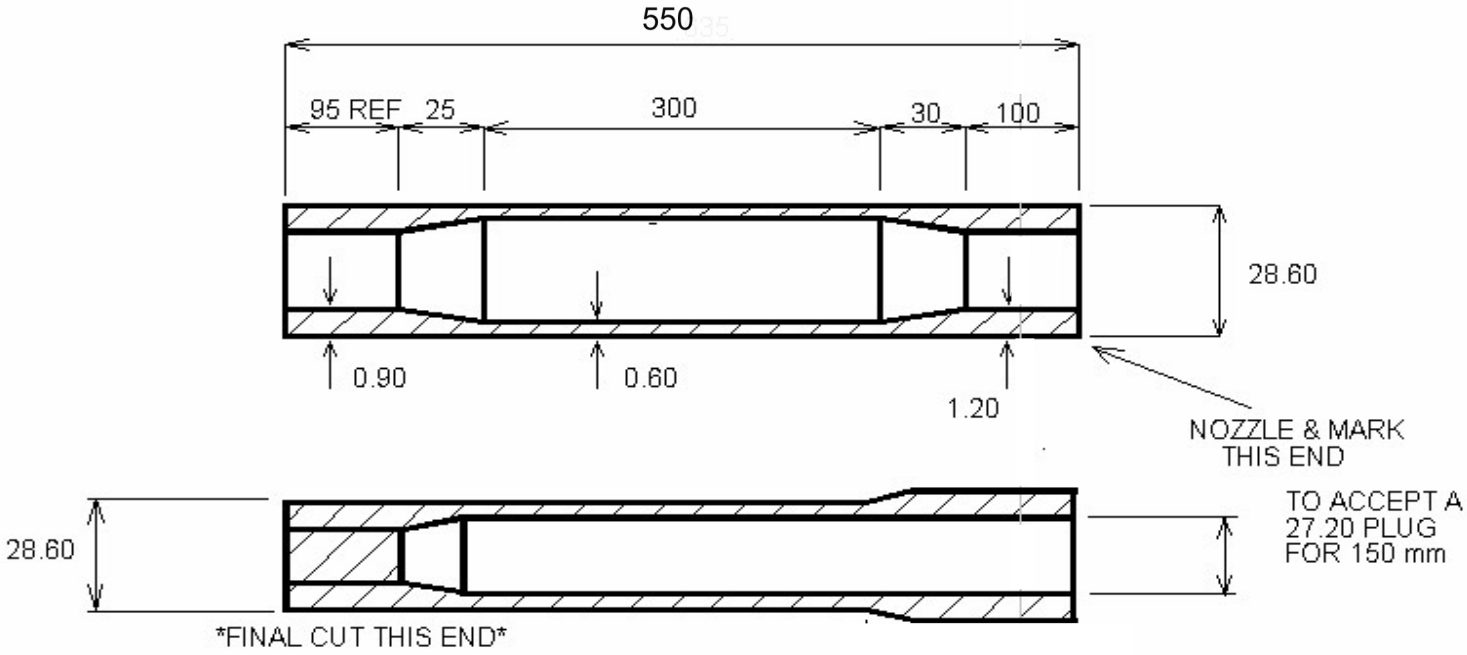

SPECIFICATION:-

MATERIAL :- CM4130
CONDITION :-725 H/T TO310/360 V.P.N.
UTS :- 1080/1280MPa
ELONGATION :- 10% Min.

TOLERANCES (UNLESS SPECIFIED)

LENGTH +1.5/-0.0 mm
STR 1.5 mm TIR
ROUND +/- 0.05 mm
POLISH 2.0 um
PROFILE +/- 10 mm

RAW MATL:- AF455
FINAL POLISH AFTER HEAT TREATMENT

ISSUE	1	2			ALL DIMENSIONS IN MILLIMETRES. DO NOT SCALE REMOVE ALL BURRS & SHARP EDGES.	TITLE:-	DRG No:- AG 455
DATE	21/03/02	10/1/10 revised				BULGE BUTTED	REYNOLDS TECHNOLOGY
MOD	B.J.T.						