

## TRUCTURE DESIGNATION OF THE PROPERTY OF THE PR

UNLOAD FIRST: Before beginning work on any firearm, remove the ammunition source and double check to insure the chamber is empty.

**STEP 1:** Place the safety selector to the SAFE position.

**STEP 2:** Remove the bolt from the action.

STEP 3: Remove the two action screws. (See Images 1 & 2)

**STEP 4:** Place the rifle upside down on the workbench, lift up, and remove the lower receiver. (See Image 3)

STEP 5: Remove the screw at the front of the trigger group. (See Image 4)

STEP 6: Locate the J-shaped slot in the trigger group. (See Image 5)

**STEP 7:** Move the pin, compressing the spring, to the lower portion of the J-slot. **(See Image 6)** 

**STEP 8:** From inside of the action, depress the trigger locking block all the way and gently tap the front of the trigger group with small hammer, pushing it to the rear. (See Images 7 & 8)

STEP 9: Lift the trigger group from the action. (You will not need it again.)

STEP 10: Line up the tabs on the Timney trigger with the slots in the action,

drop the Timney trigger in place, and slide it all the way forward. (See Image 9)

STEP 11: Install the trigger group screw removed in Step 5. (See Image 10)

STEP 12: Replace the lower receiver.

**STEP 13:** Install the front and rear action screws removed in Step 3.

STEP 14: Install the bolt and lock the butt stock in place.

**STEP 15:** Place the safety selector switch to the FIRE position and test the trigger.

You have now successfully installed the best trigger in the world in your Ruger Precision Rifle. Its time to go shoot!

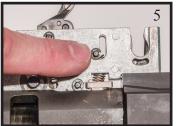
## **DETAILED INSTALLATION IMAGES ON BACK**

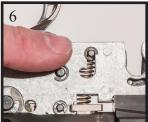






















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## TIMNEY TRIGGER GUARANTEE

Material and workmanship: This TIMNEY trigger has been carefully inspected, tested and adjusted to give a lifetime of dependable service. Every possible care has been exercised in its design and construction. If any defect in workmanship or material should develop under conditions of normal use and service, necessary repairs, including parts and labor will be made at no charge to the purchaser, providing that out inspection reveals the trigger was not damaged through accident, alteration, misuse, abuse or other causes beyond our control. We neither assume nor imply any oral or statutory warranties, and we neither assume nor authorize any person to assume us for any obligation or liability in connection with this trigger. Repairs or disassembly of this trigger in any manner without specific authorization voids the guarantee.

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