

Proprietary part designed by and intellectual property of Allied Stainless

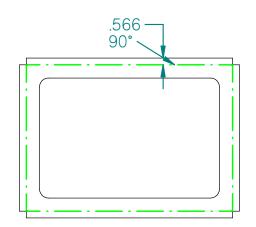
		OI AIIIC	u sic	411 1	1033		
	DEBURR ALL EDGES ROUTER SUPERCEDES PRINT		MAT'L		304ss		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES ALL ANGLES ARE 90°		FINISH:	#	4 polis	sh	С	
	TOLERA	ANCES	DATE :	9	/21/20	21	PART
	DECIMALS .X ± .100 .XX + .020	ANGULAR x.x ± 0.5° x. + 1.0°	DRAWN BY :		Dustin		
	.XXX ± .005	0F 0PF0IFIED	APPROVED :				Drawi
	UNLESS OTHERWIS ALL BEND DIMENS DO NOT SCALI	SIONS ± .020	SHEET	I	OF	4	



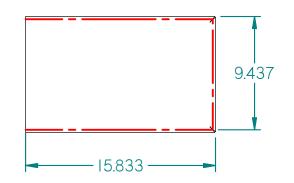
I	PART NAME	
	SB-ICE-BIN-19278	
	Drawing NO.	REV.

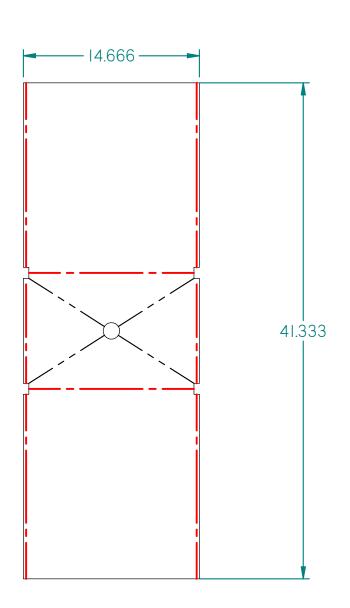
File Name (no extension)	Quantity	Gage	Material
SB-ICE-BIN-19278 45LB ICE BIN TOP FLANGE-10	I	16 gage	Stainless steel, 304

File Name (no extension)	Quantity	Gage	Material
SB-ICE-BIN-19278 45LB ICE BIN body-12	l	16 gage	16ga Stainless Steel, 304



File Name (no extension)	Quantity	Gage	Material
SB-ICE-BIN-19278 45LB ICE BIN ends-12	2	16 gage	Stainless steel, 304





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DEBURR ALL EDGES
ROUTER SUPERCEDES PRINT
UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
ALL ANGLES ARE 90°

TOLERANCES
DECIMALS ANGULAR
X ± .100 x x ± 1.0°
XX ± .020 x ± 1.0°
XXX ± .025
UNLESS OTHERWISE SPECIFIED:
ALL BEND DIMENSIONS ± .020
DO NOT SCALE DRAWING 304ss #4 polish 9/21/2021 Dustin

SHEET 2 OF

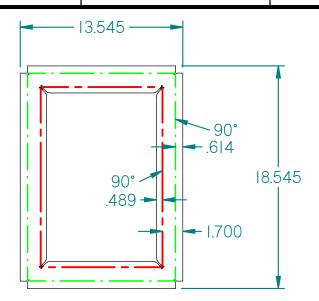
**STAINLESS** COMMERCIAL • CUSTOM • DESIGN PART NAME

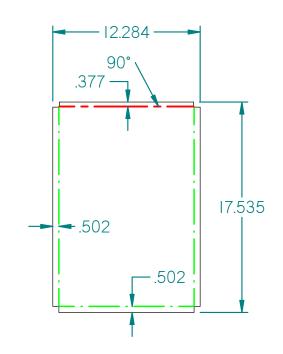
SB-ICE-BIN-19278

REV. Drawing NO.

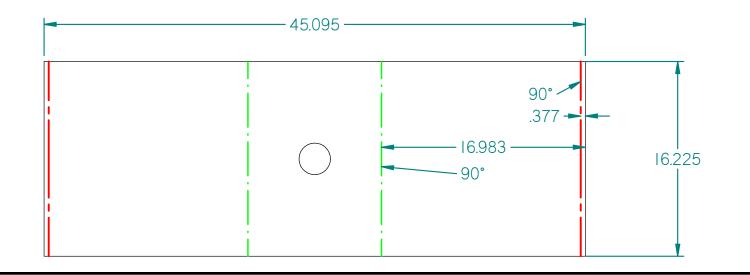
File Name (no extension)	Quantity	Gage	Material
SB-ICE-BIN-19278 45LB ICE BIN COVER FRAME-10	I	16 gage	Stainless steel, 304

File Name (no extension)	Quantity	Gage	Material
SB-ICE-BIN-19278 45LB ICE BIN JACKET END-10	2	18 gage	Stainless steel, 304





File Name (no extension)	Quantity	Gage	Material
SB-ICE-BIN-19278 45LB ICE BIN JACKET BODY-10	_	18 gage	Stainless steel, 304



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304ss

Dustin

SHEET 3 OF

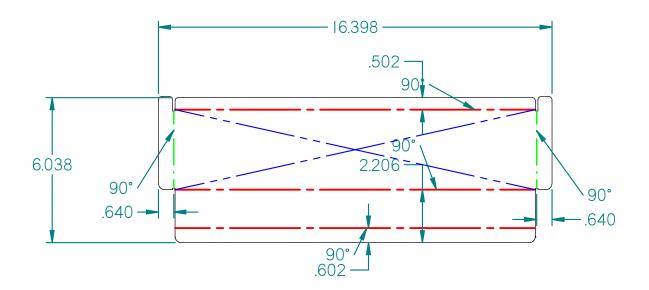
DEBURR ALL EDGES
ROUTER SUPERCEDES PRINT
UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
ALL ANGLES ARE 90°

TOLERANCES
DECIMALS ANGULAR
X ± 100 x ± 1.0°
XXX ± 0.20 x ± 1.0°
XXX ± 0.20 x ± 1.0°
DECIMALS ANGULAR
X ± 0.20 x ± 1.0°
XXX ± 0.20 x ± 1.0°
XXX ± 0.20 x ± 1.0°
DECIMALS ANGULAR
XX ± 0.20 x ± 1.0°
DECIMALS ANGULAR
XX ± 0.20 x ± 1.0°
DECIMALS ANGULAR
XXX ± 0.20 x ± 1.0°
DECIMALS ANGULAR
XXX ± 0.20 x ± 1.0°
DECIMALS ANGULAR
DECIMALS AN



File Name (no extension)	Quantity	Gage	Material
SB-ICE-BIN-19278 45LB ICE BIN FRONT LID-10	I	18 gage	Stainless steel, 304

File Name (no extension)	Quantity	Gage	Material
SB-ICE-BIN-19278 45LB ICE BIN REAR LID-10	1	18 gage	Stainless steel, 304



BLUE LINES ARE BUMP CREASES

UPWARD

File Name (no extension)	Quantity	Gage	Material
SB-ICE-BIN-19278 45LB ICE BIN MID LID-10	l	18 gage	Stainless steel, 304

