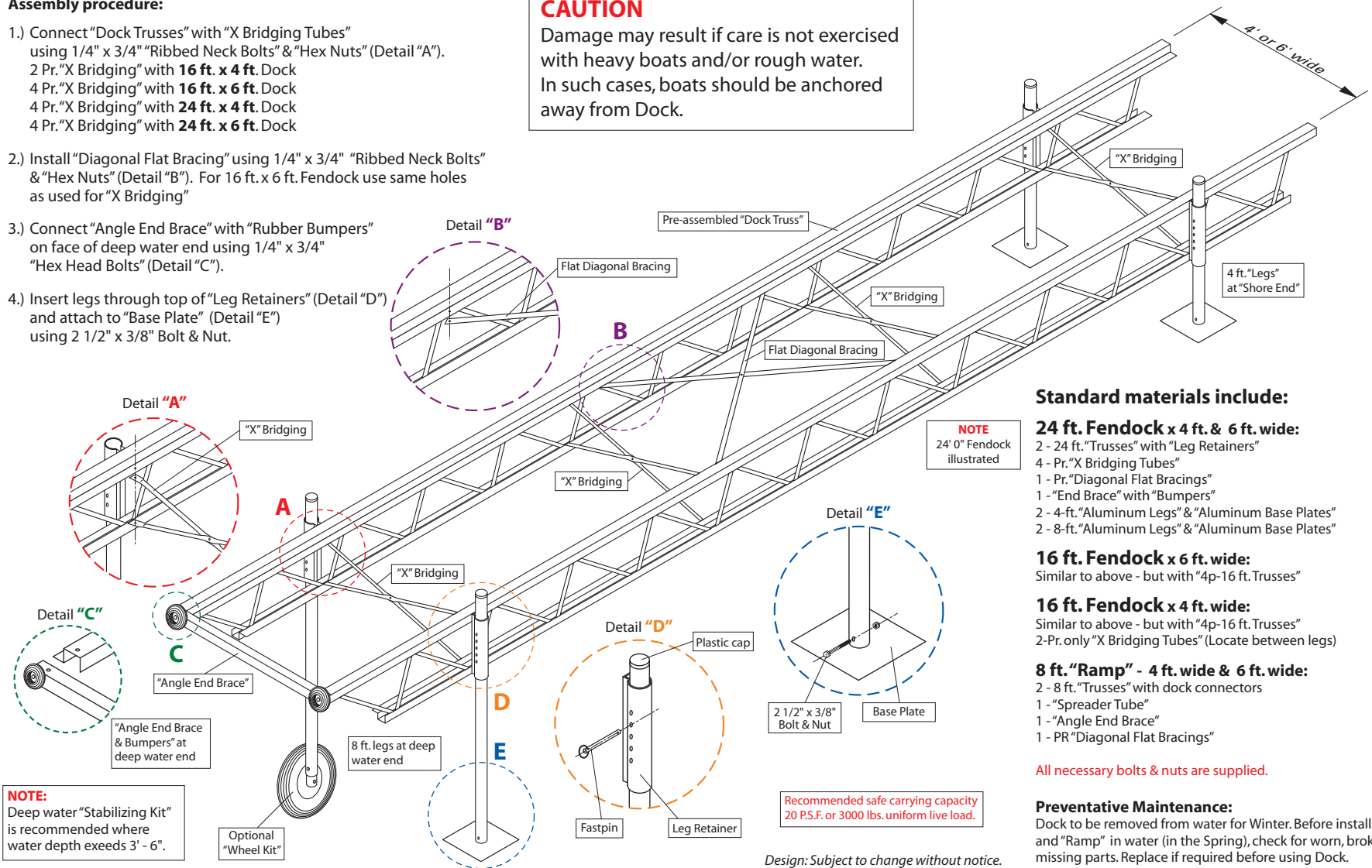


Assembly procedure:

- 1.) Connect "Dock Trusses" with "X Bridging Tubes" using 1/4" x 3/4" "Ribbed Neck Bolts" & "Hex Nuts" (Detail "A").
2 Pr. "X Bridging" with **16 ft. x 4 ft.** Dock
4 Pr. "X Bridging" with **16 ft. x 6 ft.** Dock
4 Pr. "X Bridging" with **24 ft. x 4 ft.** Dock
4 Pr. "X Bridging" with **24 ft. x 6 ft.** Dock
- 2.) Install "Diagonal Flat Bracing" using 1/4" x 3/4" "Ribbed Neck Bolts" & "Hex Nuts" (Detail "B"). For 16 ft. x 6 ft. Fendock use same holes as used for "X Bridging"
- 3.) Connect "Angle End Brace" with "Rubber Bumpers" on face of deep water end using 1/4" x 3/4" "Hex Head Bolts" (Detail "C").
- 4.) Insert legs through top of "Leg Retainers" (Detail "D") and attach to "Base Plate" (Detail "E") using 2 1/2" x 3/8" Bolt & Nut.

CAUTION

Damage may result if care is not exercised with heavy boats and/or rough water. In such cases, boats should be anchored away from Dock.



Standard materials include:

24 ft. Fendock x 4 ft. & 6 ft. wide:

- 2 - 24 ft. "Trusses" with "Leg Retainers"
- 4 - Pr. "X Bridging Tubes"
- 1 - Pr. "Diagonal Flat Bracings"
- 1 - "End Brace" with "Bumpers"
- 2 - 4-ft. "Aluminum Legs" & "Aluminum Base Plates"
- 2 - 8-ft. "Aluminum Legs" & "Aluminum Base Plates"

16 ft. Fendock x 6 ft. wide:

Similar to above - but with "4p-16 ft. Trusses"

16 ft. Fendock x 4 ft. wide:

Similar to above - but with "4p-16 ft. Trusses"
2-Pr. only "X Bridging Tubes" (Locate between legs)

8 ft. "Ramp" - 4 ft. wide & 6 ft. wide:

- 2 - 8 ft. "Trusses" with dock connectors
- 1 - "Spreader Tube"
- 1 - "Angle End Brace"
- 1 - PR "Diagonal Flat Bracings"

All necessary bolts & nuts are supplied.

Preventative Maintenance:

Dock to be removed from water for Winter. Before installing "Dock" and "Ramp" in water (in the Spring), check for worn, broken or missing parts. Replace if required before using Dock.

NOTE:
Deep water "Stabilizing Kit" is recommended where water depth exceeds 3' - 6".

NOTE
24' 0" Fendock illustrated

Recommended safe carrying capacity
20 P.S.F. or 3000 lbs. uniform live load.

Design: Subject to change without notice.

Aluminum Boat Dock Assembly Procedure