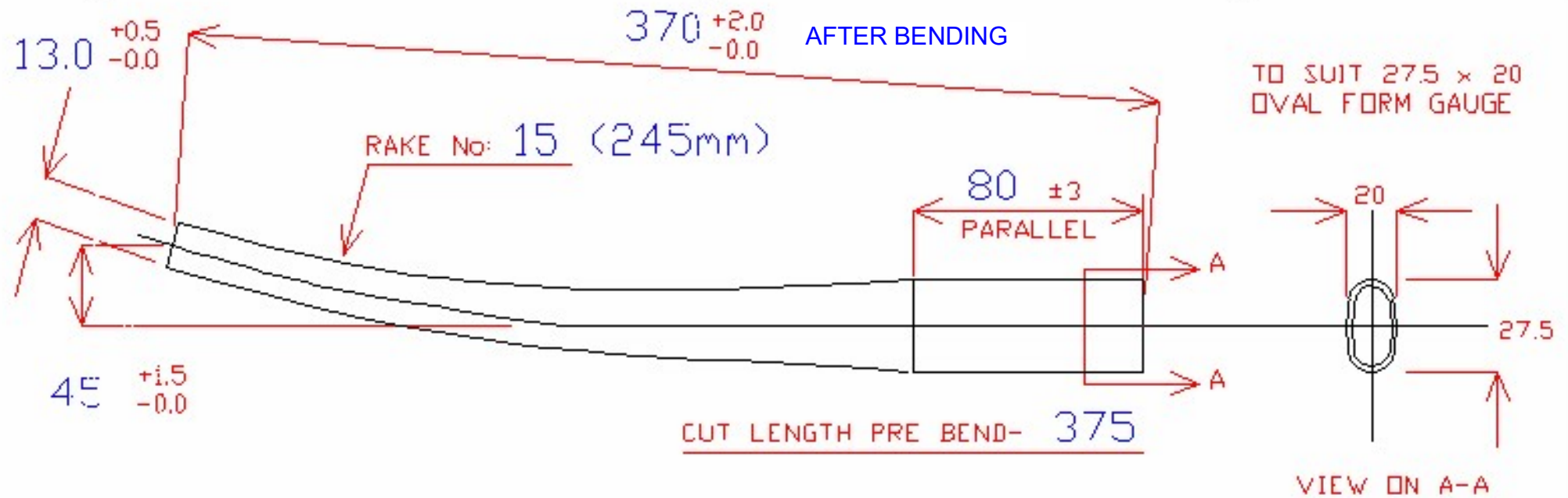




Final heat treat to 853 specification

Specification

Material 853
Condition Hardened & tempered
UTS 1250 - 1450 MPa
Elongation 10% min

SWAGING:
1) TOOL No. 6
2) TOOL No.56
BENDING SET TO 64.10

ISSUE 1 10/2/09	ISSUE 2 31/3/17		853 FORK - BENT		Drg No: EX2707
			All Dimensions in Millimetres.	MADE FROM:- 631 24 x 19/24 380mm	REYNOLDS TECHNOLOGY LTD
			Not to Scale		