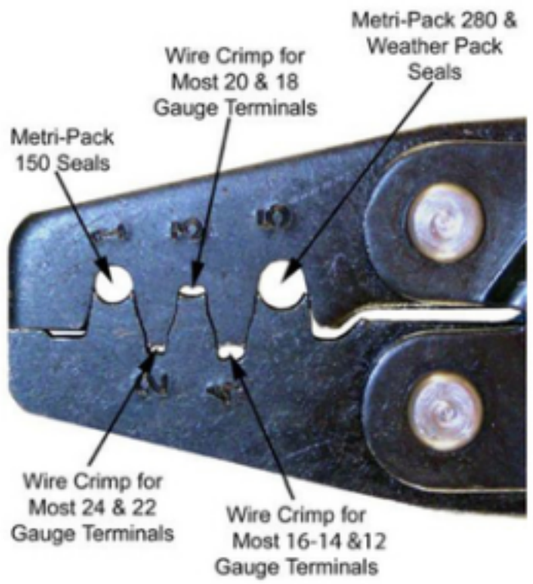
Instructions for Crimping Weather Pack and Metri-Pack Terminals and Seals Using the CT-18 Tool



The CT-18 tool has five dies for crimping a variety of terminals and seals 24-12 gauge. Use this chart to locate the correct dies for your intended use.

1. Thread the wire through the matching gauge seal.
2. Strip 3/16” of wire insulation.
3. Slide the seal up to the edge of the wire insulation.

4. Insert the terminal into the correct die on the crimper and gently close the jaws to hold the terminal in place.

5. Insert the stripped wire into terminal until the seal is flush with the end of the terminal.

6. Completely close the jaws to crimp the terminal to the wire.

7. Insert the terminal and seal into the seal die and crimp the terminal to the seal.

8. Pull test to ensure a complete crimp.

9. Insert the terminal into the connector until it clicks.
10. Close the cover.