

POWM_C

HYBRID INVERTER
User Manual

Important Safety Instructions

Please save these instructions for future use!

Read all of the instructions and cautions in the manual before beginning the installation!

Purpose

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations. Keep this manual for future reference.

Scope

This manual provides safety and installation guidelines as well as information on tools and wiring.

■ Safety Instructions

WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.

- Before using the unit, read all instructions and cautionary markings on the unit, the batteries and all appropriate sections of this manual.
- CAUTION --To reduce risk of injury, charge only deep-cycle lead acid type rechargeable batteries. Other types of batteries may burst, causing personal injury and damage.
- Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
- To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
- CAUTION Only qualified personnel can install this device with battery.
- NEVER charge a frozen battery.
- For optimum operation of this inverter/charger, please follow required spec to select appropriate cable size. It's very important to correctly operate this inverter/charger.
- Be very cautious when working with metal tools on or around batteries. A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.
- Please strictly follow installation procedure when you want to disconnect AC or DC terminals.
 Please refer to INSTALLATION section of this manual for the details.
- Fuse is provided as over-current protection for the battery supply.
- GROUNDING INSTRUCTIONS -This inverter/charger should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.
- NEVER cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.
- Warning!! Only qualified service persons are able to service this device. If errors still persist
 after following troubleshooting table, please send this inverter/charger back to local dealer or
 service center for maintenance.

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Introduction

This is a multi-function inverter/charger, combining functions of inverter, MPPT solar charger and battery charger to offer uninterruptible power support with portable size. Its comprehensive LCD display offers user-configurable and easy-accessible button operation such as battery charging current, AC/solar charger priority, and acceptable input voltage based on different applications.

Features

- Pure sine wave inverter
- Inverter running without battery
- Built-in MPPT solar controller
- Configurable input voltage range for home appliances and personal computers via LCD setting
- Configurable battery charging current based on applications via LCD setting
- Configurable AC/Solar Charger priority via LCD setting
- Compatible to mains voltage or generator power
- Auto restart while AC is recovering
- Overload/ Over temperature/ short circuit protection
- Smart battery charger design for optimized battery performance
- Cold start function
- Self-consumption and feed-in to the grid
- Statistics and records of power generation

■ Basic System Architecture

The following illustration shows basic application for this inverter/charger. It also includes following devices to have a complete running system:

- 1.Generator or Utility.
- 2.PV modules (option)

Consult with your system integrator for other possible system architectures depending on your requirements.

This inverter can power all kinds of appliances in home or office environment, including motor-type appliances such as tube light, fan, refrigerator and air conditioner.

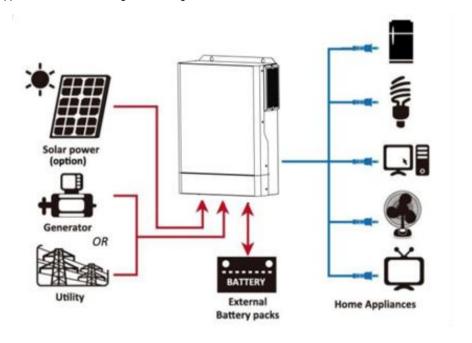
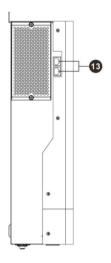
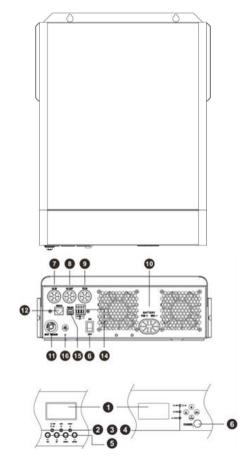


Figure 1 Hybrid Power System

■ Product Overview



- 1. LCD display
- Status indicator
- 3. Charging indicator
- 4. Fault indicator
- 5. Function buttons
- 6. Power on/off switch
- 7. AC input
- 8. AC output
- 9. PV input
- 10. Battery input
- 11. Circuit breaker
- 12. RS232 communication port
- Parallel communication port (only for parallel model)
- 14. AC grid current sensor
- 15. RS485 communication port
- 16. Grounding



NOTE: For parallel model installation and operation, please check the parallel installation guide for the details.

Installation

■ Unpacking and Inspection

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged.

You should have received the following items inside of package:

- 1 The unit x 1
- 2 User manual x 1

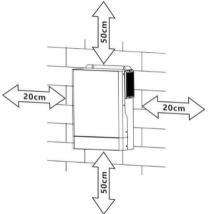
Select the mount location

Consider the following points before selecting where to install:

- Do not mount the inverter on flammable construction materials.
- 2. Mount on a solid surface.
- Install this inverter at eye level in order to allow the LCD display to be read at all times.
- The ambient temperature should be between 0°C and 55°C to ensure optimal operation.
- The recommended installation position is to be adhered to the wall vertically.
- 6. Be sure to keep other objects and surfaces as shown in the right diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.

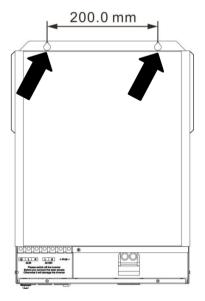


SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.



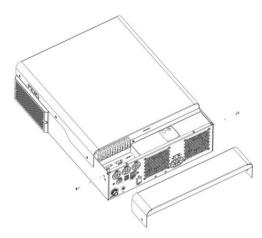
■ Mount the inverter

Install the unit by screwing three screws. It's recommended to use M4 or M5 screws.



■ Preparation

Before connecting all wirings, please take off bottom cover by removing two screws as shown below.



Connection

■ Battery Connection

Recommended battery cable, stripping length (L2) and tinning length(L1):

Model	Maximum Amperage	Battery capacity	Wire Size	Cable mm²	L1(mm)	L2(mm)	Torque value
5KVA	137A	200AH	2AWG	38	3	18	2~ 3 Nm

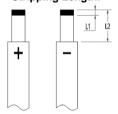
CAUTION

• For safety operation and regulation compliance, it's requested to install a separate DC overcurrent protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

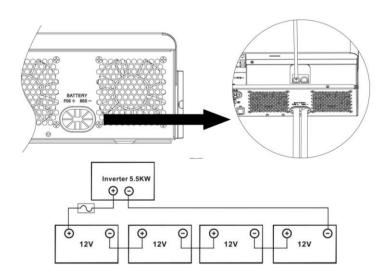
WARNING

- All wiring must be performed by a qualified personnel.
- It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable, stripping length (L2) and tinning length (L1) as shown on the right.

Stripping Length:



- Please follow below steps to implement battery connection
- 1. Remove insulation sleeve 18 mm for positive and negative cables based on recommended stripping length.
- Connect all battery packs as units requires. It's suggested to use recommended battery capacity.
- 3. Insert battery cable flatly into battery connector of inverter and make sure the bolts are tightened with torque of 2-3 Nm. Make sure polarity at both the battery and the inverter/charge is correctly connected and the battery cables are tightly screwed to the battery connector.



CAUTION

- Do not place anything between the flat part of the inverter terminal Otherwise, overheating may occur.
- Do not apply anti-oxidant substance on the terminals before terminals are connected tightly.
- Before making the final DC connection or closing DC breaker/disconnector, be sure positive
 (+) must be connected to positive (+) and negative (-) must be connected to negative (-).

WARNING

• Installation must be performed with care due to high battery voltage in series.

■ AC Input/Output Connection

Suggested cable requirement for AC wires

Model	Gauge	Torque Value
5KVA	8 AWG	1.4~ 1.6Nm

CAUTION

- Before connecting to AC input power source, please install a separate AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input. The recommended spec of AC breaker is 50A.
- There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

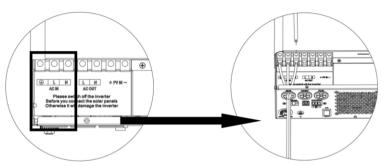
WARNING

- All wiring must be performed by a qualified personnel.
- It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below

Please follow below steps to implement AC input/output connection

- 1. Before making AC input/output connection, be sure to open DC protector or disconnector first.
- Remove insulation sleeve 10mm for six conductors. And shorten phase L and neutral conductor N 3mm.
- 3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective conductor () first.

⊕→Ground (yellow-green) L→LINE (brown or black) N→Neutral (blue)



WARNING

- Be sure that AC power source is disconnected before attempting to hardwire it to the unit.
- 4. Then, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws. Be sure to connect PE protective conductor () first.
 - →Ground (yellow-green) L→LINE (brown or black) N→Neutral (blue)

 | ACM | ACM

5. Make sure the wires are securely connected.

CAUTION

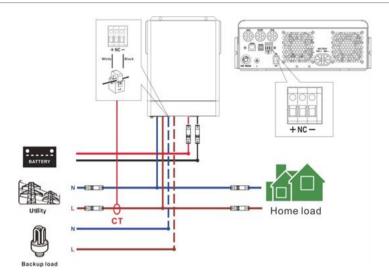
- Be sure to connect AC wires with correct polarity. If L and N wires are connected reversely, it may cause utility short-circuited when these inverters are worked in parallel operation.
- Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped with time-delay function before installation. Otherwise, this inverter/charger will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

CT Connection

Inverter will not only provide power to the backup load connected but also give power to the home load connected. If PV power is insufficient, it will take grid energy as supplement. The inverter will not sell power to grid. In this mode, a CT is needed. The installation method of the CT please refer to the chapter. The external CT will detect power flowing back to the grid and will reduce the power of the inverter only to supply the local load, charge battery and home load.

NOTICE

- When the reading of the load power on the LCD is not correct, please reverse the CT arrow.
- The external CT will become available after finishing setting program 12 of F0 group.



■ PV Connection

Suggested cable requirement for AC wires

Model	odel Typical Amperage Cable Size		Torque
5KVA	18A	12 AWG	1.4~1.6 Nm

CAUTION

Before connecting to PV modules, please install separately a DC circuit breaker between inverter and PV modules.

WARNING

All wiring must be performed by a qualified personnel.

It" very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

PV Module Selection

When selecting proper PV modules, please be sure to consider below parameters:

- Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
- 2. Open circuit Voltage (Voc) of PV modules should be higher than min. battery voltage.

Solar Charging Mode					
INVERTER MODEL	5KVA				
Max. PV Array Open Circuit Voltage	500VDC				
PV Array MPPT Voltage Range	120VDC~450VDC				

Take the 330Wp PV module as an example. After considering above two parameters, the recommended module configurations are listed in the table below.

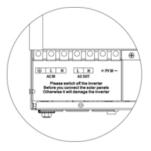
Solar Panel Spec.	SOLAR INPUT	Q'ty of	Total input	Inverter
(reference) - 330Wp	Min in serial: 6 pcs, max. in serial: 12 pcs	panels	power	Model
- Vmp: 33.25Vdc	6 pcs in serial	6 pcs	1980W	
- Imp: 9.925A	10 pcs in serial	10 pcs	3300W	
- Voc: 40.35Vdc	12 pcs in serial	12 pcs	3960W	5KVA
- Isc: 10.79A	6 pieces in serial and 2 sets in parallel	12 pcs	3960W	
- Cells: 60	8 pieces in serial and 2 sets in parallel	16 pcs	5280W	

PV Module Wire Connection:

Please follow below steps to implement PV module connection:

- 1. Remove insulation sleeve 10 mm for positive and negative conductors.
- 2. Check correct polarity of connection cable from PV modules and PV input connectors. Then, connect positive pole (+) of connection cable to positive pole (+) of PV input connector. Connect negative pole (-) of connection cable to negative pole (-) of PV input connector.



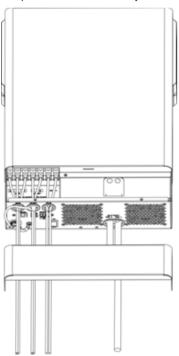




3. Make sure the wires are securely connected.

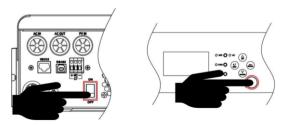
■ Final Assembly

After connecting all wirings, please put bottom cover back by screwing two screws as shown below.



Operation

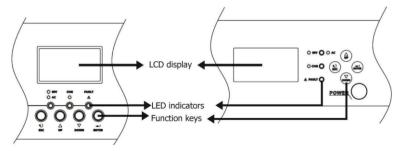
■ Power ON/OFF



Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (located on the button of the case) to turn on the unit.

■ Operation and Display Panel

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.



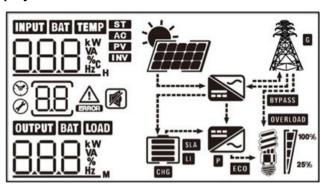
LED Indicator

LED Indicator			Messages
* AC / S INV	Croon	Solid On	Output is powered by utility in Line mode.
₩ AU/ ₩ INV	★ AC / ★ INV Green		Output is powered by battery or PV in battery mode.
≭ CHG	Green	Solid On	Battery is fully charged.
₩ UNG		Flashing	Battery is charging.
A FAILLT	FAIIIT Red		Fault occurs in the inverter.
▲ FAULT	r.eu	Flashing	Warning condition occurs in the inverter.

• Function Keys

Function Key	Description			
ESC	To exit setting mode			
UP	To go to previous selection			
DOWN	To go to next selection			
ENTER To confirm the selection in setting mode or enter setting mode				

■ LCD Display Icons



Icon	Function description					
Input Source Info	Input Source Information					
AC	ndicates the AC input.					
PV	Indicates the PV input					
INPUT BAT	Indicate input voltage, input frequency, PV voltage, battery voltage and					
888%	charger current.					
Configuration Pro	ogram and Fault Information					
<i>⊗</i> 8.8	Indicates the setting programs.					
	Indicates the warning and fault codes.					
88.4	Warning: flashing with warning code.					
	Fault: Be lighting with fault code					

Output Information							
Indicate output voltage, output frequency, load percent, load in VA, I							
	Watt and discharg	Watt and discharging current.					
Battery Information	on						
	Indicates battery I	evel by 0-24%, 25-4	49%, 50-74% and 7	'5-100% in battery			
CHG	mode and chargin	g status in line mode	Э.				
Load Information							
OVERLOAD	Indicates overload						
	Indicates the load	level by 0-24%, 25-4	49%, 50-74% and 7	5-100%.			
100%	0%~24%	25%~49%	50%~74%	75%~100%			
25%	[,7	[/	7	7			
Mode Operation I	nformation	U	17	U			
	Indicates unit conn	nects to the mains.					
	Indicates unit conr	nects to the PV pane	el.				
BYPASS	Indicates load is s	upplied by utility pov	ver.				
	Indicates the utility charger circuit is working.						
Indicates the DC/AC inverter circuit is working.							
Mute Operation							
	Indicates unit alarm is disabled.						

■ LCD Setting

- 1. Pressing and holding ENTER button for 3 seconds, the unit will enter setting groups mode.
- 2. Press "UP" or "DOWN" button to select setting groups. There are 5 groups setting menu include F0/F1/F2/F3/F4, press "ENTER" button to confirm the selection or ESC button to exit.

F0: Setting general parameters

F1: Setting AC output parameters

F2: Setting battery parameters

F3: Setting time parameters

F4: Setting systems parameters

Press "ENTER" button to confirm the selection groups or ESC button to return selection groups or exit.

Setting F0 Programs:

NO	Description	Selectable option			
		Appliances (default)	If selected, acceptable AC		
		001	input voltage range will be		
			within 90-280VAC.		
		UPS	If selected, acceptable AC		
		1100	input voltage range will be		
			within 170-280VAC.		
01	AC input voltage range		If selected, acceptable AC		
			input voltage range will be		
		Generator	within 170- 280VAC and		
		CUF	compatible with generators.		
			Note: Because generators are		
			unstable, maybe the output of		
			inverter will be unstable too.		
		Saving mode disable	If disabled, no matter		
	Power saving mode enable/disable	(default)	connected load is low or high,		
02		$C \cap C$	the on/off status of inverter		
			output will not be effected.		
		Saving mode enable	If enabled, the output of		
			inverter will be off when		

		SEN	connected load is pretty low or not detected.
03	Overload bypass: When enabled, the unit will transfer to line mode if overload occurs in battery mode.	Bypass disable (default)	Bypass enable
04	Auto restart when overload occurs	Restart disable (default)	Restart enable
05	Auto restart when over temperature occurs	Restart disable (default)	Restart enable
06	Auto bypass When selecting "auto", if the mains power is normal, it will automatically bypass, even if the switch is off.	Manual(default)	Auto ALO
07	Auto return to default display screen	Return to default display screen (default) Stay at latest screen	If selected, no matter how users switch display screen, it will automatically return to default display screen (Input voltage/output voltage) after no button is pressed for 1 minute. If selected, the display screen will stay at latest screen user finally switches.
08	Backlight control	Backlight on (default)	Backlight off

		LoN	LoF
		Mode1	Buzzer mute
09	Durrer mode	Mode2	The buzzer sounds when the input source changes or there is a specific warning or fault
09	Buzzer mode	Mode3	The buzzer sounds when there is a specific warning or fault
		Mode4(default)	The buzzer sounds when there is a fault
10	Modbus ID Setting	Modbus ID Setting Rang	
	External CT setting (Only apply for setting	Disable(default)	When "DIS" is selected, the units will calculate the AC feed-in power with internal current sensor
12	"ZEC priority" in program 01 of F1 groups: Output source priority)	Enable	When "ENA" is selected, the units will calculate the AC feed-in power with external current sensor
13	External CT detection error compensation	Default	When there is detection error between external CT detection current and the rated current, you need to set this program, the setting range is form 0 to 200. The reduction range is from 0-100 and the addition

Setting F1 Programs:

NO	Description	Selec	ctable option
			Solar->Utility->Battery
			Solar energy is charged first
			and then power to the loads.
		SUB priority (default)	
		SH	If solar energy is not sufficient
		סטר	to power all connected loads,
			Utility energy will supply
			power to the loads at the
			same time.
			Solar-> Battery ->Utility
			Solar energy provides power
			to the loads as first priority.
			If solar energy is not sufficient
01	Output source priority		to power all connected loads,
		SBU priority	battery energy will supply
			power to the loads at the
		568	same time.
			Utility provides power to the
			loads only when battery
			voltage drops to either low-
			level warning voltage or the
			setting point in program 05 of
			F2 group.
		SUF priority	Solar-> Utility->Battery
		C I I	If solar energy is sufficient to
		╎┕┑╎╎┟╾	all connected loads and
			charge battery, the solar

			energy could feedback to the
			grid (sell power to grid), but
			the feedback power must be
			less than the setting point in
			program 05 of F1 group.
			If solar energy is not sufficient
			to power all connected loads,
			Utility energy will supply
			power to the loads at the
			same time.
			Solar->Battery- > Utility
			Self-use mode
			The units will not only provide
			power to the connected load
			but also give power to
			connected home load. If PV
		power and battery power is	
			insufficient, it will take grid
		ZEC priority	energy as supplement. The
			units will not sell power to
		(Zero Export To CT)	grid. In this mode, a CT is
		┍╜╠╾╏	needed. The installation
			method of the CT please refer
			to chapter about CT
			connection. The external CT
			will detect power flowing back
			to the grid and will reduce the
			power of the inverter only to
			supply the local load, charge
			battery and home load.
			Note: you must finish setting

			the program 12 of F0 group
		0. 1 7	as "Enable"
		Single: This inverter is	Parallel: This inverter is
		used in single phase	operated in parallel system.
		application.	(Need hardware support)
		5, 6	PHL
		L1 phase	The inverter is operated in L1
02	AC output mode	32	phase in 3-phase application
		L2 phase	The inverter is operated in L2
		365	phase in 3-phase application
		L3 phase	T
		323	The inverter is operated in L3 phase in 3-phase application
		220V	230V (default)
00	Outrout valte va	550,	530,
03	Output voltage	240V	
		240 _^	
		50Hz (default)	60Hz
04	Output frequency	050 _{Hz}	060**
			When the output source
		5kw(default)	priority is selected as" SUF",
05	MAX feedback power to Grid		there is MAX feedback power
		コルロ	to grid, the setting range is
			from 200w to 5000w
OG	Salve output source priority	OFF (defear!#)	Turn off salve output source
06	The priority is available after	OFF (default)	priority

	_		
	setting application period, the units will turn to salve	off	
	priority in the setting period	SUB priority	
	from main priority	506	
		SBU priority	
		568	The same as in program 01 of
		SUF priority	F1 group.
		SUF	
		ZEC priority	
		260	
	Start timer setting for salve		The setting range is from 00 to
07	output source priority	-	23 of every day
	- Hours setting		20 of every day
	Start timer setting for salve		The setting range is from 00 to
08	output source priority	l15	59 of every hour
	- Minutes setting		
	End timer setting for salve	oc	The setting range is from 00 to
09	output source priority	05	23 of every day
	- Hours setting		
	End timer setting for salve		The setting range is from 00 to
10	output source priority	ゴン	59 of every hour
	- Minutes setting		

Setting F2 Programs:

NO	Description	Selectable option	
04		200	AGM (default)
01	Battery type	77	Flooded

		USE	User-Defined If "User-Defined" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 03,04 and 07 of F2 group.
			Standard communication Protocol 1 for inverter supplier
		ں آــ	Support PYLON US2000 Protocol
		L ₁ 3	Customized Protocol or Support FOX ESS Lithium Battery Protocol
		L ₋ Y	Standard communication Protocol 2 form inverter supplier
		_	orking in Line, Standby or Fault be programmed as below:
		Solar first	Solar energy will charge battery as first priority. Utility will charge battery
02	Charger source priority: To configure charger source priority	Solar and Utility (default)	Solar energy and utility will charge battery at the same time.
		Only Solar	Solar energy and utility will charge battery at the same time.
		Solar residual	Solar energy will support all connected loads as first priority, residual energy will charge battery.

		56.4V(default)	
03	Bulk charging voltage (C.V	56.4°	
	voltage)	If self-defined is selected	in program 5, this program can
		be set up. Setting range is	48.0V to 62.0V.
		54.0V(default)	
04	Floating charging voltage	540°	
		If self-defined is selected	in program 5, this program can
		be set up. Setting range is	from 48.0V to 62.0V.
	Setting voltage point back to	46V (default)	If selected, acceptable
05	utility source when selecting	40V (default)	voltage range will be from the
	"SBU priority" in program	╵╌╏┝┑╏╏╵	value in program 07(F2) to
	01.		the value in program 03(F2).
	Setting voltage point back	Battery fully charged	If selected, acceptable
06	to battery mode when	(default)	voltage range will be from the
	selecting "SBU priority" in		value in program 05(F2) to
	program 01(F1).		the value in program 03(F2).
		42.0V (default)	
		420,	
07	Low DC cut-off voltage	If self-defined is selected in program 5, this program can	
		be set up from 40.0V to 54.0V. Low DC cut-off voltage will	
		be fixed to setting value no matter what percentage of load	
		is connected.	
	Maximum charging current:		If selected, acceptable
	To configure total charging		charging current range will
	current for solar and utility	60A (default)	be within 1-100A, but it
08	chargers.		shouldn't be less than the AC
	(Max. charging current =		charging current (program
	utility charging current +		09(F2))
	solar charging current)		55(1 <i>L</i>))

	Maximum utility charging	30A (default)	If selected, acceptable
09	Maximum utility charging current	$\Box\Box\Box$	charging current range will
	Current	טבט	be within 1-60A
		OFF (default)	Turn off slave charger source
		off	priority
		Solar first	
	Slave charger source priority	Sof	
	The priority is available	Solar and Utility (default)	
10	after setting application period, the units will turn to	SNU	The same as in program 02
	salve priority in the setting	Only Solar	of F2 group.
	period form main priority		
		סרם	
		Solar residual	
		501	
	Start timer setting for salve	00	The setting range is from 00
11	charger source priority-	183	to 23 of every day
	Hours setting		, , , , , ,
	Start timer setting for salve	ıC	The setting range is from 00
12	charger source priority	15	to 59 of every hour
	- Minutes setting		
13	End timer setting for salve output charger priority	85	The setting range is from 00
13	- Hours setting	ددا	to 23 of every day
	End timer setting for salve	=	The cetting range is from 00
14	charger source priority	145	The setting range is from 00 to 59 of every hour
	- Minutes setting		to 59 of every flour
15	Bulk charging time (C.V	Automatically (Default)	If selected, inverter will judge
	stage)	Table and the second se	this charging time

		OLU	automatically.
		5 min	
		חחק	The setting range is from 5
		900 min	min to 900 min. Increment of
		900 min	each click is 5 min.
		3UU	
		If "USE" is selected in proo	gram 01 of F2 group, this
		program can be set up.	
		Battery equalization	Battery equalization disable
		cco	(default)
	Battery equalization	EEU	E
16		If "Flooded" or "User-	
		Defined" is selected in	
		program 05, this	
		program can be set up.	
		Default setting is 58.4V.	Setting range is from 48V ~
17	Battery equalization voltage	CDU^{\vee}	64V. Increment of each click
		ישכ	is 0.1V.
		60min (default)	Setting range is from 5min to
18	Battery equalized time	EU.	900min. Increment of each
		00	click is 5min.
		120min (default)	Setting range is from 5min to
19	Battery equalized timeout	150	900 min. Increment of each
			click is 5 min.
		30days (default)	Setting range is from 0 to 90
20	Equalization interval	1304	days. Increment of each click
<u> </u>		200	is 1 day
21	Equalization activated	Enable	Disable (default)

	immediately	REN	845	
		If equalization function is enabled in program 16, this		
		program can be set up. If '	Enable" is selected in this	
		. •	ttery equalization immediately	
		and LCD main page will sh	nows " ^{EQ} ". If "Disable" is	
		selected, it will cancel equ	alization function until next	
		·	e arrives based on program 18	
		setting. At this time, "E9" v	will not be shown in LCD main	
		page.		
	Manual activate the lithium	Disable(default)	Active	
22	battery setting	CoP	ACF	
	Setting SOC point back to			
24	utility source when	050%	Default 50%, 20%~50%	
24	selecting "SBU priority in	U	Settable	
	program 01 of group F2			
	Setting SOC point back to			
25	battery mode when	895*	Default 95%, 60%~100%	
	selecting "SBU priority" in	U	Settable	
	program 01 of group F2			
26	Low DC cut-off SOC	non.	Default 20%, 5%~30%	
			Settable	
		OFF (default)	When the battery discharge	
	Max battery discharge current setting	766	current more than the setting	
27			value, the unit will stop	
			discharging and go to bypass	
			mode or standby mode. The	
		200	setting range is from 50 to	
			500	

Setting F3 Programs:

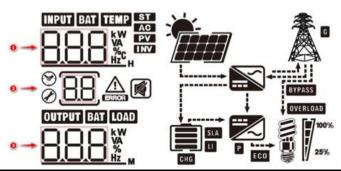
NO	Description	Selectable option		
01	Time setting –Year	000;00 1099	For year setting, the range is	
01	Time Setting – Fear	000;00 10	from 00 to 99.	
02	Time setting–Month	00 I;0020 IZ	For month setting, the range	
02	Time setting-infontin	יים ויים טיבם	is from 1 to 12.	
03	Time setting-Day	00 1;00203 1	For day setting, the range is	
03	Time setting-Day	00 1;000001	from 1 to 31.	
04	Time cotting Hour	000;00 1023	For hour setting, the range is	
04	Time setting –Hour	000;00 100 3	from 0 to 23.	
05	Time cetting Minute	000;00 1059	For minute setting, the range	
03	05 Time setting –Minute ししし;しし 1…しら		is from 0 to 59.	
06	Time setting –Second	000;00 1059	For second setting, the range	
06		000;00 1033	is from 0 to 59.	

Setting F4 Programs:

NO	Description	Selectable option		
	Reset all stored data of PV	Reserve data(default)	Reset generated energy data	
01	generated power and output	\cap _		
	load energy			
		Reserve data log	Reset data log(default)	
02	Reset data log	(default)		
		n_	רשכו	

■ LCD display description

The LCD display information will be switched in turns by pressing "UP" or "DOWN" key. all of information could be show in 1/2/3 area of LCD.



	LCD display information				
Item	1 area data	3 area data	For Example		
1	Input Voltage	Output Voltage	Input Voltage=220V, Output Voltage=220V (Default Display Screen)		
2	Input Frequency	Output Frequency	Input Frequency=50Hz Output Frequency=50Hz SOO Hz SOO Hz SOO Hz SOO Hz SOO Hz		
3	Output Active Power	Output Apparent Power	Active Power=3.2KW Apparent Power=4.0KVA		

			032 ^M
4	Input Active Power	PV Feedback Power	Active Power=800w Feedback Power=0w
5	Battery Voltage	Load Percentage	Battery Voltage=50V Load Percentage=80%
6	Charging Power	Charging Current	Total Charging Power=1.8KW Charging Current=36A Icon AC and PV is light show that AC gird and PV charging battery at the same time
7	PV Power	Discharge Current	PV Power=1.0KW Battery Discharge current is 0 A

			PV Voltage=250V
			PV Current=4A
8	PV Voltage	PV Current	<u>250</u> - 1
			<u>004</u> ^ ■ • • • • • • • • • • • • • •
			Generation Power/day=10KWh
9	DAY	Generation Power/day	
			<u> </u>
			Generation Power /month=310KWh
10	MON	Generation Power/Month	
			3 10 kw ■ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □
			Generation power /year=3.6mWh
11	YEA	Generation Power/Year	YER P
			036 ×
12	TTL	Total Generation Power	Total Generation Power=13.6mWh

				<u> </u>	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
				<u> 13,6 "</u> ,	CHG 25%.
				2022/01/17	
13	Year	Month	Day	<u>22</u> ®0।	
					SEE 25%.
14	Hour	Second	Minute	21:31 11s 	10033 10033 10033 10033

Only communication between the inverter and battery is successful, communication successful icon LI will be flashing, there is some information showing on the LCD

Item	1 area data	3 area data	For Example
15	Max Lithium Battery Charging Voltage	Max Lithium Battery Charging Current	560°
16	Lithium battery discharging is forbidden	Lithium battery charging is forbidden	

17	Lithium battery SOC(AH)	Lithium battery SOC (%)	066^,	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
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Other LCD display information

Please press and hold the "Down" button for a long time on main menu page, you could see the follow information.

Item	1 Area data	2 Area data	2 Area data	For Example
18	Software Version part1	Software Version Part2	Software Version Part3	220 S
19	Model code Version part1	Model code Version Part2	Model code Version Part3	200 00 100
20	CPU type	HD	Hardware Version	Hd

■ Operating Mode Description

Operation mode	Description	LCD display	
Standby mode	No output is supplied by the unit but it still can charge batteries.	Charging by PV energy. Only Battery	
Line mode	The unit will provide output power from the utility. PV or battery is ok or both are available.	Charging battery by utility and PV energy. Charging battery by PV energy. Charging battery by PV energy. The unit will provide output power from	

	the utility and PV energy. It will also
	the utility and FV energy. It will also
	charge battery by PV energy.
	100%, 25%,
	Charging battery by PV energy and PV
	energy will feedback to utility.
	100%, 25%,
	If "ZEC" is selected as output source
	priority, PV energy and battery will support
	the output load with utility.
The unit will provide output power from the utility and PV or battery is ok or both are available.	STPASS 100% 25%
	Charging by utility.
	Power from utility.
	power from the utility and PV or battery is ok or both

Line mode	The unit will provide output power from the utility and PV or battery is ok or both are available.	If "ZEC" is selected as output source priority, Power from battery and utility. Power from PV energy and utility
		PV energy and battery provide output
Off-Grid mode	Utility is unavailable or stand-by. PV energy and battery will provide output load	PV energy and battery provide output load, utility is unavailable

Off-Grid mode	Utility is unavailable or stand-by. PV energy and battery will provide output load	Battery provides output load, utility is standby. Only battery provides output load. Only PV energy provides output load and charge battery. Only PV energy provides output load (It is only available for single model)
---------------	--	---

		100%
Bypass mode	The unit will provide output power from the utility. PV or battery is unavailable.	SYPASS 100% 25%
	No output is supplied by	Charging by utility and PV energy.
Charge mode	the unit but it still can charge batteries.	Charging by utility. PV energy feedback to utility.

		Though the unit is working in fault mode, i	it
		could work in bypass mode.	
		TIME STREET	
		100%	
	Fault mode: Errors are	No output is supplied.	
	caused by inside circuit		
Fault mode	error or external reasons		
	such as over temperature,		
	output short circuited and so on.		
		No output is supplied.	

■ Fault Reference Code

There are seven groups about fault code, a fault code consist of group code and number, group code is first and number is last, such as C0.

B: Battery group fault code F: Other group fault code

C: PV group fault code G: Grid group fault code

D: Output group fault code

Fault Code	Fault Event	Icon on
A0	Output short circuited.	<u> </u>
A1	Output voltage is too high.	
A2	Over current or surge	BC
А3	Over DC voltage in AC output	
A4	Inverter current offset is too high	
A5	Output voltage is too low	<u> </u>
A6	Inverter negative power	<u>86</u>
В0	Battery voltage is too high	
B1	DC/DC over current	
B2	DC/DC current offset is too high	
C0	PV over current	
C1	PV over voltage	

C2	PV current offset is too high	
D0	Overload time out	<u></u>
D1	Op current offset is too high	
E0	Host data loss	
E1	Synchronization data loss	
E2	Incompatible battery type	
E3	Firmware version inconsistent	
E4	Repeat setting external CT at different unit in parallel system	
F0	Over temperature of inverter module	
F1	Over temperature of PV module	
F2	Over temperature of DC/DC module	
F3	Bus voltage is too high	
F4	Bus soft start failed	
F5	Bus voltage is too low	

■ Warning Indicator

There are seven groups about warning code, a warning code consist of group code and number, number is first and group code is last, such as 0C.

A: Inverter group fault code

B: Battery group fault code

C: PV group fault code

D: Output group fault code

E: Parallel group fault code

F: Other group fault code

G: Grid group fault code

Warning Code	Warning Event	Audible Alarm	Icon flashing
0B	Battery low	Beep once every second	(L)
1B	Battery is not connected	None	< [≟]
2B	Battery equalization	None	(막) >
3В	Battery low and it isn't up to the setting value of program 06 or 25 of F2 group	Beep twice every 3 seconds	
4B	Lithium battery communication is abnormal	Beep once every 0.5 seconds	H P
1C	PV energy is too weak	Beep twice every 3 seconds	
0D	Overload	Beep once every 0.5 seconds	
1D	Output power derating	Beep twice every 3 seconds	
0E	CAN communication loss	None	

1E	AC output mode setting is different	None	[H]
2E	Battery voltage detected different	None	(교) >
0F	Temperature is too High	Beep three times every second	

Battery Equalization

Equalization function is added into charge controller. It reverses the buildup of negative chemical effects like stratification, a condition where acid concentration is greater at the bottom of the battery than at the top. Equalization also helps to remove sulfate crystals that might have built up on the plates. If left unchecked, this condition, called sulfation, will reduce the overall capacity of the battery. Therefore, it's recommended to equalize battery periodically.

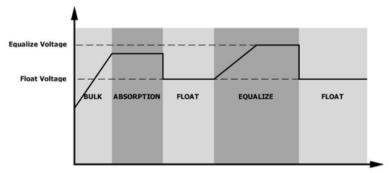
1. How to Apply Equalization Function

You must enable battery equalization function in monitoring LCD setting program 33 first. Then, you may apply this function in device by either one of following methods:

- 1. Setting equalization interval in program 37.
- 2. Active equalization immediately in program 39.

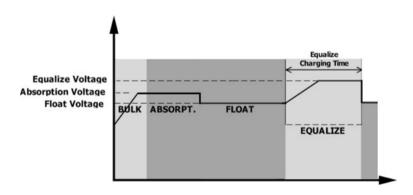
2. When to Equalize

In float stage, when the setting equalization interval (battery equalization cycle) is arrived, or equalization is active immediately, the controller will start to enter Equalize stage.

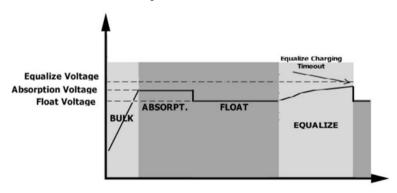


3. Equalize charging time and timeout

In Equalize stage, the controller will supply power to charge battery as much as possible until battery voltage raises to battery equalization voltage. Then, constant-voltage regulation is applied to maintain battery voltage at the battery equalization voltage. The battery will remain in the Equalize stage until setting battery equalized time is arrived.



However, in Equalize stage, when battery equalized time is expired and battery voltage doesn't rise to battery equalization voltage point, the charge controller will extend the battery equalized time until battery voltage achieves battery equalization voltage. If battery voltage is still lower than battery equalization voltage when battery equalized timeout setting is over, the charge controller will stop equalization and return to float stage.



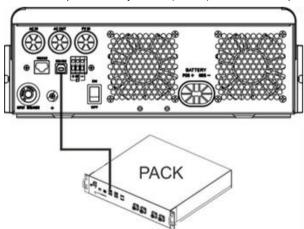
Setting For Lithium Battery

■ Lithium Battery Connection

If choosing lithium battery for the inverter, you are allowed to use the lithium battery only which we have configured. There're two connectors on the lithium battery, RS485 port of BMS and power cable

Please follow below steps to implement lithium battery connection:

- Assemble battery terminal based on recommended battery cable and terminal size (same as Lead acid, see section Lead-acid Battery connection for details).
- 2. Connect the end of RS485 port of battery to BMS(RS485) communication port of inverter.



Lithium battery communication and setting

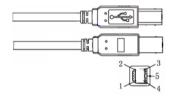
if choosing lithium battery, make sure to connect the BMS communication cable between the battery and the inverter. This communication cable delivers information and signal between lithium battery and the inverter. This information is listed below:

- Re-configure charging voltage, charging current and battery discharge cut-off voltage according to the lithium battery parameters.
- 2. Have the inverter start or stop charging according to the status of lithium battery.

Connect the end of RS485 of battery to RS485 communication port of inverter

Make sure the lithium battery RS485 port connects to the inverter is Pin to Pin, the communication cable is inside of package and the inverter RS485 port pin assignment shown as below:

Pin number	RS485 Port	Wire color
PIN1	RS485-B	Red
PIN2	RS485-A	White
PIN3	GND	Green
PIN4	GND	Yellow
PIN5	NC	NC



■ Setting for PYLON US2000 lithium battery

1. PYLONTECH US2000 lithium battery setting:

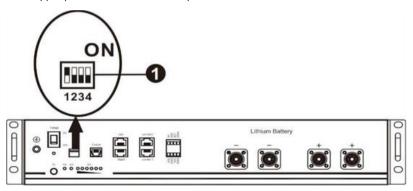
Dip Switch: There are 4 Dip Switches that sets different baud rate and battery group address. If switch position is turned to the "OFF" position, it means "0". If switch position is turned to the "ON" position, it means "1".

Dip 1 is "ON" to represent the baud rate 9600.

Dip 2, 3 and 4 are reserved for battery group address.

Dip switch 2, 3 and 4 on master battery (first battery) are to set up or change the group address.

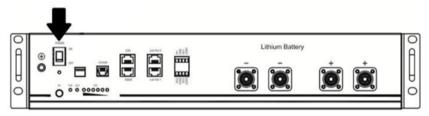
NOTE: "1" is upper position and "0" is bottom position.



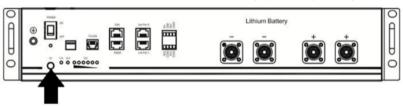
2. Process of install

Step 1. Use the RS485 cable to connect inverter and Lithium battery.

Step 2. Switch on Lithium battery.



Step 3. Press more than three seconds to start Lithium battery, power output ready.



Step 4. Turn on the inverter.

Step 5. Be sure to select battery type as "Li2" in LCD program 5.

If communication between the inverter and battery is successful, the battery icon LCD display will light

■ Setting for lithium battery without communication

This suggestion is used for lithium battery application and avoid lithium battery BMS protection without communication, please finish the setting as follow:

1. Before starting setting, you must get the battery BMS specification:

- A. Max charging voltage
- B. Max charging current
- C. Discharging protection voltage

2. Set battery type as "USE" (user-defined)

		AGM (default)	FLd
01 (F2)	Battery type	User-Defined	If "User-Defined" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 03, 04 and 07 of F2.

3. Set C.V voltage as Max charging voltage of BMS-0.5V.

D. III		56.4°
03 (F2)		If self-defined is selected in program 01 (F1), this
voltage)	program can be set up. Setting range is from 48.0V to	
		62.0V.

4. Set floating charging voltage as C.V voltage.

	54D,
04 (F2)	If self-defined is selected in program 01 (F1), this program can be set up. Setting range is from 48.0V to 62.0V

5. Set Low DC cut-off voltage ≥discharging protection voltage of BMS+2V.

07 (F2) Low DC cut-off voltage		default setting: 42.0V
	42.D°	
	If self-defined is selected in program 01 (F1), this	
		program can be set up. Setting range is from 40.0V to
		54.0V. Low DC cut-off voltage will be fixed to setting value
		no matter what percentage of load is connected.

6. Set Max charging current which must be less than the Max charging current of BMS.

	Maximum charging	60A (default)
08(F2)	current: To configure total charging current for solar and utility	060^
00(F2)	chargers.	If selected, acceptable charging current range will be
	(Max. charging current =	within 1-100A,but it shouldn't be less than the AC
	utility charging current +	charging current (program 09 (F2))
	solar charging current)	

7. Setting voltage point back to utility source when selecting "SBU priority" in program 01(F1).

The setting value must be ≥Low DC cut-off voltage+1V, or else the inverter will have a warning as battery voltage low.

05(F2)	Setting voltage point back to utility source when selecting "SBU priority" in program 01(F1).	4 <u>6.0</u> °
--------	--	----------------

Remark:

- 1. You'd better to finish setting without turn on the inverter (just let the LCD show, no output);
- 2. When you finish setting, please restart the inverter.

Specifications

■ Table 1 Line Mode Specifications

INVERTER MODEL	POW-HVM5.5M	
Input Voltage Waveform	Sinusoidal (utility or generator)	
Nominal Input Voltage	230Vac	
Low Loss Voltage	170Vac±7V (UPS); 90Vac±7V (Appliances)	
Low Loss Return Voltage	180Vac±7V (UPS); 100Vac±7V (Appliances)	
High Loss Voltage	280Vac±7V	
High Loss Return Voltage	270Vac±7V	
Max AC Input Voltage	300Vac	
Nominal Input Frequency	50Hz / 60Hz (Auto detection)	
Low Loss Frequency	40±1Hz	
Low Loss Return Frequency	42±1Hz	
High Loss Frequency	65±1Hz	
High Loss Return Frequency	63±1Hz	
Output Chart Circuit Protection	Line mode: Circuit Breaker;	
Output Short Circuit Protection	Battery mode: Electronic Circuits	
Efficiency (Line Mode)	>95% (Rated R load, battery full charged)	
Transfer Time	10ms typical (UPS); 20ms typical (Appliances)	
	Output Power	
Output power derating: When AC input voltage drops to 95V or 170V depending on models, the output power will be derated.	Rated Power 50% Power 90V 170V 280V Input Voltage	

■ Table 2 Inverter Mode Specifications

INVERTER MODEL	POW-HVM5.5M	
Rated Output Power	5.5KVA/5.5KW	
Max AC Feedback Power	5.5KVA/5.5KW	
Output Voltage Waveform	Pure Sine Wave	
Output Voltage Regulation	230Vac±5%	
Output Frequency	60Hz or 50Hz	
Peak Efficiency	94%	
Overload Protection	5s@≥140% load; 10s@100%~140% load	
Surge Capacity	2* rated power for 5 seconds	
Nominal DC Input Voltage	48Vdc	
Cold Start Voltage	46.0Vdc	

■ Table 3 Charge Mode Specifications

Table 3 Charge Mode Specifications			
Utility Charging Mode			
INVERTER MODEL		POW-HVM5.5M	
Charging Current (Max) (AC+PV)		100Amp	
AC Charging	Current (Max)	60Amp (@ VI/P=230Vac)	
Bulk Charging	Flooded Battery	58.4Vdc	
Voltage	AGM / Gel Battery	56.4Vdc	
Floating Char	rging Voltage	54Vdc	
Overcharge F	Protection	62Vdc	
Charging Alg	orithm	3-Step	
Charging Curve		2.439v6c (2.359v6d) 2.259v6c TO T1 T1 = 10° TR, minimum 10min, maximum Bryc Bulk (Constant Current) Absorption (Constant Voltage) Time (Floating)	
Solar Input			
INVERTER M	ODEL	POW-HVM5.5M	
Rated Power		5000W	
Max. PV Array Open Circuit Voltage 500Vdc		500Vdc	
PV Array MPI	V Array MPPT Voltage Range 120Vdc~450Vdc		
Max. MPPT (Charge Current	narge Current 100A	
Max. Input C	urrent	18A	

■ Table 4 General Specifications

INVERTER MODEL	POW-HVM5.5M
Safety Certification	CE
Operating Temperature Range	-10°C to 55°C
Storage temperature	-15°C~ 60°C
Humidity	5% to 95% Relative Humidity (Non-condensing)
Dimension(D*W*H), mm	448x315x122
Net Weight, kg	11

Trouble Shooting

Problem	LCD/LED/Buzzer	Explanation / Possible cause	What to do
Unit shuts down automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off.	The battery voltage is too low	Re-charge battery. Replace battery.
No response after power on.	No indication.	The battery voltage is far too low. Battery polarity is connected reversed.	1. Check if batteries and the wiring are connected well. 2. Re-charge battery. 3. Replace battery.
	Input voltage is displayed as 0 on the LCD and green LED is flashing.	Input protector is tripped	Check if AC breaker is tripped and AC wiring is connected well.
Mains exist but the unit works in battery mode.	Green LED is flashing.	Insufficient quality of AC power. (Shore or Generator)	 Check if AC wires are too thin and/or too long. Check if generator (if applied) is working well or if input voltage range setting is correct. (UPSti Appliance)
	Green LED is flashing.	Set "SBU" or "SUB" as the priority of output source.	Change output source priority to Utility first.
When the unit is turned on, internal relay is switched on and off repeatedly.	LCD display and LEDs are flashing	Battery is disconnected.	Check if battery wires are connected well.
	Fault code D0	Overload error. The inverter is	Reduce the connected

Buzzer beeps continuously and	Fault code A2	overload 110% and time is up. Output short circuited.	load by switching off some equipment. Check if wiring is connected well and remove abnormal load.
red LED is on.	Fault code F2	Internal temperature of inverter component is over 100°C.	Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.
	Fault code B0	Battery is over-charged. The battery voltage is too high.	Return to repair center. Check if spec and quantity of batteries are meet requirements.
	Fault code A1/A5	Output abnormal (Inverter voltage below than 190Vac or is higher than 260Vac)	Reduce the connected load. Return to repair center
	Fault code F3/F4	Internal components failed.	Return to repair center.
	Fault code A2	Over current or surge.	Restart the unit, if the
	Fault code F5	Bus voltage is too low.	error happens again,
	Fault code A3	Output voltage is unbalanced.	please return to repair center.
	Another fault code		If the wires is connected well, please return to repair center.

Parallel Installation Guide

■ Instruction

This inverter can be used in parallel with two different operation modes.

- 1. Parallel operation in single phase with up to 12 units. The supported maximum output power is 60KW/60KVA
- Maximum 12 units work together to support three-phase equipment. 10 units support one phase maximum. The supported maximum output power is 60KW/60KVA and one phase can be up to 50KW/50KVA.

NOTICE

 If this unit is bundled with share current cable and parallel cable, this inverter is default supported parallel operation.

■ Package Contents

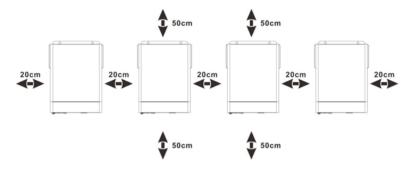
In parallel kit, you will find the following items in the package:

Parallel communication cable



■ Mounting the Unit

When installing multiple units, please follow below chart.



NOTICE

 For proper air circulation to dissipate heat, allow a clearance of approx. 20 cm to the side and approx. 50 cm above and below the unit. Be sure to install each unit in the same level.

■ Wiring Connection

NOTICE

• It's requested to connect to battery for parallel operation.

The cable size of each inverter is shown as below:

Recommended battery cable and terminal size for each inverter

Madal	Wire Cire	Cobla mm²	Dime	nsions	Torque
Model	Wire Size	Cable mm ²	L1 (mm)	L2 (mm)	value
5KVA	2AWG	38	3	18	2~ 3 Nm

Stripping Length:



WARNING

 Be sure the length of all battery cables is the same. Otherwise, there will be voltage difference between inverter and battery to cause parallel inverters not working.

Recommended AC input and output cable size for each inverter

Model	AWG no.	Torque
5KVA	8 AWG	1.4~1.6Nm

You need to connect the cables of each inverter together. Take the battery cables for example: You need to use a connector or bus-bar as a joint to connect the battery cables together, and then connect to the battery terminal. The cable size used from joint to battery should be X times cable size in the tables above. "X" indicates the number of inverters connected in parallel.

Regarding AC input and output, please also follow the same principle.

CAUTION

Please install the breaker at the battery and AC input side. This will ensure the inverter
can be securely disconnected during maintenance and fully protected from over current
of battery or AC input. The recommended mounted location of the breakers is shown in
the figures in Point 5.

Recommended breaker specification of battery for each inverter

Model	1 unit*
5KVA	100A/60VDC

*If you want to use only one breaker at the battery side for the whole system, the rating of the breaker should be X times current of 1 unit. "X" indicates the number of inverters connected in parallel.

Recommended breaker specification of AC input with single phase

Model	2 units	3 units	4 units	5 units	6 units	7 units	8 units	9 units	10 units	11 units	12 units
5KVA	100A	150A	200A	250A	300A	350A	400A	450A	500A	550A	600A

NOTICE

Also, you can use 40A breaker (50A for 5KVA) for only 1 unit, and each inverter has a breaker at its AC input.

Recommended battery capacity

Inverter parallel numbers	2	3	4	5	6	7	8	9	10	11	12
Battery Capacity	400AH	600AH	800AH	1000AH	1200AH	1400AH	1600AH	1800AH	2000AH	2200AH	2400AH

WARNING

Be sure that all inverters will share the same battery bank. Otherwise, the inverters will transfer to fault mode.

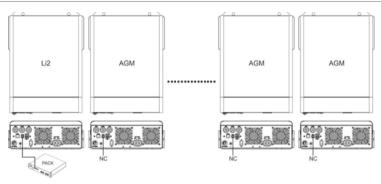
Communicating with battery BMS in parallel system

- 1. Only support common battery installation
- Use RJ45 cable to connect any one of inverters (no need to connect to a specific inverter) and Lithium battery.

Simply set this inverter battery type to "Li 2" in LCD program 01(F2). Others should be default value "AGM"

NOTICE

Make sure only one inverter is connected RJ45 cable and only the one is set as Lithium in LCD program 01(F2).

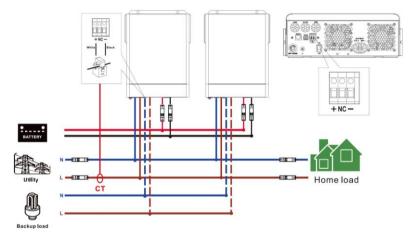


■ Parallel Operation in Single phase

- External CT is an optional part which is only used in "ZEC" mode as output source priority.
 Parallel system could work well in other output source priority without installing external CT.
- 2. One single phase parallel system just needs to be installed one external CT in any one unit which must be finish setting program 12 of F0 group.
- 3. External CT must be installed in L bus wire.
- 4. External CT arrow must point to inverter.

Two inverters in parallel:

Power Connection



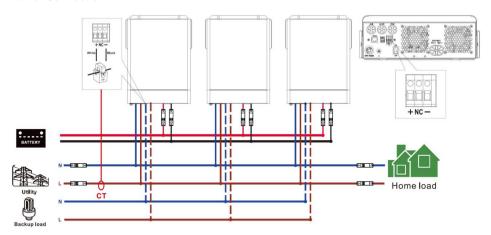
Note: External CT is only installed in one inverter.

Communication Connection



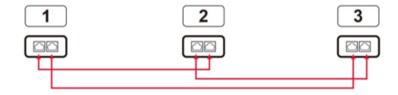
Three inverters in parallel:

Power Connection



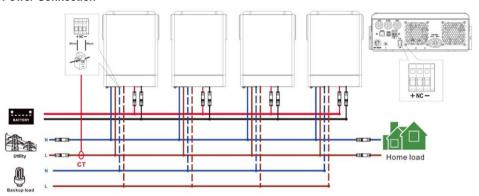
Note: External CT is only installed in one inverter.

Communication Connection



Four inverters in parallel:

Power Connection

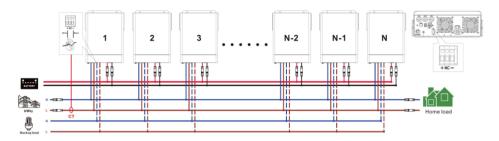


Note: External CT is only installed in one inverter.

Communication Connection



Power Connection



Note: External CT is only installed in one inverter.

Communication Connection



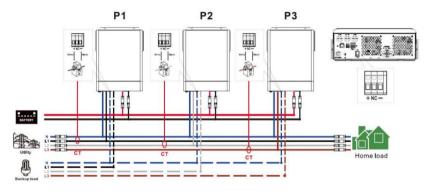
Note: N_{max}=12units.

■ Support 3-phase equipment

- External CT is an optional part which is only used in "ZEC" mode as output source priority.
 Parallel system could work well in other output source priority without installing external CT.
- 2. Every phase(L1/L2/L3) of parallel system needs to be installed one external CT in any one unit which must be finish setting program 12 of F0 group.
- 3. External CT must be installed in L1/L2/L3 bus wire, so the parallel system need install 3 external CTs
- 4. External CT arrow must point to inverter.

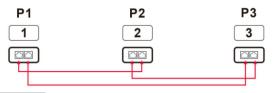
One inverter in each phase:

Power Connection



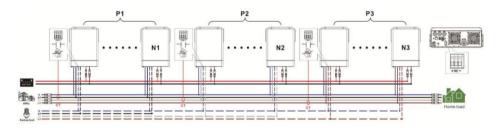
Note: External CT is only installed in one inverter of P1/P2/P3 phase.

Communication Connection



Three inverters in each phase:

Power Connection



Note: It's up to customer's demand to pick 10 inverters on any phase.

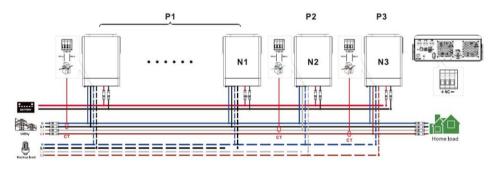
P1: L1-phase, P2: L2-phase, P3: L3-phase.

N=N1+N2+N3, N_{max}=12units.

External CT is only installed in one inverter of P1/P2/P3 phase.

N1max=10units is in one phase and one inverter for the other two phases (N2=N3=1):

Power Connection



Note: It's up to customer's demand to pick 7 inverters on any phase.

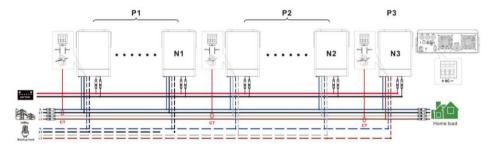
P1: L1-phase, P2: L2-phase, P3: L3-phase.

N=N1+N2+N3, N_{max}=12units

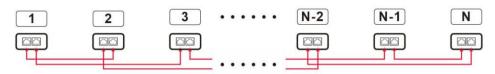
External CT is only installed in one inverter of P1/P2/P3 phase.

N1max=10units is in one phase and one inverter for the other two phases (N2=N3=1):

Power Connection



Communication Connection

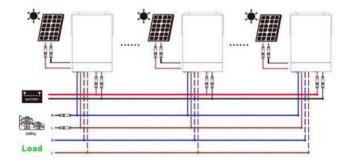


■ PV Connection

Please refer to user manual of single unit for PV Connection.

CAUTION

• Each inverter should connect to PV modules separately.



■ Commissioning

Parallel in single phase

Step 1: Check the following requirements before commissioning:

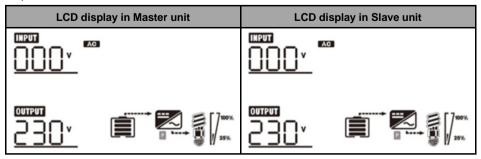
- 1. Correct wire connection
- 2. Ensure all breakers in Line wires of load side are open and each Neutral wires of each unit are connected together.

Step 2: Turn on each unit and set "PAL" in LCD setting program 02(F1) of each unit. And then shut down all units

NOTICE

 It's necessary to turn off switch when setting LCD program. Otherwise, the setting can not be programmed.

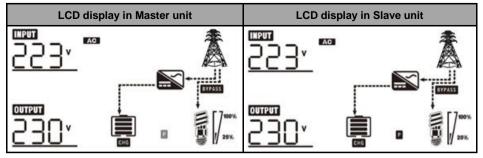
Step 3: Turn on each unit.



NOTICE

• Master and slave units are randomly defined. If it is master the icon flashes, if it is slave the icon normally on.

Step 4: Switch on all AC breakers of Line wires in AC input. It's better to have all inverters connect to utility at the same time. If detecting AC connection, they will work normally.



Step 5: If there is no more fault alarm, the parallel system is completely installed.

Step 6: Please switch on all breakers of Line wires in load side. This system will start to provide power to the load.

■ Trouble shooting

Situation		
Fault	Fault Event	Solution
Code	Description	
E0	Host data loss	Check if communication cables are connected well and restart the inverter. If the problem remains, please contact your installer.
E1	Synchronization data loss	Check if communication cables are connected well and restart the inverter. If the problem remains, please contact your installer.
E2	Incompatible battery type	Check the battery type setting to ensure that only the device connected to the BMS in the system is one of Li1 or Li2 or Li3 If the problem remains, please contact your installer.
E3	Firmware version inconsistent	1. Update all inverter firmware to the same version. 2. Check the version of each inverter via LCD setting and make sure the CPU versions are same. If not, please contact your installer to provide the firmware to update. 3. After updating, if the problem still remains, please contact your installer.
E4	External CT redundancy	More than one external CT exist in any phase of there phase parallel system

Situation		
Warning	Warning Event	Solution
Code	Description	
	CAN	1. Check if communication cables are connected well and restart the
0E	communication	inverter.
	loss	2. If the problem remains, please contact your installer.
	AC output mode	Switch off the inverter and check LCD setting program 02(F1).
1E		2. For parallel system in single phase, make sure "PAL" is set on
	setting is different.	program 02(F1).

		3. If the problem remains, please contact your installer.
		Make sure all inverters share same groups of batteries together.
		2. Remove all loads and disconnect AC input and PV input. Then,
	The battery voltage	check battery voltage of all inverters. If the values from all inverters
2E	of each inverter is	are close, please check if all battery cables are the same length and
	not the same.	same material type. Otherwise, please contact your installer to
		provide SOP to calibrate battery voltage of each inverter.
		3. If the problem still remains, please contact your installer.

POWMC

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