- Tie up long hair and remove jewelry.

## ▲ CAUTION

Excessively high operating speeds could result in minor injury. Excessively low operating speeds impose a heavy load.

- DO NOT tamper with governor spring, links or other parts to increase engine speed. Generator supplies correct rated frequency and voltage when running at governed speed.
- **DO NOT** modify generator in any way.

## NOTE:

Exceeding generators wattage/amperage capacity could damage generator and/or electrical devices connected to it.

- DO NOT exceed the generator's wattage amperage capacity.
- Start generator and let engine stabilize before connecting electrical loads.
- Connect electrical loads in OFF position, then turn ON for operation.
- Turn electrical loads OFF and disconnect from generator before stopping generator.

## NOTE:

Improper treatment of generator could damage it and shorten its life.

- Use generator only for intended uses.
- If you have questions about intended use, ask dealer or contact local service center.
- Operate generator only on level surfaces.
- DO NOT expose generator to excessive moisture, dust, dirt, or corrosive vapors.
- DO NOT insert any objects through cooling slots.
- If connected devices overheat, turn them off and disconnect them from generator.
- Shut off generator if:
  - -Electrical output is lost.
  - -Equipment sparks, smokes, or emits flames.
  - -Unit vibrates excessively.

#### 🛆 WARNING

#### Medical and Life Support Uses.

- In case of emergency, call 911 immediately.
- NEVER use this product to power life support devices or life support appliances.
- NEVER use this product to power medical devices or medical appliances.
- Inform your electricity provider immediately if you or anyone in your household depends on electrical equipment to live.
- Inform your electrical provider immediately if a loss of power would cause you or anyone in your household to experience a medical emergency.

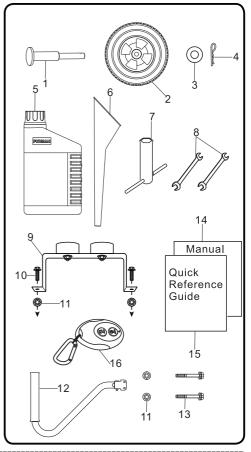
## **UNPACKING THE GENERATOR**

- Open carton and Remove packaging materials.
- Remove generator, accessories boxes, and literature from carton. If any items are missing or damaged, contact our product service department at 1-844-347-6261.

## **Parts Included**

Your gasoline powered generator ships with the following parts:

1. Axle pin2
2. 10.0" in. Wheel 2
3. Flat Washer
4. Cotter pin
5. Engine Oil(Bottle)1
6. Oil Funnel
7. Wrench for Spark plug1
8. Double Open wrench (10mm & 12mm)2
9. Support Leg with Vibration Mounts 1
10. Flange Bolt (M8x16 for Support Leg) 2
11. Flange Lock Nut (M8) 4
12. Handle
13. Flange Bolt (M8x50 for Handle)
14. Manual
15. Quick Reference Guide
16. Remote 1



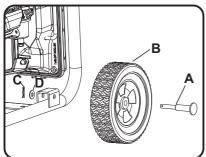
## ASSEMBLY

The generator requires some assembly prior to usage. If problems arise when assembling the generator, call 1-844-347-6261.

## Install the Wheel Kit

## 🛆 CAUTION

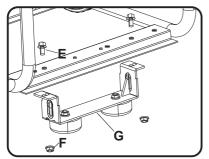
The wheel kit is not intended for over-the-road use.



- 1. Before adding wheels, tip the generator on its side.
- 2. Slide the axle pin **A** through the wheel **B**.
- 3. Slide the axle pin **A** through the mount point on the frame and flat washer **D**.
- 4. Secure the wheel and axle pin with the cotter pin **C**.
- 5. Repeat steps 2-4 to attach another wheel.

## Install the Support Leg

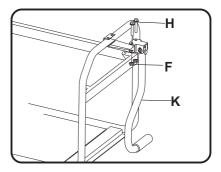
- 1. Attach the support leg **G** to the generator frame with flange bolts **E** (M8x16) and flange lock nuts **F**(M8).
- 2. Tip the generator slowly so that it rests on the wheels and support leg.
- 3.Tighten bolt **E** and nut **F** with provide wrenches.



## Install the Handle

- 1. Place the handle **K** over the mounting channel on the frame.
- 2. Secure the handle to the frame using the two handle flange bolts **H**(M8x50).
- 3. Place a flange nut **F** (M8) on the end of each bolt and fasten securely with provided wrenches.

**DO NOT** over tighten the flange nuts.

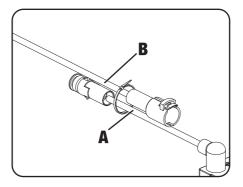


## **Battery Cable Connection**

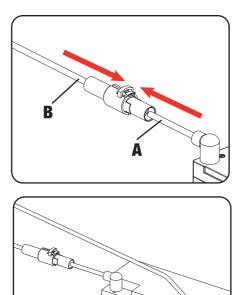
#### NOTE:

The generator comes equiped with the positive(red) and negative(black) cables already attached to battery terminals.

1. Cut wire tie that is binding the black battery cables A and B.

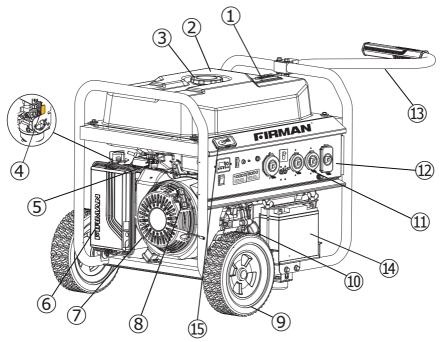


2. Insert the male connector of cable A into female connector of cable B.



# **CONTROLS AND FEATURES**

#### Generator

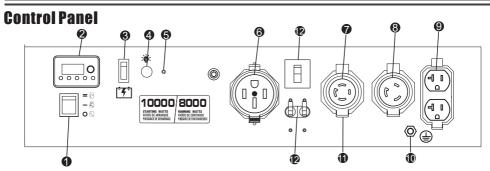


- 1- Fuel Gauge
- 2-8.0 Gallon Capacity Fuel Tank
- 3- Fuel Cap
- 4- Choke Lever(behind air filter box) 12- Control Panel
- 5- Fuel Valve
- 6- Air Filter
- 7-439cc FIRMAN OHV Engine
- 8- Recoil Starter

- 9-10.0" Flat Free Wheel
- **10- Oil Filler Cap**
- 11- Outlet Cover
- 13-Handle
- 14-Battery
- **15- Remote Holder**

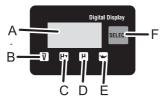
The remote controller can be placed inside the remote holder for easy access.

\*We are always working to improve our products. Therefore, the enclosed product may differ slightly from the image on this page.



**NOTE:** Total power drawn from all receptacles must not exceed the name plate rating.

- **1** Engine Start Switch Used to start engine from the starter motor(Electric start model only). To start engine, press and hold the switch in the "START"(II) position, the engine will crank and attempt to start. When the engine starts, release the switch to the "RUN"(I) position.
- **4-1 Data-Minder(Multi-Meter)** Push the SELECT button to show the Voltage, Hertz and running hours. If the low oil indicator is lit, check the oil level



- A Digital display
- D Hour indicator
- B AC voltage indicator E Low oil indicator
- C Frequency indicator F Select button
- **Battery Switch** Power the electric starter.
- A Remote Start Indicator Light The light will light or flash depending on the status of the remote start system.
- G Remote Start Program Button Use this button along with the remote control to program the generator to be started remotely. Your remote control is already programmed in factory for your convenience. You might need programming when using new remote control.
- 120/240V, 50A RV (NEMA 14-50R) Maximum full load current may be drawn from this 120/240 Volt, 50 Amp receptacle.

- 120/240V, 30A Twist-Lock (NEMA L14-30R) Maximum full load current may be drawn from this 120/240 Volt, 30 Amp receptacle.
- **30 120V, 30A Twist-Lock** (NEMA L5-30R) 30 Amp current may be drawn from this 120 Volt receptacle.
- **9** 120V, 20A Duplex (NEMA 5-20R) 20 Amp current may be drawn from this 120 Volt receptacle.
- **Ground Terminal** Consult an electrician for local grounding regulations.
- Outlet Cover Protect the receptacles from dust and debris.
- **©** Circuit Breakers The receptacles are protected by an AC circuit protector. If the generator is overloaded or an external short circuit occurs the circuit protector will trip. If this occurs, disconnect all electrical loads and try to determine the cause of the problem before attempting to use the generator again. If overloading causes the circuit protector to trip, reduce the load. Note: Continuous tripping of the circuit protector may cause damage to generator or equipment. The circuit protector may be reset by pushing the button of the protector.

## **Remote Start**

This generator is equipped with a wireless remote start system for starting and stopping.

The Remote Start functions are enabled when: 1.The Engine Switch is in the "**RUN**"(I) position, AND 2.The Battery Switch is in the "**ON**"(I) position. The Remote Start functions are disabled if either of the above conditions is not met.

#### **Remote Control Power Consumption**

While the Engine Switch is in the "**RUN**"(**I**) position and Battery Switch is in the "**ON**"(**I**) position, the remote module is active and waiting for a remote signal. This function requires electrical current from the battery. If the Battery Switch is left in the "**ON**"(**I**) position for extended periods the battery can be completely drained.

#### NOTE:

THE BATTERY SWITCH ALWAYS SHOULD BE IN "**OFF**"(**O**) POSITION AT THE END OF USE TO PREVENT BATTERY DRAIN.

#### **Remote Control Programming**

Before the generator can be started, an initial start-up procedure must be performed so the generator and the remote control recognize each other.

#### NOTE:

YOUR REMOTE CONTROL IS ALREADY PROGRAMMED IN FACTORY FOR YOUR CONVENIENCE. AND IT IS READY TO START THE GENERATOR.

If the remote control is replaced then you will need to go through following procedure with new remote control.

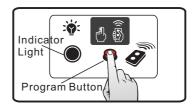
1. Flip the engine switch to the "RUN"(I) position.



2. Flip the battery switch to the "**ON**"(**I**) position.



3. Push and hold the program button on the control panel for approximately 3 seconds. The remote start indicator light will light.



4. Push and release the "**STOP**" button on the remote control. The indicator light will flash once to erase the remote program.



5. Push and release the "**START**" button. The indicator light will flash once to program the remote.



6. Push and hold the program button approximately 3 seconds until the indicator light turn off. The generator is now programmed to start remotely.

## **SPECIFICATIONS**

Model	P08004				
Starting Watts	10000				
Running Watts	8000				
Rated AC Voltage	120/240V				
Rated Fequency	60Hz				
Phase	Single				
Voltage Regulator	AVR				
Power Factor	1				
Total Harmonic Distortion(THD)	Standard				
Alternator Type	Brushed				
Engine	FIRMAN				
Engine Type	Single Cylinder, 4-Stroke OHV Air Cooled				
Displacement	439cc				
Low Oil Shutdown	Yes				
Ignition System	Breakless Ignition Type, Flywheel Magneto				
Starting System	Recoil/Electric Start/Remote Start				
Fuel	Unleaded Automotive Gasoline				
Capacity Fuel Tank	8.0 Gallon				
Lubricating Oil Capacity	37.2 oz(1.1L)				
Carburetor Type	Float				
Air Cleaner	Polyurethane Type				
P.T.O. Shaft Rotation	Counter Clockwise (Facing P.T.O.)				
Oil Type	See "Add Engine Oil" Section				
AC Grounding System	Neutral Bonded To Frame				

## AN IMPORTANT MESSAGE ABOUT TEMPERATURE:

Your Firman Power Equipment product is designed and rated for continuous operation at ambient temperatures up to  $40^{\circ}$ C ( $104^{\circ}$ F). When your product is needed, your product may be operated at temperatures ranging from  $-15^{\circ}$ C ( $5^{\circ}$ F) to  $50^{\circ}$ C ( $122^{\circ}$ F) for short periods. If the product is exposed to temperatures outside this range during storage, it should be brought back within this range before operation. In any event, the product must always be operated outdoors, in a well-ventilated area and away from doors, windows and other vents.

- When operated above 77°F(25°C) there may be a decrease in power.
- Maximum wattage and current are subject to and limited by such factors as fuel BTU content ambient temperature, altitude, engine condition and etc. Maximum power decreases about 3.5% for each 1,000 feet above sea level; and will also decrease about 1% for each 10°F(6°C) above 60°F(16°C) ambient temperature.

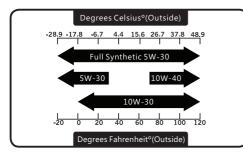
#### **ADD ENGINE OIL**

## 🛆 CAUTION

DO NOT attempt to crank or start the engine before it has been properly filled with the recommended type and amount of oil. Damage to the generator as a result of failure to follow these instructions will void your warranty.

## NOTE:

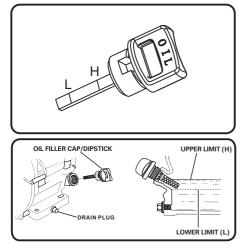
The recommended oil type is 10W-30 automotive oil. However outdoor temperatures determine the space proper oil viscosity for the engine. Use the chart to select the best for the outdoor temperature range expected.



1.Place generator on a flat, level surface.

2.Clean area around oil fill and remove yellow oil fill cap/dipstick.

#### 3.Wipe dipstick clean.



4.Using oil funnel, slowly pour contents of provided oil bottle into oil fill opening to the "H" mark on dipstick. Be careful do not overfill. Overfilling with oil could cause the engine to not start or hard starting.



5.Replace oil fill cap/dipstick and fully tighten. 6.Oil level should be checked prior to each use or at least every 8 hours of operation. Keep oil level maintained.

#### 🛆 CAUTION

The engine is equipped with a low oil shut-off and will stop when the oil level in the crankcase falls below the threshold level.

#### NOTE:

We consider the first 5 hours of run time to be the break-in period for the unit. During the break in period stay at or below 50% of the running watt rating and vary the load occasionally to allow stator windings to heat and cool. Adjusting the load will also cause engine speed to vary and help seat piston rings.

## Low Oil Shutdown

The unit is equipped with a low oil shutdown.If the oil level becomes lower than required,the sensor will activate a warning device or stop the engine.

If generator shuts off and the oil level is within specifications, check to see if generator is sitting at an angle that forces oil to shift. Place on an even surface to correct this. If engine fails to start, the oil level may not be sufficient to deactivate low oil level switch. Make sure the sump is completely full of oil.

## **ADD FUEL**

Fuel must meet these requirements:

• Clean, fresh, unleaded gasoline.

 Use regular UNLEADED gasoline with the generator engine with a minimum 87 octane / 87 AKI (91 RON).

For high altitude use, see "Operation at High Altitude".

 Do not use gasoline with more than 10% alcohol such as E85 or ethanol.

**NOTE:** Avoid generator damage.

Failure to follow Operator's Manual for fuel recommendations voids warranty.

- DO NOT use unapproved gasoline such as E85.
- DO NOT mix oil in gasoline.
- DO NOT modify engine to run on alternate fuels.



Fuel and its vapors are extremely flammable and explosive which could cause burns, fire or explosion resulting in death, serious injury and/or property damage.

#### WHEN ADDING FUEL

• Fill fuel tank outdoors.



DO NOT overfill tank. Allow space for fuel expansion. If the tank is overfilled, fuel can overflow onto a hot engine and cause fire or explosion. Wipe up any spilled fuel immediately.

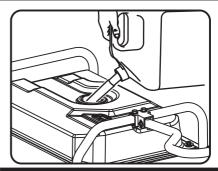
- If fuel spills, wait until it evaporates before starting engine.
- Keep fuel away from sparks, open flames, pilot lights, heat, and other ignition sources.
- Check fuel lines, tank, cap and fittings frequently for cracks or leaks. Replace if necessary.



DO NOT light a cigarette or smoke when filling the fuel tank.

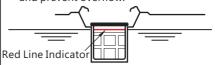
1.Clean area around fuel fill cap, remove cap. 2.Slowly add unleaded fuel to fuel tank. Be careful not to fill above the red fuel level indicator. This allows adequate space for fuel expansion.

3.Install fuel cap and let any spilled fuel evaporate before starting engine or wipe up any spilled gasoline.



# \land CAUTION

- Slowly add unleaded gasoline to fuel tank.
- Do not overfill tank.
- Do not fill above the red line indicator. This will allow expansion in hot weather and prevent overflow.



**IMPORTANT**: It is important to prevent gum deposits from forming in fuel system parts such as the carburetor, fuel hose or tank during storage. Alcohol-blended fuels (called gasohol, ethanol or methanol) can attract moisture, which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage. To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer. See the " Long Term Storage" section. Never use engine or carburetor cleaner products in the fuel tank as permanent damage may occur.

## **Operation at High Altitude**

At altitudes over 5,000 feet(1524 meters), a minimum 85 octane / 85 AKI (89 RON) gasoline is acceptable.

The density of air at high altitude is lower than at sea level. Engine power is reduced as the air mass and air-fuel ratio decrease. Engine power and generator output will be reduced approximately 3.5% for every 1000 feet of elevation above sea level. This is a natural trend and cannot be changed by adjusting the engine. At high altitudes increased exhaust emissions can also result due to the increased enrichment of the air fuel ratio.

Other high altitude issues can include hard starting, increased fuel consumption and spark plug fouling. To alleviate high altitude issues other than the natural power loss, FIRMAN can provide a high altitude carburetor main jet. The alternative main jet and installation instructions can be obtained by contacting Customer Support. THERE IS A PERMANENT CONDUCTOR BETWEEN Installation instructions are also available in the Technical Bulletin area of the FIRMAN internet site. The part number and recommended minimum altitude for the application of the high altitude carburetor main jet is listed in the table below.

	439cc	Altitude
Altitude main jet 1	380717002	3000-6000Feet
Altitude main jet 2	380717003	6000-8000Feet

#### ▲ WARNING

Operation using the alternative main jet at elevations lower than the recommended minimum altitude can damage the engine. For operation at lower elevations, the standard main jet must be used. Operating the engine with the wrong engine configuration at a given altitude may increase its emissions and decrease fuel efficiency and performance.

#### Grounding

The National Electric Code requires your generator must be properly connected to an appropriate ground to help prevent electric shock.

#### WARNING



Failure to properly ground the generator can result in electric shock.

A ground terminal connected to the frame of the generator has been provided on the control panel. For remote grounding, connect of a length of heavy gauge (12 AWG minimum) copper wire between the generator ground terminal and a copper rod driven into the ground. We strongly recommend that you consult with a qualified electrician to ensure compliance with local electrical codes.

THE GENERATOR (STATOR WINDING) AND THE FRAME

#### **Connecting to a Building's Electrical System**

Connections for standby power to a building's electrical system must be made by a qualified electrician. The connection must isolate the generator power from utility power or other alternative power sources and must comply with all applicable laws and electrical codes.

#### WARNING



Generator voltage could cause electrical shock or burn resulting in death or serious injury.

- Use approved transfer equipment to prevent backfeed by isolating generator from electric utility workers.
- When using generator for backup power, notify utility company.
- Use a ground fault circuit interrupter (GFCI) in any damp or highly conductive area, such as metal decking or steel work.
- DO NOT touch bare wires or receptacles.
- DO NOT use generator with electrical cords which are worn, frayed, bare or otherwise damaged.
- DO NOT operate generator in the rain or wet weather.
- DO NOT handle generator or electrical cords while standing in water, while barefoot, or while hands or feet are wet.
- DO NOT allow ungualified persons or children to operate or service generator.

# 5. OPERATION Generator Location

#### 🛆 WARNING

Make sure you review each warning in order to prevent fire hazard.

- Keep area clear of inflammables or other hazardous materials.
- Select a site that is dry, well ventilated and protected from the weather.
- Keep exhaust pipe clear of foreign objects.
- Keep generator away from open flame.
- Keep generator on a stable and level surface.

#### 🛆 CAUTION

Tilting can cause fuel spillage.



Do not block generator air vents with paper or other material.

#### A DANGER

Using a generator indoors CAN KILL YOU IN MINUTES. Generator exhaust contains carbon monoxide. This is a poison you cannot see or smell.



and windows are open.



Avoid other generator hazards. READ MANUAL BEFORE USE.

#### 🛆 WARNING

## POISONOUS GAS HAZARD.



Engine exhaust contains carbon monoxide, a poisonous gas that could kill you in minutes. You **CANNOT** smell it, see it, or taste it. Even if you do not smell exhaust fumes, you could still be exposed to carbon monoxide gas.

- Operate this product ONLY outside far away from windows, doors and vents to reduce the risk of carbon monoxide gas from accumulating and potentially being drawn towards occupied spaces.
- Install battery-operated carbon monoxide alarms or plug-in carbon monoxide alarms with battery back-up according to the manufacturer's instructions. Smoke alarms cannot detect carbon monoxide gas.
- DO NOT run this product inside homes, garages, basements, crawlspaces, sheds, or other partially-enclosed spaces even if using fans or opening doors and windows for ventilation. Carbon monoxide can quickly build up in these spaces and can linger for hours, even after this product has shut off.
- ALWAYS place this product downwind and point the engine exhaust away from occupied spaces. If you start to feel sick, dizzy, or weak while using this product, shut it off and get to fresh air RIGHT AWAY. See a doctor. You may have carbon monoxide poisoning.

## **Surge Protection**

#### 🛆 CAUTION

Voltage fluctuation may impair the proper functioning of sensitive electronic equipment.

Electronic devices, including computers and many programmable appliances use components that are designed to operate within a narrow voltage range and may be affected by momentary voltage fluctuations. While there is no way to prevent voltage fluctuations, you can take steps to protect sensitive electronic equipment.

Install UL1449, CSA-listed, plug-in surge suppressors on the outlets feeding your sensitive equipment. Surge suppressors come in single- or multi-outlet styles. They're designed to protect against virtually all short-duration voltage fluctuations.

## Starting the Generator (Recoil Start)

- Before starting the generator, check for loose or missing parts and for any damage which may have occurred during shipment.
- 2. Check oil level and fuel.



3. Disconnect all electrical loads from the generator. Never start or stop the generator with electrical devices plugged in or turned on.



4. Turn the fuel valve to the " $\mathbf{ON}$ " (I) position.



5. Flip the engine switch to the "**RUN(I)**" position.



6. Flip the battery switch to the "**ON**"(**I**) position.



7. Move the choke lever to the "START" position.



8. Pull the starter cord slowly until resistance is felt and then pull rapidly.



 Do not over-choke. As soon as engine starts and warms up, move the choke lever to the "RUN" position.



10. Allow generator to run at no load for few minutes upon each initial start-up to permit engine and generator to stablize.

## 🛆 WARNING



Starter cord kickback(rapid retraction) will pull hand and arm toward engine faster than you can let go which could cause broken bones, fractures, bruises, or sprains resulting in serious injury.

When starting engine, pull cord slowly until resistance is felt and then pull rapidly to avoid kickback.

## NOTE:

Keep choke lever in "**START**" position for only 1 pull of the recoil starter. After first pull, move choke lever to the "**RUN**" position for up to the next 3 pulls of the recoil starter. Too much choke leads to sparkplug fouling/engine flooding due to the lack of incoming air. This will cause the engine not to start.

## NOTE-

If engine starts after 3 pulls but fails to run, or if unit shuts down during operation, make sure unit is on a level surface and check for proper oil level in crankcase. This unit may be equipped with a low oil protection device. If so, oil must be at proper level for engine to start.

#### Starting the Generator (Electric Start) **Electric Start and Remote Start Operations**

This model is provided with recoil start, electric start and remote start capabilities. The charger is a low amperage maintenance type charger. It will charge your battery as your generator runs. Avoid prolonged cranking, as it can damage the engine.

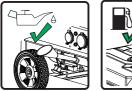
#### 🛆 WARNING

Storage batteries give off EXPLOSIVE hydrogen gas while charging. Do not allow smoking, open flames, sparks, or spark producing equipment in the area while charging.

## \land WARNING

Battery electrolyte fluid is comprised of sulfuric acid that can be very dangerous and cause severe burns. Do not allow this fluid to contact eyes, skin, clothing, etc. If contact or spillage does occur, 7. Move the choke lever to the "START" position. flush the area with water immediately.

- 1. Before starting the generator, check for loose or missing parts and for any damage which may have occurred during shipment.
- 2. Check oil level and fuel.





3. Disconnect all electrical loads from the generator. Never start or stop the generator with electrical devices plugged in or turned on.



4. Turn the fuel valve to the "ON" (I) position.



5. Flip the engine switch to the "RUN"(I) position.



6. Flip the battery switch to the "**ON**"(**I**) position.





8. Press and hold the engine switch in the "START"(II) position for few seconds and release the switch to the "RUN"(I) position.



9. Do not over-choke. As soon as engine starts and warms up, move the choke lever to the "**RUN**" position.



10. Allow generator to run at no load for few minutes upon each initial start-up to permit engine and generator to stablize.

## Starting the Generator (Remote Start)

The generator can be started remotely from up to a maximum of 164 feet away using the remote control with new fully charged batteries in the remote control. As the batteries state of charge in the remote control reduces, the distance to start the generator will also reduce.

#### NOTE:

YOUR REMOTE CONTROL IS ALREADY PROGRAMMED IN FACTORY FOR YOUR CONVENIENCE. AND IT IS READY TO START THE GENERATOR.

If the remote control is replaced, then you will need to go through programming procedure in "Remote Control Programming" section.

- 1. Before starting the generator, check for loose or missing parts and for any damage which may have occurred during shipment.
- 2. Check oil level and fuel.





3. Disconnect all electrical loads from the generator. Never start or stop the generator with electrical devices plugged in or turned on.



4. Turn the fuel valve to the "**ON**" (**I**)position.



5. Flip the engine switch to the "RUN"(I) position.



6. Flip the battery switch to the "**ON**"(**I**) position.



7. Push and release the "**START**" button on the remote control.

The generator will turn over for 3 to 5 seconds and start.





An engine warmup delay is programmed into the remote start cycle. After the generator is running, there will be a delay of electrical output for 15 seconds. If the engine fails to start within 3 to 5 seconds, the engine will attempt to start five additional times. If the generator failed to start, the remote company's power lines or to another power start indicator light will flash.

If the generator fails to start after a total of six attempts, the start button on the remote control must be pushed again to begin another cycle of six start attempts.

8. Allow generator to run at no load for few minutes upon each initial start-up to permit engine and generator to stablize.

## **Connecting Electrical Loads**

This unit has been pretested and adjusted to handle its full capacity. Before starting the generator, disconnect all load. Apply load only after generator is running. Voltage is regulated via the engine speed adjusted at the factory for correct output. Readjusting will void warranty.

#### CAUTION

When applying a load, do not exceed the maximum wattage rating of the generator when using one or more receptacles. Also, do not exceed the amperage rating of any one receptacle.

Do not apply heavy electrical load during break-in period (the first five hours of operations).

- 1.Let engine stabilize and warm up for a few minutes after starting.
- 2.Ensure circuit breaker on control panel is in on position.
- 3.Plug in and turn on the desired 120 or 240 Volt AC, single phase, 60Hz electrical loads. It is better to attach the item with largest load first.



#### NOTE:

Connecting a generator to your electric utility source may be against the law. In addition this action, if done incorrectly, could damage your generator and appliances and could cause serious injury or even death to you or a utility worker who may be working on nearby power lines. If you plan to run a portable electric generator during an outage, please notify your electric utility company immediately and remember to plug your appliances directly into the generator. Do not plug the generator into any electric outlet in your home. Doing so could create a connection to the utility company power lines. You are responsible for ensuring that your generator's electricity does not feed back into the electric utility power lines. If the generator will be connected to a building electrical system, consult your local utility company or a gualified electrician. Connections must isolate generator power from utility power and must comply with all applicable laws and codes.

#### **Stopping the Engine**

1. Turn off and remove entire electrical loads. Never start or stop the generator with electrical devices plugged in or turned on.



Let the generator run at no-load for two minutes to stabilize internal temperatures of the engine and generator.

#### 2. Remote Start Operation

**Note:** Skip this step and go to step 3, if you are not using Remote Start to shutdown the engine. Push and release the "STOP" button on the remote control. The generator will run for an additional 15 seconds as it goes through a cool down cycle before shutting off.



#### 3. Electric Start and Recoil Start Operations

Flip the engine switch to"OFF"(O) position.



4. Flip the battery switch on "OFF"(O) position.



#### NOTE:

THE BATTERY SWITCH AI WAYS SHOULD BE IN "OFF"(O) POSITION AT THE END OF USE TO PREVENT BATTERY DRAIN.

5. Turn the fuel valve to the "OFF"(O) position.



If a cover is used, do not install until unit has cooled.

#### WARNING



Fuel and its vapors are extremely flammable and 5. Plug in and turn on the next item. explosive which could cause burns, fire or explosion resulting in death, serious injury and/or property damage.

DO NOT stop engine by moving choke control to "START" position.

**Important**: Always ensure that the Fuel Valve and the Engine Switch are in the "OFF" position when the engine is not in use.

## NOTE:

If the engine will not be used for a period of two weeks or longer, please see the Storage section for proper engine and fuel storage.

## Low Oil Shutdown

If the engine oil drops below a preset level, an oil switch will stop the engine. Check oil level with dipstick.

If oil level is between LOW and HIGH mark on dipstick:

- 1.DO NOT try to restart the engine.
- 2.Contact an Authorized FIRMAN Service Dealer.
- 3.DO NOT operate engine until oil level is corrected.

If oil level is below LOW mark on dipstick:

- 1.Add oil to bring level to HIGH mark.
- 2.Restart engine and if the engine stops again a low oil condition may still exist. DO NOT try to restart the engine.
- 3.Contact an Authorized FIRMAN Service Dealer.
- 4.DO NOT operate engine until oil level is corrected.

## **Do Not Overload Generator**

Overloading a generator in excess of its rated wattage capacity can result in damage to the generator and to connected electrical devices.

To prolong the life of your generator and attached devices, follow these steps to add electrical load:

- 1. Start the generator with no electrical load attached
- 2. Allow the engine to run for several minutes to stabilize.
- 3. Plug in and turn on the first item. It is best to attach the item with the largest load first.
- 4. Allow the engine to stabilize.
- 6. Allow the engine to stabilize.
- 7. Repeat steps 5-6 for each additional item.

## **MAINTENANCE AND STORAGE**

#### **MAINTENANCE SCHEDULE**

		NUL JUNE		1	-	
ITEM	NOTES	Daily(Before operation)	Initial 25 hours	Every 50 hours	Every 100 hours (or annual)	Every 250 hours
Spark Plug	Check condition. Adjust gap and clean. Replace if necessary.				$\checkmark$	
F . O'I	Check oil level.	$\checkmark$				
Engine Oil	Replace.		$\checkmark$		$\checkmark$	
Air Filter	Clean, replace if necessary.			~		
Fuel Filter	Clean fuel filter and fuel tank strainer. Replace if necessary.				$\checkmark$	
Fuel Line	Check fuel hose for cracks or other damage. Replace if necessary.	$\checkmark$				
Exhaust	Check for leakage. Retighten or replace gasket if necessary.	$\checkmark$				
System	Check spark arrester screen. Clean/Replace if necessary.				$\checkmark$	
Engine	Check adjust valve clearance.*					$\checkmark$
Lighte	Clean combustion chamber.*					$\checkmark$
Fittings/ Fasteners	Check. Replace if necessary.				$\checkmark$	

\* To be performed by knowledgable/experienced owner or by authorized service center.

#### **General Recommendations**

Regular maintenance will improve the performance and extend the life of the generator. See any authorized dealer for service.

The generator's warranty does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, the operator must maintain the generator as instructed in this manual.

Some adjustments will need to be made periodically to properly maintain your generator. All service and adjustments should be made at least once each season. Follow the requirements in the Maintenanc Shedule chart above.

**Notice** Once a year you should clean or replace the spark plug and replace the air filter. New spark plugs and clean air filter assure proper fuel-air mixture and help your engine run better and last longer.

# **ENGINE MAINTENANCE**

To prevent accidental starting, remove and ground spark plug wire before performing any service.

## Change Engine Oil

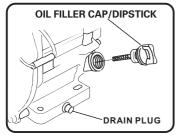
Change engine oil every 100 hours. (for a new engine, change oil after 25 hours.)

If you are using your generator under extremely dirty or dusty conditions, or in extremely hot weather, change the oil more often.

## 🛆 CAUTION

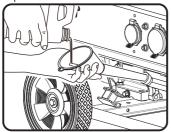
Avoid prolonged or repeated skin contact with used motor oil.

- Used motor oil has been shown to cause skin cancer in certain laboratory animals.
- Thoroughly wash exposed areas with soap and water.
- (a) Drain oil by removing the drain plug and the oil filler cap while the engine is warm.



## NOTE:

Please use a container to dump the used oil for protecting the environment. (b) Reinstall the drain plug and fill the engine with oil until it reaches the HIGH(H) level on the oil filler cap.



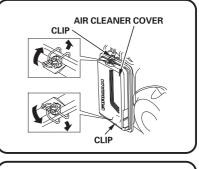
• Use fresh and high quality lubricating oil to the specified quantity.

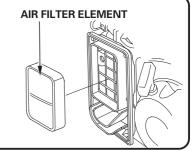
If contaminated or deteriorated oil is used or the quantity of the engine oil is not sufficient, the engine damage will result and its life will be greatly shortened.

## Air Filter Maintenance

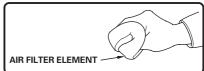
Maintaining an air filter in proper condition is very important. Dirt induced through improperly installed, improperly serviced, or inadequate elements damages and wears out engines. Always keep the element clean.

(a) Take out the air cleaner, clean it well in kerosene and dry it.





(b) After wetting the element by clean engine oil squeeze it tight by hand.

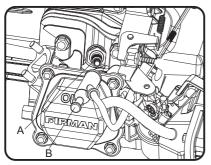


(c)Lastly, put the element in the case and install it securely.

#### **Spark Plug Maintenance**

Changing the spark plug will help your engine to start easier and run better.

- (a) Remove the spark plug cap.
- (b) Remove spark plug using provided wrench.



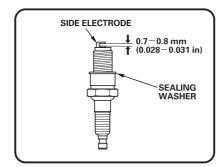
A- Spark plug B- Spark plug cap

(c) Inspect spark plug for damage and clean with a wire brush before reinstalling

(d) Adjust the electrode gap to 0.7 to 0.8 mm (0.028" to 0.031").

(e) Seat spark plug in position and thread by hand to prevent cross threading.

(f) Tighten plug with provided wrench and put the cap back on spark plug.



SPARK PLUG: TORCH F6RTC NGK BPR6ES CHAMPION RN9YC or equivalent.

#### **Maintenance Valve Clearance**

- Intake: 0.1 0.15 mm (0.004 0.006 in.)
- Exhaust: 0.1 0.15 mm (0.004 0.006 in.) To be performed by knowledgable/experienced owner or by authorized service center.

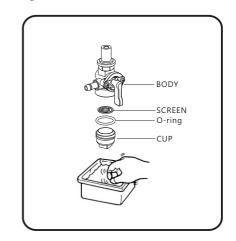
## **Cleaning Fuel Strainer**

Dirt and water in the fuel are removed by the fuel strainer.

(a) Remove the strainer cup and throw away water and dirt.

(b) Clean the screen and strainer cup with gasoline.

(c) Tightly fasten the cup to main body, making sure to avoid fuel leak.



## **Inspect Muffler and Spark Arrester**

Inspect the muffler for cracks, corrosion, or other damage. Remove the spark arrester, if equipped, and inspect for damage or carbon blockage. If replacement parts are required, make sure to use only original equipment replacement parts.

#### 🛆 WARNING



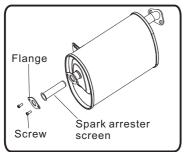
Exhaust heat/gases could ignite combustibles, structures or damage fuel tank causing a fire, resulting in death or serious injury and/or property. Contact with muffler area could cause burns resulting in serious injury.

- **DO NOT** touch hot parts and **AVOID** hot exhaust gases.
- Allow equipment to cool before touching.
- Keep at least 5 feet (1.5 m) of clearance on all sides of generator including overhead.
- Replacement parts must be the same and installed in the same position as the original parts.

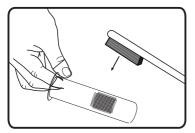
## Clean or replace spark arrester as follows:

Depending on the type fuel used ,the type and amount of lubricant used, and/or your operating conditions, the exhaust part and muffler may become blocked with carbon deposits. If you notice power loss, you may need to remove these deposits to restore performance.

- 1. Allow the engine to cool completely before servicing the spark arrester.
- 2. Remove the screws securing the spark arrester in place and the remove it from muffler.



3. Carefully remove the carbon deposits from the spark arrester screen with a wire brush.



- 4. Replace the spark arrester if it is damaged.
- 5. Position the spark arrester in the muffler and attach with the screws.

## 🛆 CAUTION

Failure to clean the spark arrester will result in degraded engine performance.

# **GENERATOR MAINTENANCE**

Make certain that the generator is kept clean and stored properly. Only operate the unit on a flat, level surface in a clean, dry operating environment. **DO NOT** expose the unit to extreme conditions, excessive dust, dirt, moisture or corrosive vapours.

#### 🛆 CAUTION

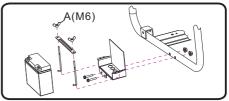
**DO NOT** use a garden hose to clean the generator. Water can enter the generator through the cooling slots and damage the generator windings.

Use a damp cloth to clean exterior surfaces of the generator.

Use a soft bristle brush to remove dirt and oil. Use an air compressor (25 PSI) to clear dirt and debris from the generator.

Inspect all air vents and cooling slots to ensure that they are clean and unobstructed.

## **Battery Replacement**



 Remove the spark plug wire from spark plug.
 Remove the nut and bolt from the negative(-) and positive(+) posts.

3. Loosen and remove the screw A on the battery holding bracket.

4. Remove the battery and recycle and dispose of properly.

5. Install the new battery with follwoing specification: 12V sealed lead acid 15AH

LXWXH:180X75X165mm(7.09X2.95X6.5inch) 6. Connect the red positive(+) battery cable to the battery first.

7. Connect the black positive(-) battery cable to the battery second.

8. Cover the post with boots.

9. Install the spark plug wire onto spark plug.

#### 🛆 WARNING



#### To avoid electric shock:

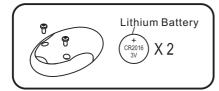
**ALWAYS** connect the positive (+) battery cable (red boot) first when connecting battery cables. **ALWAYS** disconnect the negative (-) battery cable (black boot) first when disconnecting battery cables.

**NEVER** connect the negative (-) battery cable (black boot) to the positive (+) post on the battery.

**NEVER** connect the positive (+) battery cable (red boot) to the negative (-) post on the battery. **NEVER** touch both battery posts simultaneously. **NEVER** place a metal tool across both battery posts.

**ALWAYS** use insulated or nonconducting tools when installing the battery.

## **Battery Replacement On Remote**



- 1. Loosening and remove cover screws.
- 2. Remove the cover.
- 3. Remove the depleted batteries and insert two new CR2016 lithium batteries with the "+" terminal facing up.
- 4. Close the remote cover and tight the screws.

# SERVICE AND STORAGE

## Infrequent Service

If the unit is used infrequently, difficult starting may result. To eliminate hard starting, follow these instructions:

- 1. Run the generator at least 30 minutes every month.
- 2. Run the generator, then close the fuel shut-off valve and allow the unit to run until the engine stops.
- 3. Move the engine switch to the "OFF" position.

## Long Term Storage

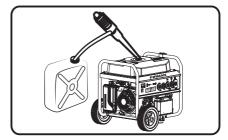
It is important to prevent gum deposits from forming in essential fuel system parts such as the carburetor, fuel hoses or tank during storage. Also, experience indicates that alcohol-blended fuels (called gasohol, ethanol or methanol) can attract moisture, which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage.

When the generator set is not being operated, or is being stored for more than one month, follow these instructions to avoid engine problems:

1-ADD a properly formulated commercially FUEL STABILIZER to the tank if it is not already added.

2-Operate the engine for 5-10 minutes to circulate treated fuel into fuel lines and carburetor before shutdown.

3- After engine cools down, remove all gasoline from the fuel tank. Use a commercially available, non-conductive vacuum siphon.



#### 🛆 DANGER

Drain fuel into approved container outdoors, away from open flame. Be sure engine is cool. Do not smoke.

4-**FUEL STARVATION:** Start and run the generator until it stops from lack of fuel. This will dry out all remaining fuel in tank, fuel lines and carburetor. 5-Allow the unit to cool entirely before cleaning and storage.

6-Change oil with recommended grade oil.

7-Remove spark plug and pour about one teaspoon of engine oil through the spark plug hole, then pull the recoil starter several times to distribute the oil for lubricating the cylinder. Reattach the spark plug. Pull recoil slowly until resistance is felt. This will close the valves so moisture cannot enter engine cylinder. Gently release recoil starter. 8-Keep the engine switch and fuel valve on "OFF" position.

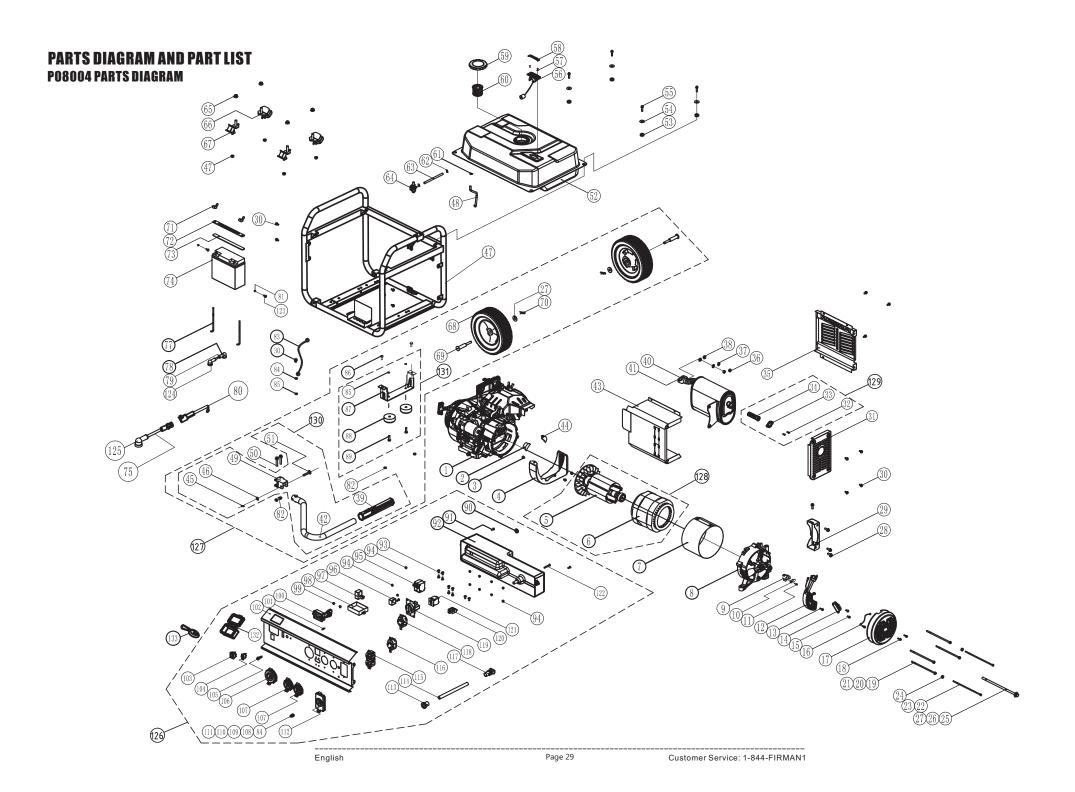
9-Cover the unit and store in a clean, dry place out of direct sunlight. **NEVER USE WATER TO CLEAN GENERATOR.** 

#### NOTE:

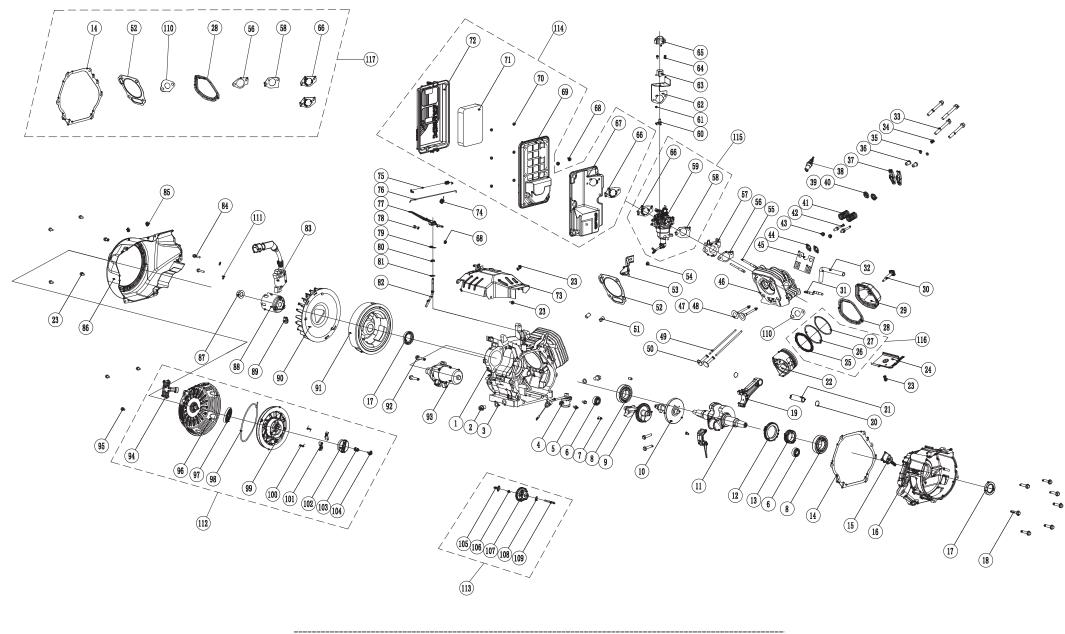
- We recommend always using a fuel stabilizer. **A FUEL STABLIZER** will minimize the formulation of fuel gum deposits during storage, the fuel stabilizer can be added to the gasoline in the fuel tank, or into the gasoline in a storage container.
- If it is not practical to empty the fuel tank and the unit is to be stored for some time, use a commercially available **FUEL STABILIZER** added to the gasoline to increase the life of the gasoline. Run the unit for 5-10 minutes, turn off the fuel valve and allow to run until engine stops from lack of fuel (**FUEL STARVATION**).
- Any damages or hazards caused by using improper fuel, improperly stored fuel, and/ or improperly formulated stabilizers, are not covered by manufacturer's warranty.
- Do not store gasoline from one season to another season.

# **TROUBLE SHOOTING**

Problem	Cause	Correction		
	1. Circuit breaker is open.	1. Reset circuit breaker.		
	2. Fault in generator.	2. Contact authorized service facility.		
Engine is running, but no AC output is available.	<ol> <li>Poor connection or defective cord set.</li> </ol>	3. Check and repair.		
	4. Connected device is bad.	<ol> <li>Connect another device that is in good condition.</li> </ol>		
- • • • •	1. Short circuit in a connected load.	1. Disconnect shorted electrical load.		
Engine runs good at no-load but "bogs down"	2. Engine speed is too slow.	2. Contact authorized service facility.		
when loads are connected.	3. Generator is overloaded.	3. See Don't Overload Generator		
	4. Shorted generator circuit.	4. Contact authorized service facility.		
	5. Clogged or dirty fuel filter.	5. Clean or replace fuel filter.		
	1. Engine switch set to OFF (O) position.	1. Set engine switch to ON (I) position.		
	<ol><li>Fuel shutoff lever is in OFF (O) position.</li></ol>	<ol><li>Move fuel shutoff lever to ON (I) position.</li></ol>		
	3. Low oil level. 4. Dirty air cleaner.	<ol> <li>Fill crankcase to proper level or place generator on level surface.</li> </ol>		
Engine will not start; starts	5. Out of fuel.	4. Clean or replace air cleaner.		
and runs rough or shuts down when running.	6. Stale fuel.	5. Fill fuel tank.		
down when running.	<ol> <li>Spark plug wire not connected to spark plug.</li> </ol>	<ol><li>Drain fuel tank and carburetor; fill with fresh fuel.</li></ol>		
	8. Bad spark plug.	7. Connect wire to spark plug.		
	9. Water in fuel.	8. Replace spark plug.		
	10. Flooded.	<ol><li>Drain gas tank and carburetor; fill with fresh fuel.</li></ol>		
	11. Excessively rich fuel mixture.			
	12. Intake valve stuck open or closed.	10. Wait 5 minutes and re-crank engine.		
	13. Engine has lost compression.	11. Contact authorized service facility.		
	14. Clogged or dirty fuel filter.	12. Contact authorized service facility. 13. Contact authorized service facility.		
	15. Starting battery may have in sufficient	14. Clean or replace fuel filter.		
	charge.	15. Check battery output and charge battery as necessary.		
Engine lacks power.	<ol> <li>Load is too high.</li> <li>Dirty air filter.</li> <li>Clogged or dirty fuel filter.</li> <li>Clogged spark arrester.</li> </ol>	<ol> <li>Don't Overload Generator</li> <li>Replace air filter.</li> <li>Clean or replace fuel filter.</li> <li>Clean or replace spark arrester.</li> </ol>		
Engine "hunts" or falters.	<ol> <li>Carburetor is running too rich or too lean.</li> <li>Clogged or dirty fuel filter.</li> </ol>	1. Contact authorized service facility. 2. Clean or replace fuel filter.		
Engine shuts down when running.	1. Out of fuel. 2. Dirty air cleaner. 3. Low oil level.	<ol> <li>Fill fuel tank.</li> <li>Clean or replace air cleaner.</li> <li>Fill crankcase to proper level or place. generator on level surface.</li> </ol>		
Remote start system not working.	<ol> <li>Low battery in remote control.</li> <li>Exceeding the range of remote control.</li> <li>Remote control not programmed to generator.</li> </ol>	<ol> <li>Replace batteries in remote control.</li> <li>Move closer to generator. Must be no more than 164 feet.</li> <li>Program remove control to generator (see Programming the Generator for Remote Start)</li> </ol>		



## **439cc ENGINE PARTS DIAGRAM**



#### **P08004 PARTS LIST**

NO.	Part Number	Description FIRMAN 439cc Engine	Qty.	NO.	Part Number 357713533	Description	Qty. 2 2 2 2 2 1 1
1	380713522	FIRMAN 439cc Engine	1	67	357713533	Isolator A	2
2	35//13501	IR UDDEL CAD B	1	68	357713534	Wheel	2
3	336713528	Flange. Bolt M6×8	3	69	357713535	Axle Assy	2
5	257712502	Concreter Wind Shield	3	70	357713536	Lock Pin	2
4	357713502	Generator Wind Shield Rotor Assy Stator Assy Stator Cover	1	70	257712550	Lock Pin Butterfly Nut M6	- 2
5	380713501	Rotor Assy	1	1	057740554		4
6	380713502	Stator Assy	1	12	357713551	Battery Pressing Bracket	
7	380713503	Stator Cover	1	73	357713552	Rubber Pad	1
8	357713506	Generator End Cover	1	74	357713553	Battery	1
			1	75	357713607	Battery cable(Male 180mm)	1
9	337713307	Carbon Brush Assembly		77	357713555	Bolt Bend Hook	2
10	336713525	Carbon Brush Holder	1	78	336713611	Cable Boot	
11	357713563	Carbon Brush Holder Bolt &washer Assemblies	1	70	257712556	Battory Bod Wire +	
12	357713564	AVR	1	19	226742602	Battery Cable (Male 180mm) Battery cable (Male 180mm) Bolt, Bend Hook Cable Boot Battery Red Wire + Pottery cable (Semalo 180mm)	2 1 1 1
13	336713519	Flange. Bolt M5×16	2	80	330713093	Battery cable(Female 180mm) Nut M5	닏
		Terminal Block	1	81	336713578	Nut M5	2
14	000740500	Delt MEx16		82	336713558	Nut M8	4
15	336713520	Bolt M5×16 Ground Wire Generator End Cover Cap	2	83	336713514	Ground Wire	1
16	336713522	Ground Wire	1	84	336713516	Star Washer Ø6	1
17	357713509	Generator End Cover Cap	1	85	336713517	Nut M6	3
118	336713507	IFlande Bolt M5×12	3	06	226712550	Elango Rolt M8x16	2
19	380713506	Flange Bolt M6×200	4	27	357713529	Support Lea	1
20	226712512	Lock Washer Ø6	4	01	226742557	Dubban Cuppert	H
20	000740540	Lock Washer Ø6 Flat Washer Ø6		88	1330/1335/	Rubber, Support	14
20 21 22	336/13513		4	89	336/13561	Support Leg Rubber, Support Flange, Bolt M6×25 Grommet	2
22	380713507	Side Cover Bolt M5×229	2	90	336713564	Grommet	1
23	357713511	Lock Washer Ø5	2				2 4 1 3 2 1 2 2 1 3 1 10 15 2 1
24	226712677	Nut ME	4	92	357713539	Control Box	1
25	380713508	Elange Bolt M10x285	1	93	336713569	Screw&washer Assy M4×8	10
20	257712512	Look Weeher (10		101	1336713568	INI II NAA	15
20	357713513			05	280712524	Circuit Brooker 22A	17
27	357713514	Washer Ø10	3	95	257712505	Chonging Medule	
28	336713531	Flange Bolt M10×285 Lock Washer Ø10 Washer Ø10 Flange. Bolt M8×20 Produkt Mutfler	4	96	35//13565	Circuit Breaker 33A Charging Module Diode Module Remote Module Nut M3 Multi Motor	
129	35//13515	Brackel Muller	1	97	336713620	Diode Module	1
30	336713515	Flange Bolt M6x12	12	98	357713566	Remote Module	1 2 1
31	357713516	Guard Muff Side	1	99	336713567	Nut M3	2
31	226712520	Suaru, Mull., Side		100	336713570	Multi Meter	1
32	336713538	Screw&washer Assy M5×14	2	101	336713619	Switch	1
33	357713517	Guard, Muff.,Side Screw&washer Assy M5×14 Holder, Spark Arrester	1	102	380713525	Multi Meter Switch Control Panel Engine Switch	1
34	336713536	Arrester, Spark	1	102	336713616	Engine Switch	1
35	357713518	Guard, Muff., Front	1	103	226712617	Pottory Switch	1
36	336713534	Nut M8 Lock Washer Ø8 Flat Washer Ø8	2 2 2 1	104	226742640	Battery Switch	
37	336713509	Lock Washer Ø8	2	105	336713618		1 2 1 2 2 2 2 2 1
20	226712522	Elat Washer Ø8	2	106	336713574	Outlet Cover I I-30R	2
30	3307 13333	Flat Washer Ø8 Cover, Handle	4	107	336713573	Outlet Cover L5-30R	2
39	33//13319	Cover, nandle	1	108	380713512	Outlet Cover TT-30R Outlet Cover L5-30R Bolt M6×22 Washer Ø6 Lock Washer Ø6	1
40	357713520	Gskt.,ext.	1	109	380713513	Washer Ø6	2
41	380713509	Muff.,assy.	1	110	380713514	Lock Washer Ø6	2
42	357713522	Handle	1	111	380713515	Nut M6	2
	357713523	Guard, Muff.,Back	1	112	226712575	Outlet Cover 5-20R	
43	257712524	Rubber Cap A		112	357713545	Crommot	1
				113	357713545	Grommet	
45	336713590	Pin, Shatt	1	114	357713546	Sleeve	1
46	336713591	Flat Washer (Ø8.2ר17×0.8)	1	115	<u> 336713588</u>	Receptacle 5-20R Duplex	1
47	380713521	Frame	1	116	336713583	Receptacle L5-30R	1
48	357713525	Frame Formed Vapor Hose	1	117	357713548	Grommet	1
49	357713526	Bracket, Handle	1	118	336713601	Receptacle L14-30R	1
+5	257742527	Flange. Bolt M8×50	2	110	380713518	Recentacle 14-50R	1
50	30//1302/		4	120	336713585	Receptacle 5-20R Duplex Receptacle L5-30R Grommet Receptacle L14-30R Receptacle 14-50R Circuit Breaker 20A Double pole Circuit Breaker 30A	1
51	336713594	Pin, Handle	1	120	290712520	Double pole Circuit Presker 204	1
52	357713528	Fuel Tank Assy.	1	121	300/13526	Double-pole Circuit Breaker 30A Screw&washer Assy M5×38	+ + + + + + + + + + + + + + + + + + +
53	336713542	Grommet, Fuel Tank	4	122	330/13589	Screw&washer Assy M5×38	1
54	336713543	Buffer Washer	4	1123	135//13569	IScrew&washer Assv M5×10	2
55	336713544	Flange. Bolt M6×20	4	1124	1357713570	Sheath.connecter Red	1
			1	1125	1357713571	Sheath connecter Black	1
00	331113529	Fuel Meter Assy.					1
57	336/13546	Screw M5×10 Fuel Gauge Display Fuel Tank Cap Comp.	2	127	357413501	Portablity Kit	1
58	336713547	Fuel Gauge Display	1	128	380413501	Rotor And Stator Set	t i l
59	336713549	Fuel Tank Cap Comp.	1	120	357/12502	Spork Arrostor Vit	++
60	336713548	Fuel Filter, Wire Mesh	$\frac{1}{1}$	129	1351413503	Control Panel Assy. Portablity Kit Rotor And Stator Set Spark Arrestor Kit Handle Assembly Support Leg Assembly Pormete balder	1 1 1
	380713523		1	130	35/413505	Handle Assembly	무귀
60	226742540	Clamp Ø9×6	+	131	35/413506	Support Leg Assembly	1
62	330/13540	Clamp Ø8×6 Fuel Hose	2	1102	1000110044		1
63	380/13510	Fuel Hose	1	133	336713642	Remote control	1
64	336713551	Fuel Valve Comp.	1				
	357713531		4				
	357713532		2		1		
	337710002					l	<u></u>

## FIRMAN 439cc Engine Parts List

1         1	NO	Part Number	Description	Qty.	NO	Part Number	Description	Qty.
2         357723501         Bott, Drain Plug         2         62         357723503         Step Moter Holder         1           4         357723503         Bensor, Engine Oil         1         64         336723604         Bott M4×8         2           5         357723505         Bearing         2         66         336723605         Step Moter Cover         1           6         357723505         Bearing         2         66         336723655         Eloward Cover         1           7         336723507         Bearing         2         66         336723655         Eloward         1           9         357723507         Bearing         2         68         336723555         Eloward         1           10         3577235501         Camshaft Assy,         1         70         357723565         Eloward         1           13         Strigstall Caver, crank Shaft         1         72         357723561         Strigstall Caver, crank Case         1         74         357723561         Striggtall Caver, crank Case         1         76         357723562         Striggtall Caver, crank Case         1         76         357723561         Striggtall Caver, crank Case         1         76         357723561 <td></td> <td>380723500</td> <td>Crankcase Subassembly.</td> <td></td> <td></td> <td></td> <td></td> <td></td>		380723500	Crankcase Subassembly.					
3         357723502         Washer, drain Bolt         2         63         336723603         Step Moter         1           4         357723503         Fens, Crain         2         66         336723604         Bolt M4*8         2           7         336723501         Locating Pins         2         66         336723505         Stern K. Cleaner         1           3         357723506         Bearing         2         66         336723555         Fibow, Air Cleaner         1           1         357723507         Balance Shaft         1         69         357723556         Cleapboard         1           10         357723560         Corrankshaft         1         71         357723560         Coreaner         1           12         357723510         Carankshaft         1         73         357723560         Wind Guide, Fop         1           14         357723511         Cleaner         1         74         357723562         Spring, Drovernor         1           15         357723515         Sela, Adv         Crankshaft         1         72         357723564         Amote Covernor         1           16         357723551         Sela, Adv         7         78 <td></td> <td>357723501</td> <td>Bolt Drain Plug</td> <td></td> <td></td> <td>357723553</td> <td>Step Moter Holder</td> <td></td>		357723501	Bolt Drain Plug			357723553	Step Moter Holder	
4         357723603         Bensor, Engine Oil         1         64         336723605         Step Moter Cover         1           6         357723505         Bearing         2         66         336723505         Elbow Air Cleaner         2           7         336723501         Locating Pins         2         67         336723555         Elbow Air Cleaner         1           8         357723501         Bearing         2         68         336723556         Elboward Cleaner         1           10         357723501         Canshaft Asy,         1         70         337723561         Elboward         1           12         357723511         Gear.crank Shaft         1         72         357723561         Elboward         1           13         357723511         Gear.drank ase         1         73         357723561         Elboward         1           14         357723513         Constrank ase         1         76         357723561         Spring, Throttle Valve Returning           17         357723514         Cover.orank ase         1         77         336723567         Fold.governor         1           18         357723514         Cover.orankasee         1         77		357723502	Washer drain Bolt		63	336723603	Step Moter	
5         357723504         Fig. Bolt M&×15         2         65         336723505         Bearing         2         66         357723554         Gasket, Air Cleaner         1           3         357723505         Bearing         2         66         357723555         Gasket, Air Cleaner         1           3         357723506         Bearing         2         68         336723555         Nut M6         3           10         357723507         Bearing         2         68         336723556         Nut M6         3           11         357723501         Ceranch Shaft         1         71         357723560         Cerench Air Cleaner         1           12         S57723510         Cerancrank Shaft         1         72         357723562         Spring, Overnor         1           13         S57723515         Seal, Oli Dipsick Assy         1         76         357723564         Airo Governor         1           16         357723515         Seal, Oli Dipsick Assy         1         78         336723565         Nint Mint         1           17         357723515         Seal, Oli Dipsick Assy         1         78         336723566         Nint         1           18		357723503	Sensor, Engine Oil		64	336723604	Bolt M4×8	
6         357723505 Bearing         2         66         357723554 Gasket, Air Cleaner         2           7         336723501 Locating Pins         2         67         357723555 Elbow, Air Cleaner         1           8         357723507 Balance Shaft         1         68         336723556 Clapboard         1           10         357723501 Carashaft Assy.         1         70         357723562 Clapboard         1           11         357723501 Carashshaft         1         71         357723562 Elbement, Air Cleaner         1           12         357723511 Gear, Grank Case         1         73         357723561 Spring, Qovernor         1           13         357723514 Cover, crank case         1         76         357723561 Spring, Qovernor         1           14         357723514 Cover, crankcase         1         77         336723567 Bolt, Qovernor         1           17         357723516 Flig, Bolt M&440         7         78         357723567 Bolt, Qovernor         1           18         357723516 Clig, Piston Pin         2         357723567 Bolt, Qovernor Arm         1           19         357723516 Clig, Dit M&440         7         78         336723567 Bolt, Qovernor Arm         1           19         357723571 Flig,		357723504	Fla. Bolt M6×15		65	336723605	Step Moter Cover	1
7       336723501       Locating Pins       2       67       357723555       Elbow, Air Cleaner       1         9       357723506       Beance Shaft       1       68       36723555       Nut M6       3         10       357723550       Camshaft Asy.       1       70       357723560       Cleaner       1         12       357723561       Gear.crank Shaft       1       72       357723560       Wind Guide, Top       1         13       357723511       Geastel, Crankosae       1       73       357723560       Nind Guide, Top       1         14       357723515       Seal, Oli       2       1       73       357723564       Nind Guide, Top       1         16       357723515       Seal, Oli       2       1       78       357723564       Nind Guide, Top       1         17       357723515       Seal, Oli       2       78       357723566       Nins Matheter       1         18       357723516       Seal, Oli       1       78       357723566       Nins Matheter       1         18       357723515       Seal, Oli       1       82       357723566       Nins Matheter       1         13       357723516		357723505	Bearing		66	357723554	Gasket, Air Cleaner	
8         357723500         Bearing         2         68         336723555         Nut M6         3           9         357723507         Balance Shaft         1         69         357723556         Lapboard         1           10         357723551         Gear, crank Shaft         1         71         357723556         Element, Air Cleaner         1           13         357723551         Gear, crank Case         1         73         357723566         Wind Guide, Top         1           14         357723551         Gear, Crank Case         1         74         357723562         Spring, Throttle Valve Returning         1           15         357723551         Sizota (Ever, Crank Case         1         76         357723562         Spring, Throttle Valve Returning         1           17         357723551         Sizota (Ever, Crank Case         1         76         357723562         Spring, Throttle Valve Returning         1           18         357723551         Sizota (Ever, Crank Case         1         77         357723562         Spring, Throttle Valve Returning         1           17         357723551         Sizota (Ever, Crank Case         1         78         357723552         Spring, Throttle Valve Returning         1		336723501	Locating Pins		67	357723555	Elbow Air Cleaner	
9         35772356         Camshaff Assy.         1         69         357723556         Camshaff Assy.         1           13         357723550         Camshaff Assy.         1         70         357723551         Cleaner         1           12         357723510         Gear,crank Shaft         1         72         357723560         Cleaner         1           13         357723510         Gear,crank Case         1         74         357723561         Spring, Doremor         1           14         357723515         Geal, Oll         2         77         357723563         Rod, Governor         1           16         357723515         Seal, Oll         2         77         357723567         Rod, Governor         1           18         357723515         Seal, Oll         2         87723567         Rod, Governor         1           19         357723515         Seal, Oll         1         81         336723663         Rocker Shim         1           12         357723529         Pin, Piston         1         82         357723567         Saft, Governor Arm         1           12         357723529         Pin, Bott M6×12         7         83         357723567								
10       357723557 [Nut M5       6         11       3857723550 [Cranshaft       1       71       357723553 [Cover, Air Cleaner       1         11       357723511 [Gear, Grank Shaft       1       72       357723560 [Cover, Air Cleaner       1         13       357723511 [Gear, Grank Shaft       1       73       357723560 [Dring, Brottle Valve Returning 1         15       357723512 [Gasket, Crank Case       1       74       357723562 [Spring, Throttle Valve Returning 1         16       357723514 [Cover, Crank Case       1       77       357723563 [Ang, Governor       1         17       357723516 [Fig, Bolt M8×40       7       78       357723565 [Pin, Shaft       1         19       357723516 [Cip, Piston Pin       2       80       357723565 [Pin, Shaft       1         21       386723502 [Piston       1       81       357723566 [Pin, Shaft       1         23       386723503 [Ring Set, Oil       1       84       357723569 [Pin, Bolt M6×12       7       83       357723569 [Pin, Bolt M6×12       7       88       357723569 [Pin, Bolt M6×29       2       2       380723503 [Ring Set, Oil       1       84       357723569 [Pin, Cole Cover       1       1       35772357 [Pin, Cover Comp       1       1       35772357		357723507	Balance Shaft		69	357723556	Clapboard	1
11       380723501       Gear.cank Shaft       1       171       357723558       Element, Air Cleaner       1         13       357723510       Gear.canc ank Shaft       1       72       357723556       Wind Guide, Top       1         14       357723512       Gasket, Crankcase       1       74       357723562       Spring, Divernor       1         15       357723512       Gasket, Crankcase       1       76       357723563       Rod, Governor       1         16       357723515       Seal, Oll       2       77       357723566       Rod, Governor       1         17       357723515       Seal, Oll       2       77       357723567       Rod, Governor       1         18       357723515       Seal, Oll       2       78       357723567       Boht, Mok       1         20       357723515       Pin, Piston       1       88       357723565       Shaft. Governor Arm       1         21       357723521       Pin, Piston       1       88       357723565       Shaft. Governor Arm       1         22       380723503       Fig. Bolt M6×12       7       83       357723565       Shaft. Governor Arm       1         23 <t< td=""><td></td><td>357723508</td><td>Camshaft Assy.</td><td></td><td>70</td><td>357723557</td><td>Nut M5</td><td></td></t<>		357723508	Camshaft Assy.		70	357723557	Nut M5	
12       357723550       Cover, Air Cleaner       1         13       357723551       Gear, crank Shaft       1       73       357723551       Wind Guide, Top       1         14       357723551       Gear, crank case       1       74       357723562       Spring, Drovernor       1         15       357723513       Gil Dipstick Assy       1       76       357723563       Rod, Governor       1         17       357723561       File, Bolt M&440       7       77       357723565       Bolt, governor       1         18       357723518       Cine, Driston Pin       2       80       357723565       Bolt, governor Arm       1         21       357723561       File, Bolt M&440       7       78       336723562       Bolt, Governor Arm       1         22       357723561       File, Bolt M6×12       7       83       357723564       Rocker Shim       1         23       360723503       Rig Set. Oil       1       86       357723576       Rac Cover Arm       1         23       360723505       Ring, The Second       1       86       357723570       File, Bolt M6×29       2         26       380723505       Ring, The First       1		380723501	Crankshaft		71	357723558	Element, Air Cleaner	
13       357723560       Wind Guide, Top       1         14       357723512       Gasket, Crankcase       1       76       357723562       Spring, Dovernor       1         16       357723513       Oil Dipstick Assy       1       76       357723562       Spring, Dovernor       1         17       3577235563       Rod, Covernor       1       77       357723566       Nod, Governor       1         18       357723561       Fold, Connecting       1       77       357723566       Fold, Connecting       1         19       357723561       Pico, Connecting       1       78       357723566       Fold, Connecting       1         21       3577235619       Pin, Piston       1       80       357723566       Seal, Okecker Shim       1         23       36723502       Piston       1       82       357723566       Shift, Governor Arm       1         23       36723503       File, Bolt M6×12       78       83       57723566       Shaft, Governor Arm       1         23       36723504       Ring, The Second       1       86       357723567       File, Bolt M6×29       2         25       380723504       Ring, The First       87 <t< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></t<>								
14       357723561       Spring_Overnor       1         15       357723561       Spring_Throttle Valve Returning 1         16       357723513       Oli Dipstick Assy       1         17       357723562       Spring_Throttle Valve Returning 1         17       357723563       Rod, Governor       1         18       357723516       File, Boit M&40       7       78       35723565       Boil, governor Arm       1         19       357723561       File, Boit M&440       7       78       336723567       Boil, governor Arm       1         10       357723561       File, Boit M&412       7       83       357723566       Seal, Oli       1         23       36723502       Piston Pin       2       80       357723566       Net, Governor Arm       1         24       357723502       Piston Pin       1       84       357723569       Net Roberta Mex29       2         25       380723503       Ring, Ston       1       86       357723572       Pia Dott M6x29       2         26       380723505       Ring, The First       1       87       357723572       Pulley,starter       1         27       380723505       Ring, The First	13	357723511	Gear.drive					
15       357723562       Spring, Throttle Valve Returning 1         16       3577235514       Cover, crankcase       1         17       357723551       Sore, crankcase       1         18       357723551       Sol, covernor       1         19       357723561       Fig. Bolt M8×40       7       78       367723566       Bolt, governor       1         19       357723561       Fig. Add, Connecting       1       79       357723566       Seal, Dill       1         20       357723562       Sirplan, Dino       1       81       336723567       Rocker Shim       1         21       357723560       Fig. Bolt M6×12       7       83       357723569       Fig. Bolt M6×29       2         25       380723503       Fig. Bolt M6×12       7       83       357723569       Fig. Bolt M6×29       2         26       380723504       Ring, The Second       1       86       357723576       Fig. Bolt M6×29       2         23       367723525       Gasket, Valve Cover       1       87       357723577       Fig. Bolt M6×29       2         20       357723526       Valve Cover Assy       1       89       386723612       Sheathowire       1	14	357723512	Gasket, Crankcase					
16       357723518       Rod. Covernor       1         17       357723515       Seal. Oli       2       77       357723564       Arm. Governor       1         18       357723516       Fig. Bolt M8×40       7       78       336723567       Bolt, governor Arm       1         19       357723516       Fig. Piston Pin       2       80       357723556       Shaft.       1         21       357723557       Shaft. Governor Arm       1       81       336723563       Fig. Shaft. Governor Arm       1         23       367723502       Piston       1       82       357723575       Shaft. Governor Arm       1         23       36723503       Fig. Bolt M6*12       7       83       357723575       Shaft. Governor Arm       1         24       357723504       Ring. The Second       1       86       357723577       Nut. Shaft       1         25       380723526       Valve Cover Assy       1       89       380723511       Not. Shaft       1         29       357723527       Belt Mith V80       4       93       357723575       Fig. Bolt Mith V80       1         30       357723528       Breather Tube       1       92       3	15	357723513	Oil Dipstick Assy					
17       357723516       Fig. Bolt M8×40       7       78       35772356       Bolt governor Arm       1         18       357723517       Rod, Connecting       1       79       35772356       Bolt, governor Arm       1         20       357723517       Rod, Connecting       1       79       35772356       Bolt, governor Arm       1         21       357723519       Pin, Piston       1       80       35772356       Shaft, Governor Arm       1         23       30723503       Fig. Bolt M6×12       7       83       357723569       Fig. Governor Arm       1         23       30723503       Fig. Bolt M6×12       7       83       357723569       Fig. Bolt M6×29       2         25       380723504       Ring, The Second       1       85       336723606       Nine       1         26       380723525       Gasket, Valve Cover       1       86       357723570       Fant, Shaft       1         28       357723527       Bolt       Nine       1       1       357723571       Fui, Bolt M4×80       1         33       357723529       Bolt M10×80       4       93       357723572       Flig. Bolt M6×83       3       357723573								
18       357723516       Fig. Bolt M8+40       7         19       357723517       Rod, Connecting       1         19       357723518       Clip, Piston Pin       2       80       357723566       Pin, Shaft       1         21       357723519       Pin, Piston       1       81       336723566       Seal, Oli       1         23       36723502       Piston       1       82       357723565       Shaft, Governor Arm       1         23       36723502       Piston       1       82       357723575       Shaft, Governor Arm       1         24       357723502       Piston Coil       1       86       357723575       Shaft, Governor Arm       1         24       380723603       Ring, Set, Oil       1       86       35772357       Nut, Shaft       1         26       380723505       Ring, The First       1       87       35772357       Puley, starter       1         29       357723526       Valve Cover Assy       1       89       38672367       Nut, Shaft       1         20       357723528       Boit M8-35       2       9       35772357       Fig. Boit M8-35       2         33       357723529								
19       35772356       Piston Pin       2       80       357723566       Seal, Oil       1         21       35772357       Cip, Piston Pin       2       80       357723566       Rocker Shim       1         22       367723561       Piston       1       81       336723566       Rocker Shim       1         23       36723567       Shaft, Governor Arm       1       82       357723568       Ignition Coil       1         23       36723503       Fig. Bolt M&12       7       83       357723568       Ignition Coil       1         24       380723504       Ring, The Second       1       86       357723577       Fan Cover Comp       1         27       380723504       Ring, The First       1       87       357723572       Pulley, starter       1         28       357723526       Baket, Valve Cover       1       88       357723572       Pulley, starter       1         30       357723527       Bolt M0×80       2       91       357723572       Pulley, starter       1         30       357723528       Bolt M10×80       4       93       357723572       Fulley, Bolt M6×35       2         33       357723529 <t< td=""><td>18</td><td>357723516</td><td>Flg. Bolt M8×40</td><td></td><td></td><td></td><td></td><td></td></t<>	18	357723516	Flg. Bolt M8×40					
20         357723566         Seal, Oil         1           21         357723567         Pin, Piston         1         81         336723667         Shaft, Governor Arm         1           22         380723502         Piston         1         82         357723567         Shaft, Governor Arm         1           23         336723502         Piston         1         82         357723567         Shaft, Governor Arm         1           23         380723503         Ring Set, Oil         1         85         336723668         Wire Clip         2           26         380723505         Ring, The First         1         87         357723571         Nut, Shaft         1           29         357723526         Gasket, Valve Cover         1         88         357723572         Nut, Shaft         1           29         357723527         Nut, Shaft         1         90         380723517         Nut, Shaft         1           20         357723528         Exhaust Valves Stud Bolt         2         91         357723575         Fig. Bolt Mex35         2           33         357723529         Reather Tube         1         93         357723576         Staret Motor Assembly         1	19	357723517	Rod. Connecting		79	357723565	Pin. Shaft	
1       357723561       Pin, Piston       1       81       336723564       Rocker Shim       1         22       380723502       Piston       1       82       357723567       Shaft, Governor Arm       1         23       356723503       Fig. Bolt M6×12       7       83       357723569       Fig. Bolt M6×29       2         25       380723503       Ring, The Second       1       86       357723570       Fan Cover Comp       1         27       380723526       Gasket, Valve Cover       1       86       357723571       Nut, Shaft       1         28       357723526       Valve Cover Assy       1       89       336723612       Sheath, wire       1         30       357723526       Valve Cover Assy       1       90       380723574       Flywheel Comp       1         31       357723528       Exhaust Valves Stud Bolt       2       91       357723574       Flywheel Comp       1         32       357723529       Breather Tube       1       92       357723574       Flywheel Comp       1         33       36723529       Adjusting Nut, Valve       2       95       357723574       Flywheel Comp       1         33	20	357723518	Clip, Piston Pin		80	357723566	Seal. Oil	
22       380723502       Piston       1       82       857723567       Baft, Governor Arm       1         23       386723503       Fig. Bolt M6×12       7       83       357723668       Ignition Coil       1         24       357723521       Air Guide Lower       1       84       357723668       Ignition Coil       1         25       380723504       Ring Set, Oil       1       86       357723570       Fan Cover Comp       1         26       380723505       Ring, The First       1       87       357723571       Nut, Shaft       1         28       357723526       Valve Cover Assy       1       88       357723571       Nut, Shaft       1         30       357723528       Exhaust Valves Stud Bolt       2       91       357723574       Flywheel Comp       1         31       357723528       Exhaust Valves Stud Bolt       2       91       357723575       Flg. Bolt M6×83       2         33       357723528       Exhaust Valves Stud Bolt       2       91       357723576       Flg. Bolt M6×8       3         33       Strizz3577       Grip, starter       1       93       357723578       Flg. Bolt M6×8       3       3       3672352	21	357723519	Pin. Piston		81	336723564	Rocker Shim	
23       336723503       Fig. Bolt M6×12       7       83       357723569       Fig. Bolt M6x29       2         24       357723526       Airo Guide Lower       1       84       357723569       Fig. Bolt M6x29       2         25       380723503       Ring Set, Oil       1       86       357723526       Mire Clip       2         26       380723504       Ring, The Second       1       86       357723572       Pulley, starter       1         28       357723526       Gasket, Valve Cover       1       88       357723572       Pulley, starter       1         29       357723527       Bolt       1       90       380723574       Flywheel Comp       1         31       357723528       Exhaust Valves Stud Bolt       2       91       357723574       Flywheel Comp       1         32       357723529       Breather Tube       1       92       357723576       Starter Motor Assembly       1         34       367723531       Rotator, Exhaust Valve       1       94       357723577       Grip, starter       1         35       36723529       Adjusting Nut, Valve       2       97       357723580       Spring, starter Return       1					82	357723567	Shaft, Governor Arm	
24       357723521       Air Guide Lower       1       84       357723560       Mig. Set, Oil       2         25       380723504       Ring, The Second       1       85       336723606       Wire Clip       2         26       380723505       Ring, The First       1       87       357723571       Fan Cover Comp       1         28       357723525       Gasket, Valve Cover       1       88       357723572       Pulley, starter       1         29       357723526       Valve Cover Assy       1       89       386723612       Sheath, wire       1         30       357723528       Exhaust Valves Stud Bolt       2       91       357723575       Fig. Bolt M8×35       2         33       Strzason Fig. Bolt M10×80       4       93       357723576       Fig. Bolt M8×35       2         33       Strzason Fig. Bolt M10×80       4       93       357723577       Grip, starter       1         34       357723528       Locknut       2       96       357723578       Fig. Bolt M6×8       3         35       336723529       Adjusting Nut, Valve       2       96       357723579       Grip, starter       1         35       357723532       <	23	336723503	Flg. Bolt M6×12		83	357723568	Ignition Coil	
25       380723503       Ring Set. Oil       1         26       380723504       Ring, The Second       1         27       380723505       Ring, The First       1         28       357723572       Pan Cover Comp       1         29       357723525       Gasket, Valve Cover       1       88       357723572       Pulley,starter       1         29       357723526       Bolt       1       89       336723612       Sheath, wire       1         30       357723527       Bolt       1       89       336723512       File, Bolt Max35       2         31       357723530       Fig. Bolt M10×80       4       92       357723576       Starter Motor Assembly       1         34       357723531       Rotator, Exhaust Valve       1       94       357723576       Starter Motor Assembly       1         35       336723529       Adjusting Nut, Valve       2       96       357723579       Case Comp.,recoil Starter       1         36       336723529       Adjusting Nut, Valve       2       96       357723586       Spring,starter Return       1         38       336723529       Adjusting Nut, Valve       2       97       357723586       Spri	24	357723521	Air Guide Lower	1	84	357723569	Flg. Bolt M6x29	
26       380723504       Ring, The Second       1         27       380723505       Ring, The First       1         28       357723572       Pulley, starter       1         29       357723526       Valve Cover Assy       1       80       357723572       Pulley, starter       1         30       357723527       Bolt       1       90       380723511       Comp       1         31       357723572       Bolt       1       90       380723511       Comp       1         32       357723528       Exhaust Valves Stud Bolt       2       91       357723575       Fig. Bolt M8×35       2         33       357723551       Bottor, Exhaust Valve       1       94       357723576       Starter       1         34       357723528       Locknut       2       96       357723578       Fig. Bolt M6×8       3         36       336723528       Locknut       2       96       357723578       Cise Comp., recoil Starter       1         37       357723532       Valve Rocker       2       97       357723580       Spring, starter Return       1         38       336723555       Spring, Palve       1       100       336723								
27       380723505       Ring, The First       1       87       357723571       Nut, Shaft       1         28       357723525       Gasket, Valve Cover       1       88       357723572       Pulley, starter       1         30       357723526       Valve Cover Assy       1       89       336723612       Sheath, wire       1         31       357723527       Bolt       1       90       380723511       Cooling Fan       1         32       357723528       Exhaust Valves Stud Bolt       2       91       357723574       Flywheel Comp       1         32       357723520       Breather Tube       1       92       357723576       Starter Motor Assembly       1         34       357723524       Adusting Nut, Valve       2       96       357723578       Fig. Bolt M6×8       3         36       336723529       Adusting Nut, Valve       2       96       357723584       Ford       1         37       357723532       Valve Rocker       2       97       357723581       Cord       1         38       336723526       Spark Plug       1       98       357723581       Cord       1         38       357723533       Re	26	380723504	Ring, The Second		86	357723570	Fan Cover Comp	1
28         357723525         Gasket, Valve Cover         1           29         357723527         Pulley,starter         1           29         357723527         By 336723512         Sheath,wire         1           30         357723527         By 336723512         Sheath,wire         1           31         357723528         Exhaust Valves Stud Bolt         2         90         380723575         Fig. Bolt M8×35         2           33         357723530         Fig. Bolt M10×80         4         93         357723576         Fig. Bolt M8×35         2           34         357723531         Rotator, Exhaust Valve         1         94         357723576         Fig. Bolt M6×8         3           36         336723528         Adjusting Nut, Valve         2         96         357723570         Case Comp., recoil Starter         1           38         37723533         Retainer, Intake Valve         1         90         357723580         Spring, starter Return         1           38         357723535         Spring, valve         2         101         336723589         Spring, patchet         2           41         357723537         Betainer, Intake Valve         1         102         36723591         <	27	380723505	Ring, The First	1	87	357723571	Nut. Shaft	
29       357723526       Valve Cover Assy       1       89       336723612       Sheath, wire       1         30       357723527       Bolt       1       90       380723511       Cooling Fan       1         31       357723528       Exhaust Valves Stud Bolt       2       91       357723576       Fly. Wheel Comp       1         32       357723529       Breather Tube       1       92       357723576       Starter Motor Assembly       1         34       357723531       Rotator, Exhaust Valve       1       94       357723576       Starter Motor Assembly       1         35       36723529       Adjusting Nut, Valve       2       96       357723580       Spring, starter Return       1         36       336723529       Adjust Rocker       2       97       357723580       Spring, starter Return       1         37       357723533       Retainer, Exhaust Valve       1       99       357723580       Spring, starter       2         41       357723536       Bolt, rocker Arm       2       101       336723592       Puley, recoil Starter       2         42       336723537       Retainer, Kaust Valve       1       100       336723593       Screw, pavl Guide	28	357723525	Gasket, Valve Cover					
30         357723527         Bolt         1           31         357723528         Exhaust Valves Stud Bolt         2           32         357723528         Exhaust Valves Stud Bolt         2           33         357723528         Breather Tube         1           32         357723529         Breather Tube         1           33         357723530         Fig. Bolt M10×80         4           34         357723531         Rotator, Exhaust Valve         1           34         357723528         Locknut         2           96         357723577         Grip, starter         1           35         367723529         Adjusting Nut, Valve         2         96         357723579         Case Comp., recoil Starter           1         38         336723556         Spark Plug         1         98         357723581         Cord         1           193         357723533         Retainer, Exhaust Valve         1         100         336723590         Patchet, starter         2           41         357723537         Bolt, rocker Arm         2         101         336723591         Pauley, recoil Starter         2           42         3367723538         Bolt, rocker Arm	29	357723526	Valve Cover Assy					
31         357723528         Exhaust Valves Stud Bolt         2         91         357723574         Flywheel Comp         1           32         357723529         Breather Tube         1         92         357723575         Flg. Bolt M10×80         4           33         357723531         Rotator, Exhaust Valve         1         93         357723576         Starter Motor Assembly         1           34         357723528         Locknut         2         93         357723577         Grip, starter         1           35         336723529         Adjusting Nut, Valve         2         94         357723578         Eig. Bolt M6×8         3           36         336723559         Agae Coker         2         97         357723578         Eig. Bolt M6×8         3           37         357723533         Retainer, Intake Valve         1         98         357723580         Spring, starter Return         1           38         36723537         Bolt, rocker Arm         2         101         336723580         Partchet, starter         2           41         357723537         Bela, valve         2         103         36723593         Pawl Guide         1           43         357723536         Boit, c				1	90	380723511	Cooling Fan	1
32         357723529         Breather Tube         1         92         357723575         Fig. Bolt M8×35         2           33         357723530         Fig. Bolt M10×80         4         93         357723576         Starter Motor Assembly         1           34         357723531         Rotator, Exhaust Valve         1         94         357723576         Starter Motor Assembly         1           35         336723529         Adjusting Nut, Valve         2         95         357723578         Fig. Bolt M6×8         3           36         336723529         Adjusting Nut, Valve         2         96         357723579         Case Comp., recoil Starter         1           38         357723533         Retainer, Intake Valve         1         98         357723580         Spring, starter Return         1           39         357723533         Retainer, Exhaust Valve         1         100         336723592         Pulley, recoil Starter         2           41         357723537         Betainer, Valve         2         101         336723592         Pulley, recoil Starter         2           42         336723537         Bolt, rocker Arm         2         102         336723592         Clip Sprg., pawl Guide         1					91	357723574	Flywheel Comp	1
33       357723530       Fig. Bolt M10×80       4       93       357723576       Starter Motor Assembly       1         34       357723531       Rotator, Exhaust Valve       1       94       357723576       Grip, starter       1         35       336723529       Adjusting Nut, Valve       2       96       357723576       Case Comp., recoil Starter       1         37       357723532       Valve Rocker       2       96       357723580       Spring, starter Return       1         38       336723532       Valve Rocker       2       97       357723580       Spring, starter Return       1         39       357723533       Retainer, Intake Valve       1       98       357723580       Spring, patchet       2         41       357723535       Spring, valve       2       100       336723590       Patchet, starter       2         42       336723535       Spring, valve       2       102       336723592       Clip Sprg., pawl Guide       1         43       357723537       Retiner, Valve       2       103       336723593       Screw, pawl Guide       1         44       357723538       Guide Plate, Push Rod       1       105       357723584       Bushing, Govo	32	357723529	Breather Tube	1	92	357723575	Flg. Bolt M8×35	2
34       357723531       Rotator, Exhaust Valve       1       94       357723577       Grip, starter       1         35       336723528       Locknut       2       95       357723579       Case Comp., recoil Starter       1         37       357723532       Valve Rocker       2       96       357723580       Spring, starter Return       1         38       336723526       Spark Plug       1       98       357723580       Spring, starter Return       1         38       336723523       Retainer, Intake Valve       1       98       357723581       Cord       1         40       357723533       Retainer, Exhaust Valve       1       100       336723589       Spring, patchet       2         41       357723536       Boil, rocker Arm       2       101       336723591       Pawl Guide       1         43       357723536       Gile Plate, Push Rod       1       106       336723597       Clip, Sprg., pawl Guide       1         44       357723536       Guide Plate, Push Rod       1       106       336723597       Clip, Governer Gear       1         45       357723548       Bushing, Governer Gear       1       106       336723597       Ilip, Governer Gear <td>33</td> <td>357723530</td> <td>Flg. Bolt M10×80</td> <td>4</td> <td>93</td> <td>357723576</td> <td>Starter Motor Assembly</td> <td>1</td>	33	357723530	Flg. Bolt M10×80	4	93	357723576	Starter Motor Assembly	1
35         336723528         Locknut         2         95         357723578         Fig. Bolt M6×8         3           36         336723529         Adjusting Nut, Valve         2         96         357723579         Case Comp., recoil Starter         1           37         357723530         Valve Rocker         2         97         357723580         Spring, starter Return         1           38         33672352         Valve Rocker         2         97         357723580         Spring, starter Return         1           39         357723533         Retainer, Intake Valve         1         98         357723580         Pulley, recoil Starter         1           40         357723535         Spring, valve         2         101         336723590         Patchet, starter         2           41         357723536         Bolt, rocker Arm         2         102         336723591         Pawl Guide         1           43         357723538         Guide Plate, Push Rod         1         105         357723584         Bushing, Govorner Gear         1           44         380723506         Valve, in.take         1         106         336723595         Inner Washer, gear         1           47         38072350	34	357723531	Rotator, Exhaust Valve	1				1
36         336723529         Adjusting Nut, Valve         2         96         357723579         Case Comp., recoil Starter         1           37         357723532         Valve Rocker         2         97         357723580         Spring, starter Return         1           38         336723556         Spark Plug         1         98         357723581         Cord         1           39         357723533         Retainer, Intake Valve         1         99         357723582         Pulley, recoil Starter         1           40         357723535         Spring, valve         2         101         336723590         Patchet, starter         2           41         357723536         Bolt, rocker Arm         2         102         336723590         Patchet, starter         2           42         336723537         Bolt, rocker Arm         2         104         336723593         Screw, pawl Guide         1           43         357723538         Guide Plate, Push Rod         1         106         336723597         Clip, Govorner Gear         1           44         380723506         Valve, Exhaust         1         106         336723597         Clip, Govorner Gear         1           47         380723506<	35	336723528	Locknut	2	95	357723578	Flg. Bolt M6×8	3
37       357723532       Valve Rocker       2       97       357723580       Spring,starter Return       1         38       336723556       Spark Plug       1       98       357723581       Cord       1         39       357723533       Retainer, Intake Valve       1       99       357723582       Pulley,recoil Starter       1         40       357723535       Spring,valve       1       100       336723590       Patchet,starter       2         41       357723536       Bolt,rocker Arm       2       101       336723590       Patchet,starter       2         42       336723537       Betliner, Valve       2       101       336723592       Clip Sprg.,pawl Guide       1         43       357723536       Oil seal,valve       2       104       336723593       Screw,pawl Guide       1         44       357723537       Retainer, Valve       2       104       336723597       Clip, Govorner Gear       1         45       357723548       Guide Plate, Push Rod       1       106       336723595       Inner Washer,gear       1         47       380723507       Valve, Exhaust       1       108       336723595       Inner Washer,gear       1	36	336723529	Adjusting Nut, Valve	2	96	357723579	Case Comp., recoil Starter	1
40       357723534       Retainer, Exhaust Valve       1       100       336723589       Spring, patchet       2         41       357723535       Spring, valve       2       101       336723590       Patchet, starter       2         42       336723537       Bolt, rocker Arm       2       102       336723591       Pawl Guide       1         43       357723536       Oil Seal, valve       2       103       336723592       Clip Sprg., pawl Guide       1         44       357723538       Guide Plate, Push Rod       1       106       336723593       Screw, pawl Guide       1         45       357723538       Guide Plate, Push Rod       1       105       357723584       Bushing, Govorner Gear       1         46       380723506       Valve, Exhaust       1       107       357723585       Gear, Governor       1         47       380723508       Valve, Exhaust       1       108       336723595       Inner Washer, gear       1         48       380723509       Gasket, cyl.head       1       109       357723546       Governor       1         50       357723544       Locating Pins       2       110       357423501       Governing Gear Set       1 <td>37</td> <td>357723532</td> <td>Valve Rocker</td> <td></td> <td>97</td> <td>357723580</td> <td>Spring,starter Return</td> <td>1</td>	37	357723532	Valve Rocker		97	357723580	Spring,starter Return	1
40       357723534       Retainer, Exhaust Valve       1       100       336723589       Spring, patchet       2         41       357723535       Spring, valve       2       101       336723590       Patchet, starter       2         42       336723537       Bolt, rocker Arm       2       102       336723591       Pawl Guide       1         43       357723536       Oil Seal, valve       2       103       336723592       Clip Sprg., pawl Guide       1         44       357723538       Guide Plate, Push Rod       1       106       336723593       Screw, pawl Guide       1         45       357723538       Guide Plate, Push Rod       1       105       357723584       Bushing, Govorner Gear       1         46       380723506       Valve, Exhaust       1       107       357723585       Gear, Governor       1         47       380723508       Valve, Exhaust       1       108       336723595       Inner Washer, gear       1         48       380723509       Gasket, cyl.head       1       109       357723546       Governor       1         50       357723544       Locating Pins       2       110       357423501       Governing Gear Set       1 <td>38</td> <td>336723556</td> <td>Spark Plug</td> <td>1</td> <td>98</td> <td>357723581</td> <td>Cord</td> <td>1</td>	38	336723556	Spark Plug	1	98	357723581	Cord	1
40       357723534       Retainer, Exhaust Valve       1       100       336723589       Spring, patchet       2         41       357723535       Spring, valve       2       101       336723590       Patchet, starter       2         42       336723537       Bolt, rocker Arm       2       102       336723591       Pawl Guide       1         43       357723536       Oil Seal, valve       2       103       336723592       Clip Sprg., pawl Guide       1         44       357723538       Guide Plate, Push Rod       1       106       336723593       Screw, pawl Guide       1         45       357723538       Guide Plate, Push Rod       1       105       357723584       Bushing, Govorner Gear       1         46       380723506       Valve, Exhaust       1       107       357723585       Gear, Governor       1         47       380723508       Valve, Exhaust       1       108       336723595       Inner Washer, gear       1         48       380723509       Gasket, cyl.head       1       109       357723546       Governor       1         50       357723544       Locating Pins       2       110       357423501       Governing Gear Set       1 <td>39</td> <td>357723533</td> <td>Retainer, Intake Valve</td> <td>1</td> <td>99</td> <td>357723582</td> <td>Pulley, recoil Starter</td> <td>1</td>	39	357723533	Retainer, Intake Valve	1	99	357723582	Pulley, recoil Starter	1
42       336723537       Bolt,rocker Arm       2       102       336723591       Pawl Guide       1         43       357723536       Oil Seal,valve       2       103       336723592       Clip Sprg.,pawl Guide       1         44       357723537       Retainer, Valve       2       104       336723593       Screw,pawl Guide       1         45       357723538       Guide Plate, Push Rod       1       105       357723584       Bushing, Govorner Gear       1         46       380723506       Cylinder Head       1       106       336723597       Clip, Govorner Gear       1         47       380723508       Valve, Exhaust       1       106       336723595       Inner Washer,gear       1         48       380723508       Valve, Exhaust       1       108       336723595       Inner Washer,gear       1         49       357723542       Push Rod       2       110       357713520       Gskt.,ext.       1         50       357723544       Locating Pins       2       111       336723501       Governing Gear Set       1         53       357723546       Air Cleaner Holder       1       113       357423501       Governing Gear Set       1	40	357723534	Retainer, Exhaust Valve					2
42       336723537       Bolt,rocker Arm       2       102       336723591       Pawl Guide       1         43       357723536       Oil Seal,valve       2       103       336723592       Clip Sprg.,pawl Guide       1         44       357723537       Retainer, Valve       2       104       336723593       Screw,pawl Guide       1         45       357723538       Guide Plate, Push Rod       1       105       357723584       Bushing, Govorner Gear       1         46       380723506       Cylinder Head       1       106       336723597       Clip, Govorner Gear       1         47       380723508       Valve, Exhaust       1       106       336723595       Inner Washer,gear       1         48       380723508       Valve, Exhaust       1       108       336723595       Inner Washer,gear       1         49       357723542       Push Rod       2       110       357713520       Gskt.,ext.       1         50       357723544       Locating Pins       2       111       336723501       Governing Gear Set       1         53       357723546       Air Cleaner Holder       1       113       357423501       Governing Gear Set       1	41	357723535	Spring,valve					2
44       357723537       Retainer, Valve       2         45       357723538       Guide Plate, Push Rod       1         46       380723506       Cylinder Head       1         47       380723506       Cylinder Head       1         48       380723507       Valve, in.take       1         49       357723542       Push Rod       2         49       357723542       Push Rod       2         109       357723585       Gear, Governor       1         49       357723542       Push Rod       2       109       357723586       Governor       1         50       357723543       Lifter,valve       2       110       357713520       Gskt.,ext.       1         51       357723544       Locating Pins       2       111       336723500       Recoil Starter Set       1         53       357723546       Air Cleaner Holder       1       113       357423501       Governing Gear Set       1         54       357723548       Air Intake Stud Bolt       2       115       380423503       Carburetor Set       1         55       357723549       Gskt.,insulator       1       114       380423501       Piston Rings S	42	336723537	Bolt,rocker Arm	2	102	336723591	Pawl Guide	
45       357723538       Guide Plate, Push Rod       1       105       357723584       Bushing, Govorner Gear       1         46       380723506       Cylinder Head       1       106       336723597       Clip, Govorner Gear       1         47       380723506       Valve, in.take       1       107       357723585       Gear, Governor       1         48       380723508       Valve, Exhaust       1       108       336723595       Inner Washer,gear       1         49       357723542       Push Rod       2       109       357723586       Gov.,gear Shaft       1         50       357723544       Locating Pins       2       110       357723615       Lock Washer       2         52       380723509       Gasket,cyl.head       1       113       357423501       Governing Gear Set       1         53       357723546       Air Intake Stud Bolt       1       114       357423501       Governing Gear Set       1         54       357723548       Air Intake Stud Bolt       2       115       380423503       Carburetor Set       1         55       357723549       Gskt.,insulator       1       116       380423501       Piston Rings Set       1 <td>43</td> <td>357723536</td> <td>Oil Seal,valve</td> <td></td> <td>103</td> <td>336723592</td> <td>Clip Sprg.,pawl Guide</td> <td></td>	43	357723536	Oil Seal,valve		103	336723592	Clip Sprg.,pawl Guide	
46       380723506       Cylinder Head       1         47       380723507       Valve, in.take       1         48       380723507       Valve, in.take       1         49       357723585       Gear, Governor       1         49       357723542       Push Rod       2       109       357723586       Gov., gear Shaft       1         50       357723544       Locating Pins       2       110       357713520       Gskt., ext.       1         51       357723544       Locating Pins       2       111       336723501       Governing Gear Shaft       1         53       357723544       Locating Pins       2       111       336723501       Governing Gear Set       1         54       357723546       Air Cleaner Holder       1       113       357423503       Garburetor Set       1         55       357723548       Air Intake Stud Bolt       2       115       380423503       Carburetor Set       1         56       357723549       Gskt., insulator       1       116       380423501       Piston Rings Set       1         57       357723550       Insulator, Carburetor       1       117       380423504       Gasket Set <td< td=""><td>44</td><td>357723537</td><td>Retainer, Valve</td><td>2</td><td>104</td><td>336723593</td><td>Screw,pawl Guide</td><td>1</td></td<>	44	357723537	Retainer, Valve	2	104	336723593	Screw,pawl Guide	1
47       380723507       Valve, in.take       1         48       380723508       Valve, Exhaust       1         49       357723542       Push Rod       2         50       357723542       Push Rod       2         109       357723586       Gov.,gear Shaft       1         50       357723542       Lifter, valve       2       110       357723586       Gov.,gear Shaft       1         51       357723544       Locating Pins       2       111       336723505       Cok. washer       2         52       380723509       Gasket, cyl. head       1       112       357423500       Recoil Starter Set       1         53       357723546       Air Cleaner Holder       1       113       357423501       Governing Gear Set       1         54       357723548       Air Intake Stud Bolt       2       115       380423502       Air Cleaner Set       1         55       357723549       Gskt.,insulator       1       116       380423501       Piston Rings Set       1         56       357723551       Gskt.,carb.       1       117       380423504       Gasket Set       1         59       380723513       Carburetor       <								
48       380723508       Valve, Exhaust       1         49       357723542       Push Rod       2         109       357723543       Lifter, valve       2         110       357723543       Lifter, valve       2         111       357723544       Locating Pins       2         111       357723544       Locating Pins       2         111       357723546       Air Cleaner Holder       1         112       357723546       Air Cleaner Holder       1         113       357723547       Nut M6       1         114       357423500       Governing Gear Set       1         115       357723548       Air Intake Stud Bolt       2         116       380423503       Carburetor Set       1         117       380423504       Piston Rings Set       1         117       380423504       Gasket Set       1         117       380423504       Gasket Set       1         118       380723554       Gskt., carb.       1         117       380423504       Gasket Set       1         118       380723554       Gskt., carb.       1         117       380723551       Gskt.,								
49       357723542       Push Rod       2         50       357723543       Lifter,valve       2         51       357723543       Lifter,valve       2         52       380723509       Gasket,cyl.head       1         53       357723546       Air Cleaner Holder       1         14       357723546       Air Cleaner Holder       1         154       357723548       Air Intake Stud Bolt       2         55       357723548       Air Intake Stud Bolt       2         56       357723549       Gskt.,insulator       1         57       357723550       Insulator, Carburetor       1         58       357723550       Insulator, Carburetor       1         59       380723513       Carburetor       1								
50       357723543       Lifter,valve       2       110       357713520       Gskt.,ext.       1         51       357723544       Locating Pins       2       111       336723615       Lock Washer       2         52       380723509       Gasket,cyl.head       1       112       357423500       Recoil Starter Set       1         53       357723546       Air Cleaner Holder       1       113       357423501       Governing Gear Set       1         54       357723547       Nut M6       1       114       357423502       Air Cleaner Set       1         55       357723548       Air Intake Stud Bolt       2       115       380423503       Carburetor Set       1         56       357723554       Gskt.,insulator       1       116       380423503       Carburetor Set       1         57       357723550       Insulator, Carburetor       1       117       380423504       Gasket Set       1         58       357723551       Gskt.,carb.       1       1       17       380423504       Gasket Set       1         59       380723513       Carburetor       1       1       1       5       5	48	380723508	Valve, Exhaust					
51       357723544       Locating Pins       2         52       380723509       Gasket,cyl.head       1         53       357723546       Air Cleaner Holder       1         54       357723547       Nut M6       1         55       357723548       Air Intake Stud Bolt       2         56       357723549       Gst.,insulator       1         57       357723550       Insulator       1         56       357723554       Gskt.,insulator       1         57       357723550       Insulator, Carburetor       1         58       357723551       Gskt.,carb.       1         59       380723513       Carburetor       1	49	357723542	Push Rod					
52       380723509       Gasket,cyl.head       1       112       357423500       Recoil Starter Set       1         53       357723546       Air Cleaner Holder       1       113       357423501       Governing Gear Set       1         54       357723547       Nut M6       1       114       357423502       Air Cleaner Set       1         55       357723548       Air Intake Stud Bolt       2       115       380423503       Carburetor Set       1         56       357723549       Gskt.,insulator       1       116       380423501       Piston Rings Set       1         57       357723550       Insulator, Carburetor       1       117       380423504       Gasket Set       1         58       357723551       Gskt.,carb.       1       1       1       1       1       1         59       380723513       Carburetor       1       1       1       1       1								
53       357723546       Air Cleaner Holder       1         154       357723547       Nut M6       1         155       357723547       Nut M6       1         155       357723548       Air Intake Stud Bolt       2         156       357723549       Gskt.,insulator       1         157       357723550       Insulator, Carburetor       1         158       357723551       Gskt.,carb.       1         59       380723513       Carburetor       1								2
54         357723547         Nut M6         1         114         357423502         Air Cleaner Set         1           55         357723548         Air Intake Stud Bolt         2         115         380423503         Carburetor Set         1           56         357723549         Gskt.,insulator         1         116         380423501         Piston Rings Set         1           57         357723550         Insulator, Carburetor         1         117         380423504         Gasket Set         1           58         357723551         Gskt.,carb.         1								1
55         357723548         Air Intake Stud Bolt         2         115         380423503         Carburetor Set         1           56         357723549         Gskt.,insulator         1         116         380423501         Piston Rings Set         1           57         357723550         Insulator, Carburetor         1         117         380423504         Gasket Set         1           58         357723551         Gskt.,carb.         1         1         1         1         1         1           59         380723513         Carburetor         1         1         1         1         1	53	357723546	Air Cleaner Holder		113	357423501	Governing Gear Set	
56         357723549         Gskt.,insulator         1         116         380423501         Piston Rings Set         1           57         357723550         Insulator, Carburetor         1         117         380423504         Gasket Set         1           58         357723551         Gskt.,carb.         1         1         1         1         1           59         380723513         Carburetor         1         1         1         1         1	54	357723547	Nut M6		114	357423502	Air Cleaner Set	
57         357723550         Insulator, Carburetor         1         117         380423504         Gasket Set         1           58         357723551         Gskt., carb.         1 <t< td=""><td>55</td><td>357723548</td><td>Air Intake Stud Bolt</td><td></td><td>115</td><td>380423503</td><td>Carburetor Set</td><td></td></t<>	55	357723548	Air Intake Stud Bolt		115	380423503	Carburetor Set	
58         357723551         Gskt.,carb.         1           59         380723513         Carburetor         1								
59 380723513 Carburetor 1					117	380423504	Gasket Set	1
59         380723513         Carburetor         1           60         336723600         Choke Connector         1								<u> </u>
60   336723600  Choke Connector   1	59	380723513	Carburetor					-
	60	336723600	Choke Connector	1				I

## **SERVICE INFORMATION**

# CONTACT THE FIRMAN PRODUCT SERVICE DEPARTMENT AT 1-844-347-6261 or at

www.firmanpowerequipment.com to obtain warranty service information or to order replacement parts or accessories. HOW TO ORDER REPLACEMENT PARTS

Even quality built equipment such as the electric generator you have purchased might need occasional replacement parts to maintain it in good condition over the years. To order replacement parts, please give the following information:

- 1. Model No. ,Rev. Level and Serial No. and all specifications shown on the Model No./Serial No. plate.
- 2. Parts number or numbers as shown in the Parts List section.
- 3. A brief description of the trouble with the generator.

# **REGISTER YOUR PRODUCT**

Register your Firman generator online at www.firmanpowerequipment.com.

## WARRANTY

## FIRMAN Three (3) Year Limited Warranty

#### Warranty Qualifications

FIRMAN GENERATOR will register the warranty upon receipt of your Warranty Registration Card and a copy of your sales receipt from one of FIRMAN's retail locations as proof of purchase. Please submit your warranty registration and your proof of purchase within ten (10) days of the date of purchase.

#### **Repair/Replacement Warranty**

FIRMAN warrants to the original purchaser that the mechanical and electrical components will be free of defects in material and workmanship for a period of one (1) year (parts and labor) and three (3) years (parts) from the original date of purchase 90 days [parts and labor] and 180 days [parts] for commercial & industrial use. Transportation charges on product submitted for repair or replacement under this warranty are the sole responsibility of the purchaser. This warranty only applies to the original purchaser and is not transferable.

# Do Not Return the Unit to the Place of Purchase

Contact the FIRMAN Service Center and FIRMAN will troubleshoot any issue via phone or e-mail. If the problem is not corrected by this method, FIRMAN will, at its option, authorize evaluation, repair or replacement of the defective part or component at a FIRMAN Service Center. FIRMAN will provide you with a case number for warranty service. Please keep it for future reference. Repairs or replacements without prior authoriz -ation, or at an unauthorized repair facility, will not be covered by this warranty.

#### **Warranty Exclusions**

This warranty does not cover the following repairs and equipment:

#### Normal Wear

Your product needs periodic parts and service to perform well. This warranty does not cover repair when normal use has exhausted the life of a part or the equipment as a whole.

#### Installation, Use and Maintenance

This warranty will not apply to parts and/or labor if your product is deemed to have been misused, neglected, involved in an accident, abused, loaded beyond the generator's limits, modified, installed improperly or connected incorrectly to any electrical component.

Normal maintenance is not covered by this warranty.

## **Other Exclusions**

This warranty excludes:

- cosmetic defects such as paint, decals, etc.
- wear items
- accessory parts
- failures due to acts of God and other force majeure events beyond the manufacturer's control
- problems caused by parts that are not original FIRMAN parts
- units used for prime power in place of existing utility power where utility is present or in place of utility power where utility power service does not normally exist.

# Limits of Implied Warranty and Consequential Damage

FIRMAN disclaims any obligation to cover any loss of time, use of this product, freight, or any incidental or consequential claim by anyone from using this product. THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

A unit provided as an exchange will be subject to the warranty of the original unit. The length of the warranty governing the exchanged unit will remain calculated by reference to the purchase date of the original unit.

This warranty gives you certain legal rights which may change from state to state. Your state may also have other rights you may be entitled to that are not listed within this warranty.

#### **Contact Information**

You may contact FIRMAN at:

#### Address

Firman Power Equipment Inc. Attn: Customer Service 8716 West Ludlow Dr. Suite #6 Peoria, AZ 85381 www.firmanpowerequipment.com

We are FIRMAN POWER - And we are here for you. Customer Service Desk - 1-844-347-6261(844-FIRMAN1) 6am PST(9am EST) until 8pm EST(5pm PST) Technical Service Desk - 1-844-347-6261(844-FIRMAN1) 6am PST(9am EST) until 8pm EST(5pm PST) 24/7 Tech Support - 1-844-347-6261(844-FIRMAN1)

#### FIRMAN POWER EQUIPMENT INC. Emission Control System Warranty

#### CALIFORNIA AND FEDERAL EXHAUST AND EVAPORATIVE EMISSIONS CONTROL WARRANTY STATEMENT

#### YOUR WARRANTY RIGHTS AND OBLIGATIONS

The California Air Resources Board, US Environmental Protection Agency ("US EPA") and FIRMAN POWER EQUIPMENT INC.(FIRMAN) are pleased to explain the emissions control systems warranty on your 2019-2020 or later Small Off-Road Engine ("SORE") and engine powered equipment. In California, new equipment that use small off-road engines must be designed, built and equipped to meet the State's stringent anti-smog standards. FIRMAN must warrant the emissions control systems on your SORE and engine powered equipment for the periods of time listed below provided there has been no abuse, neglect or improper maintenance of your small off-road engine or equipment leading to the failure of the emissions control system. Your emissions control system may include parts such as the carburetor or fuel-injection system, the ignition system, catalytic components. Also included may be hoses, belts, connectors, and other emission-related assemblies.

Where a warrantable condition exists, FIRMAN will repair your SORE and engine powered equipment at no cost to you including diagnosis, parts and labor.

#### MANUFACTURER'S WARRANTY COVERAGE:

The exhaust and evaporative emissions control system on your small off-road engine and engine powered equipment is warranted for two years. If any emissions-related part on your small off-road engine and engine powered equipment is defective, the part will be repaired or replaced by FIRMAN.

#### **OWNER'S WARRANTY RESPONSIBILITIES:**

As the SORE and engine powered equipment owner, you are responsible for the performance of the required maintenance listed in your owner's manual. FIRMAN recommends that you retain all receipts covering maintenance on your SORE and engine powered equipment, but FIRMAN cannot deny warranty coverage solely for the lack of receipts or for your failure to ensure the performance of all scheduled maintenance.

As the SORE and engine powered equipment owner, you should however be aware that FIRMAN may deny you warranty coverage if your small off-road engine or engine powered equipment or a part has failed due to abuse, neglect, or improper maintenance or unapproved modifications.

You are responsible for presenting your small off-road engine and engine powered equipment to a FIRMAN distribution center or service center as soon as the problem exists. The warranty repairs shall be completed in a reasonable amount of time, not to exceed 30 days.

If you have any questions regarding your warranty rights and responsibilities, you should contact FIRMAN at 1-844-347-6261 or support@firmanpowerequipment.com.

#### FIRMAN Emission Control Defects Warranty Provisions

The warranty period begins on the date the engine/equipment is delivered to an ultimate purchaser. FIRMAN warrants to the ultimate purchaser and each subsequent purchaser that the engine is:

Designed, built, and equipped so as to conform with all applicable regulations adopted by the Air Resources Board and US EPA; and Free from defects in materials and workmanship that cause the failure of a warranted part to be identical in all material respects to the part as described in the engine manufacturers application for certification.

#### The warranty on emissions-related parts is as follows:

(1) Any warranted part that is not scheduled for replacement as required maintenance in the owner's manual supplied, is warranted for the warranty period stated above. If any such part fails during the period of warranty coverage, the part will be repaired or replaced by FIRMAN at no charge to the owner. Any such part repaired or replaced under the warranty will be warranted for the remaining warranty period.

(2) Any warranted part that is scheduled only for regular inspection in the owner's manual supplied, is warranted for the warranty period stated above. Any such part repaired or replaced under warranty will be warranted for the remaining warranty period.
(3) Any warranted part that is scheduled for replacement as required maintenance in the owner's manual supplied, is warranted for the period of time prior to the first scheduled replacement point for that part. If the part fails prior to the first scheduled replaced by FIRMAN at no charge to the owner. Any such part repaired or replaced under warranty will be warranted in the part will be warranted for the remainder of the period prior to the first scheduled replacement, the part will be warranted for the remainder of the period prior to the first scheduled replacement of the period prior to the first scheduled replaced.
(4) Repair or replacement of any warranted part under the warranty must be performed at no charge to the owner at a warranty station.

(5) Notwithstanding the provisions of Subsection (4) above, warranty services or repairs must be provided by FIRMAN that are franchised to service the subject engines.

(6) The owner must not be charged for diagnostic labor that leads to the determination that a warranted part is in fact defective, provided that such diagnostic work is performed at a warranty station.

(7) FIRMAN is liable for damages to other engine components proximately caused by a failure under warranty of any warranted part.

(8) Throughout the emissions warranty period defined in Subsection (b)(2), FIRMAN will maintain a supply of warranted parts sufficient to meet the expected demand for such parts.

(9) Any replacement part may be used in the performance of any warranty maintenance or repairs and must be provided without charge to the owner. Such use will not reduce the warranty obligations of the manufacturer.

(10) Add-on or modified parts that are not exempted by the Air Resources Board may not be used. The use of any non-exempted add-on or modified parts by the ultimate purchaser will be grounds for disallowing a warranty claim.

The manufacturer will not be liable to warrant failures of warranted parts caused by the use of a non-exempted add-on or modified part.

#### PARTS COVERED BY WARRANTY

Listed below are the parts (if equipped) covered by the Federal and California Emission Control System Warranty.

1. Ignition system including:	4. Air induction system including:
- Spark plug	- Intake pipe/manifold
- Ignition coil	- Air cleaner
2. Fuel metering system:	5. Crankcase breather assembly including:
- Fuel tank	- Breather connection tube
- Fuel cap	6. Fuel tank evaporative emission control system including:
- Fuel lines (for liquid fuel and fuel vapors) and	- Purge valves
related fittings/clamps	- Carbon canister
- Fuel regulator, carburetor and internal parts.	- Vapor hoses and fitting/clamps
3. Catalytic muffler assembly including:	
- Exhaust manifold	
- Catalytic converter	
- Muffler gasket	
-pulse valve	

#### Limitations

This Emission Control System Warranty shall not cover any of the following:

(a) Consequential damages such as loss of time, inconvenience, loss of use of the engine or equipment, etc.

(b) Diagnosis and inspection fees that do not result in eligible warranty service being performed.

#### FIRMAN POWER EQUIPMENT INC.

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