

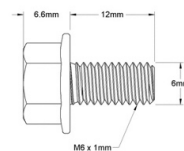
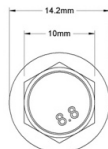


BLUMAK 3D
— ADDITIVE MFG —

2021+ BRONCO TRAIL SIGHT DELETES INSTALLATION INSTRUCTIONS

Tools required-
10mm wrench or socket

In the package-
Left and Right Deletes. (4) M6 x 12mm bolts.



1. Remove the (2) nuts and (1) bolt that secure the hood sights.



2. Guide the locating stud on the BluMak3D hood sight delete into the square hole in the fender.



3. Loosely thread the (2) supplied bolts into each hood sight delete but do not tighten.



4. Loosely thread the (1) original bolt through the rear of the deletes.

***NOTE!**- *The supplied bolts tighten into threaded inserts in nylon plastic. The torque spec for these is minimal at 24 inch lbs. This converts to 2 ft-lbs. To achieve this spec by hand, hold the tool as close to the bolt as possible and stop turning when the bolt feels snug. There is no need to tighten beyond this point.*

***NOTE!**- *Align the deletes with the edge of the fenders while tightening.*

5. Following the guidelines in the **NOTES**, tighten all of the hardware.

If you have any questions or concerns with BluMak3D products, contact us at info@blumak3d.com