### **SWEETBIRD SPECIFICIATION**

# Sweetbird Peach Syrup/ 6 x 1 Litre / NSB307

Unit 5 Cala Trading Estate, Ashton Vale Rd, Bristol, BS3 2HA

T: +(0)117 9522 422 F: (0)117 9533 422, mailto:technical@beyondthebean.com



GENERAL DETAILS						
BTB Product Name  Sweetbird Peach Syrup (1L) 6 x 1L case  BTB Product Code  NSB307						
Barcode	EAN Cod	e (Unit Barcode)	ITF Code (Outer Case Barcode)			
Barcode	50601751	33304	15060175133301			
Preparation Instructions (basic)		Syrup for flavoured hot and cold be	everage preparations.			

Manufacturer Name	Beyond the Bean Limited				
Manufactures Address	Unit 5, Cala Trading Estate,	Phone	+44(0)117 9533 522		
Manufacturer Address		Fax	+44(0)117 9533 422		

## PRODUCT DETAILS

As suggestion.

# INGREDIENT DECLARATION Suggested ingredient declaration— all allergens must be highlighted in bold Sugar, Water, Peach juice from concentrate (25%), Acid: citric acid, Natural flavouring, Colour: plain caramel, Fruit & vegetable concentrates: black carrot & elderberry. Ingredient declaration on pack— all allergens must be highlighted in bold As suggestion. May Contain— any alibi labelling required; this should be minimal, appropriate allergen controls should be in place Suggested legal name Peach flavoured syrup Legal name on pack

ADDITIVES				
State all additives present. Colours, flavourings and preservatives must state if natural (N), artificial (A) or chemical (C). Flavourings: if natural state if they meet the 95:5 rule.				
Function	Additive E No			
Flavouring	Natural flavouring (Peach) (N) Specify if it meets the 95:5 rule: No	N/A		
Acid Citric acid (C) E330				
Colour	Plain Caramel (N)	E150a		

SUITABLE FOR /CERTIFICATIONS When completing this section please also consider all processing aids					
CATEGORY	YES/NO	NOTES			
Suitable for vegetarians	YES				
Suitable for vegans	YES	Registered with the Vegan Society			
Suitable for coeliacs	YES				
Organic certified	NO				
Fairtrade certified	NO				
Kosher certified	NO				
Halal certified	YES				

ALLERGENS	Contains Y/N	Used on site / Y/N	Possible cross contamination Y/N	NOTES  If 'Y' to 'used on site' what measures are in place to prevent cross contamination?  Cereals containing gluten – specify grain
Celery & celeriac	N	N	N	
Cereals containing gluten	N	N	N	Caramel colour derived from wheat (exempt from EU allergen labelling)
Crustaceans & derivatives	N	N	N	
Egg & derivatives	N	N	N	
Fish & derivatives	N	N	N	
Lupin& derivatives	N	N	N	
Milk & dairy products	N	N	N	
Molluscs & derivatives	N	N	N	
Mustard & derivatives	N	N	N	

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ALLERGENS	Contains Y/N	Used on site / Y/N	Possible cross contamination Y/N	NOTES  If 'Y' to 'used on site' what measures are in place to prevent cross contamination?  Cereals containing gluten – specify grain
Nuts (including oils)	N	N	N	
Peanuts (including oil)	N	N	N	
Sesame seed & derivatives	N	N	N	
Soya & derivatives	N	N	N	
Sulphur dioxide /sulphites > 10mg/kg	N	N	N	Carry over additive in sugar (exempt from EU allergen labelling as <10ppm)

GENETICALLY MODIFIED INGREDIENTS  Such ingredients may include: Maize based glucose syrup, corn flour, soya lecithin, soya oil, maltodextrin, citric acid, plain caramel						
Have any ingredients been grown from seeds or derived from a raw material that has been Genetically Modified?						
Have any genetically modified micro-organisms or enzymes been used in the production of any ingredient which is used in the production of this product?						
For products of animal origin, were animals fed on feed / feed ingredients derived from Genetically Modified seeds?						
If yes please complete below. **GM = Genetically modified; IP = Identity Preserved.						
Ingredient/Raw Material Supplier Processing Site GM** (Y/N) IP ** (Y/N)						
N/A	N/A	N/A	N/A	N/A		

CONFIRMATION OF NON IRRIATION STATUS				
Confirm below	(Y/N)			
This is to certify that this product, whole or in part, has not been subjected to Ionising Radiation as per European Directives 1999/3/EC (The Food Irradiation (England) Regulations 2009).	Υ			

NUTRITION						
All boxes must be completed, Values must be able to be verified analytically if requested. BTB will calculate per serve nutrition						
Per 100g (as sold)			Per 100ml (as sold) Data in g & ml is required for liquid products			
Energy	kJ	1094	Energy	kJ	1430	
Energy	kcal	257	Energy	kcal	336	
Fat	g	0	Fat	g	0	
Saturates	g	0	Saturates	g	0	
Carbohydrate	g	63.8	Carbohydrate	g	83.4	
Sugars	g	63.6	Sugars	g	83.2	
Fibre (AOAC)	g	0	Fibre (AOAC)	g	0	
Protein	g	0	Protein	g	0	
Salt	g	0.02	Salt	g	0.03	
Sodium equivalent	mg	8	Sodium equivalent	mg	12	
Source of informatio	n	Calculated from raw material data	Source of information		Calculated from 100g figs using density conversion	
			Density conversion used 1.3069			

NUTRITION — calculated per serve (BTB to complete)					
Convoc por pool	62	Serving size ml 16			
Serves per pack	02	Serving size g	20.9		
Energy	kJ		229		
Energy	kcal		54		
Fat	g	0			
Saturates	<b>5</b> 0	0			
Carbohydrate	<b>5</b> 0	13.3			
Sugars	g	13.3			
Fibre (AOAC)	g	0			
Protein	g	0			
Salt	g	0			
16ml serve = 2 pumps					

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BEYEND

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PRODUCT ATTRIBUTES Please add any other applicable attributes				
Acceptable Standard Unacceptable Standard				
Liquid, no particles, with a clarified peach coloured hue throughout. A small amount of peach concentrate may settle on the top or bottom of the syrup concentrate. A light peach coloured ring may form on the product surface over shelf life duration.	Not matching			
Clarified peach hue throughout.	Not matching			
Smooth, free flowing viscous liquid	Not matching			
	Acceptable Standard Liquid, no particles, with a clarified peach coloured hue throughout. A small amount of peach concentrate may settle on the top or bottom of the syrup concentrate. A light peach coloured ring may form on the product surface over shelf life duration. Clarified peach hue throughout.			

Not Matching

N/A

## PROCESS CONTROLS

Flavour & Aroma

Particle size / shape / weight

# ${\bf MANUFACTURING\ PROCESS\ \textit{-Brief\ description\ of\ process}}$

Purchase and intake of raw materials from approved suppliers, Storage of raw materials, Weighing, dissolution, filtering, mixing & further filtration, pasteurisation, cooling, bottle washing, filling & capping. Labelling, coding, palletisation, storage and dispatch.

Sweet citric peach

N/A

HACCP CONTROLS				
Process Point	Hazard	Critical Limit	Monitoring Frequency	<b>Corrective Action</b>
See HACCP Plan				

MICROBIOLOGICAL CONTROLS				
	Target	Reject	Test Frequency	
TVC	<100	>1000	As per schedule	
Enterobacteriaceae	<10	>10	As per schedule	
Salmonella	Not detected in 25g	Present	As per schedule	
Yeasts	<20	≥20	As per schedule	
Moulds	<20	≥100	As per schedule	

PHYSICAL/CHEMICAL CONTROLS					
Parameters that prove the pr	Parameters that prove the product is intrinsically safe to eat, legal and meets expected quality (eg pH, aW, brix)				
Control Target Lower Limit Upper Limit Test Frequency					
Brix	64.6	-2.0	+2.0	Each batch	
рH	2.38	2.28	2.48	Each batch	
Density	1.3069	-0.04	+0.04	Each batch	
Min fill volume (ml)*	1000ml	*Packed in accordance with average weight legislation First 12 bottles and then 6 every 2 minutes.		First 12 bottles and then 6 every 20 minutes.	

FOREIGN BODY DETECTION			
Metal detection			
Is the product metal detected?	No		
Filtering / Sieving	Filtering / Sieving		
Are all ingredients sieved /filtered?		Yes – post dissolution, and post mixing;	
What size sieve / filter size is used?	What size sieve / filter size is used? 1000 microns		
How often is sieve / filter checked?		Before & after production	

PRODUCT CODING /TRACEABILITY				
	Single Unit	Outer Case		
Durability Date Code Format	BBE MM YYYY	BBE MM YYYY		
Method of date coding	Printed on bottle	Printed on the case label		
Batch coding format	BDDDYY (Julian coding)	BDDDYY (Julian coding)		
Position	Neck of bottle	On side panel		

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Example of code as seen on single unit

BBE 08/2020 MADE IN UK PROD 16/08/18 B22818 09:53

Case Size:	6 x 1 ltr ←
Batch Number:	B00918
Production Date:	09/01/18
Best Before End:	01/2020

# PRODUCT UNIT & CASE PACKAGING – PHOTOS – these may be added post production Front Back SWEETBIRD Fruit syrup

SWEETBIRD® Front Fruit syrup

 Peach flavoured syrup, INGREDIENTS: Sugar, Water, Peach juice from concentrate (25%), Acid: chiric acid, Natural flavouring, Colour: plain caramel, Fruit & vegetable concentrates black carnot & elderberry BEST BEFORE END: see neck.

Si Sirope sabor melocotion. INGREDIENTES: azizicat, agua, zumo de melocotión a partir de concentrado (25%). 

NUTRITION / NUTRITIONNELLES / VALEURS NUTRITIONNELLES / العضاصر	Per 100ml
الطاقة / Energy / Valor energético / Énergie	1430 kJ / 336 kcal
Fat / Grasas / Matière grasses / الدهون	0g
of which saturates / de las cuales ácidos grasos saturados / dont acides gras saturês / الدهون المثبعة	Og
الكريو هيدر ات / Carbohydrate / Hidratos de carbono / Glucides	83.4g
of which sugars / de los cuales azúcares / dont sucres / أنواع السكريات	83.2g
بروتین / Protein / Proteinas / Proteines	0g
Salt/Sal/Sel/	0.03g

Back

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PRODUCT STORAGE /SHELF LIFE		
Recommended storage conditions	Ambient	
Recommended storage instructions once opened	Ambient: Sealed with a lid or pump when not in use. Keep in a cool place and away from direct sunlight or sources of heat	
Total shelf life from production	24 months.	
Total shelf life once opened	Recommended: 2 months from opening	

### SPECIFICATION APPROVAL

This document sets out a specification for the above product and supersedes all previous issues. This product complies with the Food Safety Act 1990 and all associated legislation.

### On behalf of Beyond the Bean:

Signature	BSpicer		
Name	Beth Spicer	Date	01/11/2022