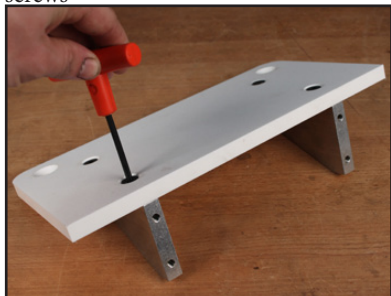


Tools Required:

- 5/32" Allen Wrench
- 7/32" Allen Wrench
- 7/16" Open Ended Wrench

Step 1:

Loosely attach aluminum brackets to sled base using (4) 1/4-20 x 3/4" flat head screws



Step 2:

Loosely attach vertical face to aluminum brackets using (4) 1/4-20 x 3/4" flat head screws, then tighten all screws ensuring proper alignment of parts.



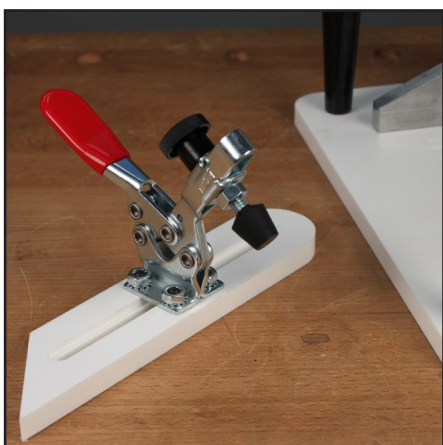
Step 3:

Attach knobs to sled base using (2) 3/8-24 x 1" flat head screws.



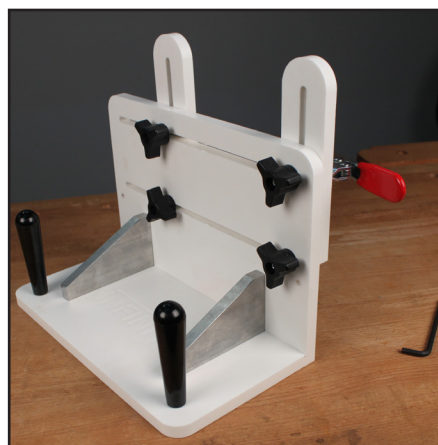
Step 4:

Attach toggle clamp to one of the clamping bars using (4) 1/4-20 x 3/4" flat head screws and (4) 1/4-20 nylock nuts.
 a. Clamp may be installed facing right or left depending on your needs
 b. A second clamp is available for purchase, item #100-526.VRS



Step 5:

Attach 2x clamping bars to vertical face using 4x 1/4-20 x 1-1/2" hex head bolts, 4x flat washers, and 4x star nuts (2x each per clamping bar)



Step 6:

Install narrow stock guide foot into the threaded hole in vertical face, then install wing nut to lock adjustment.



For questions about any Infinity Cutting Tools Product, please contact us at customerservice@infinitytools.com

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