



DADONATOR XL (SDB-825)

BLADE AND CHIPPER SETTINGS

Dado Width	Outside Blades	1/4" Chippers	1/8" Chipper	3/32" Chipper	1/16" Chipper
1/4"	2	–	–	–	–
5/16"	2	–	–	–	1
11/32"	2	–	–	1	–
7/16"	2	–	1	–	1
15/32"	2	–	1	1	–
1/2"	2	1	–	–	–
17/32"	2	–	1	1	1
9/16"	2	1	–	–	1
19/32"	2	1	–	1	–
5/8"	2	1	1	–	–
21/32"	2	1	–	1	1
11/16"	2	1	1		1
23/32"	2	1	1	1	–
3/4"	2	2	–	–	–
25/32"	2	1	1	1	1
13/16"	2	2	–	–	1
27/32"	2	2	–	1	–
7/8"	2	2	1	–	–
29/32"	2	2	–	1	1
15/16"	2	2	1	–	1
31/32"	2	2	1	1	–
1–1/32"	2	2	1	1	1

For ultra-precise dado joints, the Dadonator XL comes with convenient plastic shims to micro-adjust the groove widths.

****Always follow the recommendations of your saw's owner manual as to maximum dado thickness. The above settings are only a reference, and not all saws may be safely compatible with the full capacity of this dado stack.*