

ISONIC[®]

P4810

DIGITAL ULTRASONIC CLEANER



USER MANUAL

FEATURES

1 More evenly distributed ultrasonic waves inside the tank	The dimensions are optimal for a 2.1 quart (2000 ml) tank.
2 Industrial grade ultrasonic transducer	Stronger cleaning, higher durability
3 2-color LED display	1 to 30-minute full range timer, suitable for many different cleaning applications
4 Ceramic heater	Advanced ceramic heater, safe and efficient
5 Overheat protector	Prevents overheating and effectively prolongs the life span of the machine
6 Dual heater protection	Heater automatically shuts off after 45 minutes to ensure safety
7 Cooling fan	Improves heat dissipation and beneficial for continuous operations
8 Moisture-proofed PCB	Capable for different working environments
9 Degas feature	Removes air bubbles
10 Industrial IC	Better anti-interference performance
11 Detachable power cord	Easier to use
12 Housing made from engineering resin	Better water-proof and drop-proof properties

INTRODUCTION

Use tap water. Chemical solutions are unnecessary in most cases.

Principles of ultrasonic cleaning:

Millions of tiny air bubbles are generated inside the liquid by high frequency vibration. The air bubbles burst inside the liquid and shake off the debris to achieve the cleaning effect.



- Purified water or distilled water has the same cleaning effect as regular tap water for ultrasonic cleaning. Therefore using tap water is sufficient.
- When cleaning silver or copper items where oxidation has darkened the items, special solutions need to be added to the water to remove the oxidation.

Main Features

- Tank size: 7 $\frac{3}{16}$ " x 6" x 3" / 18.3 x 15.3 x 7.7 cm. Longest item than can fit is 8" / 20.4 cm. Tank volume 2.1 quart.
- Uniformly distributed ultrasonic waves. Ceramic heater.
- 2-color LED display. 1 to 30-minute full range timer. Degas feature.
- Industrial grade IC. Multiple circuit protections. Moisture-proofed PCB. Cooling fan. Improved product durability.

Read the Manual First

The manual should be carefully reviewed before starting to use the device.
Please follow the manual for operations. Warnings should be observed carefully.

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SAFETY PRECAUTIONS



Keep away from children!

-  **This device is not intended for use by individuals with restricted physical, sensory or mental capacities or those with a lack of experience and / or knowledge, including children, unless they are supervised by an individual who is responsible for their safety or have received training in operating the device.**
- Please store the ultrasonic cleaner where it is not reachable by children.
- Danger to children! Danger for death through suffocation! Keep the packaging material away from children.



To prevent life-threatening electrical shock, please observe the following:



Danger of electrical shock! Do not use while bathing. Never immerse the device or the power cord in water or other liquid.

- **Danger of electrical shock!** Never touch the power plug with wet hands, especially when inserting or removing the plug.
- **Danger of electrical shock!** If the unit has fallen into water during operation, do not touch the unit. Remove the power plug from the socket first.
- **Danger of electrical shock!** Do not spray water or liquid over the device.
- Never operate the device unattended.
- Follow the manual to operate the device.
- Do not use components unapproved by the manufacturer.
- When removing the power cord from the socket, grab the power plug not the cord.
- To protect the power cord from damage, do not cause it to get caught by things such as a cupboard door or a chair leg; do not drag across a hot surface.
- If there is damage to the power plug, cord, housing or other parts of the device, do not use the device.
- Do not disassemble the device.
- If the unit is damaged, non-operational or has fallen into water, take it to a qualified service provider.
- Remove the power plug from the socket
 - if malfunction occurs
 - before cleaning the device
 - if the device is not going to be used for prolonged period
 - after each use (recommended)
- The installation of an earth leakage circuit breaker with a rated tripping current of no more than 30 mA provides further protection against an electrical shock. The installation should only be carried out by a trained electrician.
- The device may come with a polarized plug (one blade is wider than the other) for certain countries. As a safety feature, this plug will fit into a polarized outlet only one way. If the plug does not fit fully in an outlet, reverse the plug. If it still does not fit, contact a qualified electrician.

SAFETY PRECAUTIONS



To prevent fire hazards, please observe the following:

- Never block the vents on the device. Keep the vents free from lint, hair and other materials.
- Do not place the device on a soft surface, such as a bed or a couch, where the vents could be blocked.
- Observe the other warnings on the previous page.



Other observations:

- Do not operate the product without filling the tank with water. Running dry will damage the unit.
- Do not plug in the power cord before adding water to the tank. Do not fill the tank above the MAX line to avoid overspill.
- Do not use solution containing abrasive substances or strong corrosive chemical solution.
- Place the device on a dry and flat surface for operation.
- When the device is subjected to severe electromagnetic interference, it may malfunction, stop operating or lose control functions. If this happens, unplug the power cord then reinsert it to restart the device.



Items Not Suitable For Ultrasonic Cleaning

Soft Jewelry: Pearls, emerald, ivory, coral, agate, sea turtle shells, etc	These items are not hard, so scratches may occur during cleaning.
Welded, Plated and Glued Items: Welded or plated metal items, glued items	Ultrasonic cleaning may increase the gaps inside the welded joints, plated coating or glued items and may cause separation.
Watches: Except diver's watches with depth rating over 150 ft (50 m) .	Because the strong penetration capability of the ultrasonic waves, water may get into the watches if they are not truly waterproof. Use the watch stand we supply as a precaution.
Others: Glass, ceramic, camera filters with preexisting cracks.	Ultrasonic cleaning may increase the cracks in the coating on the glasses, ceramic, and glass. If the items have no pre-existing cracks, then it is okay.

APPLICATIONS



Jewelry Stores, Jewelry Makers:

Jewelry stores can use ultrasonic cleaners to expand services. Jewelry such as necklaces, diamond rings, rings and earrings can be cleaned with tap water to recover the shine. Jewelry makers can use ultrasonic cleaners to remove debris or abrasive powder from work-in-process items. Jewelry made with investment casting often has wax layer in addition to debris. Turning on the heater will raise the water temperature, melt the wax and improve the cleaning.



Optical Stores and Labs:

Optical stores can use ultrasonic cleaners to provide valuable services. Use ultrasonic cleaner and tap water to remove the debris between the rim and the lenses so the eyewear gets professional cleaning and care.



Biology / Chemical Laboratories:

Labs can use ultrasonic cleaners to clean test tubes, glass or metal containers to remove residual chemicals and materials that can affect the accuracy of the lab tests.



Dental Clinics:

Dental clinics can use ultrasonic cleaners to clean dental instruments, to remove blood and small particles left on the instruments before disinfection.



Homes:

Children and baby items: Debris left in small holes and crevices are difficult to clean by regular means. Bacteria and mold can develop at these locations. Ultrasonic cleaners can remove the debris and be combined with disinfection to achieve true cleaning.

Silverware and silver, copper, or brass decorations: Debris in the grooves and patterns are difficult to remove by regular cleaning methods. Greasy stains can be removed by ultrasonic cleaners with a small amount (around 1 tablespoon or 20 ml) of dish washing liquid. For silver, copper or brass items with oxidation that has darkened the items, add a small amount of the special solution that can remove oxidation. Shininess will reappear after cleaning with ultrasonic cleaners.

Eyewear, watch bands, shavers, razors and other household items: Ultrasonic cleaners can be used to clean the debris between the rim and the lenses on eyewear, between razor blades, and on the metal mesh of shavers to keep the blades sharp.



Shooting Clubs

To reuse brass cartridges: Adding special acid-based solution can make fired brass useable and like new again.

Gun cleaning and care: Cleaning guns after shooting is time consuming. Adding special solution in the water and using ultrasonic cleaners can complete the cleaning better, quicker and easier than traditional methods.



Mobile Phone and Electronics Service Shops

PCB renewal: Non-operational electronics, after falling into water, or non-operational key pads can be cleaned with ultrasonic cleaners and pure alcohol to recover the functions.



Watch Service Shops

Precision parts cleaning: Put small parts in a beaker made of stainless steel or glass filled with lubricant oil, then place the beaker inside the cleaning tank and add water. Ultrasonic waves will penetrate the beaker and act on the parts to make them clean.



Printing Shops

Unblocking dried printer heads or ink cartridges:

Large printers and inkjet printers often have dried printer heads or ink cartridges ports. Replacing them with new ones is very costly. Adding acetone or special cleaning solution and using an ultrasonic cleaner with a couple of minutes of cleaning will remove the blockage and make them usable again.

Avoid acetone from contacting the plastic housing to prevent corrosion. Use Indirect Cleaning explained later and a glass or metal container for acetone.



Automotive Shops

To clean precision parts: Add 3 tablespoons (50 ml) of dishwashing liquid in the water, turn the heater on to clean precision parts such as valves, injectors, gears and bearings. Ultrasonic cleaners clean debris in tiny holes and crevices effectively, saving time and effort compared to traditional soaking and brushing methods.

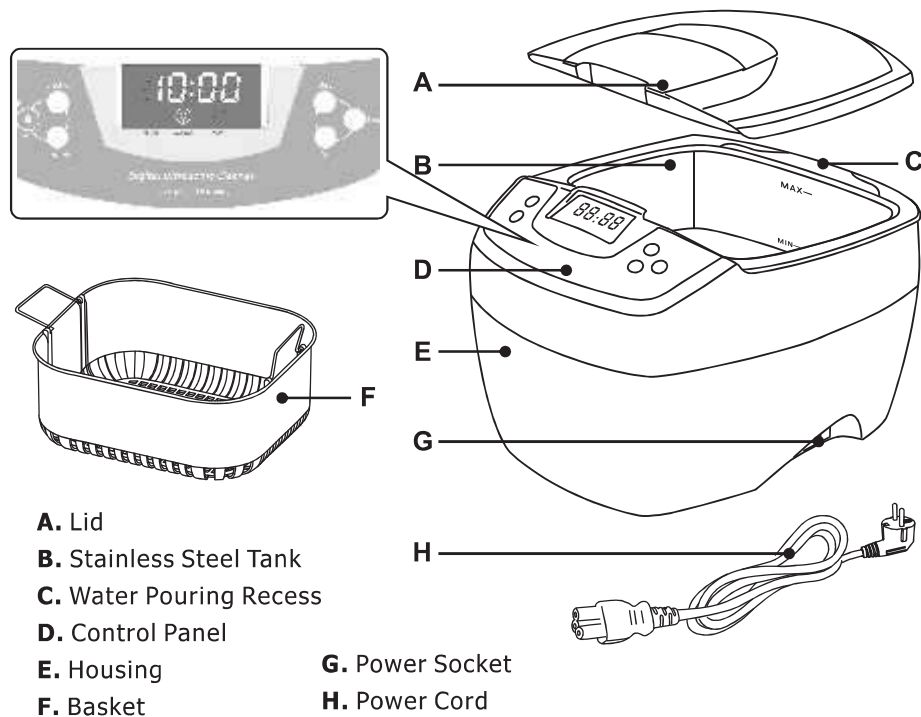
SAMPLE APPLICATIONS

Jewelry	Personal Items	Dental and Surgical Instruments
		
Necklaces, rings, earrings, bracelets, etc.	Eyeglasses, sunglasses, shaver heads, watch bands, diver's watches, dentures, etc.	Pliers, handpieces, forceps, scissors, knives, etc.

Precision Parts	Silverware, Silver, Copper or Brass Decorations	Children and Baby Items
		
Bearings, gears, valves, fuel injectors, etc.	Silverware, silver, copper or brass decorations, etc.	Toys, baby items, etc.

Lab Items	Brass, Gun Parts	PCB, Inkjet Cartridges
		
Test tubes, beakers, flasks, etc.	Reusable brass, gun parts, etc.	PCBs from mobile phones and MP4, ink cartridges, etc.

PRODUCT STRUCTURE AND ACCESSORIES



CONTROL PANEL AND OPERATIONS



1. Indicator Light - Working Status

Green - Normal working status, ready to use.

Red - Under overheat protection. 15 minutes of waiting time is needed for the light to change from red to green. Work can resume afterwards.

2. On/Off Key - On/Off Switch for the Unit

After powering on, the LED displays  which is the default time and the unit is ready with normal working status.

Press On/Off button once and the cleaning starts. The cleaning stops when the timer counts down to **00:00**. If the unit needs to be stopped before the timer runs up, press On/Off button.

3. Function Button - Functions (Degas/Normal)

Press Function button,  illuminates, indicating Degas function is selected. Press On/Off button to start degas.  will flash for about 90 seconds, then the unit will return to normal cleaning function. Pressing Function button before it ends will stop degassing. If additional degassing is needed after it ends, press Function button again.

Degas

When cleaning heavily soiled or greasy items, silver, copper or brass items, chemical solutions need to be added into the water. The solution may form many small droplets and take a long time to dissolve in the water. Newly added water may generate many air bubbles on the tank walls. These will reduce the cleaning effect in the beginning phase of ultrasonic cleaning. Turning on the degas function will dissipate the droplets and the air bubbles, usually in 90 seconds, and improve cleaning efficiency.

4. — Degas Status

 — Illuminated, the degas function is selected.  — Flashing, degassing is underway.

5. — Normal Cleaning Status

 — Illuminated, normal cleaning is underway.

6. — Heater Status

Press Heater button,  flashes, indicating the heater is turned on. Press Heater button again,  dims, indicating the heater is turned off.

7. 05:00 Digital LED display of working time. It counts down after work being started.

8. SET Button — Timer quick set button. Press SET button, LED display shows 05:00.

Pressing it again to set it to **10:00**. Each pressing makes it to increase by 5 minutes.

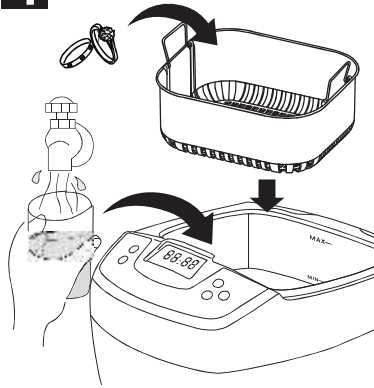
9. ▽ Button — Timer decreasing button. Each pressing reduces the timer by 1 minute.

10. Heater Button — Heater button. Pressing Heater button, flashes, indicating the heater is turned on. To cancel heating, press **Heater**, dims, indicating the heater is turned off.

When the water temperature reaches 140°F (60°C), the heater will turn off automatically.

COMMON CLEANING METHODS

1 REGULAR CLEANING



Only tap water is needed.

Suitable Locations: jewelry stores, optical stores, chemical labs, dental clinics, homes.

Cleaning Method:

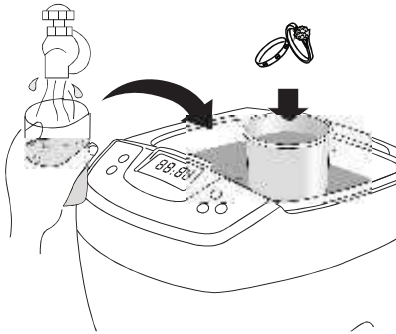
1. Add water to the cleaning tank to the level between "MIN" and "MAX" lines and above the area to be cleaned.
2. Put the items to be cleaned inside the basket or directly in the cleaning tank.
3. Press SET button to set the timer 5 to 10 minutes. Press On/Off button to start cleaning.

Notes on using the basket:

1. The basket reduces the friction between the items and the tank but it absorbs about 30% of ultrasonic energy and reduces the cleaning effect.
2. When the items are relatively large and with greasy debris, they can be put in the tank directly.

During cleaning, debris will come off the items like "smoke". Water will become murky. Cleaning is done when smoke is no longer visible. Replace the water to wash other items.

2 INDIRECT CLEANING



Put the items in a separate container. Use ultrasonic waves to penetrate the container to do the cleaning.

Suitable Locations: watch service shops, printing shops, mobile phone and electronics service shops, homes.

Different industries use different fluids to be used inside the containers:

1. Watch service shops - Watch oil (to prevent rust)
2. Printing shops - Acetone are often used (to dissolve ink)
3. Mobile phone and electronic service shops - Pure alcohol (to evaporate quickly)
4. Homes - Rubbing alcohol (to remove odor, to clean and to disinfect at the same time)

Avoid acetone from contacting the plastic housing to prevent corrosion. Use Indirect Cleaning and a glass or metal container for acetone.

Cleaning Method:

1. Put the item inside a container. Add proper fluid to submerge the area to be cleaned.
2. Place the container in the tank. Add water to a level between MIN and MAX, not over the container.
3. Press SET button to set the timer to 10 minutes. Press On/Off button to start cleaning. Ultrasonic waves will penetrate the container and clean the item.

Selection of container:

1. Plastic containers - A plastic container with the same weight as a metal container will absorb more ultrasonic energy. Use thin and stiff container will help to reduce energy absorption.
2. Aluminum containers - Absorbs about 20% of ultrasonic energy.
3. Stainless steel containers - Absorbs about 8% of ultrasonic energy.
4. Use thin, light weight and stiff containers.

3 ENHANCED CLEANING



6. Change water and wash the items for another 3 minutes to remove the residual debris and the detergent.

Debris accumulated over long time, greasy or heavily soiled.

Suitable Locations: jewelry makers, homes, automotive repair shops.

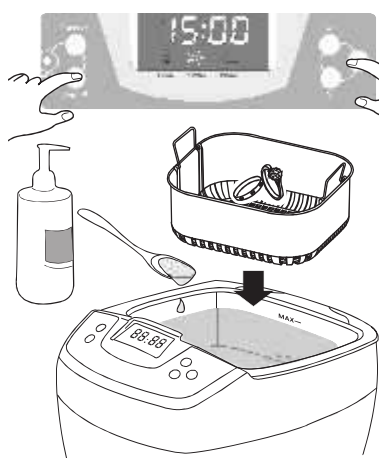
Cleaning Method:

1. Put the items in the cleaning tank directly.
Do not put the items on top of each other to avoid rubbing during cleaning.
2. Add water to level between MIN and MAX and above the area to be cleaned.
3. Add 1 tablespoon (20 ml) of dishwashing liquid.
4. Press Heater to turn on the heater,  flashes. Press Heater again to cancel the heating when the water temperature reaches 104°F (40°C) after about 20 minutes.

Warm water and dishwashing liquid can soften grease and improve cleaning efficiency.

5. Press SET button to set the timer to 10 minutes. Press On/Off button to start cleaning. Grease will dissipate and appear to be like black smoke in the water.

4 SPECIAL CLEANING



Silver, copper or brass items with oxidation will need special cleaning.

Suitable Locations: jewelry stores, home, shooting clubs.

Cleaning Method:

1. Put the items in the basket and then in the tank, add water to a level between MIN and MAX and above the area to be cleaned.
2. Add special solution that can remove silver or copper oxidation according to the ratio recommended (typically 1:10). Use special solutions according to the instructions for bass cartridges.
3. Press Heater to turn on the heater,  flashes. Press Heater to cancel heating when the water temperature will reaches about 122°F (50°C) after approximately 30 minutes. ( dims after the set temperature is reached.)

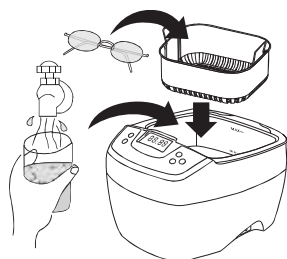
When the water temperature reaches 140°F (60°C), the heater will turn off automatically. To ensure safety, the heater will also be turned off automatically after being turned on for 45 minutes.

4. Press SET button to set the timer to 15 minutes.
5. Press Function button to select Degas function.  button illuminates. Press On/Off to start degassing. After 90 seconds, it changes over to normal cleaning.
6. When cleaning is done, remove the basket and the items. If there are large quantities of items and some debris remains, add 5 minutes and repeat the cleaning.
7. Change water and wash the items for 3 minutes to remove the residual chemicals.



During cleaning, debris will come off the items like "smoke". Water will become murky. This method will remove silver or copper oxidation and debris in the decorating patterns and crevices and make the items like new again.

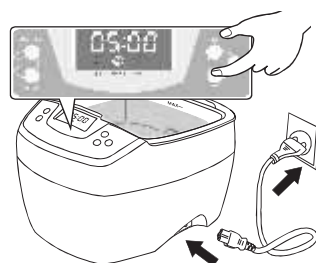
OPERATION GUIDELINES



- 1** Remove the lid, put the items in the basket then put them in the cleaning tank. Add water to a level between MIN and MAX and above the area to be cleaned.



If the unit is turned on without water, ultrasonic energy will not be absorbed. Once over 30 seconds, it may damage the unit or severely reduce the life of the unit.



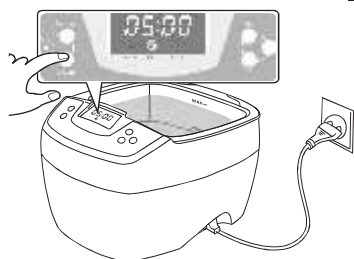
- 2** Connect the power cord to an outlet. LED display shows **05:00**. This is the most common

timer setting and working state.

If the timer needs to be adjusted, press SET button and ∇ button. The timer can be set between 1 to 30 minutes. Common cleaning times are 5, 10 or 15 minutes.

Prolonged cleaning time may result in:

- a. Loosening of the screws if used.
- b. Increasing the pre-existing cracks.
- c. Peeling of coating which was already separated.

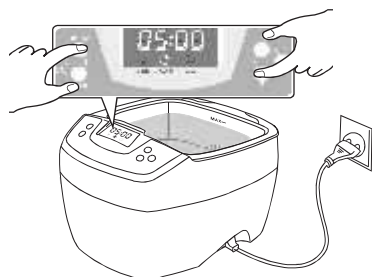


- 3** Press On/Off button to start cleaning.

During cleaning, buzzing sound can be heard from the cleaning tank, indicating the cleaning is underway. Closing the lid will reduce the noise level.

LED display will count down to show the remaining cleaning time. When it displays **00:00**, the cleaning is done. To stop cleaning at any time, press On/Off button.

The unit is designed with overheating protection to avoid extended and continuous operation for too long. When the red light is on, the unit will not turn on. The unit will idle for about 20 minutes and can be restarted after the green light comes on.



- 4** Select one of the four cleaning methods recommended earlier.

- a. When the heater is needed, press Heater button, HEAT flashes, indicating the heater is turned on.

When water temperature reaches 140°F (60°C) the heater will be turned off automatically.

To ensure safety, the unit is designed with dual protections. The heater will be turned off automatically if it has been running for 45 minutes.

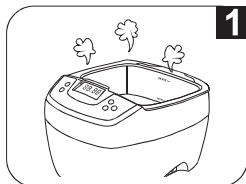
- b. To speed up the mixing when solution is used, degas function can be used. Press SET button to set the timer. Press Function button, DEGAS illuminates. Press On/Off to start degassing. It changes over to normal cleaning after 90 seconds.

- c. When debris "smoke" is no longer visible, cleaning is done. If additional cleaning is needed, press SET button to reset the timer and repeat the steps above.



- 5** When cleaning is completed, unplug the power cord, remove the lid and retrieve the items. Pour the water out through the pouring recess. Clean and wipe the tank.

CARE AND MAINTENANCE



1

Do not turn on the unit without water in the tank.

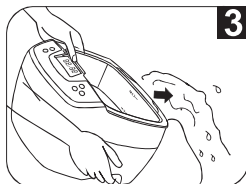
Even though the unit is designed with multiple protections, if it is turned on for over 30 seconds without water in the tank, it may damage the unit or severely reduce the life of the unit.



2

Do not run the unit for extended time or continuously.

The unit is designed with overheat protection. If the unit has been running for 45 minutes, it is recommended to stop the unit for about 20 minutes to prolong the life of the unit.



3

Do not keep water in the cleaning tank for a long time.

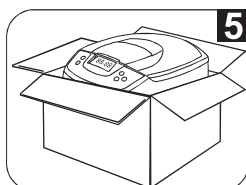
After cleaning is completed, unplug the power cord then pour the water out through the pouring recess. Avoid getting the water inside the housing through the vents and causing damage.



4

Do not spray water over the housing.

Use a towel to wipe the tank and the housing.



5

Do not expose the unit under direct sun shine for a long.

Keep the unit in a dry, cool and ventilated area.

SPECIFICATIONS		
Description	Digital Ultrasonic Cleaner	
Model	P4810	
Tank Capacity	2.1 quart 2000 ml	Max.1.8 quart / 1700 ml
		Min.0.6 quart / 550 ml
Tank Size	7 ³ / ₁₆ " x 6" x 3" / 18.3 x 15.3 x 7.7 cm	
Longest Item Fits inside Tank	8" / 20.4 cm	
Power Supply	135W (AC 100-120V 60Hz)	
	160W (AC 220-240V 50Hz)	
	130W (AC 100V, 50/60Hz)	
Digital Timer Settings	1 to 30-minute full range timer	
Ultrasonic Frequency	35 KHz	
Tank Material	Stainless Steel SUS304	
Housing Material	ABS	
Net Weight	4.9 lb / 2.2 kg	
Gross Weight	6.4 lb / 2.9 kg	
Unit Size	10 ³ / ₈ " x 9 ¹ / ₈ " x 7 ¹ / ₈ " / 26.5 x 23.0 x 18.0 cm	
Inner Carton Size	11 ¹³ / ₁₆ " x 10 ³ / ₈ " x 8 ¹¹ / ₁₆ " / 30.0 x 26.5 x 22.0 cm	
Qty per Master Carton	4 pcs.	
Master Carton Size	21 ¹¹ / ₁₆ " x 12 ³ / ₁₆ " x 18 ¹ / ₈ " / 55.0 x 31.0 x 46.0 cm	

Warranty

This unit carries one-year warranty for parts and labor for quality defects. Damages caused by misuse or careless uses of the unit are not covered. Repaired unit is to be shipped to continental US addresses only. Contact us first, then send the unit with a copy of the original invoice or receipt back to:

iSonic Inc

2243 S. Throop St.
Chicago, IL 60608 USA
Tel: 847-850-0404 info@isonicinc.com
www.isonicinc.com