BEFORE YOU BEGIN:

If clothing or textiles have temperature requirements when ironing, please refer to their relevant instructions. Otherwise, the patch may not completely adhere to the surface.

!**IMPORTANT!** *When ironing on a fabric patch, be sure to place a piece of fabric between the iron and the patch to avoid direct contact. If you press the patch directly with an iron, the pattern on the patch will transfer to the iron. The fabric used to separate the patch from the iron should be as thin as possible, such as a handkerchief and be suitable for ironing.*

PREHEAT YOUR IRON:

Set the iron to a high temperature between 320°F-356°F (160°C -180°C).

PREPARE YOUR GARMENT:

1. Lay the clothing or textile flat on a hard surface suitable for ironing.

2. Position the patch printed side up and place it where you would like it to be affixed.

3. Cover the surface of the patch with the thin fabric to prevent direct contact between the iron and the surface of the patch.

IRON ON YOUR PATCH:

1. Apply heat using the center of the iron and press down on the patch. Use firm, even pressure and do not move the iron back and forth.

2. Hold in place for about 15-30 seconds.

3. Check the adhesion by lifting the edge of the patch. If it lifts off, reapply heat for a few more seconds.

4. Allow it to set by letting the garment cool down for a few minutes. Avoid touching the patch while it is still warm.

5. It is recommended to wait 24 hours before washing.

HELPFUL TIPS:

- Ironing works best on denim/cotton fabrics for a semi-permanent adhesion and is good for about 25 washes.

- Patches may not adhere to synthetic fabrics.

- Glue or sew patches on for a more permanent placement.