$\underset{\text{VINEYARDS}^{\text{m}}}{\textbf{BRICOLEUR}}$

2018 KICK RANCH SAUVIGNON BLANC

Bricoleur | bri · co · leur | French — One who starts building something with no clear plan, adding bits here and there, cobbling together a whole while flying by the seat of their pants.

Bricoleur Vineyards brings people together to reconnect, savor life's simple pleasures, and create joyful memories. From watching the sun set over the rolling vineyards to sipping an exquisite Bricoleur Rosé while sharing a picnic by the pond and playing bocce ball next to our rose garden, we are grateful for the opportunity to create beautiful experiences. As a luxury, boutique winery and an event facility, our goal is to bring you into our family. We proudly support our local Sonoma County winemaking, artisan food community and charities. At Bricoleur, savoring the moment and supporting each other is a way of life.



VINEYARD NOTES Harvest 2018 was a record breaking year for winemaking in Sonoma County and provided Bricoleur Vineyards with an amazing vintage of Kick Ranch, Fountaingrove District AVA, Sauvignon Blanc grapes. The Kick Ranch grapes are grown following the California Certified Sustainable Vineyard best farming practices.

The 2018 growing season temperature was optimal with cool nights, warm days which allowed for a longer growing season for the Sauvignon Blanc grapes. At the beginning of September the Sauvignon Blanc was picked at the optimum brix level on the night of September 13th. Pushing harvest to the middle of September allowed the grapes to develop more intense flavors of deep fruit character.

WINEMAKER'S NOTES This vintage of is made from Kick Ranch Sauvignon Blanc, which is sustainably farmed in the Fountaingrove District appellation. The hand-picked fruit was carefully selected, and night harvested at the exact moment when the fruit reached the right maturity and acidity levels to craft an elegant, delicate style of Sauvignon Blanc. The grapes were hand picked at night and delivered to Punchdown Cellars on the morning of September 13, 2018.

The wine was made in a classic style of whole cluster pressing into a stainless tank. The resulting Sauvignon Blanc juice settled in the stainless tank for two days and then went through a three week cold fermentation process. After the completion of the fermentation process, the juice was transferred into 25% neutral French oak barrels and 75% stainless barrels to age sur lie for six months in the barrels. The Sauvignon Blanc was filtered and bottled on April 15, 2019.

TASTING NOTES This Sauvignon Blanc gives a beautiful and elegant aromas of kiwi, grapefruit and lemon grass. The flavors have a unique balance of acidity, freshness and spices. This wine will age gracefully for several years and will be a favorite to have with lighter fare of seafood, poultry and the elegant cheeses of Sonoma County. It is produced from 100% Fountaingrove District Appellation Sauvignon Blanc grapes.

Composition: Harvest Date: Bottling Date: Release Date:

Vintage:

Price:

:: September 13, 2018 :: April 15, 2019 :: June 1, 2019 2018 \$25.00

100% Sauvignon Blanc

Vineyard: Appellation: Winemaker:

Kick Ranch Vineyards Fountain Grove District Cary Gott

Aging: Cary Gou

Stainless Steel Barrels

Production: 198 Cases Alcohol: 14.2%