

Garnet UMX-340 Brine Ash UMX-220 Almond UMX-100 Haze UMX-200 Burnt Red UMX-370

Latte UMX-270

Burnt Ochre UMX-240

Sand Dollar UMX-260

Deep Gray UMX-490

The colors on this color chart are approximate, using laboratory samples of troweled concrete made from a 6-sack mix using Type II gray Portland cement, silica sand, and water to achieve a 4 inch slump. Different colors of cement, some sands, and water content will result in different colors. Different types of finishing techniques and curing methods will alter the finished appearance. A jobsite sample or test slab should be done using the specified materials and finishing and curing techniques that will be used on the project. Batch-to-batch uniformity must be maintained to produce consistent color.



Ultra-M1x Integral Concrete Color with Ultrafiber 500

Prior to using Ultra-M1x, refer to the current TIS and SDS available at www.brickform.com or by using the QR code below.

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INTEGRAL COLOR FOR READY MIX

Mixing Guidelines: The key to a uniform concrete color is consistency throughout the job.

- The mixer drum should be clean with little or no build up on fins.
- Mix for a minimum of 10 minutes and/or 100 revolutions.
- Mixer should be loaded to a minimum of 30% capacity to ensure good color dispersion.
- Consistent color can only be achieved by using the same mix design throughout the job (same sand, cement, admixtures, aggregates, and water to cement ratio).
- Maintain a 4" slump (10cm), (low water to cement ratio). Higher slumps (maintaining low water to cement ratio) may be obtained by using water reducers. Note: use of plasticizers, water reducers, and air entraining products designed for use with colored concrete are acceptable. However, Brickform strongly recommends the use of test slabs to determine final color outcome.

- Caution: Use of calcium chloride can cause discoloration on the surface of the concrete. Non-chloride accelerators, including hot water, are acceptable.
- When using Brickform Ultra-M1x color in repulpable bags, slit the bag along the top dotted line, and completely remove and discard the top portion of the bag. Reverse the drum and slowly bring the concrete to the back of the drum near the chute. Add the bag of color into the concrete mix and slowly draw them back into the mixer. Mix the repulpable bag at optimal mixing speed according to the Ready Mix drum manufacturer specifications. Normally this will be approximately 150 revolutions or 15 minutes. This allows the proper dispersion and the bag to disintegrate in the mix. Mixing too fast or too slow will prevent the bag from disintegrating properly.
- When using small ¼ "(0.6cm)-3/8" (0.9 cm) smooth rounded aggregates always perform a test pour to ensure the fiber breaks up properly when mixing. Use of this type of mix design could prevent the fiber from breaking up properly and thus, the fiber may create undesirable voids at the surface of the concrete.

Follow professional standards and guidelines such as those from the American Concrete Institute (ACI) and the American Society of Concrete Contractors (ASCC) for concrete applications.

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