



Main Uses:

◆ Outerwear:

- embroidery designs, scripts, emblems, labels
- knitted material, socks, caps, sportswear
- woven goods, decorative seams, edge seaming

◆ Application:

- safety and workwear
- stylish effects

Processing Recommendations:

◆ Embroidering:

- Needle: universal needle ORGAN No. 80/12 SES
- Upper thread tension: reduce
- Embroidery speed: reduce
- Loose embroidery density of the embroidery motifs (digitized for size 30)
- No short stitches or dense underlay stitches in the motif

◆ Sewing:

- Needle size: Nm 100
- Bobbin thread: core spun thread No. 120
- Upper thread tension: reduce significantly
- Sewing speed: reduce

Care Instructions:



Technical Information:

◆ Upper Thread

◆ Composition:

- 70% glass beads
- 17% polyamide
- 13% polyurethane

◆ Strength 30

- 200 micron
- Due to the high proportion of glass beads, the thickness cannot be specified in Nm and dtex.

◆ Colour:

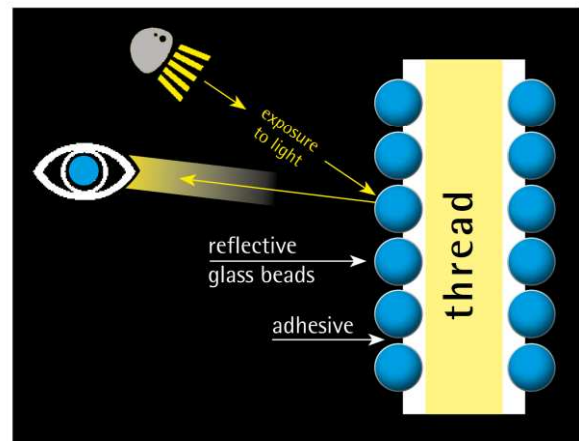
silver

◆ Certifications:

- High Visibility Clothing (DIN EN 471) according to ISO 20471 2013 only possible on the basis of finished good

◆ Minimum order:

1 Miniking Cone á 500 m



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