



10 HUB FACES MOTOR AND BLADE IS FLUSH WITH END OF SHAFT.

9 HUB FACES AWAY FROM MOTOR AND HUB IS FLUSH WITH END OF SHAFT.

REFER TO SERVICE BULLETIN SP2017-002 FOR SET SCREW AND ALLEN WRENCH SIZES. SET SCREWS SHOULD BE TIGHTENED ON FLAT OF MOTOR SHAFT.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	591004	CONVECTION FAN BRACKET ASSEMBLY	1
2	543001	PILLOW BLOCK BEARING	2
3	513001	CONVECTION FAN DRIVE SHAFT	1
4	522003	CONVECTION FAN MOTOR	1
5	512031	FAN MOTOR MOUNT	1
7	816009	CONVECTION FAN TENSIONER	1
8	542002	CONVECTION FAN PULLEY 3/4" BORE	1
9	532010	10" FAN BLADE (NOT INCLUDED IN ASSEMBLY)	1
10	532004	8" FAN BLADE (NOT INCLUDED IN ASSEMBLY)	1
12	512022	CONVECTION FAN MOTOR BRACE	1
14	854005	HINGE PIN (NOT SHOWN)	1
15	854004	COTTER PIN (NOT SHOWN)	1
16	542001	MOTOR PULLY 5/8" BORE	1
17	541001	BELT (NOT SHOWN)	1



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TITLE: 592007 2-SPEED CONVECTION FAN ASSEMBLY EXPLODED VIEW
 MODEL: SP-750 SN# - ALL
 SP-1000 SN# - SP100001 TO K1000244 (APPROX.)
 UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES
 TOLERANCES
 LINEAR: +/- 0.005"
 ANGULAR: +/- 0.1°
 MATERIAL:
 FINISH:
 DWG NO. SPEXpl-E108
 REV A
 DO NOT SCALE DRAWING
 SCALE: 1:3
 DRAWN BY: DAVE LEWSADER
 DATE: 12/21/2020
 SHEET 1 OF 1