



15. Ensure the remainder of the chain is not twisted, and feed the free end into the back of the cage and around the lower pulley.



16. Follow the chain length guide below to cut the chain to the appropriate length. Ensure the derailleur hanger is accurately aligned, check the upper and lower stops of the derailleur, and set the b-limit gap between 4-7mm at the largest cog and upper pulley. Adjust the trim for proper alignment between the cogs and pulley wheels. Confirm successful shifting through all gear combinations. If in doubt, have a qualified mechanic make the final gear adjustments.

NB: For the best result use a Shimano Ultegra or Dura-Ace Cassette (11-32T Max)

For removal and installation of the rear wheel, the chain should be positioned on one of the smallest 4 cogs, and the small chain ring for 2X setups. For 1X arrangements, the chain should be on one of the smallest 3 cogs