

# HI-BUILD<sup>®</sup> HAMMER FINISH

Primax Hammer Finish is a quick-drying metallic finish with a hammer tone effect, based on special resin, additives, and Aluminium Flake to give a decorative patterned finish, which gives a uniform hammer tone finish on application. The special hammer effect can hide minor surface imperfections or defects. It has good scratch and impact resistance. It can withstand high temperatures. It has excellent adhesion and weather resistance on interior/exterior surfaces.

## **PACK SIZE:**

0.91 L 3.64 L

## **COLOR RANGE:**

See Primax Hammer Finish Shade Card

## **COMPOSITION (NOMINAL):**

Pigment: Aluminium Flake

Binder: Copolymer alkyd resin

Solvent: Xylene

## **FLASH POINT:**

23°C

## **DRYING TIME:**

Depends on temperature, humidity, air movements, and film thickness

Touch Dry 2 - 3 Hours

Recoat 4- 6 Hours

## **APPLICATION:**

Spray

## **THINNING:**

Conventional spray: 10 - 20% with Primax N.C thinner

## **CLEANING UP:**

Clean all equipment with Primax Wood Care Thinner immediately after use.



**PRIMAX**<sup>TM</sup>  
**PAINTS**

## **THEORETICAL COVERAGE:**

A guide to the theoretical coverage which can be achieved under normal conditions is 13 – 15 m<sup>2</sup> /liter /coat.

## **SURFACE PREPARATION:**

Before application, the surface should be clean, dry, and free from oil, grease, dust, wax, etc. Rub down the surfaces with the help of abrasive paper surface must be scuffed in the direction of grains. Clean with the help of a clean cloth. Apply 1-2 coats of Primax Wood Care Sanding Sealer. Allow it to dry. Slightly rub down the surface with a cloth.

## **SAFETY, HEALTH, AND ENVIRONMENTAL INFORMATION:**

Highly inflammable. Keep the container tightly closed, upright, and out of reach of children. Keep away from the source of ignition e.g. cigarette, matchbox, lighter, etc. Protect from extremes of temperatures and store in a cool and dry place. Keep away from food, drink, and animal feeding stuff. Keep the container tightly closed. Wear suitable gloves, masks, and safety goggles during application. Do not breathe in vapor and spray mist. May cause Irritating to the eyes, skin, and respiratory system. Repeated exposure may cause skin dryness. Avoid contact with eyes and skin. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. If swallowed, rinse your mouth with plenty of water (only if the person is unconscious) and show this container or label to a medical practitioner. Its vapor may cause drowsiness and dizziness. In case of fire use foam, dry powder, CO<sub>2</sub> fire extinguisher. Never use water. Take precautionary measures against static charges. Use only in a well-ventilated place. Very toxic to aquatic organisms. May cause long-term adverse effects in the aquatic environment. Dispose of any paint waste in accordance with the appropriate environmental quality regulation.



**PRIMAX**<sup>TM</sup>  
**PAINTS**