



# Exotics

 CHARLES & COLVARD

# Forever One™

 CHARLES & COLVARD

All of our exotic gems are created with Forever One™ – the highest quality of moissanite that we offer. Introduced in 2015, Forever One™ is the world’s first colorless moissanite and because of its unrivaled quality and expert craftsmanship, it has rightfully earned the reputation of being the global standard. While other moissanite providers strive to achieve the same success, our patented process closely guards the engineering and artistry that makes Forever One™ outshine the rest. Paired with relentlessly high grading standards for cut, color, and clarity—Forever One™ continues to differentiate itself for consumers who demand the very best out of their gemstones.

\* Charles & Colvard, Ltd.’s Forever One™ manufacturing process starts with silicon carbide (SiC) material manufactured by Wolfspeed through its patented “micropipe-free, single crystal, silicon carbide (SiC) and related method of manufacture” growing process.



LUXURY  
*redefined*

Our Exotic Gems are redefining luxury. Expertly crafted and faceted to emphasize the revolutionary brilliance of our Forever One™ moissanite, these exquisite gemstones range from 6.0 to 15.50 CTW DEW and are unlike anything you've ever seen. In carat sizes this large, it's easy to see the exceptional clarity and unrivaled quality standards that our Forever One™ moissanite demands. Compared to a mined diamond, these Exotic Gems offer fine jewelry enthusiasts the unprecedented opportunity to create extravagant, custom designs at a fraction of the cost and with absolutely no conflict or detrimental impact on Mother Earth.



EXPERTLY CUT,  
*independently*  
*graded*

It's through progressive technology and relentless innovation that Charles & Colvard® created its unique Revolutionary Cut™ specifications to maximize the fire and brilliance of these exceptional and rare gemstones.

To ensure perfection, an independent laboratory inspects and grades each individual jewel. GIA gemstone standards such as color (ranging from D to H), clarity, fire, brilliance, and intensity are measured and captured in each gemstone's unique Gem Certification report.

A BIGGER  
*brilliance*



1.00 CTW DEW



2.00 CTW DEW



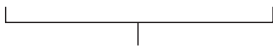
1.00 CTW - 2.00 CTW round stones are  
~ 6.5 mm - 8.0 mm



6.00 CTW DEW



15.50 CTW DEW



Charles & Colvard® Exotic Gems are  
**11.0 mm or larger!**

FINE JEWELRY  
*redefined*<sup>®</sup>

In an industry that loves to question what is real, we think asking where your gemstones come from redefines real. We believe fine jewelry should be beautiful, accessible, and conscious.

Welcome to a more brilliant way forward.



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