



HUB FACES MOTOR AND BLADE SHOULD STOP ON SHAFT LEDGE.

BLOWER WHEEL OPENING ON TOP.
BLOWER WHEEL SHOULD REST ON SNAP RING.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	522009	SINGLE SPEED CONVECTION MOTOR (INCLUDES ITEM #5 & #11)	1
2	800010	3/4" X 1/2" FAN MOTOR SPACER	4
3	511003	TOP FAN MOUNT PLATE	1
4	512036	BOTTOM FAN MOUNT PLATE	1
5	533002	CONVECTION FAN HEAT SINK DISK	1
6	531003	10" BLOWER WHEEL	1
9	561001	#40 CAL. SILICA INSULATION BOARD	1
10	532004	8" FAN BLADE CW SS 1/2" HUB	1
11	700006	1/2" SNAP RING	1

REFER TO SERVICE BULLETIN SP2017-002 FOR SET SCREW AND ALLEN WRENCH SIZES. SET SCREWS SHOULD BE TIGHTENED ON FLAT OF MOTOR SHAFT.

120v WIRING DIAGRAM

L1 _____ (PURPLE) POSITION 2 OF OUTSIDE SOLID STATE RELAY

L2 _____ (PURPLE/WHITE) PIN 14 OF FEMALE PLUG



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TITLE: 120v CONVECTION FAN EXPLODED VIEW	
MODEL: SRG-400 S/N: G4000149 TO PRESENT	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES LINEAR: +/- 0.005" ANGULAR: +/- 0.1°	SIZE A3
DWG NO. SPEXPI-E101	REV 1
DO NOT SCALE DRAWING	SCALE: 1:3
DRAWN BY: DAVE LEWSADER	DATE: 1/29/2018
SHEET 1 OF 1	