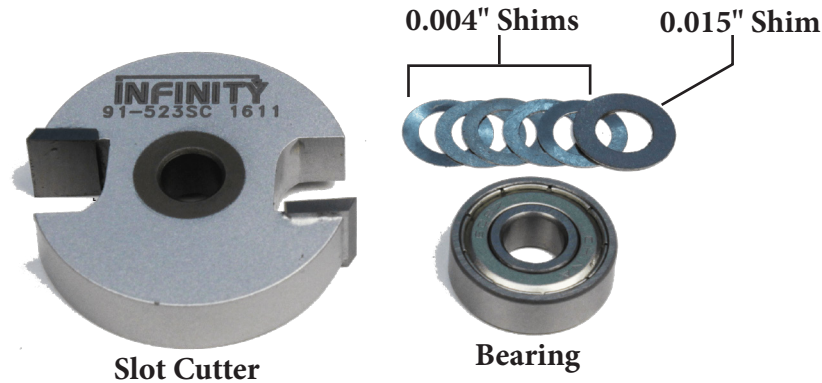


Assembly Instructions For **23-GLS** Glass Door Kit for 2-pc. Rail & Stile Router Bits (91-501 through 91-506)



Kit Contents:

- (1 ea.) ½" Slot Cutter
- (1 ea.) ⅞" O.D. Bearing
- (5 ea.) 0.004" Shims
- (1 ea.) 0.015" Shim

Stile Cutter Assembly:

1. Remove the top nut, washers, bearing, and slot cutter from the stile cutter router bit.
2. Do not remove the original three shims.
3. Install all of the shims included in the 23-GLS kit onto the bit.
4. Install the ½" slot cutter onto the bit with the Infinity logo face-up and visible.
5. Reinstall the washer and nut onto top of bit and torque to specifications (8-11 ft. lbs.).
6. Store the original bearing, ¼" slot cutter, and additional washer in a safe location.

Rail Cutter Assembly:

1. Remove the top nut, washers, and slot cutter from the rail cutter router bit.
2. Do not remove the original three shims.
3. Install the ⅞" O.D. bearing included in the 23-GLS kit.
4. Reinstall the washer and nut onto top of bit and torque to specifications (8-11 ft. lbs.).
5. Store the original slot cutter in a safe location.