

# FlexiSpray use and treatment

FlexiSpray is a High Heat Trim Spray Adhesive / Glue Can, which this variation comes in 500ml cans. The Flexi trim spray is ideal as a trimming adhesive that is fast drying. FlexiSpray offers users industrial grade, web spray contact adhesive with excellent grab whilst boasting temperature resistance of up to 120°C.

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## Application uses

This spray glue is suitable for many applications around trim fixing such as:

- Vehicle Interior Trimming
  - High Heat require applications
  - Carpet adhesive
  - Headlining adhesive
  - Fabric adhesive
  - Leather adhesive
  - Seat adhesive
  - Trim spray
  - Trim fix
  - Joining industry
  - Upholstery industry
  - Transportation industry
  - Automotive industry
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## Colour

This spray glue is clear in colour.

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## Flash off

This spray adhesive has a 2 - 5-minute flash off time.

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## Coverage information for this spray glue

This contact adhesive can cover an area up to 4M<sup>2</sup>.

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# Glue consistency

This consistency of this contact adhesive is web like.

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## Technical information

Property	Value
Colour	Clear
System Flammability	Flammable adhesive in flammable propellant
Coverage	4M <sup>2</sup>
Dry Time	2 - 5 minutes
Shelf life	18 months
Temperature Resistance	Up to 120°C

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## Handling & Storage Information

- Consult Material Safety Data Sheet prior to use
- DO NOT store at temperatures over 50°C
- Avoid exposure to direct sunlight
- DO NOT store directly on a concrete floor
- For optimum performance, store at 18°C during use; but, it must always be above 10°C
- Always test product to determine suitability for your particular application prior to use in production

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## How to use this contact spray adhesive

This glue is designed to be applied to two surfaces to be bonded together. Consequently, for best results, the temperature of the adhesive and the surfaces being bonded should be between 60°F - 80°F (16°C - 27°C).

Use with adequate ventilation, and when possible, we recommend shaking the canister well before using.

Prior to use, please check compatibility by spraying a small test patch of the adhesive on the substrate, and this glue may degrade some substrates.

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## Spraying recommendations

1. Make sure that surfaces are clean, dry and free from dirt, dust, oil, loose paint, wax or grease, etc...
2. Spray about 10-20 cm (4" - 8") away at a 90° angle to the surface, applying a uniform, even coat of adhesive to obtain 80% to 100% coverage of the surface. If necessary, spray another coat of this adhesive in areas that appear to need more adhesive.
3. Spray both surfaces to be bonded, one surface vertically and the other surface horizontally
4. Allow 2 - 3 minutes for the adhesive to tack off until no adhesive transfers to the knuckle when touched.
5. Adhere surfaces and press together with adequate pressure.
6. Roller is recommended to apply a uniform pressure to achieve maximum strength.
7. Allow 24 hours for the adhesive to fully cure.
8. If the spray tip clogs, unscrew the spray tip from the can and clean with solvent such as lacquer thinner or acetone. Do not use a pin on the spray tip orifice