Unit 20 Dunlop Ind Units
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Assembly Instructions:
H015 Version 2 - 10 Tray Metal Die Storage

You should always dry fit the pieces together to ensure you know how to assemble it.
When ready to glue the pieces together ensure you use a good quality PVA wood glue and ensure the pieces are well glued and clamped/pressed together when drying.

Fig:1 is the pieces laid out.

Slot piece B into the grove of the piece A. Fig 2

Insert the two sides (pieces C) into the slots of piece A & B ensuring the grooves are facing each other and the small slot in piece C is to the front opening. Fig:3

Piece D is a support to stop the box from bowing under weight and is an important piece. It is inserted into the sides of pieces C as in Fig:4
This part does NOT require glue

The final piece is the top (piece A) Fig:5

When everything is glued use clamps, heavy duty rubber bands or books etc to press everything together until the glue has fully dried.
Make sure you wipe away any excess glue especially any in the grooves of the shelves.

When fully dried you can insert the trays into the slots.

Fig:1

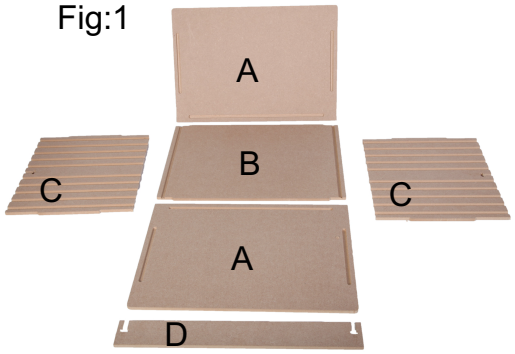

Fig:2

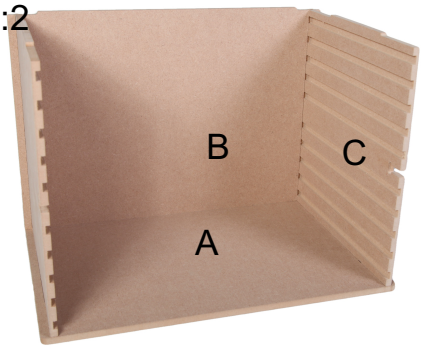

Fig:3

Fig:5

Fig:4