

A.



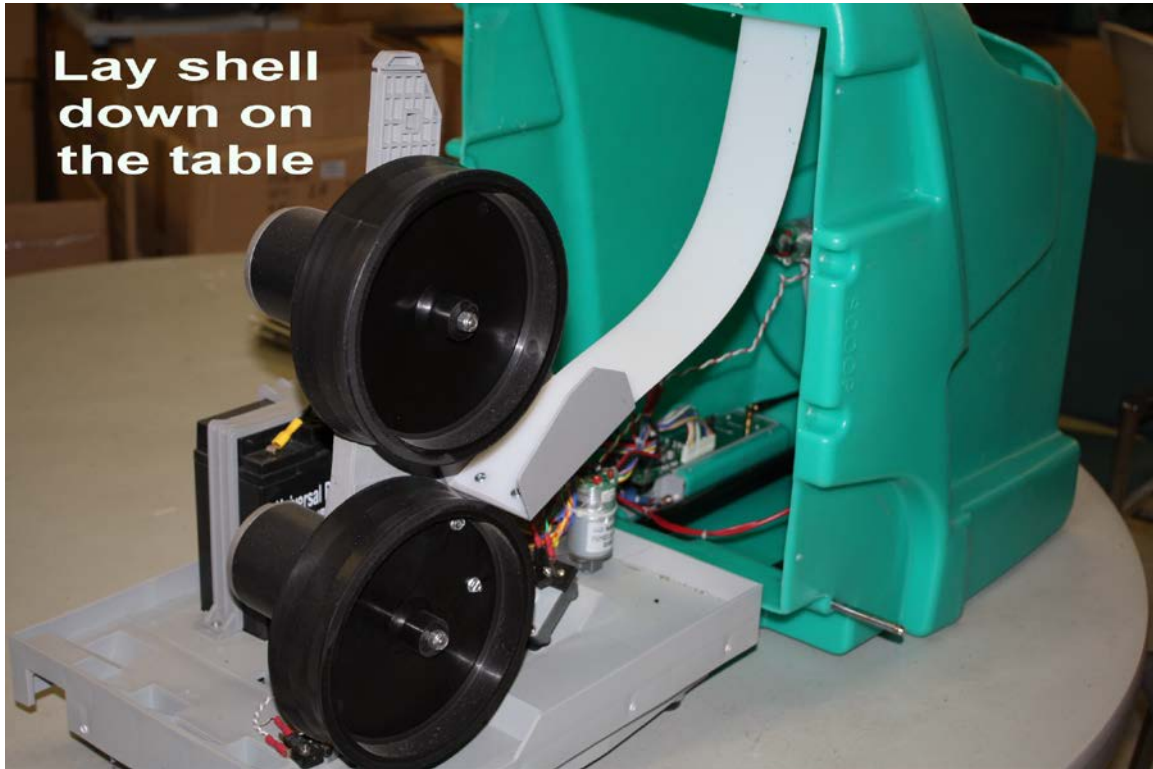
B.



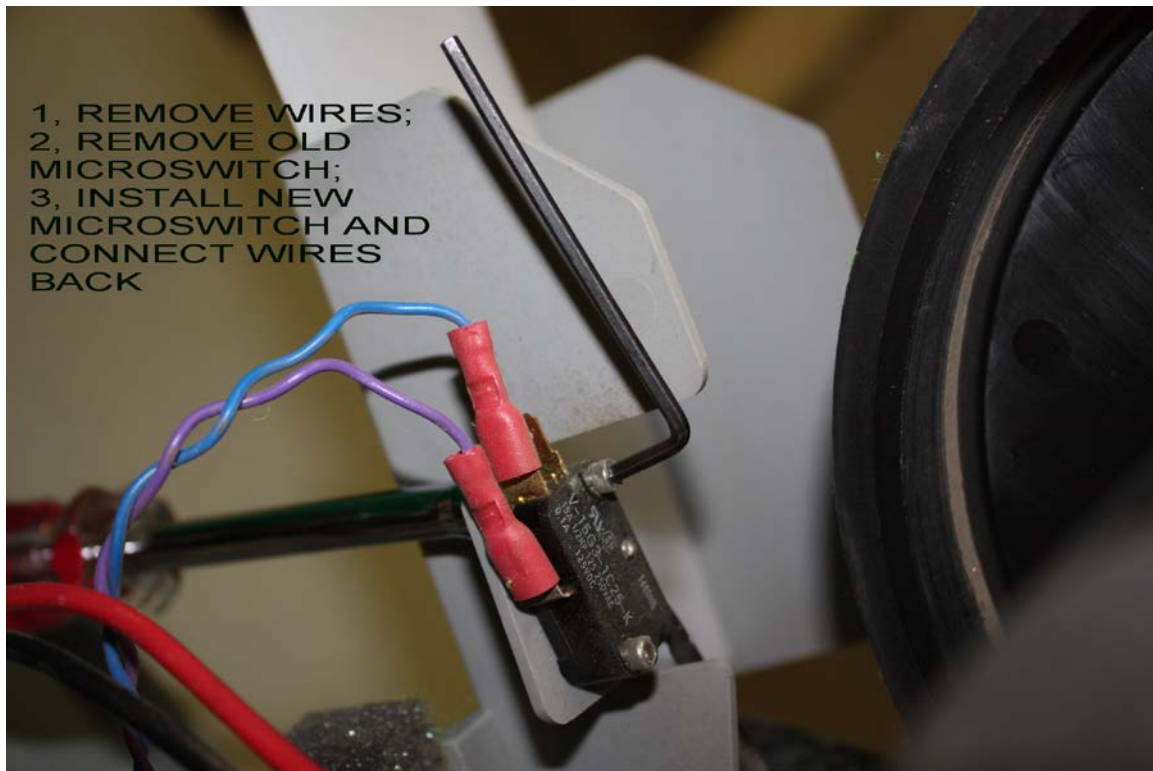
C.



D.



E.



F. Retrace the preceding steps A, B and C to install machine shell back. Make sure every parts are in place.