



SERVICE BULLETIN

SP2016-002

Revision 1

July 1, 2019

Before performing any service always follow applicable safety precautions.

Product Door Gasket Lengths

- Affected Products:** Discontinued models with gaskets on the product door opening.
- Affected Serial Range:** N/A
- Related Issue #:** N/A
- Revision 1:** Added SC-200, DH-65 and SPK-1000
 Changed BBR 700 lengths
 Changed OT-300 lengths

Issue Description:

The appropriate product door gasket lengths for cutting bulk gasket (part number 070002) to size. These gaskets attach to the product door opening.

Actions Required:

Part Number	Model	Product Door Opening Length	Z bracket (on door) length
070024	SC-200	113" 2870mm	N/A
070024	DH-65	113" 2870mm	N/A
070005	SC-600	150 1/2" 3823mm	40 3/4" 1035mm
070079	YK-100	132 1/2" 3366mm	N/A
070079	YK-200	132 1/2" 3366mm	N/A
070018	BBR 79-1	110 1/2" 2807mm	23 3/4" 603mm
070020	BBR 79-3	130 1/2" 3315mm	N/A
070040	BBR 79-2	121 1/2"	N/A

Actions Required (continued):

Part Number	Model	Product Door Opening Length	Z bracket (on door) length
070043	BBR 700	175" 4445mm	24 1/4" 616mm
070077	OT-300	107" 2718mm	N/A
070059	SPK-280	108 1/2" 2756mm	24" 610mm
070064	SPK-500 No "K" in s/n	138 1/2" 3518mm	24 1/4" 616mm
070068	SPK-700	151 1/2" 3848mm	26" 660mm
070076	SP-750	131" 3327mm	21 1/2" 546mm
070076	SP(K)-1000	131" 3327mm	21 1/2" 546mm
070083	XLR-600	96" 2438mm	N/A
070082	XLR-1000	145" 3683mm	25" 635mm
070047	XLR-1400	141" 3581mm	26 1/4" 667mm
070051	XLR-1600-4	179" 4547mm	36" 914mm

Additional Comments:

The customer may need to trim the gasket to achieve their desired fit.

Secondary Distribution:

Service technicians within the Distributor's organization.

Service companies.

For Additional Information:

Southern Pride Technical Service: (800) 437-2679