

SERVICE BULLETIN

SP2017-001 Revision 0 February 6, 2017

Before performing any service always follow applicable safety precautions.

1 3/16" Bearings (332001)

Affected Products: 1 3/16" Bearings (332001)

Affected Serial Range: N/A
Related Issue #: N/A

Issue Description:

The 1 3/16" bearings (332001) are manufactured with 7/16" mounting holes. On older (welded cabinet design) rotisserie smokers with an 1 3/16" axle the cabinet had 1/2" mounting holes for the axle bearing. The mounting holes in the axle bearings were drilled out to 1/2" to match the cabinet holes and corresponding 1/2" hardware was used to mount the bearing. On newer (panelized design) rotisserie smokers with an 1 3/16" axle the cabinet has 7/16" mounting holes for the axle bearing and uses 7/16" hardware.

Actions Required:

To prevent the need to distinguish between smokers with 7/16" mounting holes and smokers with 1/2" mounting holes in the cabinet, and having separate part numbers for bearings with different size mounting holes, all 1 3/16" bearings will have 7/16" mounting holes and will come with necessary hardware to mount the bearing to the smoker cabinet. On smokers with 1/2" mounting holes in the cabinet the bearing will drop slightly when using 7/16" hardware, but the hole for the axle is sufficiently large enough to prevent the axle from rubbing the liner. The included hardware per bearing will be:

- (2) 715001 7/16" 14 x 1 1/4" Stainless steel hex head bolts
- (2) 734001 7/16" Stainless steel lock washers
- (2) 744001 7/16" Stainless steel hex head nuts

Additional Comments:

Secondary Distribution:

Service technicians within the Distributor's organization. Service companies.

For Additional Information:

Southern Pride Technical Service: (800) 437-2679

