



DADONATOR (SDB-800) & DADONATOR JR. (SDB-600)

BLADE AND CHIPPER SETTINGS

| Dado Width | Outside Blades | 1/8" Chippers | 3/32" Chipper | 1/16" Chipper |
|------------|----------------|---------------|---------------|---------------|
| 1/4" | 2 | – | – | – |
| 5/16" | 2 | – | – | 1 |
| 11/32" | 2 | – | 1 | 1 |
| 7/16" | 2 | 1 | – | 1 |
| 15/32" | 2 | 1 | 1 | – |
| 1/2" | 2 | 2 | – | – |
| 17/32" | 2 | 1 | 1 | 1 |
| 9/16" | 2 | 2 | – | 1 |
| 19/32" | 2 | 2 | 1 | – |
| 5/8" | 2 | 3 | – | – |
| 21/32" | 2 | 2 | 1 | 1 |
| 11/16" | 2 | 3 | | 1 |
| 23/32" | 2 | 3 | 1 | – |
| 3/4" | 2 | 4 | – | – |
| 25/32" | 2 | 3 | 1 | 1 |
| 13/16" | 2 | 4 | – | 1 |
| 27/32" | 2 | 4 | 1 | – |
| 29/32" | 2 | 4 | 1 | 1 |

For ultra-precise dado joints, the Dadonator XL comes with convenient color-coded plastic shims to micro-adjust the groove widths.

| Shim | Off-White | Clear | White |
|-----------|-----------|-------|-------|
| Thickness | .005" | .010" | .020" |

****Always follow the recommendations of your saw's owner manual as to maximum dado thickness. The above settings are only a reference, and not all saws may be safely compatible with the full capacity of this dado stack.*