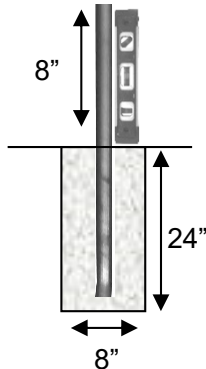


XL Vertical Tier Wind Sculpture Assembly | Whitaker Studio

Sculpture picture may not be the sculpture you have, it is just a representation of the sculptural element for reference

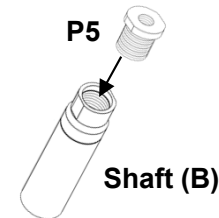
Step 1: Inserting the Ground Mount (C) †



1. Dig a hole 8 inches wide by 24 inches deep and fill it with concrete.
2. Place your ground mount in the concrete exposing at least 8 inches of the ground mount above the concrete.
3. Use a level to ensure that the ground mount is plumb (level and straight vertically).
4. Wait at least 24 hours before proceeding to the next steps.

Step 2: Screwing P5 into Shaft (B)

1. Apply Threadlocker (P6) all the way around the bottom threads of P5
2. Screw P5 into the top of Shaft (B) and tighten as snugly as you can using the two combination wrenches (P7).



Step 3: Placing Sculpture (A) on the Shaft (B)

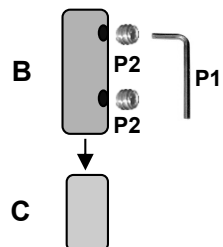
1. Place shaft (B) over ground mount (C).
2. Place Coupling (P3) over shaft (B) with threads right-side up (lines inside). You may allow it to rest on the ground for now.
3. Put the Threadlocker (P6) on the bolt-end sticking out of the bottom of sculpture (A) a couple of threads (lines) from the end of the bolt all around the bolt.
4. Place sculpture on shaft (B) – sculpture is heavy so two or more people recommended - and turn the bolt into the shaft clockwise as tight as you can with your fingers.
5. Using the combination wrenches (P7) tighten the brass bolt snugly to the shaft (B). Place one wrench on the lowest nut on the bolt and one wrench on (P5). Turn the wrench on the nut clockwise when looking from the top and hold (P5) in place.
6. Do NOT tighten the top bolt at any time. This will squeeze the bearings together and may prevent a section of the sculpture or the entire sculpture from turning.

Step 3: Covering Hardware on Sculpture (A)

1. Slide the Coupling (P3) up to the bottom of the sculpture and screw into the bottom hub turning counter-clockwise when looking from the top down.
2. Place the cap (P4) Over the top center of the sculpture. Press down firmly. Do not hammer.

Step 4: Securing Shaft to Ground Mount

1. Place the shaft (AB) over the ground mount (C).
2. Screw (P2) into the holes at the bottom of (B).
3. Tighten (P2) using (P1).



Your assembly packet includes:



You will also need:



†Place your sculpture in an area where it is sure to catch the wind. Avoid placing it right next to a building or other structure that will block the wind. Also avoid placement near vines or other foliage that can grow into it.